ภาคผนวก ฉ

เอกสารสอบเทียบเครื่องมือ

รายการใบรับรองสอบเทียบเครื่องมือหลักประจำห้องปฏิบัติการสำหรับวิเคราะห์คุณภาพสิ่งแวดล้อม

เครื่องมือสำหรับวิเคราะห์คุณภาพน้ำทิ้ง									
1	pH Meter	ค่าความเป็นกรด-ด่าง (pH)	Mettler-Toledo	Seven Easy S20 / 1231155210	National Food Institute, Ministry of Industry, Thailand	2401718-001-01	11 Mar 24	10 Mar 25	-
2	UV-VIS Spectrophotometer	ซัลไฟด์ (Sulfide) คลอรีนตกค้าง (Residual Chlorine)	Agilent Technologies	Cary60 G6860A / MY15410009	DQE Services Co.,Ltd.	SP24-018	7 May 24	6 May 25	
3	Analytical Balance (Repeatability 0.1 mg)	Oil & Grease (น้ำมันและไขมัน)	Mettler-Toledo	XSR204 / C117635043	Technology Promotion Association (Thailand-Japan)	24MM293	11 May 24	10 May 25	-
4	Digestor Unit	ทีเคเอ็น (Total Kjeldahl Nitrogen : TKN)	FOSS TECATOR	2520auto / 91794469	FOSS TECATOR	9809	8 Feb 24	7 Feb 25	-
5	Analytical Balance (Repeatability 0.01 mg)	ของแข็งแขวนลอย (Suspended Solids : SS) ของแข็งที่ละลายน้ำได้ทั้งหมด (Total Dissolved Solids : TDS)	Mettler-Toledo	XSR205DU / C009071872	National Food Institute, Ministry of Industry, Thailand	2402283-001-01	2 Apr 24	1 Apr 25	-
6	Hot Air Oven	ของแข็งแขวนลอย (Suspended Solids : SS) ของแข็งที่ละลายน้ำได้ทั้งหมด (Total Dissolved Solids : TDS)	Memmert	UF55 / B212.0411	Technology Promotion Association (Thailand-Japan)	24TM589	2 Apr 24	1 Apr 25	-
7	BOD Incubator	ความต้องการออกซิเจนทางชีวภาพ (Biochemical Oxygen Demand : BOD)	Arco	UC4-1320 / (UAE.WAO.015/2561)	Technology Promotion Association (Thailand-Japan)	24TM303	10 Feb 24	9 Feb 25	-

Due Date of Calibration* : Based on the annual calibration plan. At least 1 time per year.

สถาบันอาหาร
คู่มือปฏิบัติการห้องปฏิบัติการสถาบันอาหาร
Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

nfi national food institute ministry of industry

ilac-MRA

THAILAND NSC-TISI-TIS 17025 CALIBRATION 0061

Calibration Certificate

Certificate No.: 2401718-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road, Bangchack, Prakhanong, Bangkok 10260

Equipment: pH Meter
Manufacturer: METTLER TOLEDO
Model: SevenEasy pH
Serial No.: 1231155210
ID No.: UAE.WAT.010/2553
Order No.: 2401718
Operation No.: 2401718-001
Date of Receipt: 27 February 2024
Date of Calibration: 11 March 2024
Calibrated by [redacted]

Date of Issue: 12 March 2024 **Responsible for the Technical Management Team**

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65

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2008 Soi 36, Arun Amarin Road, Bang Yi Khan Subdistrict, Bang Phlat District, Bangkok 10700, Thailand
Tel. +66(0) 2422 8688 Fax +66(0) 2422 8545

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Calibration Report

Certificate No.: 2401718-001-01

Equipment: pH Meter — **Resolution:** 0.01 pH ; 1 mV

Manufacturer: METTLER TOLEDO — **Model:** SevenEasy pH

Serial No.: 1231155210 — **Type:** Bench top

ID No.: UAE.WAT.010/2553

Date of Calibration: 11 March 2024

Calibration Results:

1. Calibration of pH Meter (Manual Temperature Compensation at 25 °C)

(offset value before adjust: -0.4 mV)

Nominal pH	DC Voltage Standard (mV)	Average Indicator Reading		Uncertainty (±mV)	Coverage Factor (*k*)
		mV	pH		
0	414.121	414	0.00	0.58	2.00
2	295.814	296	2.00	0.58	2.00
4	177.464	178	4.00	0.58	2.00
6	59.160	59	6.00	0.58	2.00
7	0.001	0	7.00	0.58	2.00
8	-59.159	-59	8.00	0.58	2.00
10	-177.461	-177	10.00	0.58	2.00
12	-295.811	-296	12.00	0.58	2.00
14	-414.118	-414	14.00	0.58	2.00

2. Calibration of pH Meter with Electrode (Manual Temperature Compensation at 25 °C)

Equipment: pH Electrode — **Type:** Combined Electrode

Manufacturer: METTLER TOLEDO — **Model:** InLab Solids

Serial No.: 3065701 — **ID.No.** N/A

Performance of Electrode system (Three-Point Calibration at pH 4, 7 and 10)

Certified Value @25 °C (pH)	Average Indicator Reading		Relative Slope (%)	Uncertainty (± pH)	Coverage Factor (*k*)
	pH	mV			
4.008	4.01	188	-	0.0071	2.00
7.001	7.00	13	98.9	0.0086	2.00
10.010	10.01	-160	97.2	0.0085	2.00
6.865	6.87	21	-	0.0074	2.00

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สถาบันอาหาร
ศูนย์บริการห้องปฏิบัติการอุตสาหกรรมอาหาร
Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center
national food institute ministry of industry
NSC-TISI-TIS 17025 CALIBRATION 0061

Calibration Report

Certificate No.: 2401718-001-01

Equipment: pH Meter — **Resolution:** 0.01 pH ; 1 mV

Manufacturer: METTLER TOLEDO — **Model:** SevenEasy pH

Serial No.: 1231155210 — **Type:** Bench top

ID No.: UAE.WAT.010/2553

Date of Calibration: 11 March 2024

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: **Ambient Temperature:** (23.4 ± 1.5) °C **Relative Humidity:** (51 ± 3) %

Condition of Equipment: Good Condition

Condition of this Results of Calibration

1.Calibration Method: W-CC-002 : In house method based on direct measurement by using standard voltage calibrator and certified reference material (CRM)

2. Reference Standards / Certified Reference Material

	Instruments	Serial / ID No.	Manufacturer	Certificate No.	Due Date
2.1	DC Voltage Calibrator	2709007	Fluke	23E2003	14 June 2024
2.2	Digital Thermometer	2709007	Fluke	CC 660570-01	30 October 2024
2.3	Thermo-Hygro Meter	NFI.BTH 014/23	testo	CC 660353-01	3 April 2024

	Certified Reference Material	Lot. No.	Manufacturer	Ref N	Expire Date
2.4	pH buffer 4.008 (Primary pH buffer Solution)	888842	CPAchem	PH216.L5	13 April 2025
2.5	pH buffer 6.865 (Primary pH buffer Solution)	888843	CPAchem	PH217.L5	13 April 2025
2.6	pH buffer 10.01 (Primary pH buffer Solution)	888844	CPAchem	PH220.L5	13 April 2024
2.7	pH buffer 7.00 (Standard pH buffer Solution)	C03109	HACH LANGE GmbH	S11M004	16 October 2025

3. This certification is traceable to The International System of Unit (SI Unit)

3.1	Instruments No.2.1	through	NSC-TISI-TIS 17025 Laboratory Accredition of Calibration No.0008
3.2	Instruments No.2.2 and 2.3	through	NSC-TISI-TIS 17025 Laboratory Accredition of Calibration No.0061
3.3	Certified Reference Material No.2.4 to 2.6	traceable to	Primary measurement method- Harned cell using calibrated thermometer, barometer, and nanovoltmeter.The Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025
3.4	Certified Reference Material No.2.7	traceable to	PTB Certificate Nr. PTB-PHOA-563/30504/23 and Certificate Nr. PTB-PHOB-555/30620/22 (PTB: Physikalish-Thechnische Bundesanstalt, Braunschweig, Germany)

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

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Calibration Report

Certificate No.: 2401718-001-01

Equipment: Digital Thermometer with RTD (pH Meter)

Resolution: 0.1 °C Model: SevenEasy pH

Serial No.: 1231155210 ID No.: UAE.WAT.010/2553

Manufacturer: METTLER TOLEDO

Date of Calibration: 11 March 2024

Calibration point: 15.0, 25.0 and 35.0 °C

Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 100 mm.
- Description of probe, model : N/A S/N : N/A

Dimension of probe : Diameter 4 mm., Length 120 mm.,

Sheath material : Stainless Steel

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.1	14.998	0.1	0.099
25.1	24.998	0.1	0.099
35.1	34.997	0.1	0.099

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k= 2, providing a level of confidence of approximately 95 %.

--------- End ---------

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สุขสาหกรรมพัฒนามูลนิธิเพื่อสถาบันอาหาร
ศูนย์บริการห้องปฏิบัติการอุตสาหกรรมอาหาร
Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center
national food institute ministry of industry
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NSC-TISI-TIS 17025 CALIBRATION 0061

Calibration Report

Certificate No.: 2401718-001-01

Equipment: Digital Thermometer with RTD (pH Meter)

Resolution: 0.1 °C **Model:** SevenEasy pH

Serial No.: 1231155210 **ID No.:** UAE.WAT.010/2553

Manufacturer: METTLER TOLEDO

Date of Calibration: 11 March 2024

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition:

Ambient Temperature 23 °C ± 1 °C

Relative Humidity 51 % ± 2 %

Condition of this results of Calibration:

1. Calibration Method :
   - In house method: W-TE-025 by comparison with standard thermometer.
   - The Calibration is determined by comparing with a known temperature from a standard resistance thermometer.
   - The temperature scale in use at this laboratory is the International Temperature scale of 1990 (ITS-90).
2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
HANDHELD THERMOMETER	1523	2118154	PSL-T 0877/66	06-Jun-24	TISTR
Platinum Resistance Thermometer (PRT)	5627A	877332			

Support Equipment : - Low Temperature Bath (ISOCAL-6), Model: Europa-6 Plus Basic, S/N: 341592/2

3. This certificate is traceable to International System of Units (SI Units).
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.
6. Condition of Calibrated item : Good
7. Result of Calibration : [X] Without adjustment [ ] After adjustment

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DQE Services Co.,Ltd.
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Phone : +66 (0)2 538 2054, Email : dqeservicesinfo@gmail.com

NSC-TISI-TIS 17025 CALIBRATION 0404

REPORT OF CALIBRATION

Certificate No. : SP24-018

Environment Condition : Ambient Temperature 25 ± 5 °C

Relative humidity 55 ± 20 %RH

Calibration method : In-house method CP-01 Based on ASTM E275-08

Certified Reference Materials :

Material	Serial No.	Certificate No.	Due date
Absobance Standard set	25760	115663	25 October 2025
Absobance Standard set	25757	115638	25 October 2025
Wavelength Standard set	25806	115657	25 October 2025
Wavelength Standard set	25758	115665	25 October 2025

Traceability : This certification is traceable to the International System of Unit maintained at National - Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 1.5 nm.

Scan Speed of UUC : 60 nm/min

Scan Interval of UUC : 0.15 nm.

Resolution of UUC : Photometric 0.0001 Abs.

Wavelength 0.1 nm.

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NSC-TISI-TIS 17025 CALIBRATION 0404

CERTIFICATE OF CALIBRATION

Certificate No. : SP24-018

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)

Address : 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong, Bangkok 10260

Location of calibration : Laboratory 315

Equipment : UV-Vis Spectrophotometer

Manufacturer : Agilent Technologies

Model : Cary 60

Serial No. : MY15410009

ID No. : UAE.WAT.020/2558

Received Date : 7 May 2024

Calibration Date : 7 May 2024

Issue Date : 9 May 2024

Condition Instrument : Good

Calibrated by [redacted]

Technical Manager Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

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NSC-TISI-TIS 17025 CALIBRATION 0404

REPORT OF CALIBRATION

Certificate No. : SP24-018

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor *k*
235	0.0000	0.0000	0.0000	0.0050	2.00
	0.7469	0.7435	0.0034	0.0057	2.00
257	0.0000	0.0000	0.0000	0.0050	2.00
	0.8674	0.8639	0.0035	0.0060	2.00
313	0.0000	0.0000	0.0000	0.0050	2.00
	0.2919	0.2907	0.0012	0.0051	2.00
350	0.0000	0.0000	0.0000	0.0050	2.00
	0.6430	0.6402	0.0028	0.0055	2.00

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NSC-TISI-TIS 17025 CALIBRATION 0404

REPORT OF CALIBRATION

Certificate No. : SP24-018

Calibration Results : Without adjustment

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor *k*
420	0.0000	0.0000	0.0000	0.0028	2.00
	0.5780	0.5747	0.0033	0.0031	2.00
	1.0484	1.0438	0.0046	0.0029	2.00
	2.1876	2.1832	0.0044	0.0080	2.00
440	0.0000	0.0000	0.0000	0.0028	2.00
	0.5595	0.5581	0.0014	0.0034	2.00
	1.0239	1.0231	0.0008	0.0035	2.00
	2.1230	2.1219	0.0011	0.0080	2.00
465	0.0000	0.0000	0.0000	0.0028	2.00
	0.5230	0.5184	0.0046	0.0030	2.00
	0.9633	0.9614	0.0019	0.0029	2.00
	1.9753	1.9731	0.0022	0.0070	2.00
546.1	0.0000	0.0000	0.0000	0.0028	2.00
	0.5181	0.5150	0.0031	0.0031	2.00
	1.0002	0.9964	0.0038	0.0033	2.00
	1.9973	1.9914	0.0059	0.0088	2.00
590	0.0000	0.0000	0.0000	0.0028	2.00
	0.5517	0.5485	0.0032	0.0030	2.00
	1.0803	1.0772	0.0031	0.0030	2.00
	2.0373	2.0293	0.0080	0.0080	2.00
635	0.0000	0.0000	0.0000	0.0028	2.00
	0.5591	0.5565	0.0026	0.0031	2.00
	1.0518	1.0482	0.0036	0.0030	2.00
	1.9274	1.9202	0.0072	0.0079	2.00

เอกสารไม่ควบคุม

TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL.0-2717-3000-29 FAX.0-2719-9484

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NSC-TISI-TIS17025
CALIBRATION 0008

Certificate of Calibration

Cert.No.: 24MM293
Page.: 1 of 3

Equipment : Electronic Balance

Manufacturer : Mettler Toledo

Model : XSR204

Serial No. : C117635043

ID No. : UAE.WAS.012/2564

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Balance Room (108)

Received order : 11 May 2024
Calibration Date : 11 May 2024
Ambient Temperature : 15 °C to 40 °C
Relative Humidity : 30 % to 90 %

Calibrated by : [redacted]

Approved by : [redacted]

Approved Signatory

Issue Date : 15 May 2024

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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NSC-TISI-TIS 17025
CALIBRATION 0404

REPORT OF CALIBRATION

Certificate No. : SP24-018

Wavelength Accuracy :

CRMs Values (nm.)	UUC Reading (nm.)	Correction (nm.)	Uncertainty (nm.)	Coverage factor *k*
241.72	242.0	-0.28	0.18	2.00
279.45	279.5	-0.05	0.18	2.00
287.81	287.9	-0.09	0.18	2.00
334.06	333.9	0.16	0.18	2.00
360.93	360.5	0.43	0.18	2.00
418.59	418.1	0.49	0.18	2.00
445.94	445.6	0.34	0.18	2.00
453.66	453.3	0.36	0.18	2.00
460.02	459.8	0.22	0.18	2.00
536.59	536.0	0.59	0.18	2.00
637.98	638.7	-0.72	0.18	2.00
431.38	430.8	0.58	0.18	2.00
472.50	472.4	0.10	0.18	2.00
513.47	513.7	-0.23	0.18	2.00
528.88	529.1	-0.22	0.18	2.00
573.17	573.5	-0.33	0.18	2.00
585.35	585.2	0.15	0.20	2.00
684.40	685.1	-0.70	0.18	2.00
740.72	741.4	-0.68	0.20	2.00
748.55	749.1	-0.55	0.18	2.00
807.03	807.3	-0.27	0.18	2.00
879.28	879.3	-0.02	0.18	2.00

Remark : - UUC = Unit Under Calinration

- N/A = Not Avaiable
- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor *k* , which for a normal distribution corresponds to a coverage probability of approximately 95%
- * Indicates non TISI accredited

- End of Certificate -

เอกสารไม่ควบคุม

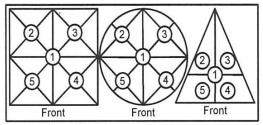
Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2405-0166OC-2

Cert.No.: 24MM293
Page: 3 of 3

Result of calibration

2. Effect of off center loading

A mass of 100 g was placed to various position on the pan.
The weighing machine reading error obtained is given in the table



Position 1 (g)	Position 2 (g)	Position 3 (g)	Position 4 (g)	Position 5 (g)	Maximum difference between off-center and central loading (g)
+0.0002	-0.0001	0.0000	+0.0002	0.0000	0.0003

3. Departure from nominal value

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (*k*)
Unload	0.0000	0.0000	0.15	2.13
1	1.0000	0.0000	0.15	2.13
5	5.0000	0.0000	0.15	2.13
10	10.0000	0.0000	0.15	2.11
20	20.0000	0.0000	0.19	2.03
50	50.0001	-0.0001	0.19	2.06
60	60.0001	-0.0001	0.19	2.04
80	80.0001	-0.0001	0.27	2
100	100.0002	-0.0002	0.27	2.03
120	120.0001	-0.0001	0.29	2
200	200.0001	-0.0001	0.31	2

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor ***k*** , providing a level of confidence of approximately 95 %.

-o0o-

เอกสารไม่ควบคุม

Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2405-0166OC-2

Cert.No.: 24MM293
Page: 2 of 3

Procedure used :-

Calibration were conducted using in-house calibration procedure CP-OB01 based on UKAS LAB 14 according to direct measurement method against standard weight.

Condition of this result of calibration

1. Reference standard instruments:-

Instruments	Model	Serial No.	ID No.	Test report No.	Due date
1) Standard Weight Set (E2)	15884	24053	70RC007	MM-0013-24	25 Jan 2026

2. This certificate is valid only to the item calibrated on date and place of calibration.
3. This result of calibration was made on requested at the point specified by customer.
4. This certificate is not certified for any commercial transaction.
5. This certification is traceable to the International System of Unit.

Result of calibration ( ) Without Adjustment (*) After Adjustment by Internal Calibration

Range capacity : 0 g to 220 g **Resolution** 0.0001 g

Before Adjustment :

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (*k*)
100	100.0000	0.0000	0.27	2.03
200	200.0001	-0.0001	0.31	2

After Adjustment :

1. Determination of the standard deviation of weighing machine (n = 10)

Applied Weight (g)	Standard Deviation of Reading (g)
100	0.00007
200	0.00007

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Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

ilac-MRA

NSC-TISI-TIS 17025
CALIBRATION 0061

Calibration Certificate

Certificate No.: 2402283-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhanong, Bangkok 10260

Equipment: Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR205DU

Serial No.: C009071872

ID No.: UAE.WAO.012/2563

Order No.: 2402283

Operation No.: 2402283-001

Date of Receipt: 2 April 2024

Date of Calibration: 2 April 2024

Calibrated by [redacted]

Manager, Division of Calibration Laboratory
Responsible for the Technical Management Team

Date of Issue: 9 April 2024

The uncertainties are for a confidence probability of approximately 95%

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65

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FOSS

Customer Service Report

FOSS South East Asia
3388 Sirinrat Building, 25th – 26th Floor, Unit No. 3388/90,
Rama IV Road, Klongton , Klongtoey, Bangkok, Thailand 10110

Report No:	9809

Date:	8 Feb 2024		
Customer:	UAE	Address:	BANGKOK
Instrument:	DT2520	Serial:	91794469

Hours	Travel To Customer		Labour		Travel From Customer	
Start	08:00		14:00	2hrs	16:00	2hr
Finish	09:30		16:00		18:00	

Job Type							
Application		Special		Standard			
Normal	x	Courtesy Visit	x	Installation	x	Training	x
Distributor	x	PMA Onboarding	x	Quote	x	In House	x
Internal	x	Warranty	x	Repair	x	PM	X
Digital Service	x	Sales Support	x	Remote	x	Other	x

PO/Quote Number:	if applicable

PMA Type	FOSSCare if applicable	Contract No.	if applicable

Details of Work / Test	Condition / Status
# PM DT2520	
- ทำความสะอาดตัวเครื่อง	ok done
- ตรวจสอบ connection	
- ฟลัชเซ็นเซ็ทด cable kit, temp cut out	
- ทดสอบ ตรวจ อุณหภูมิ	
- 30°C - 100°C = 10 min	
- 300°C - 420°C = 37 min	
- instrument 419°C Meter = 419°C	

Instrument Ready for Use	OK	Not OK	If not OK - Comment

Part No:	Batch	Description	Qty
60079652	23.09.2023	Cable kit digestor	1
10013654	03.01.2023	Temperature cutout	1

I confirm this report is accurate and complete

Signed FOSS [redacted]
Name

Would you be willing to participate in a brief survey in order to tell us how we performed? Email

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Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

NSC-TISI-TIS 17025
CALIBRATION 0061

Calibration Report

Certificate No.: **2402283-001-01**

Equipment: Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR205DU

Resolution: 0.00001 g / 0.0001 g

Serial No.: C009071872

ID No.: UAE.WAO.012/2563

Capacity: 220 g

Date of Calibration: 2 April 2024

Calibration Results: **(Continued)**

Calibration Range: 0 - 80 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value: (Range: 0 - 80 g ; Resolution: 0.00001 g)

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor k
Unload	0.000000	0.00000	0.00000	0.0000088	2.00
0.001	0.001003	0.00101	-0.00001	0.0000091	2.00
0.005	0.005003	0.00499	0.00001	0.0000094	2.00
0.01	0.010003	0.01000	0.00000	0.0000091	2.00
0.05	0.049996	0.05000	0.00000	0.0000098	2.00
0.1	0.100011	0.10000	0.00001	0.000011	2.00
0.5	0.500016	0.50001	0.00001	0.000014	2.00
1	1.000003	1.00002	-0.00002	0.000016	2.00
2	2.000023	2.00001	0.00001	0.000017	2.00
5	5.000017	5.00002	0.00000	0.000020	2.00
10	10.000009	10.00000	0.00001	0.000026	2.00
20	20.000031	20.00002	0.00001	0.000037	2.00
30	30.000040	30.00003	0.00001	0.000052	2.00
50	50.000028	50.00004	-0.00001	0.000068	2.00
80	80.000068	80.00005	0.00002	0.00011	2.00

[redacted]

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Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

NSC-TISI-TIS 17025
CALIBRATION 0061

Calibration Report

Certificate No.: **2402283-001-01**

Equipment: Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR205DU

Resolution: 0.00001 g / 0.0001 g

Serial No.: C009071872

ID No.: UAE.WAO.012/2563

Capacity: 220 g

Date of Calibration: 2 April 2024

Environment Condition: Ambient Temperature: 24.5 ± 0.5 °C Relative Humidity: 47.5 ± 2.5 %

Place of Calibration: Laboratory, UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.

Condition of Equipment: Good Condition

Condition of This Results of Calibration:

1. Calibration Method: NFI Method W-MA-001 In-House Method based on UKAS Lab 14 : 2019
2. Reference Standards:

Reference Standard	Model	Serial No.	Calibrated By	Certificate No.	Due Date
Standard Weight Class E2	1mg to 200g	B505567572	TCS	M2304053S	8 April 2024

Instrument	Model	Serial No.	Calibrated By	Certificate No.	Due Date
Thermo-Hygro Meter	608-H1	NFI.BTH 016/23	Quality Reborn	QR24-0343	9 February 2025

3. This certification is traceable to SI UNIT
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.

Calibration Results:

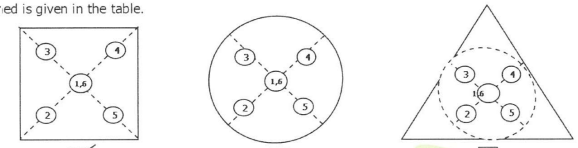
1. Repeatability of Reading:

Nominal Value (g)	Standard Deviation of Reading (g)
40	0.0000052
80	0.0000063
100	0.000048
200	0.000053

2. Off-Center Error:

A mass of 100 g was placed and moved to various position on pan.

The balance reading obtained is given in the table.



1 (g)	2 (g)	3 (g)	4 (g)	5 (g)	6 (g)	(Maximum Difference) (g)
100.0002	100.0001	100.0002	99.9999	100.0001	100.0001	0.0003

[redacted]

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
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TEL. 0-2717-3000-29 FAX. 0-2719-9484

NSC-TISI-TIS17025
CALIBRATION 0008

Cert. No.: 24TM589
Page : 1 of 3

Certificate of Calibration

Equipment : Hot Air Oven

Manufacturer : Memmert

Model : UF 55

Serial No. : B212.0411

ID No. : UAE.WAO.005/2556

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Lab Floor 2

Received Order : 01 April 2024
Calibration Date : 01 - 02 April 2024
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : [redacted]

Approved by : [redacted]

Issue Date : 5 April 2024

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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A 0065065

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Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

NSC-TISI-TIS 17025
CALIBRATION 0061

Calibration Report

Certificate No.: **2402283-001-01**

Equipment: Electronic Balance
Manufacturer: METTLER TOLEDO
Model: XSR205DU
Resolution: 0.00001 g / 0.0001 g
Serial No.: C009071872
ID No.: UAE.WAO.012/2563
Capacity: 220 g

Date of Calibration: 2 April 2024

Calibration Results: **(Continued)**

Calibration Range: 81 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value: (Range: 81 - 200 g ; Resolution: 0.0001 g)

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor *k*
90	90.00010	90.0000	0.0001	0.00015	2.00
100	100.00006	100.0000	0.0001	0.00015	2.00
110	110.00007	110.0001	0.0000	0.00017	2.00
120	120.00009	120.0000	0.0001	0.00018	2.00
130	130.00010	130.0000	0.0001	0.00019	2.00
140	140.00014	140.0000	0.0001	0.00020	2.00
150	150.00009	150.0001	0.0000	0.00020	2.00
160	160.00010	160.0001	0.0000	0.00022	2.00
170	170.00012	170.0001	0.0000	0.00023	2.00
200	200.00016	200.0000	0.0002	0.00028	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor [redacted] level of confidence of approximately 95 %.

---------- **End** ----------

F-CS-012 Revision: 01 Date: 20-04-65

2008 ซอยอรุณอมรินทร์ 36 ถนนอรุณอมรินทร์ แขวงบางยี่ขัน เขตบางพลัด กรุงเทพมหานคร 10700
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Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2404-0004OC-3
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 24TM589
Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor *k*
104.0	104.0	104.0	0.032	0.47	0.84	2
120.0	120.0	120.0	0.12	0.72	1.3	2
180.0	180.0	180.0	0.13	1.2	1.5	2

Calibration Point (°C)	Measured Temperature (°C) Position									Uncertainty (±°C)
	1	2	3	4	5	6	7	8	9 (ref.)	
104.0	104.464	103.847	104.226	104.232	104.106	103.691	104.275	104.127	104.013	0.42
120.0	120.486	120.089	120.635	120.596	119.531	119.644	120.364	120.144	120.158	1.1
180.0	180.574	179.769	180.285	180.870	179.594	179.790	180.287	179.961	179.802	1.1

Average* : The average of 30 values in each position.
Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.
Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.
Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.
UUC* : Unit Under Calibration
Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor ***k***, providing a level of confidence of approximately 95 %.

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[redacted]

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a 1209738

Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2404-0004OC-3

Cert. No.: 24TM589
Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 based on TLAS G-20 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD) and Thermocouple Type T.

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

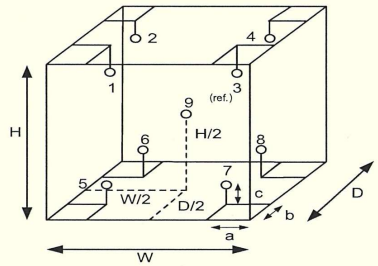
Instrument	Serial No.	Cert. No.	Traceable	Due Date
1) Data Acquisition	MY57013711	23LM115	TPA	11 Jul 2024

2. This certificate is valid only to the item calibrated on date and place of calibration.
3. This certification is traceable to the International System of Unit.

Remark : TPA : Technology Promotion Association (Thailand - Japan)

Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Environment during calibration		
	Beginning	Finished
Temp. (°C)	27	26
REL.Humid. (%)	47	48
AC Supply (Volt)	221	220



Position :	Ref. Std. ID No.: @ Calibration Point (120 to 180) °C	(104) °C
1	21-18TC-01	22-18RTD-2/1
2	21-18TC-02	18RTD-2/2
3	21-18TC-03	18RTD-2/3
4	21-18TC-04	18RTD-2/4
5	21-18TC-05	18RTD-2/5
6	21-18TC-06	18RTD-2/6
7	21-18TC-07	18RTD-2/7
8	21-18TC-08	18RTD-2/8
9 (ref.)	21-18TC-09	18RTD-2/9

Probe Installation Details :

a =	5.0	cm
b =	5.0	cm
c =	5.0	cm

Dimension of Chamber :

D =	0.50	m
W =	0.80	m
H =	0.75	m
Capacity =	0.30	m³

[redacted]

เอกสารไม่ควบคุม
a 1209739

Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2402-0234OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 24TM303
Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor *k*
20.0	20.1	19.9	0.37	0.72	1.4	2

Calibration Point (°C)	Measured Temperature (°C) Position 1	2	3	4	5	6	7	8	9 (ref.)	Uncertainty (±°C)
20.0	19.873	19.803	20.322	19.690	19.615	19.585	19.612	19.558	19.645	0.58

Average* : The average of 30 values in each position.
Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.
Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.
Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.
UUC* : Unit Under Calibration
Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor ***k***, providing a level of confidence of approximately 95 %.

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เอ[redacted]

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CALIBRATION 0008

Cert. No.: 24TM303
Page : 1 of 3

Certificate of Calibration

Equipment : BOD Incubator

Manufacturer : Arco

Model : UC4-1320

Serial No. : 13URC4S013201

ID No. : UAE.WAO.015/2561

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Lab Floor 2

Received Order : 10 February 2024
Calibration Date : 10 February 2024
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : [redacted]

Approved by : [redacted]

Issue Date : 19 February 2024

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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Equipment : BOD Incubator

Condition As-Received : Used Item

Reference : 2402-0234OC-1

Cert. No.: 24TM303

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 based on TLAS G-20 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Serial No.	Cert. No.	Traceable	Due Date
1) Data Acquisition	MY59003411	23LM208	TPA	27 Dec 2024

2. This certificate is valid only to the item calibrated on date and place of calibration.
3. This certification is traceable to the International System of Unit.

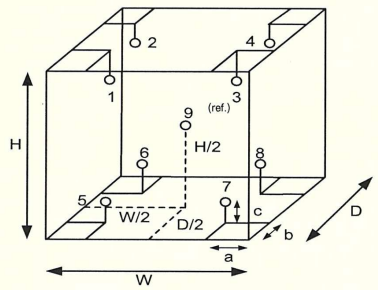
Remark : TPA : Technology Promotion Association (Thailand - Japan)

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration		
	Beginning	Finished
Temp. (°C)	28	31
REL.Humid. (%)	70	65
AC Supply (Volt)	233	234



Position :	Ref. Std. ID No.:
1	20RTD-2/1
2	20RTD-2/2
3	20RTD-2/3
4	20RTD-2/4
5	20RTD-2/5
6	20RTD-2/6
7	20RTD-2/7
8	20RTD-2/8
9 (ref.)	20RTD-2/9

Probe Installation Details :

a = 10 cm
b = 10 cm
c = 10 cm

Dimension of Chamber :

D = 0.62 m
W = 1.2 m
H = 1.2 m
Capacity = 0.89 m^3

[redacted]