

ภาคผนวกที่ 4

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สรุปเอกสารสอบเทียบอุปกรณ์เครื่องมือ

เอกสารการสอบเทียบเครื่องมือตรวจวัดคุณภาพน้ำ



## Certificate of Calibration

**Certificate No. :** 67-420018-1

**Page : 1 of 2**

**Submitted by :** C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

**Equipment :** pH Meter with electrode

pH meter

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A pH Resolution : 0.01 pH

Serial No. : 12260 ID No. : WW-03-001

Electrode

Model : 9156BNWP Serial No. : VV1-15843

ID No. : WW-03-001

**Environment :** On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0)°C

Relative Humidity : (50 to 55) %

**Date of Received :** 10 February 2024

**Date of Calibration :** 10 February 2024

**Date of Issue :** 15 February 2024

**Calibrated by :** Permpoon Chanpu

**Calibration Method :** In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

**Reference Standard Instruments :** This certification is traceable to the International System of Units

### 1. Multiproduct Calibrator

ID No.	Cert. No.	Due Date	Traceability
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

### 2. Standard Buffer Solution

pH	Cert. No.	Lot No.	Exp. Date	Traceability
4.008	61293328	944535	27 Nov 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.986	61281486	944537	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
9.997	61281073	944536	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :

( Surachai Promthong )

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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## Certificate of Calibration

**Certificate No. : 67-420018-1**

**Page : 2 of 2**

**Result of Calibration :**

**UUC Condition As-Received :** Good

**Function :** Electrical measurement  
pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage ( mV )	Nominal Value ( pH )	UUC Reading		Correction ( mV )	Uncertainty ( ± mV )
			( pH )	( mV )		
4, 7, 10	177.4800	4	4.00	177.4	0.1	0.12
	0.0000	7	7.00	0.0	0.0	0.086
	-177.4800	10	10.00	-177.4	-0.1	0.12

**Function :** pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer ( pH )	UUC Reading ( pH )	Correction ( pH )	Uncertainty ( ± pH )
4, 7, 10	4.008	4.01	0.00	0.0097
	6.986	7.00	-0.01	0.011
	9.997	10.01	-0.01	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor  $k = 2$ , providing a level of confidence of approximately 95%

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## Certificate of Calibration

**Certificate No. :** 67-400074-1

**Page : 1 of 2**

**Submitted by :** C.E.M Technology (Thailand) Co.,Ltd.  
219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

**Equipment :** Digital Thermometer with Thermistor probe  
Temperature Indicator

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A °C Resolution : 0.1 °C

Serial No. : 12260 ID No. : WW-03-001

Thermistor probe

Model : N/A Sheath Material : Stainless

Diameter : 6.5 mm. Length : 120 mm.

Serial No. : PT1-18812 ID No. : WW-03-001

**Environment :** On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (224.5 to 226.0) VAC

**Date of Received :** 10 February 2024

**Date of Calibration :** 10 February 2024

**Date of Issue :** 15 February 2024

**Calibrated by :** Permpon Chanpu

**Calibration Method :** This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

**Reference Standard Instruments :** This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert. No.	Due Date	Traceability
400002	TT-0074-22	20 Jun 2024	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert. No.	Due Date	Traceability
400033	22E569	22 Feb 2024	National Institute of Metrology Thailand (NIMT)

Approved by :



( Surachai Promthong )

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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## Certificate of Calibration

**Certificate No. : 67-400074-1**

**Page : 2 of 2**

**Result of Calibration :** Without Adjustment

**UUC Condition As-Received :** Good

**Function :** Temperature measurement

Immersion Depth ( mm. )	Standard Reading ( °C )	UUC Reading ( °C )	Correction ( °C )	Uncertainty ( ± °C )
120	25.002	25.0	0.0	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor  $k = 2$ , providing a level of confidence of approximately 95%

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## Certificate of Calibration

**Certificate No. :** 67-420018-3

**Page : 1 of 2**

**Submitted by :** C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

**Equipment :** pH Meter with electrode

pH meter

Manufacturer : Apera

Model : PC 910

Range : N/A

pH

Resolution : 0.01 pH

Serial No. : PC910X1220811001

ID No. : WW-03-002

Electrode

Model : LabSen 211

Serial No. : 2110009/213

ID No. : WW-03-002

**Environment :** On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0)° C

Relative Humidity : (50 to 55) %

**Date of Received :** 10 February 2024

**Date of Calibration :** 10 February 2024

**Date of Issue :** 15 February 2024

**Calibrated by :** Permpon Chanpu

**Calibration Method :** In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

**Reference Standard Instruments :** This certification is traceable to the International System of Units

### 1. Multiproduct Calibrator

<u>ID No.</u>	<u>Cert. No.</u>	<u>Due Date</u>	<u>Traceability</u>
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

### 2. Standard Buffer Solution

<u>pH</u>	<u>Cert. No.</u>	<u>Lot No.</u>	<u>Exp. Date</u>	<u>Traceability</u>
4.008	61293328	944535	27 Nov 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.986	61281486	944537	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
9.997	61281073	944536	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :

( Surachai Promthong )

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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## Certificate of Calibration

**Certificate No. :** 67-420018-3

**Page :** 2 of 2

**Result of Calibration :**

**UUC Condition As-Received :** Good

**Function :** Electrical measurement  
pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage ( mV )	Nominal Value ( pH )	UUC Reading		Correction ( mV )	Uncertainty ( ± mV )
			( pH )	( mV )		
4, 7, 10	177.4800	4	4.00	177	0	0.59
	0.0000	7	7.00	0	0	0.58
	-177.4800	10	10.00	-178	1	0.59

**Function :** pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer ( pH )	UUC Reading ( pH )	Correction ( pH )	Uncertainty ( ± pH )
4, 7, 10	4.008	4.00	0.00	0.010
	6.986	7.00	-0.01	0.011
	9.997	10.01	-0.01	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurment was based on a standard uncertainty multiplied by a coverage factor  $k = 2$  ,  
providing a level of confidence of approximately 95%

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## Certificate of Calibration

**Certificate No. :** 67-400074-2

**Page : 1 of 2**

**Submitted by :** C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

**Equipment :** Digital Thermometer with Thermistor probe  
Temperature Indicator

Manufacturer : Apera Model : PC 910  
Range : N/A °C Resolution : 0.1 °C  
Serial No. : PC910X1220811001 ID No. : WW-03-002

Thermistor probe

Model : N/A Sheath Material : Stainless  
Diameter : 4.8 mm. Length : 100 mm.  
Serial No. : N/A ID No. : WW-03-002

**Environment :** On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (224.5 to 226.0) VAC

**Date of Received :** 10 February 2024

**Date of Calibration :** 10 February 2024

**Date of Issue :** 15 February 2024

**Calibrated by :** Permpon Chanpu

**Calibration Method :** This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

**Reference Standard Instruments :** This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert. No.	Due Date	Traceability
400002	TT-0074-22	20 Jun 2024	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert. No.	Due Date	Traceability
400033	22E569	22 Feb 2024	National Institute of Metrology Thailand (NIMT)

Approved by :

( Surachai Promthong )

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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## Certificate of Calibration

**Certificate No. :** 67-400074-2

**Page : 2 of 2**

**Result of Calibration :** Without Adjustment

**UUC Condition As-Received :** Good

**Function :** Temperature measurement

Immersion Depth ( mm. )	Standard Reading ( ° C )	UUC Reading ( ° C )	Correction ( ° C )	Uncertainty ( ± ° C )
100	25.005	25.1	-0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor  $k = 2$ , providing a level of confidence of approximately 95%

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# Certificate of Calibration

<b>Equipment:</b>	Cooled Incubator	<b>Certificate No.:</b>	C31240373
<b>Model:</b>	KB 240	<b>Issued Date:</b>	16 February 2024
<b>Serial No.(or ID):</b>	20180000012164(WW-16-001)	<b>Job No.:</b>	WO-00017098
<b>Manufacturer:</b>	Binder	<b>Page:</b>	1 of 3
<b>Condition:</b>	In Condition	<b>Ventilation Valve:</b>	None
<b>Shelves(pc.):</b>	3		

**Customer:** C.E.M Technology (Thailand) Co., Ltd.  
31/8 Moo 13, Tambon Raikhing,  
Amphur Sampran, Nakhonpathom 73210 Thailand.

**Environment Condition:** Temperature: 24 °C ± 1.1 °C  
Humidity: 63 %RH ± 5.9 %RH  
Voltage: 229 VAC ± 1.2 VAC

**Calibration Place:** C.E.M Technology (Thailand) Co., Ltd. ( Laboratory Room )  
219/43 Moo 12 Petchkasam Road,  
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

**Calibration By:** Mr. Ampol Srisumphan

**Calibration Date:** 14 February 2024

**The Method used:** In house method, CAL-WI-16, base on TLAS-G20

**Traceability:** This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.  
Certificate No. C10240001



(Mr. Ampol Srisumphan)

Person in charge



(Mr. Udon Srichana)

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.

The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

## Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

### Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :** ☐ Choice A Binary Statement for Simple Acceptance Rule ( $w = 0$ ), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ( $w = 1 U$ ), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of  $r$  to have applied as guard band ( $w = r U$ ).
- ; PFA – Probability of False Accept



(Mr. Udon Srichana)

Authorized signatory

### Without adjustment

**Desired Temperature : 20.0°C Tolerances : 1.0 °C**

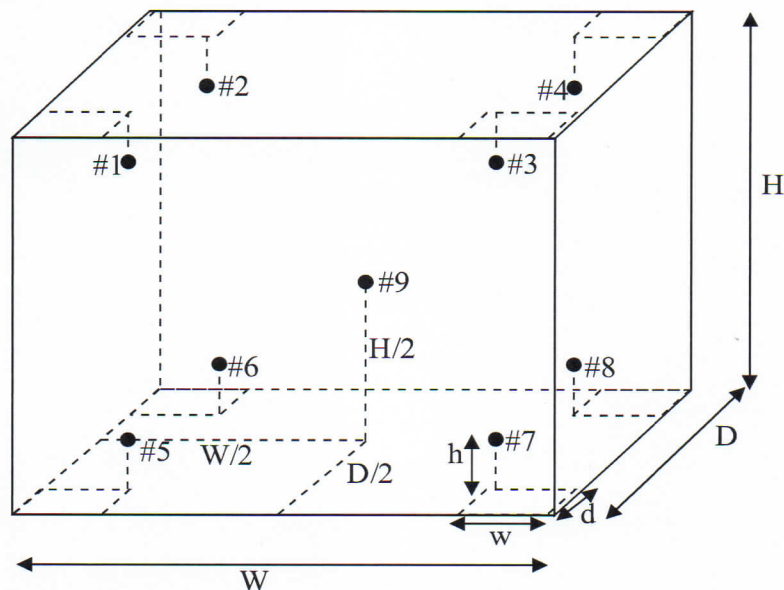
Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	20.17	0.17	0.49	1.0	Pass
#2	20.13	0.13	0.49	1.0	Pass
#3	19.99	-0.01	0.56	1.0	Pass
#4	19.98	-0.02	0.60	1.0	Pass
#5	20.21	0.21	0.51	1.0	Pass
#6	20.17	0.17	0.46	1.0	Pass
#7	19.97	-0.03	0.57	1.0	Pass
#8	20.07	0.07	0.47	1.0	Pass
#9	20.13	0.13	0.43	1.0	Pass

Correction\* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

### The End of Statements of Conformity



### Standard Installation Locations

Volume (Calibration Zone)= 122 (Liters)

Inside chamber:  $W = 65 \text{ (cm)}$   $D = 50 \text{ (cm)}$   $H = 76 \text{ (cm)}$

Standard Locations (#1, #2, #3, #4):  $w = 7 \text{ (cm)}$   $d = 5 \text{ (cm)}$   $h = 8 \text{ (cm)}$

Standard Locations (#5, #6, #7, #8):  $w = 7 \text{ (cm)}$   $d = 5 \text{ (cm)}$   $h = 8 \text{ (cm)}$

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	101	102	103	104	105	106	107	108	109

### Definitions

**Indicating Temperature:** The average reading of indicating device which forms the integral part of the enclosure.

**Measured Temperature:** The average reading of standards at any positions or location.

**Measured Uniformity:** The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

**Measured Stability:** The one-half of greatest maximum difference of measured temperatures at any one probe.

**Overall Variation:** The difference of maximum and minimum measured temperatures throughout observation time.



## Calibration Results:

### Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	20.17	0.17	0.49
#2	20.13	0.13	0.49
#3	19.99	-0.01	0.56
#4	19.98	-0.02	0.60
#5	20.21	0.21	0.51
#6	20.17	0.17	0.46
#7	19.97	-0.03	0.57
#8	20.07	0.07	0.47
#9	20.13	0.13	0.43

### Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
20.0	20.0	20.0	20.17	20.13	19.99	19.98	20.21	20.17	19.97	20.07	20.13	0.60

### Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
20.0	0.47	0.48	1.13

Note: \* Maximum uncertainty of the each position

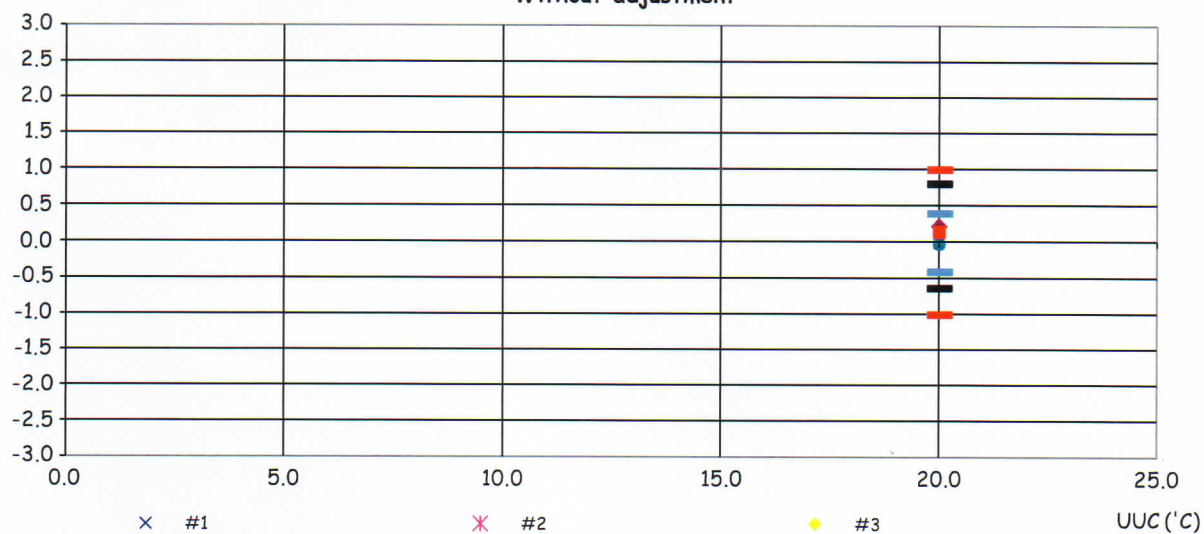
## The End of Certificate

# Corr\_Distribution & Max\_Measurement Uncertainty

Job\_No. WO-00017098

Without adjustment

Correction ('C)

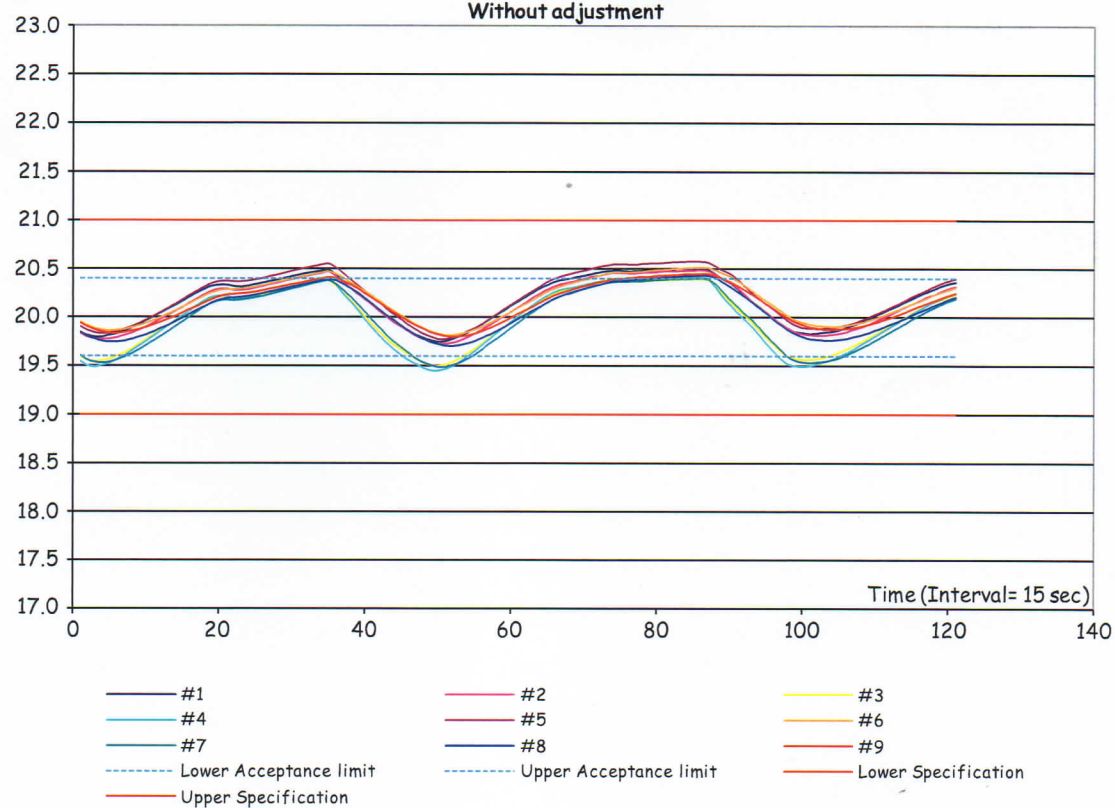


## Temperature Distribution @ 20.0°C

Job\_No. WO-00017098

Without adjustment

Std('C)



## ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: WO-00017098

ชนิดเครื่องมือ: Cooled Incubator

รุ่น: KB 240

หมายเลขเครื่อง: 20180000012164(WW-16-001)

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
14 Feb 2024			14 Feb 2024		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
<input checked="" type="checkbox"/>	<input type="checkbox"/>	1. สายไฟ	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	2. การทำงาน Main Switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	3. การทำงาน Selector Key	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	4. การแสดงผล Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	5. การทำงาน พัดลม	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	6. สภาพ Lever of Ventilation valve	<input type="checkbox"/>	<input type="checkbox"/>	ไม่มี
<input checked="" type="checkbox"/>	<input type="checkbox"/>	7. สภาพ Lever door open / close	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	8. สภาพ Door seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	9. การทำงานของระบบ Safety	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	10. การทำงานของระบบทำความเย็น	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	11. การทำงานของระบบทำความชื้น	<input type="checkbox"/>	<input type="checkbox"/>	ไม่มี
<input checked="" type="checkbox"/>	<input type="checkbox"/>	12. สภาพตัวเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	13. สภาพอะแดดลัอม ณ สถานที่ตั้งเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

ข้อเสนอแนะ :

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Mr. Ampol Srisumphan

Service Engineer



# Certificate of Calibration

<b>Equipment:</b>	Hot Air Oven	<b>Certificate No.:</b>	C31240372
<b>Model:</b>	UF 55	<b>Issued Date:</b>	15 February 2024
<b>Serial No.(or ID):</b>	B219.0142 ( WW-05-002 )	<b>Job No.:</b>	WO-00017098
<b>Manufacturer:</b>	Memmert	<b>Page:</b>	1 of 5
<b>Condition:</b>	In Condition	<b>Ventilation Valve:</b>	Closed
<b>Shelves(pc.):</b>	2		

**Customer:** C.E.M Technology (Thailand) Co., Ltd.  
31/8 Moo 13, Tambom Raikhing,  
Amphur Sampran, Nakhonpathom 73210 Thailand.

**Environment Condition:** Temperature: 29 °C ± 0.6 °C  
Humidity: 61 %RH ± 5.3 %RH  
Voltage: 230 VAC ± 1.5 VAC

**Calibration Place:** C.E.M Technology (Thailand) Co., Ltd. ( Laboratory Room )  
219/43 Moo 12 Petchkasam Road,  
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

**Calibration By:** Mr. Ampol Srisumphan

**Calibration Date:** 14 February 2024

**The Method used:** In house method, CAL-WI-16, base on TLAS-G20

**Traceability:** This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.  
Certificate No. C10240001



(Mr. Ampol Srisumphan)

Person in charge



(Mr. Udon Srichana)

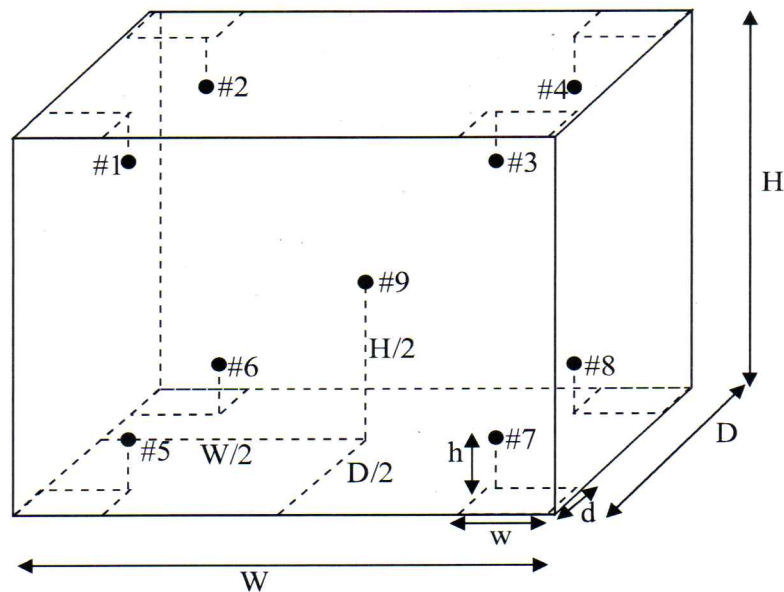
Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.

The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.





### Standard Installation Locations

Volume (Calibration Zone)= 21 (Liters)

Inside chamber:  $W = 40$  (cm)  $D = 33$  (cm)  $H = 40$  (cm)

Standard Locations (#1, #2, #3, #4):  $w = 5$  (cm)  $d = 5$  (cm)  $h = 5$  (cm)

Standard Locations (#5, #6, #7, #8):  $w = 5$  (cm)  $d = 5$  (cm)  $h = 5$  (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	201	202	203	204	205	206	207	208	209

### Definitions

**Indicating Temperature:** The average reading of indicating device which forms the integral part of the enclosure.

**Measured Temperature:** The average reading of standards at any positions or location.

**Measured Uniformity:** The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

**Measured Stability:** The one-half of greatest maximum difference of measured temperatures at any one probe.

**Overall Variation:** The difference of maximum and minimum measured temperatures throughout observation time.



## Calibration Results:

### Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	104.38	0.38	0.39
#2	104.15	0.15	0.39
#3	104.39	0.39	0.39
#4	104.26	0.26	0.39
#5	103.88	-0.12	0.39
#6	104.13	0.13	0.39
#7	104.47	0.47	0.39
#8	104.41	0.41	0.39
#9	104.65	0.65	0.39

### Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
104.0	104.0	104.0	104.38	104.15	104.39	104.26	103.88	104.13	104.47	104.41	104.65	0.39

### Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
104.0	0.83	0.12	0.96

Note: \* Maximum uncertainty of the each position

**Without adjustment (Cont.)**

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	180.34	0.34	0.56
#2	179.98	-0.02	0.56
#3	180.46	0.46	0.56
#4	180.34	0.34	0.56
#5	180.63	0.63	0.56
#6	180.33	0.33	0.56
#7	179.22	-0.78	0.56
#8	179.80	-0.20	0.56
#9	180.74	0.74	0.56

**Temperature Distribution**

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
180.0	180.0	180.0	180.34	179.98	180.46	180.34	180.63	180.33	179.22	179.80	180.74	0.56

**Chamber Characterization**

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
180.0	1.59	0.08	1.66

Note: \* Maximum uncertainty of the each position

**The End of Certificate**

**Without adjustment (Cont.)**

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 110.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	110.40	0.40	0.46
#2	110.15	0.15	0.46
#3	110.45	0.45	0.46
#4	110.37	0.37	0.46
#5	110.42	0.42	0.46
#6	110.29	0.29	0.46
#7	109.86	-0.14	0.46
#8	110.12	0.12	0.46
#9	110.51	0.51	0.46

**Temperature Distribution**

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
110.0	110.0	110.0	110.40	110.15	110.45	110.37	110.42	110.29	109.86	110.12	110.51	0.46

**Chamber Characterization**

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
110.0	0.71	0.11	0.86

Note: \* Maximum uncertainty of the each position



## Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

### Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :** ☐ Choice A Binary Statement for Simple Acceptance Rule ( $w = 0$ ), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ( $w = 1 U$ ), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of  $r$  to have applied as guard band ( $w = r U$ ).
- ; PFA – Probability of False Accept



(Mr. Udon Srichana)

Authorized signatory

## Without adjustment

**Desired Temperature : 104.0°C Tolerances : 1.0 °C**

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	104.38	0.38	0.39	1.0	Pass
#2	104.15	0.15	0.39	1.0	Pass
#3	104.39	0.39	0.39	1.0	Pass
#4	104.26	0.26	0.39	1.0	Pass
#5	103.88	-0.12	0.39	1.0	Pass
#6	104.13	0.13	0.39	1.0	Pass
#7	104.47	0.47	0.39	1.0	Pass
#8	104.41	0.41	0.39	1.0	Pass
#9	104.65	0.65	0.39	1.0	Condition Pass

Correction\* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

## Statements of conformity:(Cont.)

### Without adjustment (Cont.)

**Desired Temperature : 110.0°C Tolerances : 5.0 °C**

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 110.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	110.40	0.40	0.46	5.0	Pass
#2	110.15	0.15	0.46	5.0	Pass
#3	110.45	0.45	0.46	5.0	Pass
#4	110.37	0.37	0.46	5.0	Pass
#5	110.42	0.42	0.46	5.0	Pass
#6	110.29	0.29	0.46	5.0	Pass
#7	109.86	-0.14	0.46	5.0	Pass
#8	110.12	0.12	0.46	5.0	Pass
#9	110.51	0.51	0.46	5.0	Pass

Correction\* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

### Without adjustment

**Desired Temperature : 180.0°C Tolerances : 2.0 °C**

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

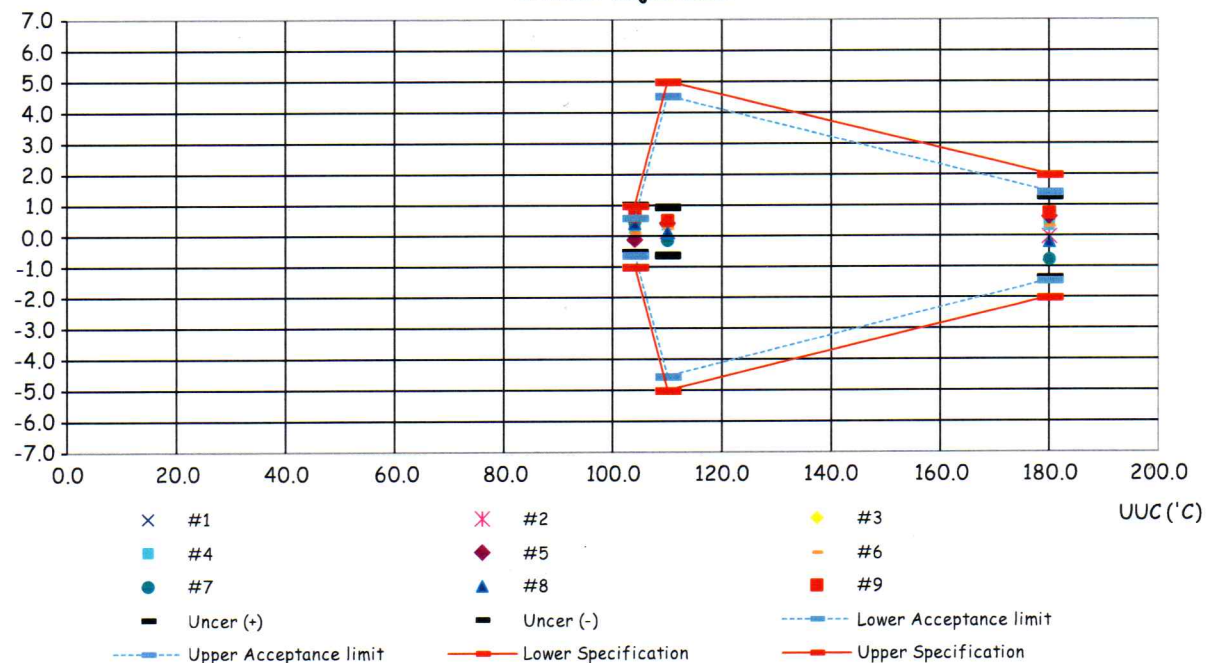
Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	180.34	0.34	0.56	2.0	Pass
#2	179.98	-0.02	0.56	2.0	Pass
#3	180.46	0.46	0.56	2.0	Pass
#4	180.34	0.34	0.56	2.0	Pass
#5	180.63	0.63	0.56	2.0	Pass
#6	180.33	0.33	0.56	2.0	Pass
#7	179.22	-0.78	0.56	2.0	Pass
#8	179.80	-0.20	0.56	2.0	Pass
#9	180.74	0.74	0.56	2.0	Pass

Correction\* = Measured Temperature - Desired Temperature

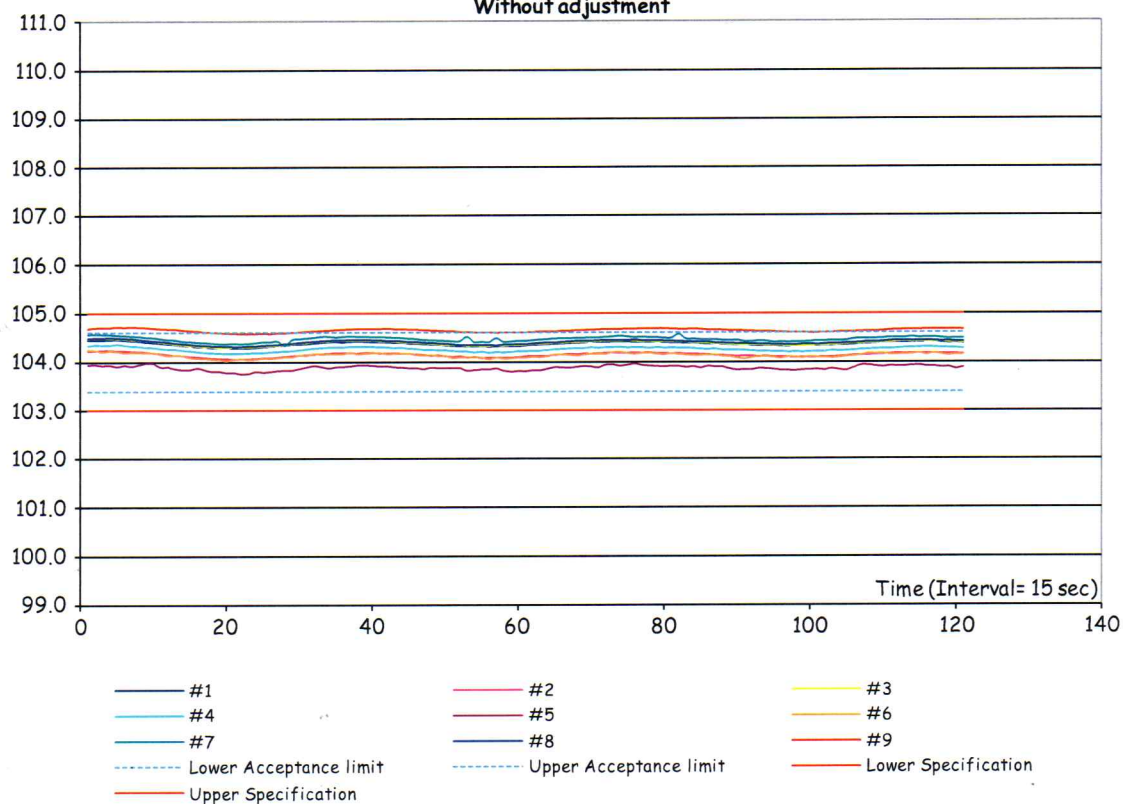
The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

## The End of Statements of Conformity

Without adjustment



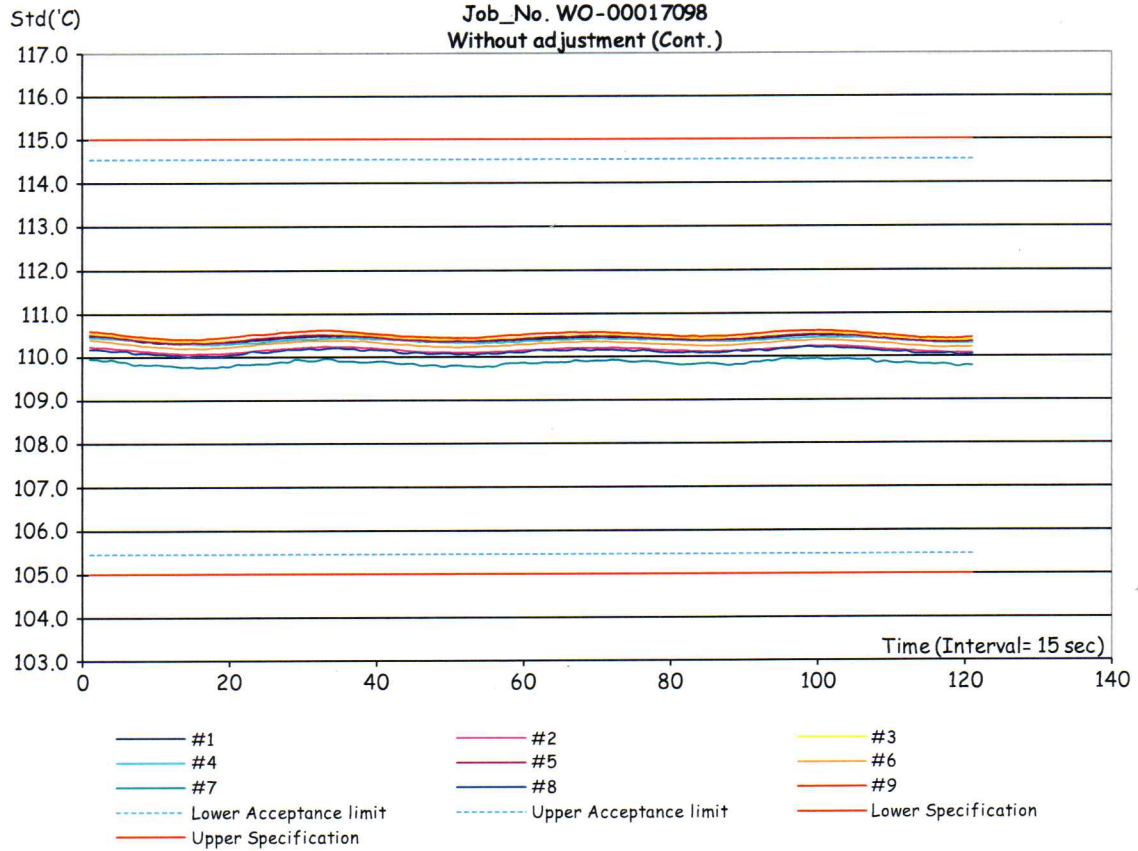
Without adjustment





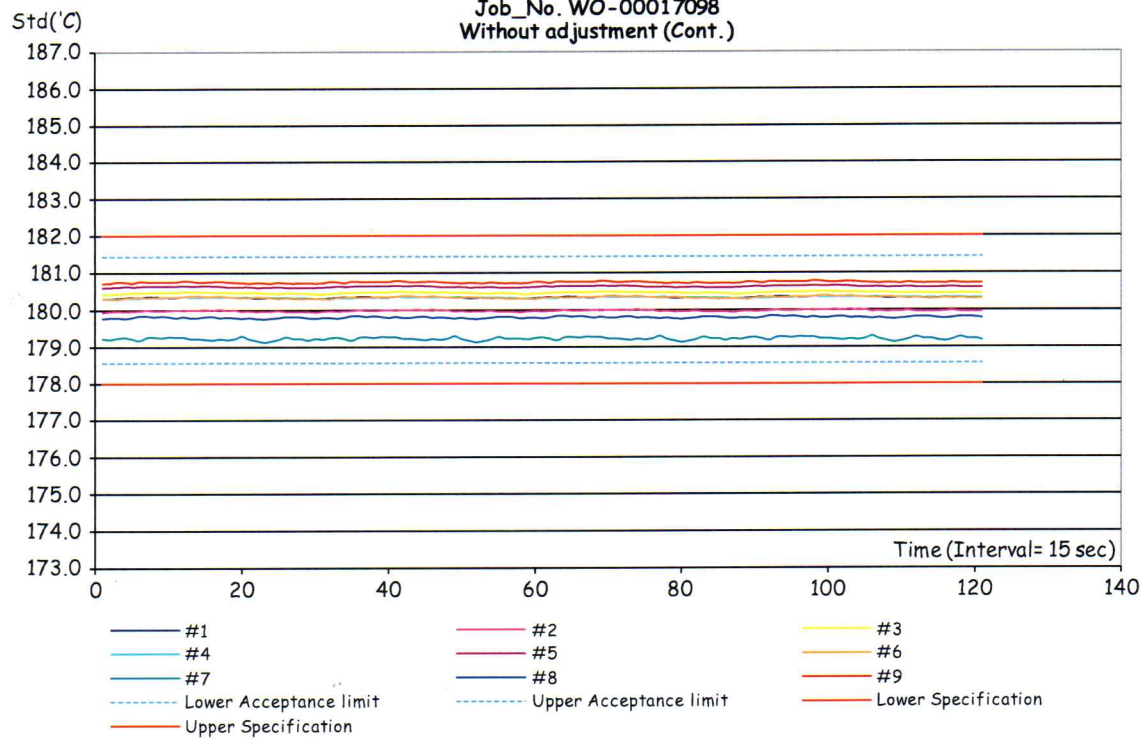
# Temperature Distribution @ 110.0°C

Job\_No. WO-00017098  
Without adjustment (Cont.)



# Temperature Distribution @ 180.0°C

Job\_No. WO-00017098  
Without adjustment (Cont.)



## ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: WO-00017098

ชนิดเครื่องมือ: Hot Air Oven

รุ่น: UF 55

หมายเลขเครื่อง: B219.0142 ( WW-05-002 )

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
14 Feb 2024			14 Feb 2024		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
<input checked="" type="checkbox"/>	<input type="checkbox"/>	1. สายไฟ	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	2. การทำงาน Main Switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	3. การทำงาน Selector Key	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	4. การแสดงผล Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	5. การทำงาน พัดลม	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	6. สภาพ Lever of Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	7. สภาพ Lever door open / close	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	8. สภาพ Door seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	9. การทำงานของระบบ Safety	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	10. การทำงานของระบบทำความเย็น	<input type="checkbox"/>	<input type="checkbox"/>	ไม่มี
<input type="checkbox"/>	<input type="checkbox"/>	11. การทำงานของระบบทำความร้อน	<input type="checkbox"/>	<input type="checkbox"/>	ไม่มี
<input checked="" type="checkbox"/>	<input type="checkbox"/>	12. สภาพตัวเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	13. สภาพอะแดปเตอร์ ณ สถานที่ตั้งเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

ข้อเสนอแนะ :

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Mr. Ampol Srisumphan  
Service Engineer





Harikul Science Co.,Ltd.

694 Soi Ratchadanivet 24, Pracharatbamphen,  
Samsaennok, Huaikhwang, Bangkok 10310

Tel: 0-2274-2456 Fax: 0-2274-2443

Email: info@harikul.com www.harikul.com

Certificate of Calibration

CERT.No.: HS-V057H

Calibration Date : 16 Aug 24

Submitted by : C.E.M TECHNOLOGY (THAILAND) Co., LTD.

219/43 Moo 12, Petchkasem Road, Omnoi, Krathumban,

Samutsakom 74130

Model : YSI 5000

S/N : 18L109487

Probe : YSI 5010

S/N : 22G100123

ID NO. : -

Air Temp ref : S/N. F8065C26

Barometric ref : S/N. F8065C26

Water Temp ref : -

ID NO. HS001

Technician : Kittipong M.

Avg Room Temp : 20 °C

Avg Water Temp : 20 °C

Air Pressure : 760.00 mmHg

Salinity : 0 ppt

#### Calibration Details

Calibration Point	100% air sat. (@20 °C, DO = 9.09 mg/l)	(status)	(status)
Measurement 1 (mg/l)	9.08	(PASS)	-
Measurement 2 (mg/l)	9.08	(PASS)	-
Measurement 3 (mg/l)	9.09	(PASS)	-
Measurement 4 (mg/l)	9.08	(PASS)	-
Measurement 5 (mg/l)	9.08	(PASS)	-
Measurement 6 (mg/l)	9.08	(PASS)	-
Measurement 7 (mg/l)	9.08	(PASS)	-
Measurement 8 (mg/l)	9.07	(PASS)	-
Measurement 9 (mg/l)	9.07	(PASS)	-
Measurement 10 (mg/l)	9.07	(PASS)	-

Mean Measurement	9.08	mg/l	-	-
Inaccuracy	0.01	mg/l	-	-

Overall Status (PASS)

#### Manufacturer Specification

Accuracy = +/- 0.02 mg/l

- 1) This certificate is issued based on the result that are found as shown on date and place of test only.
- 2) The calibration procedure followed in accordance with Harikul Science Co., Ltd.
- 3) This result shall not be used for advertising purpose.

Technician Signature

(Kittipong Maekwong)

Laboratory Manager

(Supreecha Sumaritam)

## CERTIFICATE OF CALIBRATION

**Certificate No.:** T1-2009013/24

**Page** 1 **of total** 5 **pages**

**Customer** C.E.M TECHNOLOGY (THAILAND) CO., LTD.  
219/43 Moo 12, Petchkasem Road, Omnoi,  
Krathumban, Samutsakorn 74130

<b>Equipment</b>	Thermo Reactor		
<b>Manufacturer</b>	Merck	<b>Model</b>	TR 420
<b>Serial No.</b>	23290802	<b>ID No.</b>	WW-07-003
<b>Description</b>	Resolution of UUC : 1 °C		

**Environmental Conditions** Ambient Temperature: 26.3 °C  
Relative Humidity: 46 %  
Atmospheric Pressure: -

**Calibration Location** Lab room

**Received Date** 20 September 2024

**Calibration Date** 20 September 2024

**Date of Issue** 23 September 2024

**Condition of Artifacts** Used conditions but can be calibrated

**Checked by**



Act as Technical Manager

**Approved by**



Representative of Managing Director

<input type="checkbox"/> ( Krisyosl K. )	<input type="checkbox"/> ( Sakda Y. )
<input type="checkbox"/> ( Patiphan K. )	<input type="checkbox"/> ( Onnapa P. )
<input checked="" type="checkbox"/> ( Pongsak H. )	<input type="checkbox"/> ( Nitiphong K. )
<input type="checkbox"/> ( Kanung C. )	<input type="checkbox"/> ( Nonthachai K. )
<input type="checkbox"/> ( Pramong P. )	<input type="checkbox"/> ( Noppol P. )

( Dr. Ekachai Puttitwong )

This calibration certificate shall not be reproduced other than in full except with the prior written approval of the Thai Heart Calibration Co., Ltd.



**Certificate No.:** T1-2009013/24

**Page 2 of total 5 pages**
**Reference Method :**

- The calibration method used was CP-142 based on an in-house method.
- The temperature scale used was an ITS-90.
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

**Reference Standard Instruments:**

Type	Serial No.	Cert. No.	Due Date	Traceability
Data Logger with Sensors	MY57010605/ MY59005437	IO-0108003/24	Aug. 1, 2025	THC

**Remark:** This certificate is traceable to the International System of Unit (SI Unit) through:

- THC, Thai Heart Calibration Co., Ltd.

**Measurement Results:**

# L

Hole No.	UUC Setting (°C)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Stability of UUC (± °C)	Uncertainty (± °C)
# 1	60	59.9	60	-0.1	0.10	0.68
# 2	60	60.1	60	0.1	0.13	
# 3	60	60.1	60	0.1	0.12	
# 4	60	60.1	60	0.1	0.13	
# 5	60	60.1	60	0.1	0.11	
# 6	60	60.2	60	0.2	0.09	
# 7	60	60.2	60	0.2	0.13	
# 8	60	60.0	60	0.0	0.11	
# 9	60	60.0	60	0.0	0.09	
# 10	60	60.1	60	0.1	0.09	
# 11	60	60.1	60	0.1	0.10	
# 12	60	60.1	60	0.1	0.12	

 Calibrated by, Pongsak



**Certificate No.:** T1-2009013/24

**Page 3 of total 5 pages**

**Measurement Results (Cont.):**

# L

Hole No.	UUC Setting (°C)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Stability of UUC (± °C)	Uncertainty (± °C)
# 1	150	148.7	150	-1.3	0.12	0.68
# 2	150	148.1 ✓	150	-1.9	0.10	
# 3	150	148.2 ✓	150	-1.8	0.09	
# 4	150	148.5 ✓	150	-1.5	0.11	
# 5	150	149.0	150	-1.0	0.11	
# 6	150	148.7	150	-1.3	0.08	
# 7	150	149.7	150	-0.3	0.14	
# 8	150	149.0	150	-1.0	0.09	
# 9	150	148.8	150	-1.2	0.08	
# 10	150	148.8	150	-1.2	0.09	
# 11	150	148.2 ✓	150	-1.8	0.09	
# 12	150	148.4 ✓	150	-1.6	0.11	

# R

Hole No.	UUC Setting (°C)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Stability of UUC (± °C)	Uncertainty (± °C)
# 1	60	60.2	60	0.2	0.11	0.68
# 2	60	60.2	60	0.2	0.12	
# 3	60	60.4	60	0.4	0.11	
# 4	60	60.3	60	0.3	0.09	
# 5	60	60.4	60	0.4	0.10	
# 6	60	60.0	60	0.0	0.09	
# 7	60	60.2	60	0.2	0.12	
# 8	60	60.3	60	0.3	0.10	
# 9	60	60.1	60	0.1	0.07	
# 10	60	60.5	60	0.5	0.10	
# 11	60	60.4	60	0.4	0.09	
# 12	60	60.3	60	0.3	0.11	

Calibrated by, Pongsak



**Certificate No.:** T1-2009013/24

**Page 4 of total 5 pages**

**Measurement Results (Cont.):**

# R

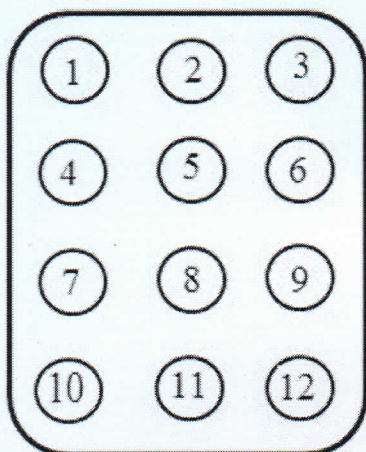
Hole No.	UUC Setting (°C)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Stability of UUC (± °C)	Uncertainty (± °C)
# 1	150	149.4	150	-0.6	0.10	0.68
# 2	150	148.4 ✓	150	-1.6	0.10	
# 3	150	149.2	150	-0.8	0.12	
# 4	150	149.0	150	-1.0	0.11	
# 5	150	149.4	150	-0.6	0.07	
# 6	150	148.7	150	-1.3	0.07	
# 7	150	149.4	150	-0.6	0.10	
# 8	150	148.8	150	-1.2	0.07	
# 9	150	148.8	150	-1.2	0.11	
# 10	150	150.1	150	0.1	0.14	
# 11	150	149.8	150	-0.2	0.11	
# 12	150	149.0	150	-1.0	0.10	



Certificate No.: T1-2009013/24

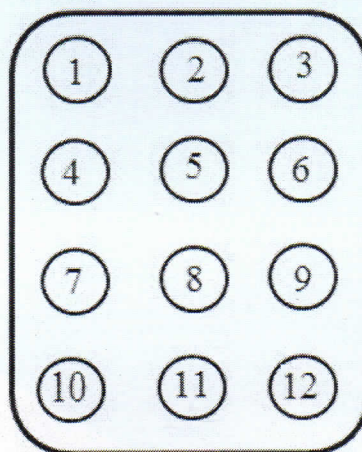
Page 5 of total 5 pages

Measurement Results (Cont.):



Front View

L



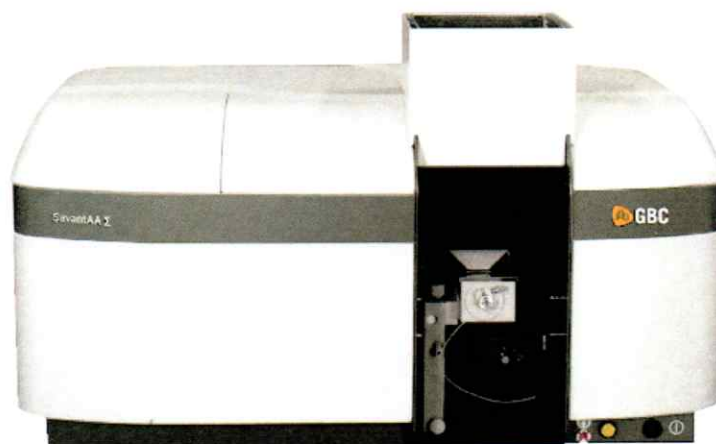
Front View

R

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor  $k = 2.00$ , providing a level of confidence approximately 95%.

- End of Certificate -

## PREVENTIVE MAINTENANCE Atomic Absorption Spectrometer



### Instrument List is System

Equipment	
Model	Serial Number
SavantAA	A7310

Date :	18/06/2024
Contact person :	คุณอัจฉรา ทองสี / 081-351-0828
Place of installation :	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด
Customer :	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด
Address :	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกะทู้มแบน จังหวัดสมุทรสาคร 74130



## PREVENTIVE MAINTENANCE AND PERFORMANCE VERIFICATION REPORT

### ATOMIC ABSORPTION SPECTROPHOTOMETER (AAS)

Issued Date: 17/06/24

**Customer :** บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด

**Manufacturer :** GBC Scientific Equipment Pty Ltd.

**Address :** 219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย  
อำเภอกระทุ่มแบน จังหวัดสมุทรสาคร 74130

**Model :** SavantAA

**Serial No :** A7310

**Contract :**

**Location :**

#### Power on switch and initial status

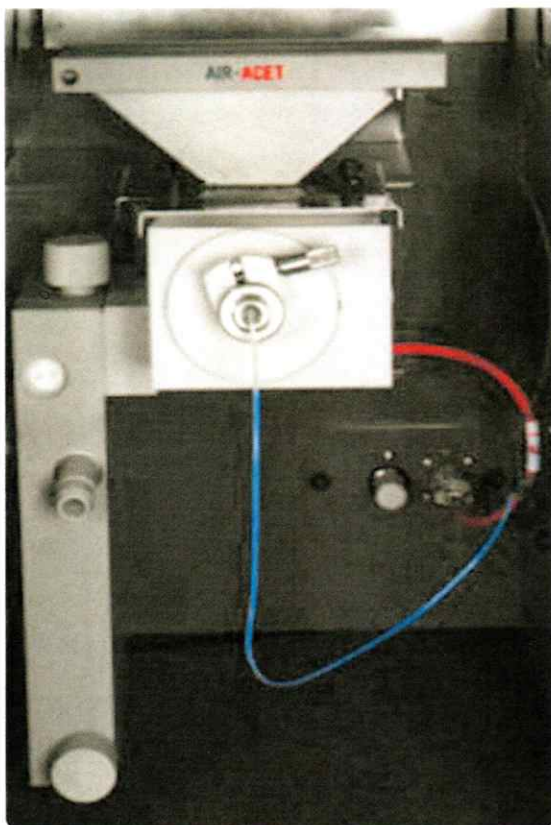
*Instrument Ready for operation*

Preventive Maintenance	Pass	Fail	Remarks
<b>Electrical Voltage</b>			
- Main voltage ( power supply check 220V $\pm$ 10V ).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	220.1VAC
- Power indicator light (Replace if faulty).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
- Power core (Clean or replace as appropriate).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
- Fan (Clean or replace filter element as appropriate).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
<b>Environment</b>			
- Temperature (10 to 35 deg.C)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	27.2C
- Humidity (8 to 80%).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	47 %
- Air Quality (No Dust)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
- No corrosive vapours present from laboratory sample preparation or external sources.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
<b>Optics</b>			
- Windows lens (Clean or replace as appropriate).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- Light Source (Check operation. Replace if required).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- D2 Lamp (Check operation. Replace if required).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
<b>Gas system</b>			
- General (Tube and Fitting /Check for leaks).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- Air Zero (Inlet pressure range 300-400 kPa).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	4 bar
- Acetylene (Inlet pressure range 55-96 kPa).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0.9 bar
- Nitrous oxide (Inlet pressure range 300-400 kPa).	<input type="checkbox"/>	<input type="checkbox"/>	
<b>Computer</b>			
- Operating system	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Windows 7 Pro
- Software Version	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ver. 3.11a
- Verify that all computer links and installed software operate correctly	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready

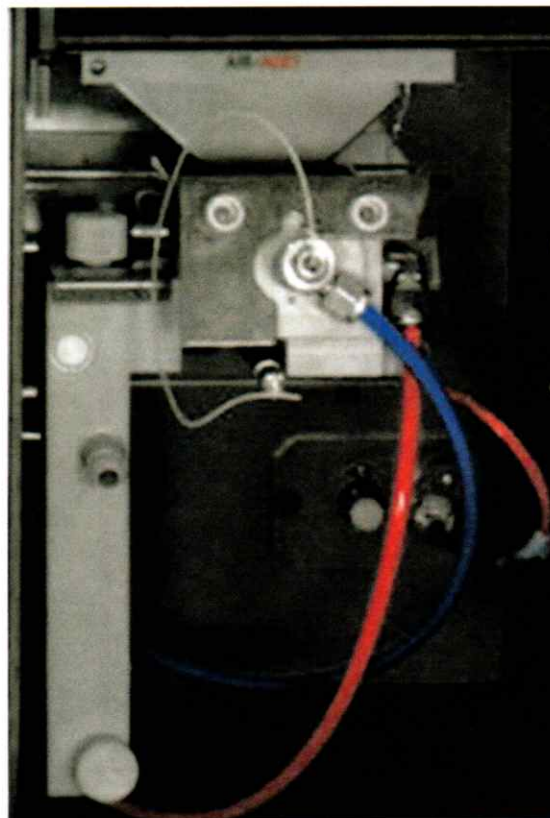


## Spray Chamber Type

☐ ABR Spray Chamber



☒ Standard Spray Chamber



Preventive Maintenance	Pass	Fail	Remark
<i>Flame system</i>			
- <b>Burner head</b> (Clean the jaws using GBC Burner Cleaning Card).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Burner mount</b> (Check for wear. Replace the burner retaining plate if required).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Spray chamber</b> (Visually inspect the bead for cracks, pitting or solid deposits. Check or replace O-ring kit).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Safety interlocks</b>			
➤ Burner (Check for Interlocks connector)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
➤ Spray chamber (Check for Interlocks connector)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Pressure relief bung.</b> (Check or replace O-ring)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Nebulizer</b> (Clean and check operation / Replace the O-ring)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Gas connections</b> (Check for leaks).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Capillary tube</b> (Check bends and clog).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Liquid trap</b> (Drain / clean and replace O-ring).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready

Gas Flow Optimisation	Pass	Fail	Remark
- <b>Bleed gas lines</b> (Relieve pressure in the spray chamber).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Ignitor</b> (Ignite the flame several times to check ignition reliability. Replace the glow plug if required).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Extinguish</b> (Check operation).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Horizontal movement</b> (Check operation for STD. Spray Chamber).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Vertical movement</b> (Check operation for STD. Spray Chamber).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Ready
- <b>Burner Adjuster</b> (Check operation for ABR Spray Chamber)			
➢ Burner Angle (° C)	<input type="checkbox"/>	<input type="checkbox"/>	
➢ Angle Zero (mm)	<input type="checkbox"/>	<input type="checkbox"/>	
➢ Work head Height (mm)	<input type="checkbox"/>	<input type="checkbox"/>	
➢ Work head Centre (mm)	<input type="checkbox"/>	<input type="checkbox"/>	

**Note:**

Before PM ทำการปรับ Cu ppm, = 0.1XX Abs  
 - พบว่าท่อส่งแก๊สมีรอย Sample Tube (หักตรงปลายท่อ)

**Signature**

**Customer :**

✓ อัจฉรา  
 ( นางสาวอัจฉรา ทนงสี )

**Date :**

18/06/67

**Service Engineer :**

Niwat S.  
 ( Mr. NIWAT SUPATANIT )

**Maintenance Date :**

18/ Jun/ 2024

Performance Verification	Specification	Actual Value	Pas s	Failed	Remarks
1. Wavelength accuracy (optic calibration check).	Cu 324.75 nm $\pm$ 0.2 nm	324.68 nm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
	Cs 852.10 nm $\pm$ 0.2 nm	852.10 nm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
2. Slit width accuracy (0.2 nm ,0.5 nm,1.0 nm)	0.2 nm $\pm$ 0.02 nm	Nimrat S. 324.505, 44 / 324.797, 44	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0.211 nm
	0.5 nm $\pm$ 0.05 nm	546 324.42, 45 / 324.95, 45	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0.53 nm
	1.0 nm $\pm$ 0.10 nm	324.17, 43 / 325.19, 43	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1.02 nm
3. EHT	<350V	336 V	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
4. Absorbance accuracy (absorbance calibration check). ➤ Gauze 0.49 A.U.	Reading $\pm$ 10% of calibrated value.	0.4897 Abs	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
5. Background correction (optics alignment check). difference between measurement with and without 0.49 A.U. gauze for 10 samples.	SavantAA <1% SensAA/XplorAA <2%	BC on with gauze: - 0.0017 Abs BC on without gauze: - 0.0007 Abs	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
6. Sensitivity /noise flame test (aqueous Cu solution test under air-acetylene flame).	Cu 5 ppm >0.7 A.U.	0.7650 Abs.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A
	<0.5% RSD	0.39 % RSD	<input checked="" type="checkbox"/>	<input type="checkbox"/>	N/A

Note:

Signature	
Customer : ..... ( ..... )	Date : 18 / 06 / 67
Service Engineer : ..... ( Mr. NIWAT SUPATANIT )	Maintenance Date : 18 / Jun / 2024



Results File	K:\PM AAS\2567\Cu 5ppm_Service.res
Analysis	
Filename	C:\Users\Administrator\Documents\Analysis1.anl
Date	Tue Jun 18 11:30:11 2024
Method	

#### Instrument Parameters

System Type	Flame
Element	Cu
Matrix	
Lamp Current	4.00 mA
Wavelength	324.70 nm
Slit Width	0.50 nm
Slit Height	Normal
Instrument Mode	Abs. BC Off

#### Sample Measurement Parameters

Measurement Mode	Integration
Sample Introduction	Manual
Read Time	3.00 s
Time Constant	0.00
Replicates	10

#### Calibration Parameters

Calibration Mode	Conc Least Squares
Overrange Sample Action	None
Conc. Units	µg/ml
Conc. Decimal Places	3
Calibration Failure On	None
Calibration Failure Action	Stop
Measure Sample Blank After Cal.	Yes
Auto Save Method After Cal.	No

### Quality Parameters

Second Fail Action	Stop
Range Checking	Off
Check Sample Conc	1.0000 µg/ml
Check Sample Lower Range	80.00 %
Check Sample Upper Range	120.00 %
Check Sample Fail Action	Stop
Check Sample Flag	*

### Flame Control Parameters

Flame Type	Air-Acetylene
Fuel Flow	2.000 l/min
Oxidant Flow	10.00 l/min
Burner Angle	0.00°
Workhead Height	15.00 mm

### Full Calibration

Calibration Mode	Conc Least Squares	Max Error : 0.0000	R <sup>2</sup> : 1.0000	R : 1.0000
------------------	--------------------	--------------------	-------------------------	------------

Error Calibration has zero gradient

Sample	Conc.	%RSD	Mean	Replicates		
Label	(µg/ml)		Abs.			
Table Blank	-----	-----	0.0000			
Standard 1	5.000	-----	0.0000			
STD Gauze 0.49	-----	0.09	0.4897	0.4897	0.4905	0.4897
				0.4898	0.4902	0.4892
				0.4896	0.4894	0.4890
				0.4897		

### Analysis

Filename	C:\Users\Administrator\Documents\Analysis1.anl
Date	Tue Jun 18 11:34:16 2024

## Method

### Instrument Parameters

System Type	Flame
Element	Cu
Matrix	
Lamp Current	4.00 mA
Wavelength	324.70 nm
Slit Width	0.50 nm
Slit Height	Normal
Instrument Mode	Abs. BC On

### Sample Measurement Parameters

Measurement Mode	Integration
Sample Introduction	Manual
Read Time	3.00 s
Time Constant	0.00
Replicates	10

### Calibration Parameters

Calibration Mode	Conc Least Squares
Overrange Sample Action	None
Conc. Units	µg/ml
Conc. Decimal Places	3
Calibration Failure On	None
Calibration Failure Action	Stop
Measure Sample Blank After Cal.	Yes
Auto Save Method After Cal.	No

### Quality Parameters

Second Fail Action	Stop
Range Checking	Off
Check Sample Conc	1.0000 µg/ml



### Quality Parameters

Check Sample Lower Range 80.00 %  
Check Sample Upper Range 120.00 %  
Check Sample Fail Action Stop  
Check Sample Flag \*

### Flame Control Parameters

Flame Type Air-Acetylene  
Fuel Flow 2.000 l/min  
Oxidant Flow 10.00 l/min  
Burner Angle 0.00°  
Workhead Height 15.00 mm

### Full Calibration

Calibration Mode Conc Least Squares Max Error : 0.0000 R<sup>2</sup> : 1.0000 R : 1.0000

Error Calibration has zero gradient

Sample	Conc.	%RSD	Mean	Replicates		
Label	(µg/ml)		Abs.			
Table Blank	----	----	0.0000			
Standard 1	5.000	----	0.0000			
BC on with Gauze	----	HIGH	-0.0017	-0.0016	-0.0010	-0.0020
				-0.0019	-0.0026	-0.0034
				-0.0013	-0.0008	-0.0017
				-0.0011		
BC on without Gauze	----	HIGH	-0.0007	0.0000	-0.0013	-0.0012
				-0.0011	-0.0004	-0.0007
				-0.0008	-0.0009	-0.0007
				-0.0000		

### Analysis

Filename C:\Users\Administrator\Documents\Analysis1.anl

## Analysis

Date Tue Jun 18 11:51:31 2024

## Method

### Instrument Parameters

System Type	Flame
Element	Cu
Matrix	
Lamp Current	3.00 mA
Wavelength	324.70 nm
Slit Width	0.50 nm
Slit Height	Normal
Instrument Mode	Abs. BC Off

### Sample Measurement Parameters

Measurement Mode	Integration
Sample Introduction	Manual
Read Time	3.00 s
Time Constant	0.00
Replicates	10

### Calibration Parameters

Calibration Mode	Conc Least Squares
Overrange Sample Action	None
Conc. Units	µg/ml
Conc. Decimal Places	3
Calibration Failure On	None
Calibration Failure Action	Stop
Measure Sample Blank After Cal.	No
Auto Save Method After Cal.	Yes

### Quality Parameters

Second Fail Action	Stop
--------------------	------

### Quality Parameters

Range Checking	Off
Check Sample Conc	1.0000 µg/ml
Check Sample Lower Range	80.00 %
Check Sample Upper Range	120.00 %
Check Sample Fail Action	Stop
Check Sample Flag	*

### Flame Control Parameters

Flame Type	Air-Acetylene
Fuel Flow	2.000 l/min
Oxidant Flow	10.00 l/min
Burner Angle	0.00°
Workhead Height	15.00 mm

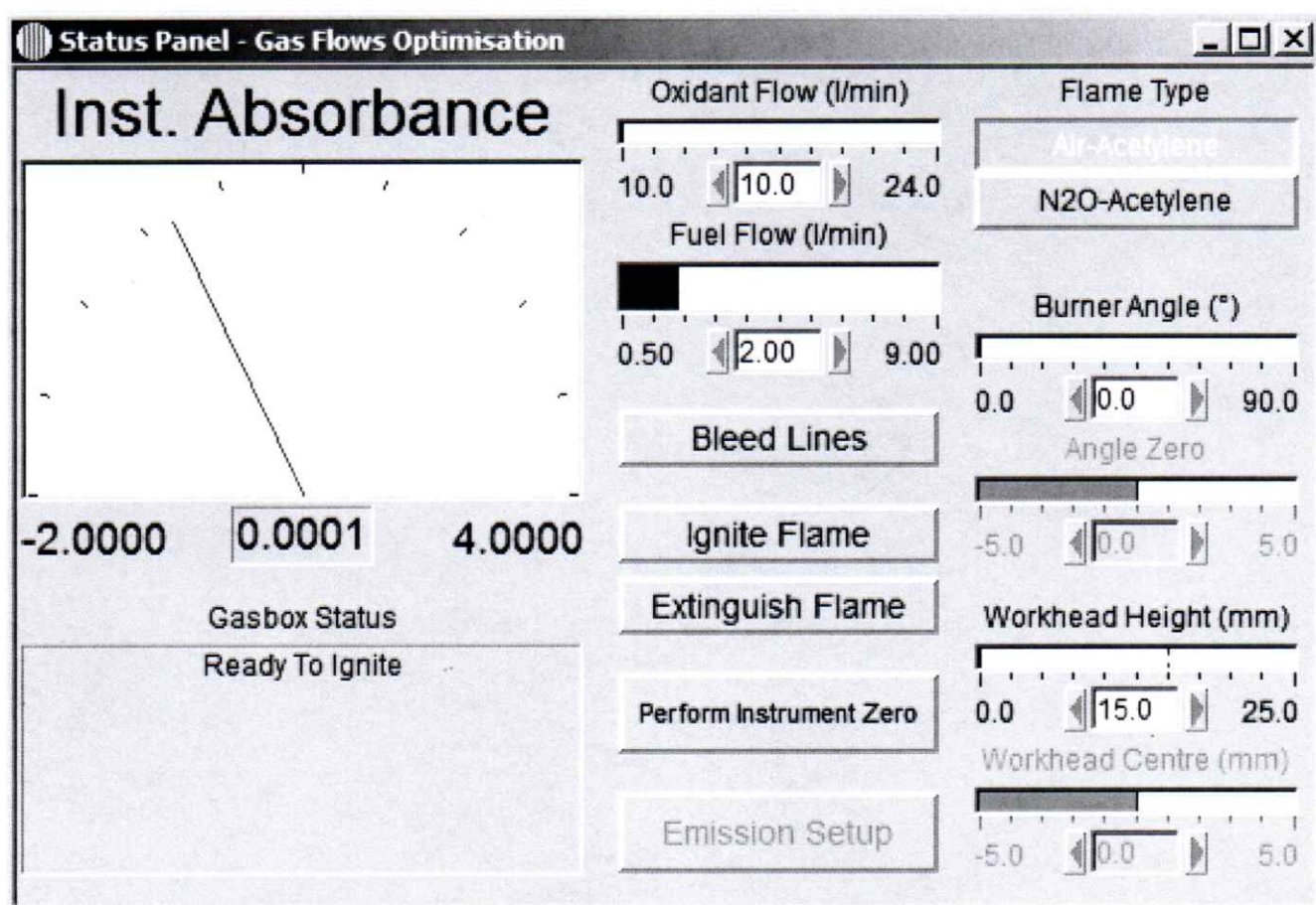
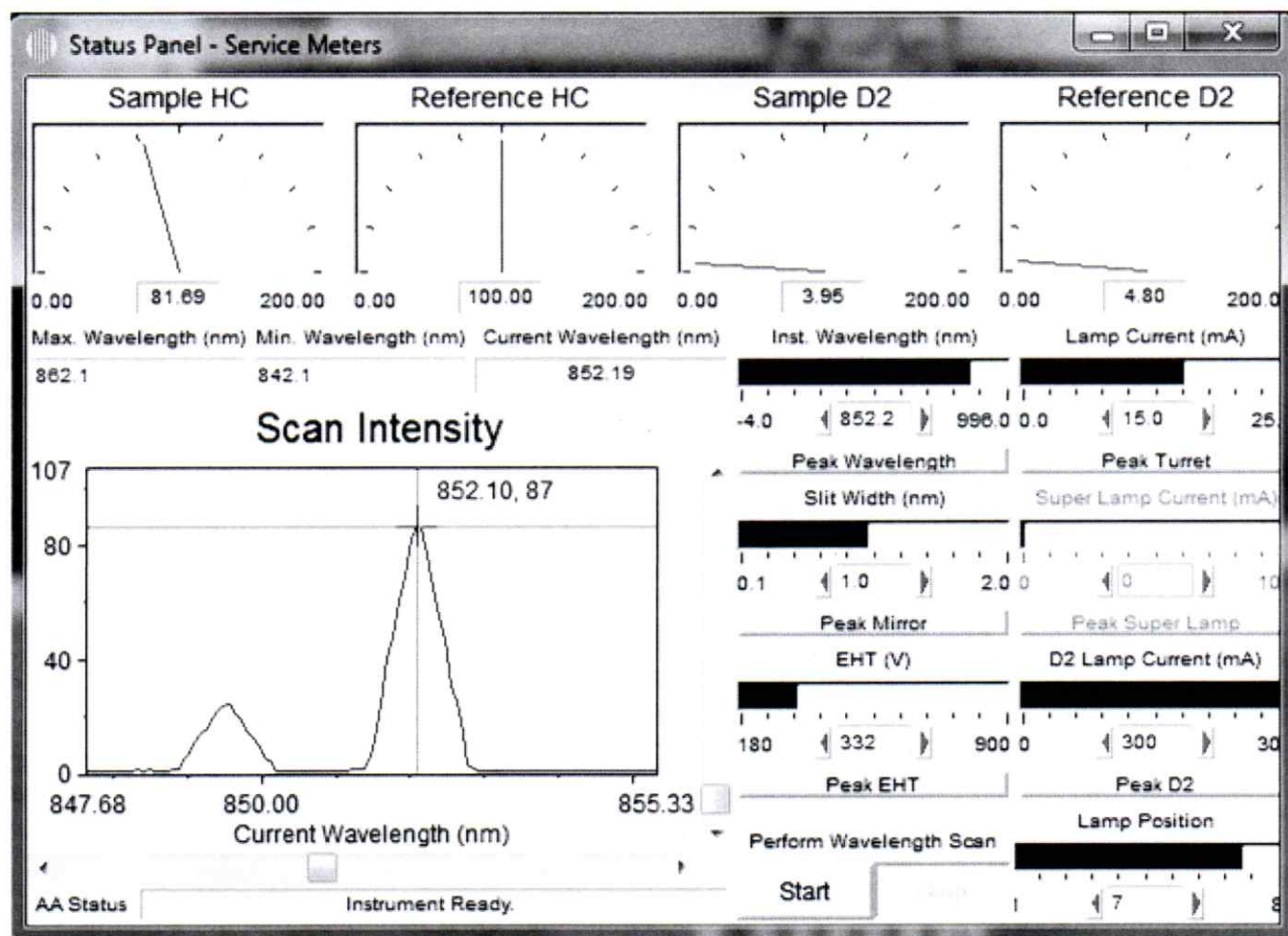
### Full Calibration

Calibration Mode	Conc Least Squares	Max Error : 0.0000	R <sup>2</sup> : 1.0000	R : 1.0000
Conc = Abs / ( 0.1530 + 0.0000 * Abs )				

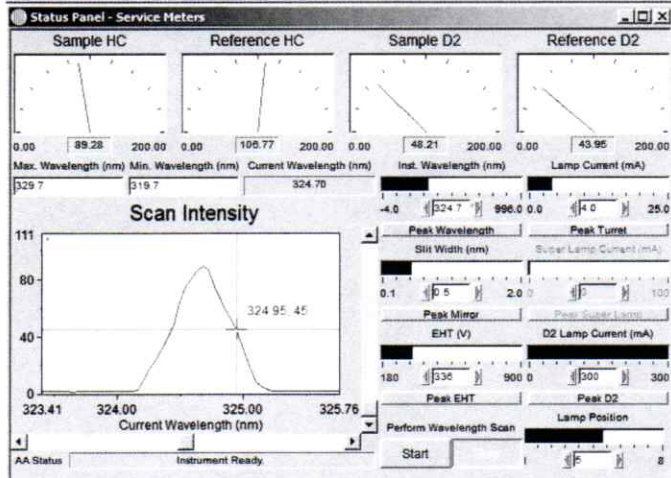
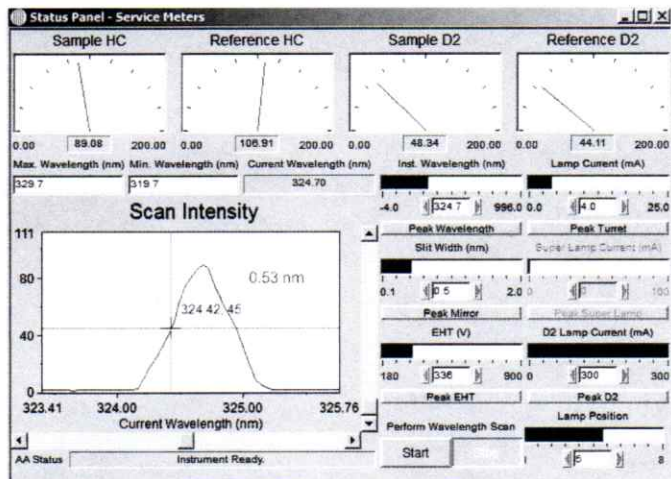
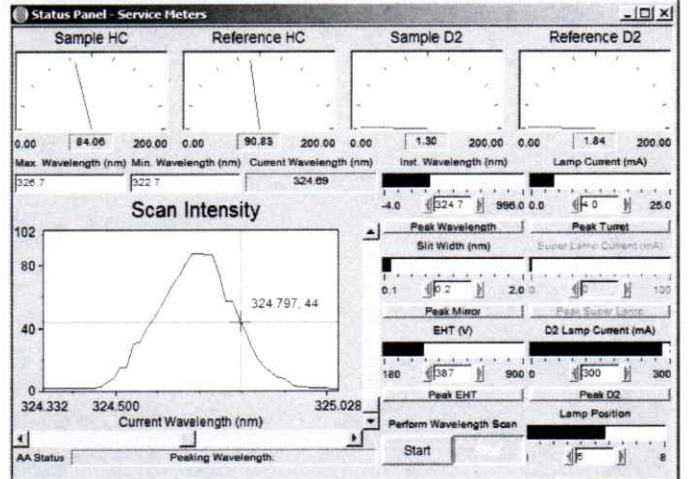
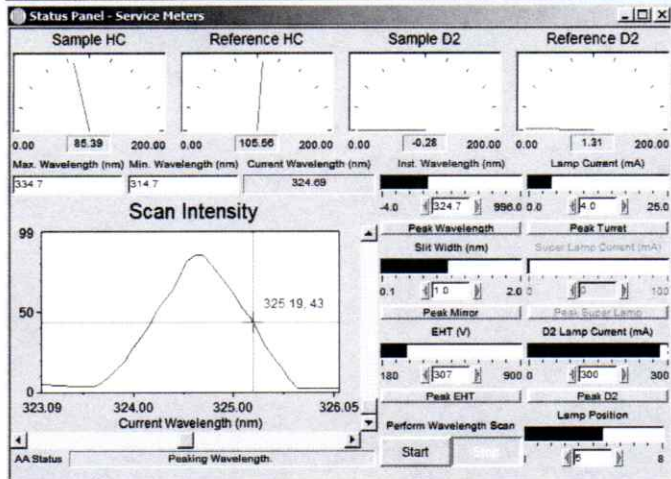
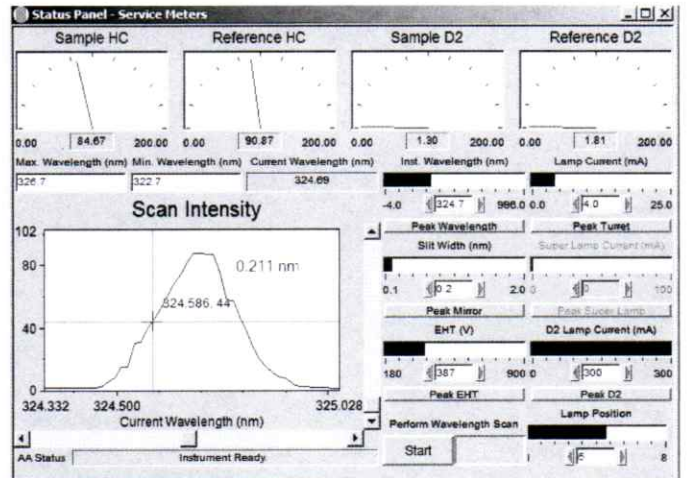
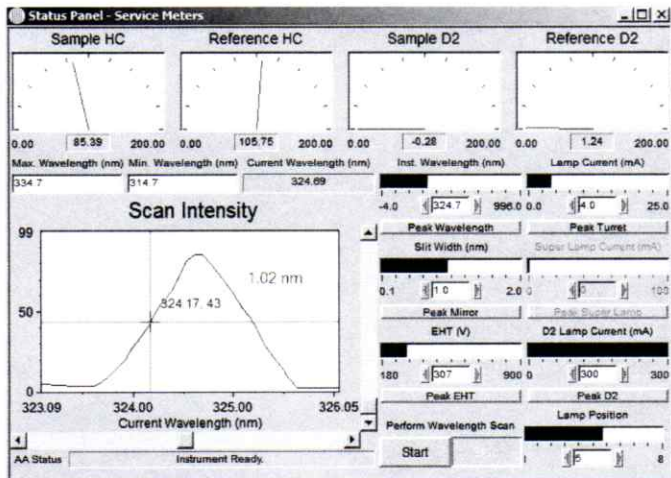
Sample Label	Conc. (µg/ml)	%RSD	Mean Abs.	Replicates		
Cal Blank	-----	HIGH	-0.0007	-0.0003	-0.0005	-0.0011
				-0.0007	-0.0007	-0.0011
				-0.0003	-0.0010	-0.0004
				-0.0005		
Standard 1	5.000	0.39	0.7650	0.7626	0.7674	0.7625
				0.7674	0.7684	0.7661
				0.7585	0.7657	0.7648
				0.7668		



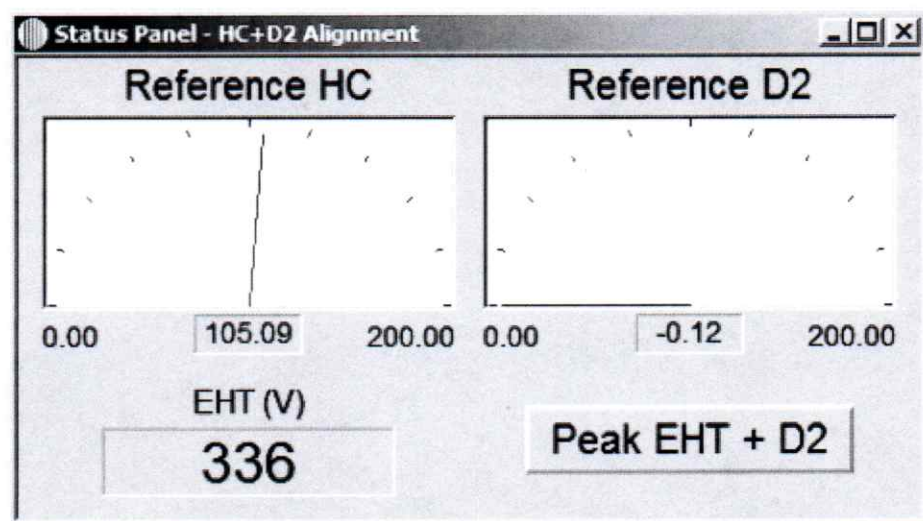
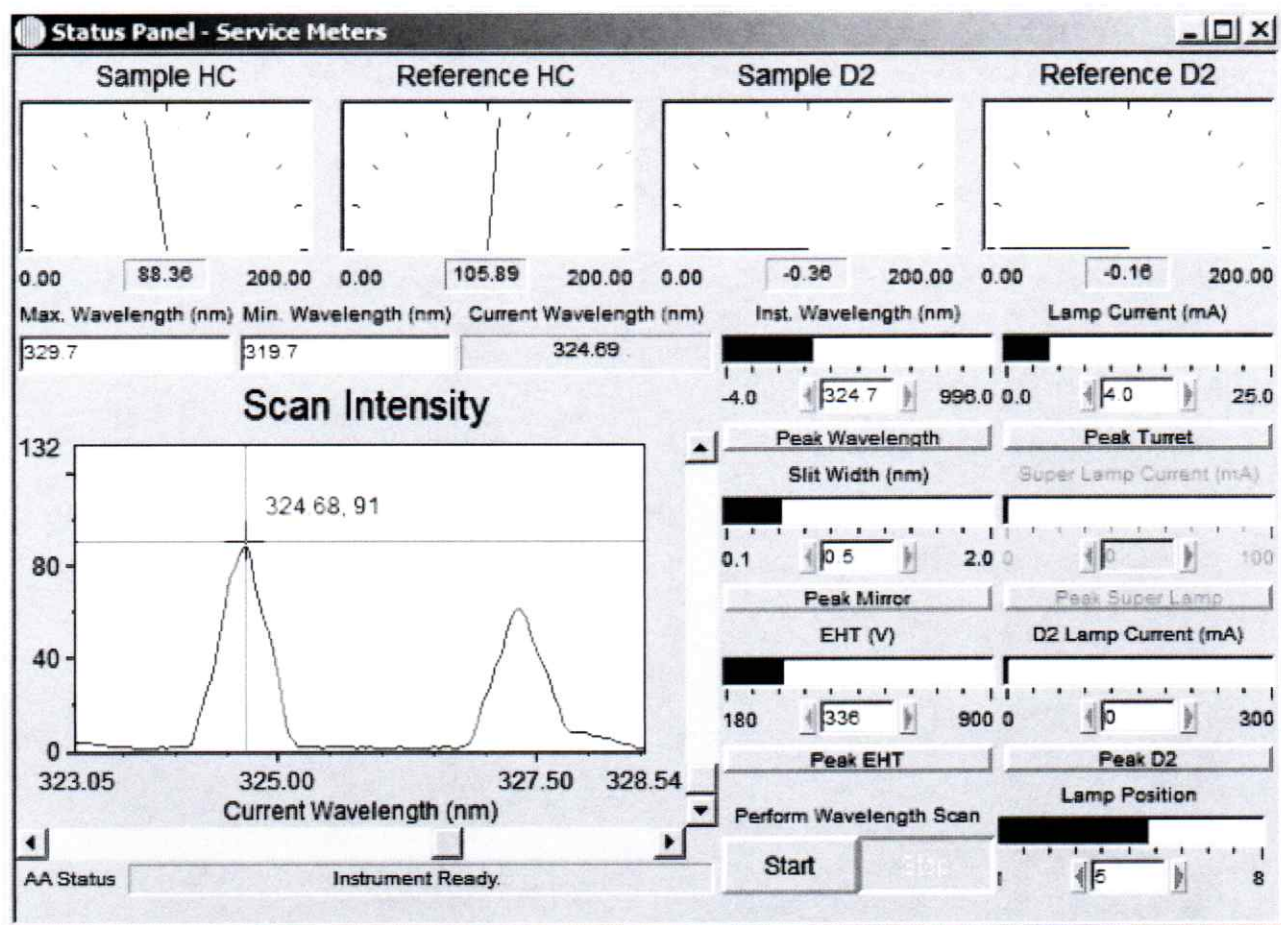
Sample Label	Conc. (µg/ml)	%RSD	Mean Abs.	Replicates		
Cu1	5.007	0.35	0.7661	0.7630	0.7673	0.7683
				0.7617	0.7651	0.7635
				0.7693	0.7674	0.7665
				0.7691		
Cu2	5.009	0.43	0.7664	0.7670	0.7640	0.7671
				0.7736	0.7644	0.7683
				0.7650	0.7626	0.7634
				0.7689		
Cu3	5.010	0.33	0.7666	0.7668	0.7681	0.7677
				0.7670	0.7622	0.7714
				0.7649	0.7652	0.7683
				0.7648		











# GBC Scientific Equipment Pty Ltd

## Certificate of Conformance

This is to certify that the gauze membrane serial number: F104

Reads a value of: 0.49 A.U. at a wavelength of **440 nm**, using a

GBC Cintra serial number V 4331 referenced to a NIST neutral density filter: 8661/SRM 930D (1210).

Valid for 12 months from date of issue.

Date: 22/03/2024

Operator: NIWAT SUPATANIT

GBC Scientific  
Equipment Pty Ltd  
A.C.N. 005 472 686  
A.B.N. 30 005 472 686

4 Lakewood Boulevard  
PO Box 1135  
Braeside VIC 3195  
Australia

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(03) 9588 6666  
International  
+61 3 9588 6666

Visionary Technology  
[www.gbcscl.com](http://www.gbcscl.com)  
[gbc@gbcscl.com](mailto:gbc@gbcscl.com)



This is to certify that

**Niwat Supatanit**

From

**DKSH Technology Limited  
Thailand**

has successfully completed GBC Service  
Training including hardware and software training,  
installation and repair on the following instruments:

AAS Instruments and Accessories

UV-Vis Instruments and Accessories

ICP-OES Quantima and Accessories

Introduction to:

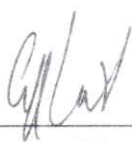
ICP-TOFMS OptiMass

High Performance Liquid Chromatography

X-ray Equipment Emma

Training conducted in Penang, Malaysia

From 22 July to 2 August 2019



Geoff Condick  
CEO





**Certified Reference Material**  
**Reference material certificate****Copper Standard for AAS****TraceCERT®**  
Traceable Certified Reference Materials

**Product no.:** 38996  
**Lot no.:** BCCH9264  
**Description of CRM:** Copper metal (pure material) in 2% HNO<sub>3</sub> (prepared with HNO<sub>3</sub> suitable for trace analysis and high-purity water, 18.2 MΩ·cm, 0.22 µm filtered).  
**Expiry date:** JUN 2025  
**Storage:** Store at 5°C-25°C  
**Density (certified) at 20°C:** 1011.3 kg m<sup>-3</sup> ± 0.5 kg m<sup>-3</sup>

**Constituent**    **Certified values at 20°C and expanded uncertainties,  $U = k \cdot u$  ( $k = 2$ )** <sup>[1][2]</sup>

<b>Copper</b>	<b>989 mg kg<sup>-1</sup> ± 4 mg kg<sup>-1</sup></b>	<b>1000 mg L<sup>-1</sup> ± 4 mg L<sup>-1</sup></b>
---------------	--	---

**Metrological traceability:** Certified values are traceable to the International System of units (SI) through a metrologically valid weighing process. Details see "Details on metrological traceability".<sup>[3]</sup>

**Measurement method:** The certified value is determined by high-precision weighing of thoroughly characterized starting materials and verified by measurement against NIST SRMs or similar CRMs in accordance with ISO/IEC 17025.<sup>[4]</sup>

**Intended use:** Calibration of AAS, ICP, spectrophotometry or any other analytical technique.

**Instructions for handling and correct use:** The bottle's temperature must be 20°C. Shake well before every use. If storage of a partially used bottle is necessary (at the user's risk), the cap should be tightly sealed and the bottle should be stored at reduced temperature (e.g. refrigerator) to minimize transpiration rate.

**Health and safety information:** Please refer to the Safety Data Sheet for detailed information about the nature of any hazard and appropriate precautions to be taken.

**Packaging:** 250 mL HDPE bottle

**Accreditation:** Sigma-Aldrich Production GmbH is accredited by the Swiss Accreditation Service SAS as reference material producer under no. SRMS 0001 in accordance with international standard ISO 17034.<sup>[5]</sup>

**Certificate issue date:** 29 JUL 2022

ISO 17034  
SRMS 0001

S. Matt – CRM Operations

Dr. P. Zell – Approving Officer



### Certification process details:

To guarantee top reliability of the values for this *TraceCERT*® certified reference material, three independent procedures were followed. The values have to agree in the range of their uncertainties, but the value from the gravimetric preparation has been chosen as certified value [3]:

1. Gravimetric preparation using pure materials is a practical realization of concentration units, through conversion of mass to amount of substance [3]. If the purity of the materials is demonstrated and if contamination and loss of material is strictly prevented this approach allows highest accuracy and small uncertainties. The certified value of this *TraceCERT*® reference material is based on this approach and directly traceable to the SI unit kilogram. Therefore comprehensively characterized materials of high purity are used. All balances are calibrated annually by an ISO/IEC 17025 accredited laboratory and certified according to DKD guidelines. Calibration is checked daily with OIML Class E2 or F2 weights.
2. The starting material is measured against a certified reference material (i.e. NIST or BAM) followed by gravimetric preparation using balances calibrated with SI-traceable weights. Consequently the value calculated by this unbroken chain of comparisons is traceable to the reference to which the starting material is compared.
3. Whenever applicable the bottled *TraceCERT*® calibration solution is compared to a second reference which is independent from the first reference.

### Details on metrological traceability:

Only internationally accepted reference materials e.g. from NIST (USA) or BAM (Germany) have been carefully selected to provide the basis for traceability to the SI unit mole. When no such reference is available, an elemental metal or an adequate salt of highest available purity is used to confirm traceability to this pure material (and therefore to the SI unit kg).

To underpin the certified gravimetric value all traceability measurements are performed with the most accurate and precise analytical technique available. Therefore titrimetry measurement series are applied whenever possible (corrected for trace impurities). When no titrimetric technique is available, the traceability measurements are performed with another analytical technique, e.g. ICP-OES or AAS.

Reference and applied technique used for traceability measurements of the

starting material: NIST SRM 728 / complexometric titration

bottled solution: BAM 365 / complexometric titration

### Details on starting materials:

For high purity materials ( $P > 99.9\%$ ) the most appropriate way of purity determination is to quantify the impurities ( $w_i$ ) and to subtract the sum from 100%. Impurities below the detection limit are considered with a contribution of half of the detection limit ( $DL_j$ ).

$$P = 100\% - \sum_i w_i - \sum_j \left( \frac{DL_j}{2} \right)$$

Water containing materials were dried to absolute dryness by individual drying conditions (up to 600°C). When drying is impossible due to decomposition water was determined by high-precision KF-titration.

### Homogeneity assessment:

Due to the production process, a homogeneous solution derives. Nevertheless a small homogeneity contribution is included into the calculation of content uncertainty of this CRM.

### Density Measurement:

The density measurement is carried out in accordance with ISO/IEC 17025<sup>[4]</sup> and ISO 15212-1<sup>[6]</sup> using the digital density meter DMA 4500M from Anton Paar with an oscillating U-tube installed. The measurement uncertainty is calculated according to Eurachem/CITAC Guide and reported as combined expanded uncertainty at the 95% confidence level, using a coverage factor of  $k = 2$ .

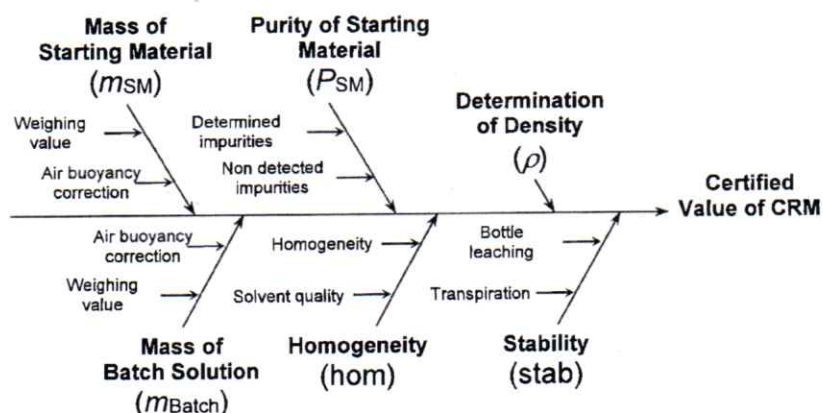


### Uncertainty evaluation:

The uncertainty contributions are illustrated by the following cause-effect diagram [7]:

Typical relative contributions are:

$u(m_{SM})$	< 0.01 %
$u(m_{Batch})$	< 0.01 %
$u(P_{SM})$	< 0.05 %
$u_{hom}$	< 0.03 %
$u_{stab}$	< 0.17 %
$u(\rho)$	< 0.05 %



The combined standard uncertainty is calculated by combination of the standard uncertainties of the input estimates according to Eurachem/CITAC Guide "Quantifying Uncertainty in Analytical Measurement" and ISO 17034.[2][5]

Expanded uncertainty is then calculated to a confidence level of 95%, typically by multiplying with a confidence level factor of  $k=2$ .

### References:

- [1] ISO Guide 35:2017, "Reference materials - Guidance for characterization and assessment of homogeneity and stability"
- [2] Eurachem/CITAC Guide, 3<sup>rd</sup> Ed. (2012), "Quantifying uncertainty in analytical measurement"
- [3] Eurachem/CITAC Guide, 2<sup>nd</sup> Ed. (2019), "Metrological Traceability in chemical measurement"
- [4] The accredited testing laboratory STS 0490 performs the measurements and weighing steps for the certification of this CRM under ISO/IEC 17025:2017, "General requirements for the competence of testing and calibration laboratories"
- [5] ISO 17034:2016, "General requirements for the competence of reference material producers"
- [6] DIN EN ISO 15212-1:1998, Oscillation-type density meters - Part 1: Laboratory instruments
- [7] Reichmuth, A., Wunderli, S., Weber, M., Meyer, V. R. (2004), "The uncertainty of weighing data obtained with electronic analytical balances", Microchimica Acta 148: 133-141.

### Certificate of analysis revision history:

Certificate version	Certificate issue date	Reason for version
01	29 JUL 2022	Initial version

### Disclaimer:

The purchaser must determine the suitability of this product for its particular use. Sigma-Aldrich Production GmbH makes no warranty of any kind, express or implied, other than its products meet all quality control standards set by Sigma-Aldrich Production GmbH. We do not guarantee that the product can be used for a special application.

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The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada.







## Certificate of Calibration

### Aqion RFIC: Anion (ID#1084)

This certificate is to verify that instrument below are calibrated  
by Archemica Lab Co., Ltd.

Aqion S/N: 221280114

AS-DV S/N: 22005880126

For

C.E.M Technology (Thailand) CDo., Ltd.



Operator Signature: Nutdanai

Date: Jul 25 ,2024

(Mr.Nutdanai Laekhwan)

Applications Chemist

# **Qualification Report**

**PM Check list, CM\_OQ and PQ**

**Aqion RFIC: Anion (ID#1084)**

**(1<sup>st</sup> Warranty Year 2) For**

**For C.E.M Technology (Thailand) Co., Ltd.**

# PM

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## **Preventive Maintenance Check List**





## Dionex Ion Chromatography Preventive Maintenance Report

Customer Organization	Name/ Department
C.E.M Technology (Thailand) Co., Ltd.	-
Engineer	Date
Nutdanai Laekhwan	25-Jul-24

### Instrument Detail

Instrument Model	Application
Aqion RFIC: Anion (ID#1084)	Anion
Instrument components	Serial Number
Aqion	221280114
AS-DV	2205880126

### Consumable Detail

Columns	Guard Columns	Suppressors	Concentrators	Etc.
AS18	AG18	ADRS600	-	CR-ATC
				EGC KOH
<b>Remark:</b>				



Perform By Archemica

Archemica

Date

Customer

Date

## General ICS Maintenance Checklist

No.	Description	Result			
Power on & Connection		Checked	Cleaned	Replaced	N.A.
1	Instrument power on	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
2	Instrument connection	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
Injection Valve Rebuild		Checked	Cleaned	Replaced	N.A.
3	Rebuilt injection valve 6 port	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	- Rotor seal	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	- Stator face	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
(Optional) Auxiliary Valve Rebuild		Checked	Cleaned	Replaced	N.A.
6	Rebuilt auxiliary valve - port	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7	- Rotor seal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
8	- Stator face	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Check Valve Cartridge		Checked	Cleaned	Replaced	N.A.
9	Inlet check valve assembly	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Outlet check valve assembly	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Verified correct flow orientation	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
Pump Piston Rinse Seal, Piston Seal and Piston		Checked	Cleaned	Replaced	N.A.
12	Piston rinse seal in <i>primary</i> pump head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Piston seal in <i>primary</i> pump head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Piston in <i>primary</i> pump head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Piston rinse seal in <i>secondary</i> pump head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Piston seal in <i>secondary</i> pump head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Piston in <i>secondary</i> pump head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Waste Valve and Priming Valve		Checked	Cleaned	Replaced	N.A.
18	Waste valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Priming valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Cell Detector		Checked	Cleaned	Replaced	N.A.
20	Check conductivity cell	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Check electrochemical cell	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
22	- Working electrode	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
23	- Reference electrode	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
24	- Gasket	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
25	- Cell body	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Other		Checked	Cleaned	Replaced	N.A.
26	Sample Loop	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Size 25 ul				
27	End-line filter	<input checked="" type="checkbox"/>	-	<input type="checkbox"/>	<input type="checkbox"/>
28	Leak sensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
29	Lubricate pump mechanic	<input type="checkbox"/>	<input checked="" type="checkbox"/>	-	<input type="checkbox"/>
			Lubricated		
30	Reconnected liquid lines to the valve	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
31	Reconnected liquid lines to pump heads	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
32	Primed pump	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
33	Checked pump for leaks	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
34	Checked gas for leaks	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>

## AS-DV Autosampler Preventive Maintenance Checklist

Model	Serial number	Firmware Version
<input checked="" type="checkbox"/> AS-DV	2205880126	1.6.0

No.	Description	Result			
Power on & Connection		Checked	Cleaned	Replaced	N.A.
1.	AS-DV power on	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
2.	AS-DV connection	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
Sampling Tip		Checked	Cleaned	Replaced	N.A.
3.	Sampling needle	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.	Sampling tubing (Transfer line)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.	Reconnect sampling needle & tubing	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
Other		Checked	Cleaned	Replaced	N.A.
6.	Check carousel movement	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
7.	Check needle movement	<input checked="" type="checkbox"/>	-	-	<input type="checkbox"/>
8.	Lubricate needle drive	<input checked="" type="checkbox"/>	<input type="checkbox"/> Lubricated	-	<input type="checkbox"/>
9.	AS-DV cover	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
(Optional) High Pressure Valve		Checked	Cleaned	Replaced	N.A.
10.	High pressure valve Port	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
11.	- Rotor seal	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
12.	- Stator face	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
13.	- Reconnected liquid line to the valve	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Others / comments



# CM OQ

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**Chromeleon**

**Operation Qualification**

**ThermoFisher**  
S C I E N T I F I C  
**Chromeleon Operational Qualification**

**General Information**

	<b>Computer Name</b>	<b>Version Number:</b>
<b>Instrument Controller:</b>	DESKTOP-32T6H3B	7.3.1 Build 6535
<b>Client:</b>	DESKTOP-32T6H3B	7.3.1.6535
<b>Operator:</b>	Mr.Nutdanai Laekhwan	
<b>Overall Test Result:</b>	<b>Passed</b>	

**Comparison Format:**

All Parameters:	Significant Digits:	10
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\_\_\_\_\_  
Reviewer's Signature // Date

  
ARCHEMICA  
บริษัท อารีเคมีกา อินเตอร์เนชั่นแนล จำกัด  
ARCHEMICA INTERNATIONAL CO.,LTD.  
*Nutdanai 25/7/24*  
\_\_\_\_\_  
Operator's Signature // Date



Chromeleon Operational Qualification, Part 1  
Verification of Selected Results

Detection Algorithm: Cobra  
Calibration Type: Lin, WithOffset  
Evaluation Type: Area  
Standard Method: External  
Calibration Mode: Total

Report Variable	Peak Name	Status
Offset (c0)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Slope (c1)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Correlation Coeffi.	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Variance	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Std. Deviation	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Rel. Std. Dev.	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Variance Coeff.	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok





## Chromeleon Operational Qualification, Part 1

### Verification of Selected Results

<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Calibration Point X	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Calibration Point Y	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Amount [ng]	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Resolution (EP)	Acetanilide	ok
	Acetophenone	ok
Resolution (USP)	Acetanilide	ok
	Acetophenone	ok
Peak Asymmetry (EP/USP)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Peak Asymmetry (AIA)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok

**ThermoFisher**  
S C I E N T I F I C

**Chromeleon Operational Qualification, Part 1**  
**Verification of Selected Results**

<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Theoretical Plates (EP)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Theoretical Plates (USP)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok
Theoretical Plates (JP)	Acetanilide	ok
	Acetophenone	ok
	Propiophenone	ok

**Test Result:**            **Passed**



Chromeleon Operational Qualification, Part 2

Most Frequently Used Parameters: Comparison with Expected Results

Detection Algorithm: Cobra  
Calibration Type: Lin, WithOffset  
Evaluation Type: Area  
Standard Method: External  
Calibration Mode: Total

Variable Category	Report Variable	Peak Name	Status
Injection	No.		ok
	Name		ok
	Type		ok
	Position		ok
	Status		ok
	Volume		ok
	Dilution Factor		ok
	Weight		ok
	IntStd		ok
	InstrumentMethod		ok
	ProcessingMethod		ok
Chromatogram	Channel		ok
	No. of Peaks		ok
	Chromatogram Start Time		ok
	Signal Min.		ok
	Signal Max.		ok
	Unit		ok
	Noise		ok
Peak Results	No.	Acetanilide	ok
	No.	Acetophenone	ok
	No.	Propiophenone	ok
	Peak Name	Acetanilide	ok
	Peak Name	Acetophenone	ok
	Peak Name	Propiophenone	ok
	Ret.Time	Acetanilide	ok
	Ret.Time	Acetophenone	ok
	Ret.Time	Propiophenone	ok





## Chromeleon Operational Qualification, Part 2

### Most Frequently Used Parameters: Comparison with Expected Results

<i>Variable Category</i>	<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Peak Results	Abs.Ret.Dev.	Acetanilide	ok
	Ret.Dev.(abs)	Acetophenone	ok
	Ret.Dev.(abs)	Propiophenone	ok
	Rel.Ret.Dev.	Acetanilide	ok
	Ret.Dev.(rel)	Acetophenone	ok
	Ret.Dev.(rel)	Propiophenone	ok
	Area	Acetanilide	ok
	Area	Acetophenone	ok
	Area	Propiophenone	ok
	Rel.Area	Acetanilide	ok
	Rel.Area (Total)	Acetophenone	ok
	Rel.Area (Total)	Propiophenone	ok
	Height	Acetanilide	ok
	Height	Acetophenone	ok
	Height	Propiophenone	ok
	Rel.Height (Total)	Acetanilide	ok
	Rel.Height (Total)	Acetophenone	ok
	Rel.Height (Total)	Propiophenone	ok
	Amount	Acetanilide	ok
	Amount	Acetophenone	ok
	Amount	Propiophenone	ok
	Concentration	Acetanilide	ok
	Concentration	Acetophenone	ok
	Concentration	Propiophenone	ok
	Rel.Amount	Acetanilide	ok
	Rel.Amount	Acetophenone	ok
	Rel.Amount	Propiophenone	ok
	Peak Width (0%)	Acetanilide	ok
	Peak Width (0%)	Acetophenone	ok
	Peak Width (0%)	Propiophenone	ok
	Peak Width (5%)	Acetanilide	ok
	Peak Width (5%)	Acetophenone	ok
	Peak Width (5%)	Propiophenone	ok
	Peak Width (10%)	Acetanilide	ok
	Peak Width (10%)	Acetophenone	ok
	Peak Width (10%)	Propiophenone	ok



## Chromeleon Operational Qualification, Part 2

### Most Frequently Used Parameters: Comparison with Expected Results

<i>Variable Category</i>	<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Peak Results	Peak Width (50%)	Acetanilide	ok
	Peak Width (50%)	Acetophenone	ok
	Peak Width (50%)	Propiophenone	ok
	Left Width (0%)	Acetanilide	ok
	Left Width (0%)	Acetophenone	ok
	Left Width (0%)	Propiophenone	ok
	Right Width (0%)	Acetanilide	ok
	Right Width (0%)	Acetophenone	ok
	Right Width (0%)	Propiophenone	ok
	Peak Start	Acetanilide	ok
	Peak Start	Acetophenone	ok
	Peak Start	Propiophenone	ok
	Peak Stop	Acetanilide	ok
	Peak Stop	Acetophenone	ok
	Peak Stop	Propiophenone	ok
	Peak Start Value	Acetanilide	ok
	Peak Start Value	Acetophenone	ok
	Peak Start Value	Propiophenone	ok
	Peak Stop Value	Acetanilide	ok
	Peak Stop Value	Acetophenone	ok
	Peak Stop Value	Propiophenone	ok
	BL-Value Peak Start	Acetanilide	ok
	BL-Value Peak Start	Acetophenone	ok
	BL-Value Peak Start	Propiophenone	ok
	BL-Value Peak Stop	Acetanilide	ok
	BL-Value Peak Stop	Acetophenone	ok
	BL-Value Peak Stop	Propiophenone	ok
	Type	Acetanilide	ok
	Type	Acetophenone	ok
	Type	Propiophenone	ok
	Resolution (EP)	Acetanilide	ok
	Resolution(EP)	Acetophenone	ok
	Resolution(USP)	Acetanilide	ok
	Resolution(USP)	Acetophenone	ok
	Asymmetry(EP)	Acetanilide	ok
	Asymmetry(EP)	Acetophenone	ok
	Asymmetry(EP)	Propiophenone	ok

# ThermoFisher S C I E N T I F I C

## Chromeleon Operational Qualification, Part 2

### Most Frequently Used Parameters: Comparison with Expected Results

<i>Variable Category</i>	<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Peak Results	Asymmetry(AIA)	Acetanilide	ok
	Asymmetry(AIA)	Acetophenone	ok
	Asymmetry(AIA)	Propiophenone	ok
	Theor. Plates(EP)	Acetanilide	ok
	Theor. Plates(EP)	Acetophenone	ok
	Theor. Plates(EP)	Propiophenone	ok
	Theor. Plates(USP)	Acetanilide	ok
	Theor. Plates(USP)	Acetophenone	ok
	Theor. Plates(USP)	Propiophenone	ok
	Theor. Plates (JP)	Acetanilide	ok
	Theor. Plates(JP)	Acetophenone	ok
	Theor. Plates(JP)	Propiophenone	ok
Peak Calibration	Cal.Mode	Acetanilide	ok
	Cal.Mode	Acetophenone	ok
	Cal.Mode	Propiophenone	ok
	Cal.Type	Acetanilide	ok
	Cal.Type	Acetophenone	ok
	Cal.Type	Propiophenone	ok
	Weights	Acetanilide	ok
	Weights	Acetophenone	ok
	Weights	Propiophenone	ok
	Calibr. Coefficient C0	Acetanilide	ok
	Calibr. Coefficient C0	Acetophenone	ok
	Calibr. Coefficient C0	Propiophenone	ok
	Calibr. Coefficient C1	Acetanilide	ok
	Calibr. Coefficient C1	Acetophenone	ok
	Calibr. Coefficient C1	Propiophenone	ok
	RF-Value	Acetanilide	ok
	RF-Value	Acetophenone	ok
	RF-Value	Propiophenone	ok
	No. of Points	Acetanilide	ok
	No. of Points	Acetophenone	ok



# ThermoFisher S C I E N T I F I C

## Chromeleon Operational Qualification, Part 2

### Most Frequently Used Parameters: Comparison with Expected Results

<i>Variable Category</i>	<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Peak Calibration	No. of Points	Propiophenone	ok
	No. of Points(disabled)	Acetanilide	ok
	No. of Points(disabled)	Acetophenone	ok
	No. of Points(disabled)	Propiophenone	ok
	Variance	Acetanilide	ok
	Variance	Acetophenone	ok
	Variance	Propiophenone	ok
	Var.Coeff	Acetanilide	ok
	Var.Coeff	Acetophenone	ok
	Var.Coeff	Propiophenone	ok
	Std.Dev.	Acetanilide	ok
	Std.Dev.	Acetophenone	ok
	Std.Dev.	Propiophenone	ok
	Rel.Std.Dev.	Acetanilide	ok
	Rel.Std.Dev.	Acetophenone	ok
	Rel.Std.Dev.	Propiophenone	ok
	Corr.Coeff.	Acetanilide	ok
	Corr.Coeff.	Acetophenone	ok
	Corr.Coeff.	Propiophenone	ok
	R-Square	Acetanilide	ok
	R-Square	Acetophenone	ok
	R-Square	Propiophenone	ok
	Adj. R-Square	Acetanilide	ok
	Adj. R-Square	Acetophenone	ok
	Adj. R-Square	Propiophenone	ok
	X	Acetanilide	ok
	X	Acetophenone	ok
	X	Propiophenone	ok
	Y	Acetanilide	ok
	Y	Acetophenone	ok
	Y	Propiophenone	ok
	W	Acetanilide	ok
	W	Acetophenone	ok
	W	Propiophenone	ok
	F(X)	Acetanilide	ok
	F(X)	Acetophenone	ok
	F(X)	Propiophenone	ok



Chromeleon Operational Qualification, Part 2

Most Frequently Used Parameters: Comparison with Expected Results

<i>Variable Category</i>	<i>Report Variable</i>	<i>Peak Name</i>	<i>Status</i>
Peak Calibration	Residual for Cal.Point X	Acetanilide	ok
	Residual for Cal.Point X	Acetophenone	ok
	Residual for Cal.Point X	Propiophenone	ok
	Calibration Point Status	Acetanilide	ok
	Calibration Point Status	Acetophenone	ok
	Calibration Point Status	Propiophenone	ok
	Amount	Acetanilide	ok
	Amount	Acetophenone	ok
	Amount	Propiophenone	ok
Component	Cal.Type	Acetanilide	ok
	Peak Type	Acetanilide	ok
	Left Limit	Acetophenone	ok
	Right Limit	Acetanilide	ok
	Group	Acetanilide	ok
	Factor	Acetophenone	ok
	Amount	Acetanilide	ok
	Conc.Unit	Acetophenone	ok



**Chromeleon Operational Qualification, Part 2**

**Most Frequently Used Parameters: Comparison with Expected Results**

<i><b>Variable Category</b></i>	<i><b>Report Variable</b></i>	<i><b>Peak Name</b></i>	<i><b>Status</b></i>
Peak Purity	PPI	Acetanilide	ok
	PPI	Acetophenone	ok
	PPI	Propiophenone	ok
	RSD PPI	Acetanilide	ok
	RSD PPI	Acetophenone	ok
	RSD PPI	Propiophenone	ok
	Match	Acetanilide	ok
	Match	Acetophenone	ok
	Match	Propiophenone	ok
	RSD Match	Acetanilide	ok
	RSD Match	Acetophenone	ok
	RSD Match	Propiophenone	ok
	Rel.Max at	Acetanilide	ok
	Rel.Max at	Acetophenone	ok
	Rel.Max at	Propiophenone	ok

**Test Result:**      **Passed**





## Chromeleon Operational Qualification, Part 3

### System Suitability Test: Comparison with Expected Results

<i>Variable Category</i>	<i>Report Variable</i>	<i>Status</i>
System Suitability Test Case	Number	ok
	Name	ok
	Inj.Condition	ok
	Eval. Formula	ok
	Operator	ok
	Statistics	ok
	Rounding	ok
	MinimumNumberOfInjections	ok
	MaximumNumberOfInjections	ok
	Channel	ok
	Peak	ok
	Ref. Value Formula 1	ok
	Ref. Value Formula 2	ok
	N.A.	ok
System Suitability Test Case Result	Inj. Eval. Result	ok
	Eval. Result	ok
	Peak Result	ok
	Injection Condition Result	ok
	Ref. Value 1	ok
	Ref. Value 2	ok
	Result	ok
	Message	ok
	Average	ok
	Count	ok
	Maximum	ok
	Minimum	ok
	Range	ok
	Rel. Range	ok
	Rel. Std. Dev.	ok
	Std. Dev.	ok
	Sum	ok

**Test Result:**      **Passed**

Chromeleon

Part 1 - Verification of Selected Results	PASS
Part 2 - Most Frequently Used Parameters: Comparison with Expected Results	PASS
Part 3 - System Suitability Test: comparison with Expected Results	PASS

OVERALL TEST RESULT: **PASS**

  
ARCHÉMICA  
บริษัท อีเคม จำกัด  
ARCHÉMICA INTERNATIONAL CO.,LTD.

Field Service Representative Signature:	Customer Signature:
<i>Nutdana</i>	
Date: 25/7/24	Date:

## OQ REVIEW AND COMPLETION

**ThermoFisher**  
S C I E N T I F I C

These Operational Qualification Results should be reviewed by the Customer. If the qualification is accepted, both the Customer and the Service Representative should sign the Operational Qualification Results, below.

### OPERATIONAL QUALIFICATION RESULTS

Based upon the actual results obtained, this Operational Qualification **PASSED** the acceptance criteria described in the Operational Qualification in the Installation Checklist procedure.

#### Service Representative

A Field Service Representative signature below confirms the completion of all aspects of the Operational Qualification and have concluded that the system has been successfully verified to be operating as required.

#### Customer

A Customer signature below confirms the completion of all aspects of the Operational Qualification have been completed and that the system has been successfully verified to be operating as required.



Field Service Representative Signature:	Customer Signature:
<i>Nutana</i>	
Date: 25/7/26	Date:

OQ EXCEPTIONS AND COMMENTS



N/A
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Field Service Representative Signature:	Customer Signature:
Nutana	
Date: 25/7/24	Date:



# PQ

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## Performance Qualification

TEST EQUIPMENT AND STANDARDS



Test Equipment

Equipment	Manufacturer	Model	Serial Number	Cal/Ver Date	Good Until
IC Qualification	Thermo Scientific	Test Box II	21379153	N/A	N/A
Multimeter	FLUKE	289	20920144	N/A	N/A
Thermocouple	FLUKE	K Type	20920144	N/A	N/A
Balance	Ohaus	SPX2202	C327437137	N/A	N/A
N/A	N/A	N/A	N/A	N/A	N/A

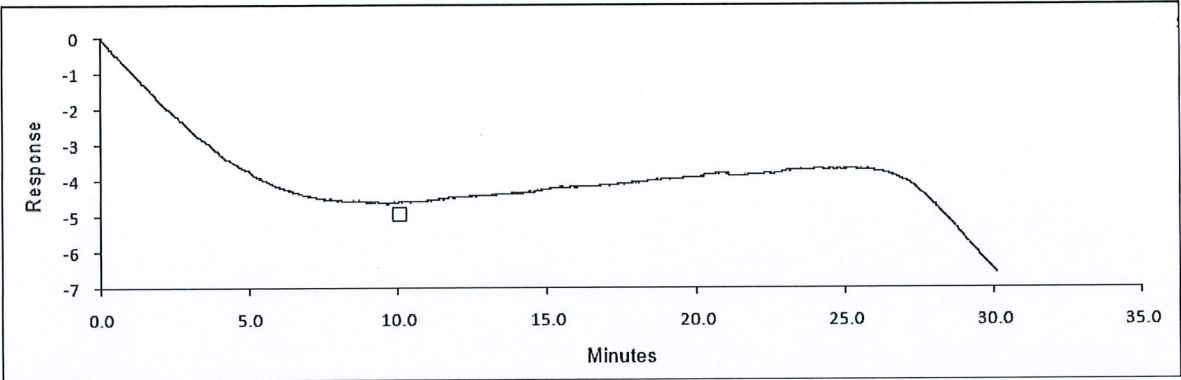
Standards/Chemicals

Description	Manufacturer	Concentration	Part Number	Lot Number	Expiration Date
Nitrate	Thermo Scientific	5 ppm	060254	231226	N/A
Nitrate	Thermo Scientific	10 ppm	060254	231226	N/A
Nitrate	Thermo Scientific	25 ppm	060254	231226	N/A
Nitrate	Thermo Scientific	50 ppm	060254	231226	N/A
Nitrate	Thermo Scientific	100 ppm	060254	231226	N/A
Nitrate	Thermo Scientific	1000 ppm	060254	231226	N/A
N/A	N/A	N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A	N/A	N/A



Field Service Representative Signature:	Customer Signature:
<i>Nutdanai</i>	
Date: 25/7/24	Date:

NOISE AND DRIFT (CD)



Information

System Name	Aqion RFIC
Detector SN	221260053
Data Path	chrom://desktop-32t6h3b/ChromeleonLocal/Archemica/Warranty/2024/1st Warranty Year 2 PMPQ 25-Jul-024/IC OQ.seq/273.smp/ECD_1.channel/ECD_1.chm

Noise and Drift

Test	Measured (nS)	OQ Limit (nS)	Result	Conversion Factor
Noise	1.1 nS	≤ 2.0 nS	PASS	1000
Drift	0.7 nS/hr	≤ 20.0 nS/hr	PASS	1000

OVERALL TEST RESULT: **PASS**



Field Service Representative Signature:	Customer Signature:
<i>Nutdang</i>	
Date: 25/7/24	Date:



REPEATABILITY (CD)



Information

System Name	Aqion RFIC
Detector SN	221260053
Data Path	ChromeleonLocal://Archemica/Warranty/2024/1st Warranty Year 2 PMPQ 25-Jul-024/IC OQ

Peak Results

Sample Name	Injection Volume (µL)	Retention Time (min)	Area
Repeatability 1	25	0.3583	2.654
Repeatability 2	25	0.36	2.659
Repeatability 3	25	0.3583	2.665
Repeatability 4	25	0.3583	2.67
Repeatability 5	25	0.3567	2.673
Repeatability 6	25	0.3567	2.68

Repeatability

Test	Measured (% RSD)	OQ Limit (% RSD)	Result
Retention Time	0.3	≤ 5.0	PASS
Area	0.4	≤ 1.0	PASS



OVERALL TEST RESULT: PASS  
ARCHEMICA INTERNATIONAL CO.,LTD.

Field Service Representative Signature:	Customer Signature:
<i>Nutdana</i>	
Date: 25/7/24	Date:



Information

System Name	Aqion RFIC
Detector SN	221260053
Data Path	ChromeleonLocal://Archemica/Warranty/2024/1st Warranty Year 2 PMPQ 25-Jul-024/IC OQ

Peak Results

Sample Name	Injection Volume (µL)	Retention Time (min)	Area
Reference Blank	25	0.3583	0.01
High Standard	25	0.3583	47.06
Carryover	25	0.3533	0.022

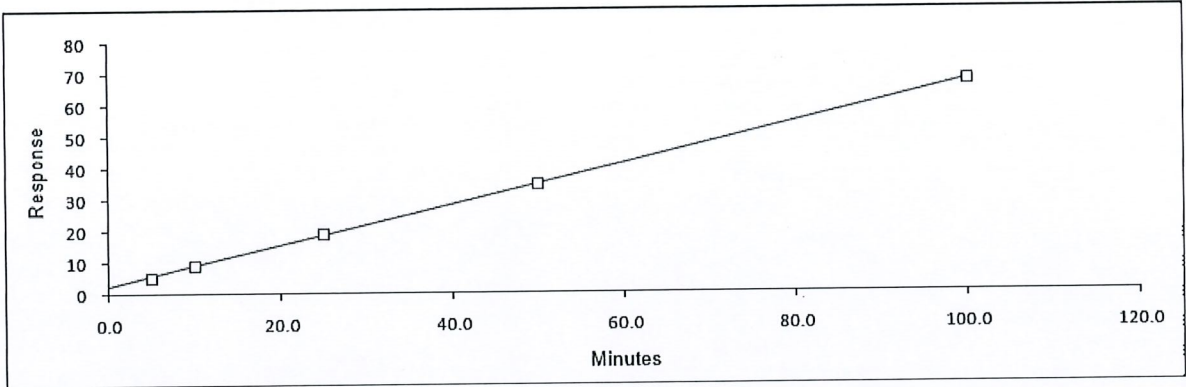
Results

Test	Observed (%)	OQ Limit (%)	Result
AREA	0.03	≤ 0.10	PASS

  
OVERALL TEST RESULT: PASS  
ARCHEMICA INTERNATIONAL CO., LTD.  
บริษัท อีเคมิกา อินเตอร์เนชั่นแนล จำกัด

Field Service Representative Signature:	Customer Signature:
Nutdara	
Date: 25/7/24	Date:

DETECTOR LINEARITY (CD)



Information

System Name	Aqion RFIC
Detector SN	221260053
Data Path	ChromeleonLocal://Archemica/Warranty/2024/1st Warranty Year 2 PMPQ 25-Jul-024/IC OQ

Peak Results

Sample Name	Concentration	Peak Height	Calculated
Detector Linearity 01	5	5.014	4.11
Detector Linearity 02	10	9.227	10.57
Detector Linearity 03	25	19.042	25.63
Detector Linearity 04	50	34.755	49.73
Detector Linearity 05	100	67.512	99.97

Linearity

Test	Observed	OQ Limit	Result
r <sup>2</sup>	1.000	≥ 0.999	PASS



OVERALL TEST RESULT: **PASS**

ARCHEMICA INTERNATIONAL CO.,LTD.

Field Service Representative Signature:	Customer Signature:
<i>Nutana</i>	
Date: 25/7/24	Date:

ELUENT GENERATOR TEST



EG Current Test

Set Point (mM)	Expected (mA)	Reading (mA)	Deviation (mA)	OQ Limit (mA)	Result
1.00	1.6082	1.611	0.00	± 0.01	PASS
5.00	8.041	8.047	0.01	± 0.05	PASS
10.00	16.082	16.104	0.02	± 0.10	PASS
50.00	80.41	80.46	0.05	± 0.50	PASS
100.00	160.82	161.05	0.23	± 1.00	PASS

OVERALL TEST RESULT: PASS



Field Service Representative Signature:	Customer Signature:
<i>Nytdang!</i>	
Date: 25/7/24	Date:



IC PUMP FLOW RATE ACCURACY



IC Pump Flow Rate

Set Point (mL) (mL/min)	Reading (mL/min)	Deviation (%)	OQ Limit (%)	Result
0.5	0.4974	0.520	± 2.0	PASS
1.0	0.9914	0.86	± 2.0	PASS

OVERALL TEST RESULT: PASS



Field Service Representative Signature:	Customer Signature:
<i>Not done</i>	
Date: 25/7/24	Date:



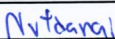
TEMPERATURE ACCURACY



Column Compartment

Set Point (°C)	Reading (°C)	Deviation (°C)	OQ Limit (°C)	Result
30.0	30.4	0.4	± 2.0	PASS

  
OVERALL TEST RESULT: **PASS**  
ARCHEMICA INTERNATIONAL CO.,LTD.  
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Field Service Representative Signature:	Customer Signature:
	
Date: 25/7/24	Date:

# Certificate

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**Certificate of Standards and  
Instruments for Qualification**

**Thermo**  
SCIENTIFIC

# CERTIFICATE OF CONFORMITY

## IC QUALIFICATION TEST BOX II

This certificate validates that the product values referenced below meet or exceed all Thermo Scientific functional specifications and release requirements.

Instrument Serial Number: 21379153

Instrument Part Number: 22000-60001

### TEST BOX LOADS AND FUNCTIONS

<input checked="" type="checkbox"/> AES	100Ω	+/- 5%	<input checked="" type="checkbox"/> CR-TC 3-pin ANA INT	1.3KΩ	+/- 5%
<input checked="" type="checkbox"/> EGC CAP KOH	100Ω	+/- 5%	<input checked="" type="checkbox"/> CR-TC 3-pin CAP INT	13.05kΩ	+/- 1%
<input checked="" type="checkbox"/> EGC CAP MSA	100Ω	+/- 5%	<input checked="" type="checkbox"/> CR-TC 4-pin ANA INT	1.3KΩ	+/- 5%
<input checked="" type="checkbox"/> EGC ANA KOH	100Ω	+/- 5%	<input checked="" type="checkbox"/> CR-TC 4-pin CAP INT	13.05kΩ	+/- 1%
<input checked="" type="checkbox"/> EGC ANA MSA	100Ω	+/- 5%	<input checked="" type="checkbox"/> EGC - Memory Test		
<input checked="" type="checkbox"/> ERS (CC)	12Ω	+/- 5%	<input checked="" type="checkbox"/> ERS - Memory Test		
<input checked="" type="checkbox"/> ERC (CV)	250Ω	+/- 5%	<input checked="" type="checkbox"/> CR-TC - Memory Test		

บริษัท อีอาร์เคมิคัล จำกัด  
ARCHEMICA INTERNATIONAL CO., LTD.

Tester: Leonardo Anaya

Date: 8-SEP-2021

Noted  
25/1/24

P/N 22000-97001 C

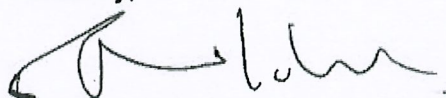


May 15, 2018

To whom it may concern,

Be advised that the IC Qualification Test Box II (P/N 22000-60001) no longer comes with a sticker labelled "Periodic Calibration Required". An IC Qualification Test Box II can be used without any re-calibration after shipment.

Sincerely,



Thomas Wu  
ICSP Product Manager  
Thermo Fisher Scientific



บริษัท อาร์เคมีกา อินเตอร์เนชั่นแนล จำกัด  
ARCHEMICA INTERNATIONAL CO., LTD.  
Nathanai  
25/1/24



# SYSTRONICS CO.,LTD.

19/11-12, Sukhumvit Rd., Nernphra, Muang Rayong, Rayong 21150, Thailand

Tel.+66(38) 694 145-8, Fax.+66(38) 694 149



NSC - TISI - TIS 17025  
CALIBRATION 0312

## CALIBRATION CERTIFICATE

Certificate No : EL231988

Job No : 23110140

Page : 1 of 5

Customer Name. : Archemica Lab Co., Ltd.  
Customer Address. : 39 Soi Sukhumvit 63 ( Ekamai )  
: Sukhumvit Rd.,North Klongton,  
: Wattana , Bangkok 10110  
Instrument Description. : TRUE RMS MULTIMETER  
Manufacturer. : FLUKE  
Model No. : 289  
Serial Number. : 20920144

Received Date : 30 Nov 2023

Calibrated Date : 04 Dec 2023

Issued Date : 04 Dec 2023

Tag No : -

Service : -

Condition As Received : Used

### Calibration Procedure.

Calibration were conducted using in-house calibration procedure according to direct measurement with reference standard.

### Procedure No.

CP-EL-01, 02, 03, 04, 05, 06, 07, 10.

### Comment.

### Reference Standards Instrument.

Instrument Name	Model	Serial No.	Cert. No.	Due Date.
Multi-Function Calibrator	Fluke 5522A	2177901	EE-0033-23	03 Apr 2024
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

### Traceability Information.

- Traceable to the International System of Units (SI) through the National Institute of Metrology (Thailand), NIMT.

### Environmental Conditions.

Temperature : (23 +/- 3) °C Relative Humidity : (50 +/- 15) %

### Calibration Information.

- The result of calibration was found accurate as show on date and place of calibration only.
- The reported uncertainty of measurement is based on standard uncertainty multiplied by a coverage factor  $k = 2$ , providing confidence level of approximately 95%.

Calibrated by : Mr.Suputthana Prapasai

Approved by :   
Approved Signatory  
( ) Mr.Phitsanu Wangchai  
( ) Mr.Tanawat Siripakdee  
ARCHEMICA INTERNATIONAL CO.,LTD.

This certificate may not be reproduced, except in full unless permission for the publication of an approved abstract is obtained in writing from the calibration organization issuing this report.

Nr 4 Chnai  
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## CALIBRATION CERTIFICATE

Certificate No. EL231988

Page. 2 of 5

Range	Standard Value	UUC*Reading	Error	(±) Uncertainty
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### Function : DC Voltage Measurement (Without Adjustment)

50	mV	0.0000 mV	0.000 mV	0.000 mV	0.0016 mV
50	mV	5.0000 mV	5.003 mV	0.003 mV	0.0016 mV
50	mV	45.0000 mV	45.002 mV	0.002 mV	0.0021 mV
50	mV	-45.0000 mV	-44.999 mV	0.001 mV	0.0021 mV
500	mV	50.0000 mV	50.00 mV	0.00 mV	0.0061 mV
500	mV	450.000 mV	450.00 mV	0.00 mV	0.0080 mV
500	mV	-450.000 mV	-450.01 mV	-0.01 mV	0.0080 mV
5	V	0.500000 V	0.5001 V	0.0001 V	0.000059 V
5	V	4.50000 V	4.5003 V	0.0003 V	0.000082 V
5	V	-4.50000 V	-4.5002 V	-0.0002 V	0.000082 V
50	V	5.00000 V	5.000 V	0.000 V	0.00059 V
50	V	45.0000 V	45.002 V	0.002 V	0.00095 V
50	V	-45.0000 V	-45.001 V	-0.001 V	0.00095 V
500	V	50.0000 V	50.00 V	0.00 V	0.0059 V
500	V	450.000 V	450.03 V	0.03 V	0.0095 V
500	V	-450.000 V	-450.02 V	-0.02 V	0.0095 V
1000	V	100.0000 V	100.0 V	0.0 V	0.058 V
1000	V	900.000 V	899.9 V	-0.1 V	0.060 V
1000	V	-900.000 V	-899.9 V	0.1 V	0.060 V

### Function : DC Voltage Measurement LoZ (Without Adjustment)

1000	V	0.0000000 V	0.0 V	0.0 V	0.058 V
1000	V	100.0000 V	100.0 V	0.0 V	0.058 V
1000	V	900.000 V	900.5 V	0.5 V	0.060 V
1000	V	-900.000 V	-900.5 V	-0.5 V	0.060 V

### Function : AC Voltage Measurement (Without Adjustment)

50	mV	5.000 mV	50	Hz	5.007 mV	0.007 mV	0.0053 mV
50	mV	45.000 mV	50	Hz	45.015 mV	0.015 mV	0.013 mV
500	mV	50.000 mV	50	Hz	50.02 mV	0.02 mV	0.014 mV
500	mV	450.00 mV	50	Hz	450.22 mV	0.22 mV	0.11 mV
5	V	0.50000 V	50	Hz	0.5000 V	0.0000 V	0.00012 V
5	V	4.5000 V	50	Hz	4.5057 V	0.0057 V	0.0011 V
50	V	5.0000 V	50	Hz	5.003 V	0.003 V	0.0012 V
50	V	45.000 V	50	Hz	45.045 V	0.045 V	0.0085 V
500	V	50.000 V	50	Hz	50.00 V	0.00 V	0.011 V
500	V	450.00 V	50	Hz	450.39 V	0.39 V	0.12 V
1000	V	100.000 V	50	Hz	100.1 V	0.1 V	0.060 V
1000	V	900.00 V	50	Hz	900.6 V	0.6 V	0.23 V

Remark : (\*) UUC : Unit Under Calibration

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ARCHEMICA INTERNATIONAL CO.,LTD.

Nutdanai

25/7/24





# SYSTRONICS CO.,LTD.

19/11-12, Sukhumvit Rd., Nernphra, Muang Rayong, Rayong 21150, Thailand

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HSC - TISI - FIS 17025  
CALIBRATION 0312

## CALIBRATION CERTIFICATE

Certificate No. EL231988

Page. 3 of 5

Range		Standard Value		UUC*Reading		Error	(±) Uncertainty
<b>Function : AC Voltage Measurement LoZ (Without Adjustment)</b>							
1000	V	100.000 V	50 Hz	100.4 V		0.4 V	0.060 V
1000	V	900.00 V	50 Hz	904.1 V		4.1 V	0.23 V
<b>Function : DC Current Measurement (Without Adjustment)</b>							
500	uA	0.000 uA		0.00 uA		0.00 uA	0.017 uA
500	uA	50.000 uA		50.02 uA		0.02 uA	0.023 uA
500	uA	450.00 uA		450.07 uA		0.07 uA	0.078 uA
5000	uA	500.00 uA		500.1 uA		0.1 uA	0.097 uA
5000	uA	4500.0 uA		4501.1 uA		1.1 uA	0.57 uA
50	mA	5.0000 mA		5.001 mA		0.001 mA	0.00082 mA
50	mA	45.000 mA		45.002 mA		0.002 mA	0.0058 mA
400	mA	40.000 mA		40.00 mA		0.00 mA	0.0077 mA
400	mA	360.00 mA		359.99 mA		-0.01 mA	0.090 mA
5	A	0.50000 A		0.5011 A		0.0011 A	0.00013 A
5	A	4.5000 A		4.5007 A		0.0007 A	0.0022 A
10	A	1.00000 A		1.002 A		0.002 A	0.00061 A
10	A	9.0000 A		9.021 A		0.021 A	0.0040 A
<b>Function : AC Current Measurement (Without Adjustment)</b>							
500	uA	50.00 uA	50 Hz	49.92 uA		-0.08 uA	0.13 uA
500	uA	450.00 uA	50 Hz	449.89 uA		-0.11 uA	0.48 uA
5000	uA	500.00 uA	50 Hz	499.8 uA		-0.2 uA	0.51 uA
5000	uA	4500.0 uA	50 Hz	4502.0 uA		2.0 uA	3.1 uA
50	mA	5.0000 mA	50 Hz	4.991 mA		-0.009 mA	0.0032 mA
50	mA	45.000 mA	50 Hz	44.987 mA		-0.013 mA	0.031 mA
400	mA	40.000 mA	50 Hz	40.00 mA		0.00 mA	0.029 mA
400	mA	360.00 mA	50 Hz	360.14 mA		0.14 mA	0.22 mA
5	A	0.50000 mA	50 Hz	0.4995 mA		-0.0005 mA	0.00051 mA
5	A	4.5000 mA	50 Hz	4.4976 mA		-0.0024 mA	0.0031 mA
10	A	1.00000 mA	50 Hz	0.992 mA		-0.008 mA	0.0011 mA
10	A	9.0000 mA	50 Hz	8.998 mA		-0.002 mA	0.0045 mA

**Remark :** (\*) UUC : Unit Under Calibration

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ARCHEMICA INTERNATIONAL CO.,LTD.

Nutdanai  
25/7/24





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## CALIBRATION CERTIFICATE

Certificate No. EL231988

Page. 4 of 5

Range	Standard Value	UUC*Reading	Error	(±) Uncertainty
<b>Function : Resistance Measurement (Without Adjustment)</b>				
500 Ω	0.0000 Ω	0.00 Ω	0.00 Ω	0.0075 Ω
500 Ω	50.0000 Ω	50.00 Ω	0.00 Ω	0.0084 Ω
500 Ω	450.000 Ω	449.87 Ω	-0.13 Ω	0.017 Ω
5 kΩ	0.500000 kΩ	0.5000 kΩ	0.0000 kΩ	0.000060 kΩ
5 kΩ	4.50000 kΩ	4.4997 kΩ	-0.0003 kΩ	0.00017 kΩ
50 kΩ	5.00000 kΩ	4.999 kΩ	-0.001 kΩ	0.00060 kΩ
50 kΩ	45.0000 kΩ	44.990 kΩ	-0.010 kΩ	0.0017 kΩ
500 kΩ	50.0000 kΩ	50.00 kΩ	0.00 kΩ	0.0060 kΩ
500 kΩ	450.000 kΩ	449.88 kΩ	-0.12 kΩ	0.018 kΩ
5 M Ω	0.500000 M Ω	0.5000 M Ω	0.0000 M Ω	0.000070 M Ω
5 M Ω	4.50000 M Ω	4.4989 M Ω	-0.0011 M Ω	0.00056 M Ω
30 M Ω	3.000000 M Ω	3.000 M Ω	0.000 M Ω	0.00061 M Ω
30 M Ω	27.00000 M Ω	26.988 M Ω	-0.012 M Ω	0.0075 M Ω
50 M Ω	5.00000 M Ω	5.00 M Ω	0.00 M Ω	0.0059 M Ω
50 M Ω	45.0000 M Ω	44.95 M Ω	-0.05 M Ω	0.021 M Ω
100 M Ω	10.00000 M Ω	10.0 M Ω	0.0 M Ω	0.058 M Ω
100 M Ω	90.0000 M Ω	89.9 M Ω	-0.1 M Ω	0.069 M Ω
500 M Ω	250.0000 M Ω	249.5 M Ω	-0.5 M Ω	0.68 M Ω
500 M Ω	450.00 M Ω	447.0 M Ω	-3.0 M Ω	5.9 M Ω
<b>Function : Resistance Measurement LoΩ (Without Adjustment)</b>				
50 Ω	0.0000 Ω	0.000 Ω	0.000 Ω	0.0050 Ω
50 Ω	5.0000 Ω	5.008 Ω	0.008 Ω	0.0050 Ω
50 Ω	25.0000 Ω	25.015 Ω	0.015 Ω	0.0060 Ω
50 Ω	45.0000 Ω	45.008 Ω	0.008 Ω	0.0060 Ω
<b>Function : Capacitance Measurement (Without Adjustment)</b>				
1 nF	0.0000 nF	0.000 nF	0.000 nF	0.0078 nF
1 nF	0.5000 nF	0.499 nF	-0.001 nF	0.0098 nF
1 nF	0.9000 nF	0.898 nF	-0.002 nF	0.012 nF
10 nF	1.0000 nF	1.00 nF	0.00 nF	0.013 nF
10 nF	9.0000 nF	9.01 nF	0.01 nF	0.029 nF
100 nF	10.0000 nF	10.0 nF	0.0 nF	0.064 nF
100 nF	90.000 nF	90.0 nF	0.0 nF	0.29 nF
1 uF	0.100000 uF	0.100 uF	0.000 uF	0.00064 uF
1 uF	0.90000 uF	0.900 uF	0.000 uF	0.0029 uF
10 uF	1.00000 uF	1.00 uF	0.00 uF	0.0064 uF
10 uF	9.0000 uF	9.01 uF	0.01 uF	0.028 uF
100 uF	10.0000 uF	10.0 uF	0.0 uF	0.064 uF
100 uF	90.000 uF	90.0 uF	0.0 uF	0.42 uF
1000 uF	100.000 uF	100 uF	0 uF	0.72 uF
1000 uF	900.00 uF	900 uF	0 uF	4.2 uF
10 mF	1.00000 mF	1.00 mF	0.00 mF	0.0072 mF
10 mF	9.0000 mF	8.99 mF	-0.01 mF	0.043 mF
100 mF	10.0000 mF	10.0 mF	0.0 mF	0.072 mF
100 mF	90.000 mF	89.8 mF	-0.2 mF	0.89 mF

Remark : (\*) UUC : Unit Under Calibration

NVdang  
25/7/24

ARCHEMICA  
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Certificate No. EL231988

Page. 5 of 5

Range	Standard Value	UUC*Reading	Error	(±) Uncertainty
<b>Function : Frequency Measurement (Without Adjustment)</b>				
100 Hz	10.00 Hz @ 1 V	10.000 Hz	0.000 Hz	0.00059 Hz
100 Hz	90.00 Hz @ 1 V	90.000 Hz	0.000 Hz	0.00066 Hz
1000 Hz	100.00 Hz @ 1 V	100.00 Hz	0.00 Hz	0.0058 Hz
1000 Hz	900.0 Hz @ 1 V	900.00 Hz	0.00 Hz	0.0061 Hz
10 kHz	1.0000 kHz @ 1 V	1.0000 kHz	0.0000 kHz	0.000058 kHz
10 kHz	9.000 kHz @ 1 V	9.0000 kHz	0.0000 kHz	0.000061 kHz
100 kHz	10.000 kHz @ 1 V	10.000 kHz	0.000 kHz	0.00058 kHz
100 kHz	90.00 kHz @ 1 V	90.000 kHz	0.000 kHz	0.00061 kHz
1000 kHz	100.00 kHz @ 1 V	100.00 kHz	0.00 kHz	0.0058 kHz
1000 kHz	500.0 kHz @ 1 V	500.00 kHz	0.00 kHz	0.0059 kHz

Range	Standard Value	Required UUC*Reading	UUC*Reading	Error	(±) Uncertainty
<b>Function : Thermocouple Measurement K Type (Without Adjustment)</b>					
-200 to 1350 °C	-5.550 mV	-180.0 °C	-178.6 °C	1.4 °C	0.37 °C
-200 to 1350 °C	0.000 mV	0.0 °C	0.7 °C	0.7 °C	0.24 °C
-200 to 1350 °C	4.096 mV	100.0 °C	100.7 °C	0.7 °C	0.22 °C
-200 to 1350 °C	24.905 mV	600.0 °C	600.8 °C	0.8 °C	0.22 °C
-200 to 1350 °C	37.326 mV	900.0 °C	900.8 °C	0.8 °C	0.22 °C
-200 to 1350 °C	48.838 mV	1200.0 °C	1200.9 °C	0.9 °C	0.23 °C

**Remark :** (\*) UUC : Unit Under Calibration

**END OF CALIBRATION**

ARCHEMICA  
บริษัท อีอาร์เคมิคัล อินเตอร์เนชั่นแนล จำกัด  
ARCHEMICA INTERNATIONAL CO.,LTD.

Nutdanai  
25/1/24





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HSC - TISI - TIS 17025  
CALIBRATION 0312

## CALIBRATION CERTIFICATE

Certificate No. TL230236

Job No. 23110140

Page. 1 of 2

Customer Name : Archemica Lab Co., Ltd.  
Customer Address : 39 Soi Sukhumvit 63 ( Ekamal ),  
Sukhumvit Rd., North Klongton, Wattana ,  
Bangkok 10110.

Received Date : 30 Dec 2023  
Calibrated Date : 01 to 02 Dec 2023  
Issued Date : 02 Dec 2023

Instrument Description : Digital Thermometer with sensor  
Manufacturer : FLUKE  
Model No. : 289  
Serial Number : 20920144

Tag No. : -  
Service : -  
Condition As Received : Used Item

### Calibration Procedure.

Calibration were conducted using in-house calibration procedure according to comparison measurement with Platinum Resistance Thermometer ( PRT ) into temperature source.

### Procedure No.

CP-TL-01

### Comment.

### Reference Standards Instrument.

Instrument Name	Model	Serial No.	Cert No.	Due Date
Platinum Resistance Thermometer	5615	958332	TT-0066-23	21 Jun 2024
Thermometer Readout	1529	B29730	22E4124	26 Dec 2023

### Traceability Information.

The temperature scale used was based on ITS-90.  
This certification is traceable to the International System of Units (SI).

### Environmental Conditions

Temperature :  $(23 \pm 3) ^\circ\text{C}$  Relative Humidity :  $(50 \pm 15) \% \text{RH}$

### Calibration Information.

The result of calibration was found accurate as show on date and place of calibration only.  
The reported uncertainty of measurement is based on standard uncertainty multiplied by a coverage factor (k), providing confidence level of approximately 95%.

Calibrated by : Nuttapon Srisuwan



Approved by :

Approved Signatory

(✓) Mr. Phitsanu Wangchai  
( ) Mr. Tanawat Siripakdee

This certificate may not be reproduced, except in full unless permission for the publication of an approved abstract is obtained in writing from the calibration organization issuing this report.





# SYSTRONICS CO.,LTD.

19/11-12, Sukhumvit Rd., Nernphra, Muang Rayong, Rayong 21150, Thailand

Tel.+66(38) 694 145-8, Fax.+66(38) 694 149



HSC - TISI - TIS 17025  
CALIBRATION 0312

## CALIBRATION CERTIFICATE

Certificate No. TL230236

Page. 2 of 2

### Result of Calibration :

( Without Adjustment )

Sensor of UUC\* : Thermocouple Wire Type : K Serial No. : - ID/Tag No. : 20920144  
Dimension : Length : 1000 mm Diameter : 1.5 mm

Immersion Depth	Standard Reading	UUC* Reading	Correction Value	Uncertainty of Measurement ( $\pm$ )	Coverage Factor
mm	$^{\circ}\text{C}$	$^{\circ}\text{C}$	$^{\circ}\text{C}$	$^{\circ}\text{C}$	$k =$
150	0.0024	1.1	-1.1	0.50	2.00
150	50.0051	49.7	0.3	0.50	2.00
150	100.0050	99.0	1.0	0.50	2.00

UUC\* : Unit Under Calibration

END OF CERTIFICATE

ARCHEMICA  
บริษัท อาร์เคมีกา อินเตอร์เนชั่นแนล จำกัด  
ARCHEMICA INTERNATIONAL CO.,LTD.

25/7/24

# Certificate of Analysis

Better Separations Through  
Better Chemistry

## Dionex Nitrate OQ/PQ IC Standards Kit (Set of 6)

Product Number 060254  
Certificate of Analysis

Lot Number 231226

Expiration of Certification  
December 2024

The Dionex Nitrate Standard was developed to aid the analysis of anions by Ion Chromatography (IC). The single-ion standard was prepared by the dissolution of high-purity salt in  $\geq 18.2$  megohm deionized water, which was tested by IC for ionic contaminants. The bottle label states the nominal concentration value of the ionic component for informational purposes only. The actual ion concentration value was determined by Ion Chromatography. The IC system was standardized using the National Institute of Standards & Technology (NIST), Standard Reference Material, SRM 3185 (Nitrate Standard Solution). Actual concentration values determined for the single-ion is listed below.

### Dionex Nitrate Standard

Vial #	Concentration (mg/L)
1	5.08 $\pm$ 0.03
2	10.03 $\pm$ 0.14
3	25.16 $\pm$ 0.65
4	50.43 $\pm$ 0.09
5	99.7 $\pm$ 3
6	1014 $\pm$ 17

ARCHEMICA  
บริษัท อาร์เคมีกา อินเตอร์เนชั่นแนล จำกัด  
ARCHEMICA INTERNATIONAL CO., LTD.

Nutdam  
25/7/24

The concentration value is based a proven reliable method of analysis. The estimated uncertainties are two standard deviations of the concentration value. The concentration value is warranted to be stable for one year from the date of manufacture.

The preparation and analyses of the Dionex Nitrate Standard was performed with extreme care by Thermo Scientific Corporation Consumables Manufacturing Department in Sunnyvale California.

Document No. 078690-01

20-Dec-2011

[thermoscientific.com/dionex](http://thermoscientific.com/dionex)

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XX21149-EN 0215S 031318-10

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P.O. Box 3603  
Sunnyvale, CA 94088-3603  
(408) 737-0700



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ISO 9001 Certified.

thermo  
scientific



# Certificate of Completion

This certifies that

**Nutdanai Laekhwan**

Has successfully completed

## OJT RPG Mentoring: Ion Chromatography System Qualification Service Training

บริษัท อาร์เคมิคา อินเตอร์เนชันแนล จำกัด  
ARCHEMICA INTERNATIONAL CO.,LTD.  
Nutdanai  
25/7/29

Valid for 3 years from:

Oct/4/2022

Issued electronically and  
approved by:

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System, Training, Mentoring,  
and Certification Group  
tmc.training@thermofisher.com

การดูแลบำรุงรักษาเชิงป้องกัน

**Preventive Maintenance**



**บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด**

**ฝ่ายบริการหลังการขาย**

โทร 0 2 639 7000 E-mail: [service.tec.th@dksh.com](mailto:service.tec.th@dksh.com)

**ฝ่ายขายและการตลาด**

โทร 0 2 639 7000 E-Mail : [marketing.tec.th@dksh.com](mailto:marketing.tec.th@dksh.com)

Website : [www.dksh.co.th/technology/scientific-thailand](http://www.dksh.co.th/technology/scientific-thailand)

## เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดถุกษ์) บริษัท ฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

### ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

### หมายเหตุ

- ราคานี้ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัท ฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า



## ช่องทางการติดต่อ



DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)

เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260

เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



Call center 0 2 639 7000



DKSH Scientific



[www.dksh.com/scientific-thailand](http://www.dksh.com/scientific-thailand)



[marketing.tec.th@dksh.com](mailto:marketing.tec.th@dksh.com)



@dkshscientific

## Preventive Maintenance Contract

จำนวนในการทำสัญญาบริการ ...1...ครั้งต่อปี

ครั้งที่ ..1.. วันที่ 15/05/2024.....

### รายละเอียดผู้รับบริการ

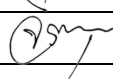
หน่วยงาน	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกะทู้มูบแบน จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

### ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริภาพร พิมพา				
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ				
โทรศัพท์	0869054664	เบอร์ต่อ	-	แฟกซ์	-
E-mail	lab.cemtech1@gmail.com				

### รายละเอียดผู้ให้บริการ

บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่)	
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260	
โทรศัพท์ 0 2 693 7000 Email: <a href="mailto:sudarat.sk@dksh.com">sudarat.sk@dksh.com</a>	
เจ้าหน้าที่ประสานงาน : คุณสุภารัตน์ ศิริรัตน์ โทรศัพท์ 090 678 6925	
เจ้าหน้าที่ผู้ให้บริการ	นายจิรายุช สเลอาด
ตำแหน่ง	Specialist, Technical Service.
โทรศัพท์	0938138736
E-mail	Jirayut.js@dksh.com

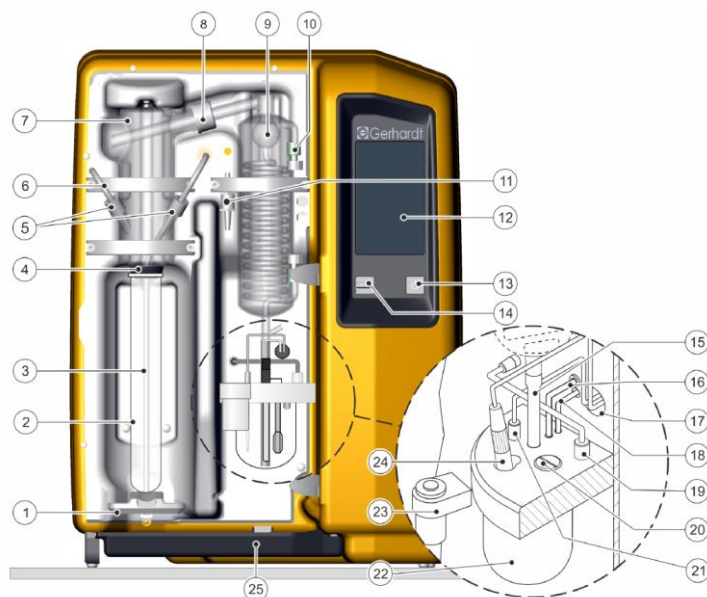
ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	
ตัวจริง	(.....)	ตัวจริง	(นาย จิรายุช สเลอาด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	15/05/2024

JOB:LSPR2403415.....MODEL:VAP 200.....S/N: GER5200180181

## Operational Qualification (OQ)

ตรวจสอบสภาพเครื่อง

### FRONT

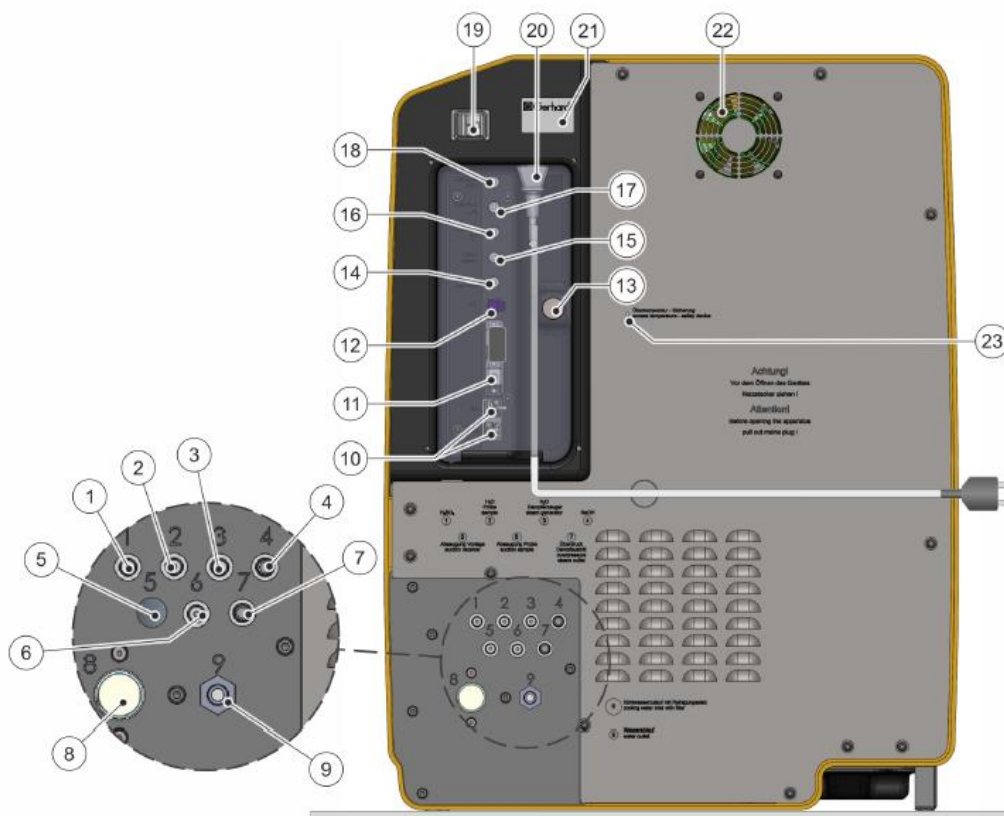


No		PASS	FAIL	N/A
1	Quick clamping device with clamping block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Digestion tube 250/300 ml	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	PTFE steam inlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Connection stopper , Viton	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	PTFE-inlet tubing NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Distribution head made of glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Distillation condenser made of glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Control panel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Operating Button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	USB interface (with protective cap)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Silicone tubing 8/10 for distillate discharge **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
16	Verprene tubing 4/8 , receiver suction **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
17	Cable duct for electrode cable + titration tube**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
18	Silicone tubing 4/7 , boric acid inlet**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
19	Sensor for level monitoring including connector**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
20	Agitator motor with propeller**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
21	Titration acid inlet tube **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
22	Receiver glass**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
23	Holder for pH electrode , removable**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
24	pH electrode (combined electrode)**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
25	Drip tray PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

\*\* only VAP 450

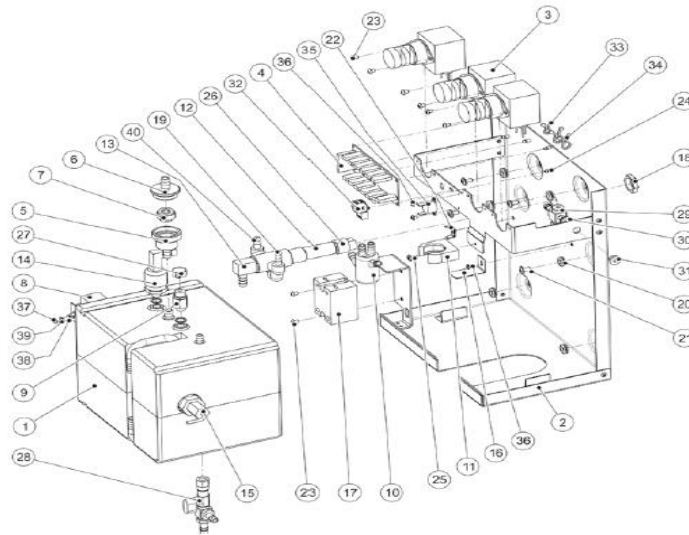


## REAR



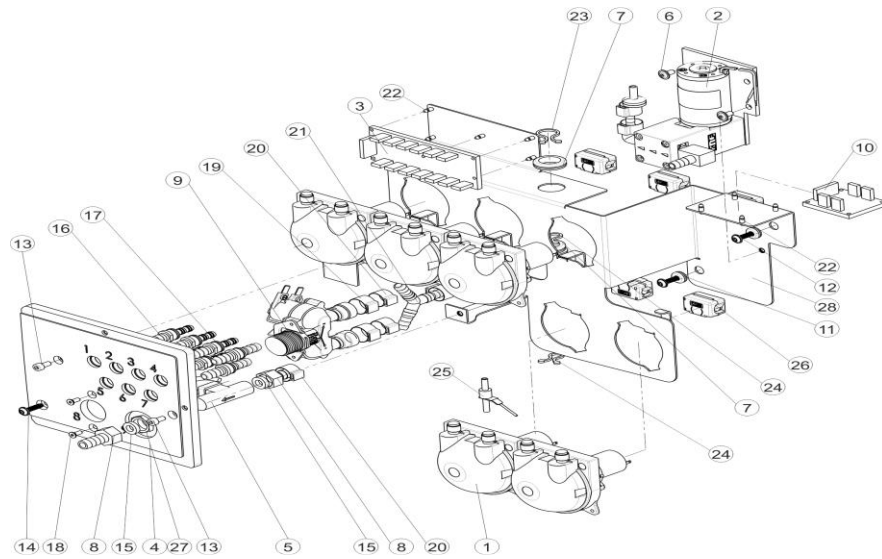
No		PASS	FAIL	N/A
1	Tube connection for sample H3BO3 supply	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
2	Tube connection for sample H2O supply	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
3	Tube connection for steam generator H2O supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Tube connection for NaOH supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Tube connection for receiver glass extraction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Tube connection for sample waste extraction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Tube connection , overpressure steam outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Connection for cooling water supply (with cleaning sieve)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Tube connection for cooling water outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	4 X USB interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	1 X RS-232 Interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	LAN Interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Screw cap for Perspex cover	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Connection socket for sample waste tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Connection (not used)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
16	Connection socket for H2O tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Connection socket for H3BO3 tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Connection socket for NaOH tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Overcurrent circuit breaker	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Apparatus socket (mains cable connection)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Rating plate with serial number	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Exhaust air fan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Excess temperature switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## Inside Steam generator



No		PASS	FAIL	N/A
1	Steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Steam generator traverse	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Pinch valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Circuit board distributor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Valve tubing connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Housing safety valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Safety valve SKT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Excess temperature protection , steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Safety valve G 1/8 0,5 bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Ventilation glass pinch valve VAPODEST	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Hose clamp for ventilation clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Distributor PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Angle connection PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Pressure transmitter	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Level switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Fixing bracket steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Relay HT+	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	VA Hexagon nut 1/2"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Angle connection 1/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Bushing nipple 6-10-14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	VA Lens head screw M5 X 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Grounding connection , 2-pole	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	VA Lens head screw M4 X 6	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Spacer bolt 5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	VA Lens head screw M4 X 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Tubing connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Hose clamp 14.5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Module ball valve with nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
29	Cross manifold with spout	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
30	Seal copper G 1/8	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
31	Locking screw 1/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
32	Pin strip	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
33	Bundle clamp 12 H 4500	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
34	Bundle clamp 12 H 4502	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
35	Temperature switch 80°C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
36	VA Lens head screw M3 X 6	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
37	VA Hexagon nut M4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
38	Lins head screw M4 X 8	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
39	VA Spring washer	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40	Angle connection , reduced , 1/8" PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## Module Pump holder VAP200 - 450 V3



No		PASS	FAIL	N/A
1	Peristaltic pump	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Diaphragm pump NaOH. with non-return valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Circuit board	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Tubing connection module	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Flow controller	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Lens head screw M5 x 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Bushing nozzle	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Screw in socket	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Magnetic valve 2/2 way	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Circuit board distributor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Bushing nozzle	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Screw 5 x 25	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Cylinder screw	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Screw 5 x 20	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Seal EPDM 15 x 4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Tubing connection piece 51x10x6,5	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Tubing connection piece 51x10x10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Screw M4x10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Y-tube connector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Spacer bolt 5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Bundle clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Bundle clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	Retrofit earthing pumpv	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Snap ferrite	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Nut G 3/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Pump holder plate	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>



Control panel



No		PASS	FAIL
1	Title bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2	Status bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3	Navigation button	<input checked="" type="checkbox"/>	<input type="checkbox"/>
4	Smart switch with multiple functions	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5	USB interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>

## รายละเอียดการตรวจสอบ

### ขั้นตอนการบริการ

#### ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

#### ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

#### ตรวจสอบ Function การทำงาน (The Function Test)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้า Sample Tube
- ระบบการเติม Na OH
- ระบบการเติม H<sub>3</sub>BO<sub>3</sub>

## รายงานผลการให้บริการ

### 1. TECHNICAL DATA

	Pass	Fail	N/A	Remark
Main Supply 220 volt + 10% 50 Hz with ground	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Normal current	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....8a.....

#### 1.1 COOLING WATER BATH

	Pass	Fail	N/A	Remark
Temperature 15-20 °C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Control Temperature	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....

#### 1.2 OPTICAL TEST VAP200

	Pass	Fail	N/A	Remark
Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Distillation Head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Condensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Viton Cone	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	เสื่อมสภาพ
Ventilation Valve BV	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Micro Switch Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Agitator motor for propeller	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....

### 2. SYSTEM COOLING WATER INLET

	Pass	Fail	N/A	Remark
Cooling Water Inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Flow control valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....

### 3.SYSTEM CONTROL

	Pass	Fail	N/A	Remark
Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Adding NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Adding H2O	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Adding H3BO3	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Suction Sample	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Suction Reciver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....

### 4.SYSTEM DISTILLATION

	Pass	Fail	N/A	Remark
Boiler	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Level Sensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Novopren	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Solenoid Valve Shut-Off	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Solenoid Valve Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Solenoid Valve soft steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Ventilation Valve Premount	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Excess Pressure Detector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Heating Element	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....



**5. PUMP**

	Pass	Fail	N/A	Remark
Pump H <sub>2</sub> O Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
- Non-Return Valve	-	-	-	.....
Pump H <sub>2</sub> O Sample	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
- Non-Return Valve	-	-	-	.....
Pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
- Non-Ruturn Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Pump H3BO3	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
- Non-Ruturn Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Pump suction	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Pump suction receiver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....

**6. The Following Program Run :**

	Pass	Fail	N/A	Remark
Addition H2O 0-999 ml.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Addition NaOH 0-999 ml.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Addition H3BO3 0-999 ml.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Reaction Time 0-108 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Distillation Time 0-108 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Steam Capacity 10%-100%	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Suction Sampe	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Suction Receiver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....

**7. Measured pumps**

	Remark
Pump NaOH Volume : <u>13,33</u> .ml	.....

Remark : .....

.....

## ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

### การบำรุงรักษาทั่วไป (Basic maintenance)

#### Cleaning program

Glass parts and tubes must be rinsed daily before starting analysis in order to prevent clogging by crystallising chemicals.

The following settings are recommended for this:

parameters	Value
H <sub>2</sub> O addition	150 ml
NaOH addition	0 ml
Distillation time	7 min
Steam power	100 %
Reaction time	0 s
Suction sample	30 s

➔ Insert a digestion tube (without sample) and start the program.

➔ All liquid carrying parts are cleaned. In the case of strong soiling, approx. 10 ml of sulphuric acid can also be added to the digestion tube.

#### General error message

Fault description	Cause	Remedy
'Cooling water flow volume too low'	Cooling water pressure under 1 bar	<ul style="list-style-type: none"><li>■ Open water tap.</li><li>■ Check coolant pressure.</li><li>■ Check coolant tube.</li></ul> Program continues automatically once error has been fixed.
'Sample tube missing'	Sample tube missing.	<ul style="list-style-type: none"><li>■ Insert sample tube.</li></ul> Continue program or restart.
'Distillation room protective door open'	Protection door not closed	<ul style="list-style-type: none"><li>■ Close protection door.</li></ul> Program continues automatically once error has been fixed.
'Reagent storage/waste'	One or more storage tanks are empty	<ul style="list-style-type: none"><li>■ Fill storage tank.</li><li>■ Check correct seating of the universal sensors.</li></ul> The running program can be continued after rectification of the error.
	The sample waste tank is full.	<ul style="list-style-type: none"><li>■ Empty sample waste tank.</li><li>■ Check correct seating of the universal sensors.</li></ul> The running program can be continued after rectification of the error.

## Analytical errors

Fault description	Cause	Remedy
Analysis results too high	The chemicals used are contaminated with nitrogen compounds.	<ul style="list-style-type: none"> <li>■ Detailed checking of the chemicals.</li> <li>■ Determination of a blank value.</li> <li>■ Replace the chemicals if necessary.</li> </ul>
	Violent reaction in the digestion tube, sodium hydroxide drops get into the receiver.	<ul style="list-style-type: none"> <li>■ Increase of the water addition amount.</li> </ul>
	Glass bridge of the condenser is broken or worn out, sodium hydroxide drops get into the receiver.	<ul style="list-style-type: none"> <li>■ Replacement of the glass condenser.</li> </ul>
	Glass cleaning agents in the digestion tube.	<ul style="list-style-type: none"> <li>■ Clean digestion tube in advance with distilled water.</li> </ul>
	Entrainment of ammonia from the previous sample.	<ul style="list-style-type: none"> <li>■ Increase distillation time.</li> <li>■ Check whether the sample was previously sufficiently alkalisied.</li> </ul>
Analysis result too low or no result	Incomplete distillation; distillation time too short.	<ul style="list-style-type: none"> <li>■ No quantitative expulsion of the ammonia content.</li> <li>■ The distillation amount should be 100 ml.</li> </ul>
	Ammonia escapes at leaking places.	<ul style="list-style-type: none"> <li>■ Soldered or defective Viton plugs; clean or replace.</li> <li>■ Check seals (GL screw connections) on the distribution head; replace if necessary.</li> <li>■ Check valve at the condenser is gummed up; clean or replace.</li> <li>■ Digestion tube is damaged at the neck extension.</li> <li>■ Distribution head glass leaks; replace.</li> </ul>
	Addition amount of the sodium hydroxide too little; no ammonia development.	<ul style="list-style-type: none"> <li>■ Check the constant flow rate of the NaOH pump (see Technical Data).</li> </ul>
	Too low boric acid amount in the receiver; escaping ammonia is not completely bonded.	<ul style="list-style-type: none"> <li>■ Increase of the boric acid amount.</li> </ul>
	Tube not completely immersed in the acid receiver.	<ul style="list-style-type: none"> <li>■ Increase of the acid amount.</li> </ul>
	Formation of stable ammonia compounds which are not destroyed with sodium hydroxide.	<ul style="list-style-type: none"> <li>■ This problem only occurs with catalysts containing mercury. Sodium sulphate solution destroys these compounds.</li> </ul>



การดูแลบำรุงรักษาเชิงป้องกัน

**Preventive Maintenance**



**บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด**

**ฝ่ายบริการหลังการขาย**

โทร 0 2 639 7000 E-mail: [service.tec.th@dksh.com](mailto:service.tec.th@dksh.com)

**ฝ่ายขายและการตลาด**

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Website : [www.dksh.co.th/technology/scientific-thailand](http://www.dksh.co.th/technology/scientific-thailand)

## เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชัตตฤกษ์) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

### ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

### หมายเหตุ

- ราคานี้ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัท ฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า

## ช่องทางการติดต่อ



**DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)**

เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260

เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



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**DKSH Scientific**



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**@dkshscientific**



## Preventive Maintenance Contract

จำนวนในการทำสัญญาบริการ ...1...ครั้งต่อปี

ครั้งที่ 1.. วันที่ 15/05/2024.....

### รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกระทุ่มแบน จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

### ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริภาพร พิมพา				
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ				
โทรศัพท์	0869054664	เบอร์ต่อ	-	แฟกซ์	-
E-mail	lab.cemtech1@gmail.com				

### รายละเอียดผู้ให้บริการ

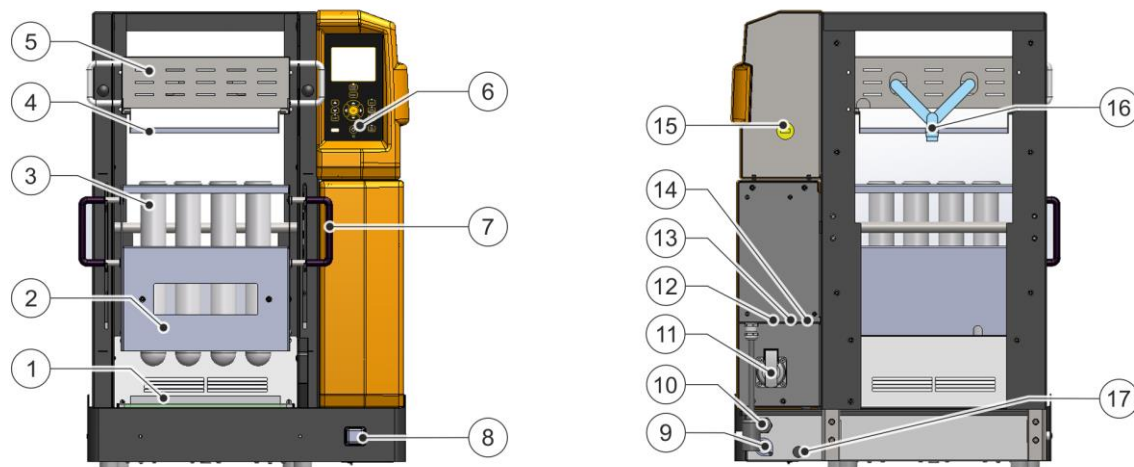
บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่)	
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260	
โทรศัพท์ 0 2 693 7000 Email: <a href="mailto:sudarat.sk@dksh.com">sudarat.sk@dksh.com</a>	
เจ้าหน้าที่ประสานงาน : คุณสุภารัตน์ ศิริรัตน์ โทรศัพท์ 090 678 6925	
เจ้าหน้าที่ผู้ให้บริการ	นายจิรายุช สเลอาด
ตำแหน่ง	Specialist, Technical Service.
โทรศัพท์	0938138736
E-mail	Jirayut.js@dksh.com

ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	
ตัวบรรจง	(.....)	ตัวบรรจง	(นาย จิรายุช สเลอาด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	15/05/2024

JOB No: LSPR2403414.....MODEL: KT 20s S/N: GER5720180118

### Part 3: ตรวจสอบเช็คสภาพเครื่อง

#### Front and rear view of KT-L version



No.		PASS	Fail	N/A	Remark
1	KJELDATHERM digestion block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	เสื่อมสภาพ
2	Insert rack	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3	Digestion tube	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4	Stainless steel drip tray	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5	Exhaust manifold	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6	Controls module, removable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7	Handle for insert rack	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8	Mains switch with overcurrent protection function	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9	Connection for lift unit	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10	Mains cable with plug	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11	Power supply for TURBOSOG	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
12	Connects controller module to block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13	Connection for fan for cooling samples (optional)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
14	Connection for external cooling water valve (optional)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
15	Connects controller module to block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
16	Connection for Iso-Versinic hose (extraction)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
17	Excess temperature fuse	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
18	Lift	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

## Part 4: สะเอียดและรายงานผลการให้บริการ Preventive Maintenance

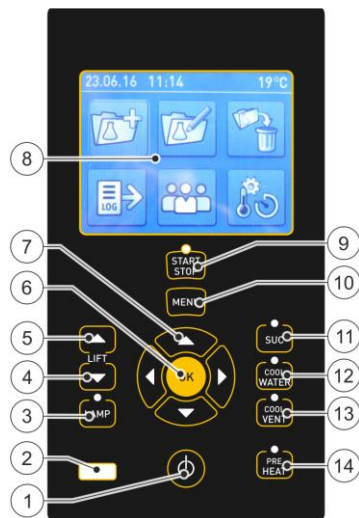
### 4.1 ตรวจเช็คระบบไฟฟ้า

	Pass	Fai	N/A	Remark
ใช้ไฟ 220 V 50 Hz	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
กระแสไฟฟ้าตามพิกัดเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....

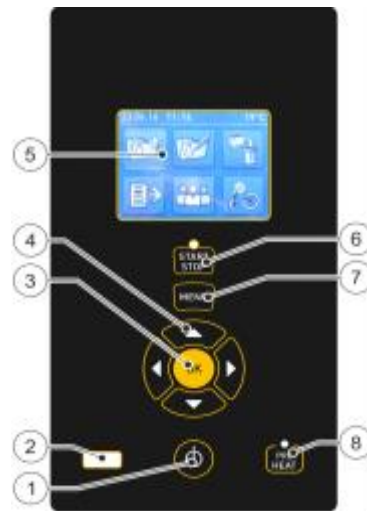
### 4.2 ตรวจสอบสภาพอุปกรณ์ภายนอก

	Pass	Fail	N/A	Remark
สายไฟของเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
ท่อแก๊วรวมไอรกด	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
สายยางต่อกับท่อแก๊วรวมไอรกด	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
สภาพของ Aluminum block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	เสื่อมสภาพ
การขึ้นลงของ Lift	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Light	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
Current Switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Thermostat	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....

#### 4.3 ตรวจสอบระบบการทำงาน



☐ KT-L



☒ KT

	Pass	Fail	N/A	Remark
Switch controller on or off.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
USB port	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
LAMP button	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
LIFT down button	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
LIFT up button	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
OK button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Navigation buttons	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
START/STOP button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
MENU button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
SUC button	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
COOLWATER button (optional)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
COOL VENT button (optional)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	.....
PRE HEAT button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
การขึ้นของอุณหภูมิมากกว่า10องศาต่อนาทีที่250องศา	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
การทำงานของตัวป้องกันอุณหภูมิสูงเกิน	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....
การทำงานของระบบควบคุมอุณหภูมิ	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	.....



## การบำรุงรักษาทั่วไป (Basic maintenance)

1. การย่อยตัวอย่างเกิดการเดือดที่รุนแรงอันเนื่องมาจากตัวอย่างนั้นสามารถป้องกันได้โดยแนะนำให้ย่อยด้วยการตั้งการเพิ่มอุณหภูมิเป็นระดับเช่น ย่อยที่ระดับอุณหภูมิ 250 C ครบเวลา 15 นาทีจึงเปลี่ยนเป็นอุณหภูมิ 380 C เพื่อป้องกันการล้นออกมา
2. เมื่อใช้เสร็จไม่ควรปล่อยให้ Tube เย็นกับตัวเครื่อง
3. ต้องนำถาดรองไอกรดใส่ทุกครั้งหลังจากใช้งานเสร็จ เพื่อป้องกันการหยดของไอกรดที่จะหยดลงมาที่ตัวเครื่อง
4. ทำความสะอาดตัวหลุมย่อยด้วยน้ำหรือผ้าชุบน้ำในกรณีที่มีคราบกรดหยดลงมาติดอยู่ในหลุม  
เพื่อป้องกันไม่ให้คราบดังกล่าวไปกั้นการแผ่อุณหภูมิ



Bangkok High Lab Co.,Ltd.

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NSC-TISI-TIS 17025  
CALIBRATION 0366

# CERTIFICATE OF CALIBRATION

Certificate No : S2024/180

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Order No : 243/2024

Customer : C.E.M Technology (Thailand) Co., Ltd  
Address : 219/43 Moo 12 Phet Kasem Rd., Omnoi, Krathum Baen, Samut Sakhon 74130  
Instrument : UV/VIS spectrophotometer  
Manufacture : Merck  
Model : Prove 100  
Serial Number : 1714112078  
Environment : Temperature (26.9 - 27.6) °C  
Humidity (74 - 72) %RH  
Received Date : September 24, 2024  
Calibration Date : September 24, 2024  
Issued Date : September 30, 2024  
Calibrate Status : No Adjustment  
Calibration Area : Customer area  
Roomname : Laboratory Room of C.E.M Technology (Thailand) Co., Ltd

Calibrated By : Pacharapol  
( Mr. Pacharapol Kwanbang )  
Calibration Engineer

Approved By : Wanchai  
( Mr. Wanchai Meesiri )  
Manager

This calibration certificate shall not be reproduced other than in full except with the prior written approval of the Bangkok High Lab Co.,Ltd.



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## 1. Photometric Accuracy

CRMs: Neutral Density Glass Filters

CRMs Serial Number: 10563

Traceability: Traceable to NIST, U.S.A. through Neutral density filters NIST SRM 930e & 1930, Double Aperture method through Starna certificate report no.113594

Spectral slit width : 4.00 nm

### 1.1 Reading scale at 420.0 nm

Filter STDs (Abs) Certificate	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
0.0000	0.000	0.0000	0.0028
0.5604	0.559	0.0014	0.0044
1.0723	1.071	0.0013	0.0038
2.1753	2.171	0.0043	0.0064

### 1.2 Reading scale at 440.0 nm

Filter STDs (Abs) Certificate	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
0.0000	0.000	0.0000	0.0028
0.5503	0.549	0.0013	0.0040
1.0467	1.045	0.0017	0.0040
2.1117	2.111	0.0007	0.0064

### 1.3 Reading scale at 465.0 nm

Filter STDs (Abs) Certificate	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
0.0000	0.000	0.0000	0.0028
0.4996	0.499	0.0006	0.0034
0.9649	0.964	0.0009	0.0040
1.9646	1.963	0.0016	0.0060

### 1.4 Reading scale at 546.1 nm

Filter STDs (Abs) Certificate	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
0.0000	0.000	0.0000	0.0028
0.5136	0.512	0.0016	0.0028
0.9765	0.976	0.0005	0.0028
1.9848	1.982	0.0028	0.0064





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Certificate No : S2024/180

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1.5 Reading scale at 590.0 nm

Filter STDs (Abs) Certificate	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
0.0000	0.000	0.0000	0.0028
0.5424	0.540	0.0024	0.0029
1.0130	1.012	0.0010	0.0029
2.0238	2.019	0.0048	0.0061

1.6 Reading scale at 635.0 nm

Filter STDs (Abs) Certificate	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
0.0000	0.000	0.0000	0.0028
0.5265	0.525	0.0015	0.0030
0.9667	0.964	0.0027	0.0031
1.9145	1.911	0.0035	0.0062

2. Photometric Accuracy

CRMs: Potassium Dichromate in Perchloric acid

CRMs Serial Number: 132023

Blank Serial Number: 128038

Traceability: Traceable to NIST, U.S.A. through crystalline potassium dichromate NIST SRM 935a through Starna certificate report no.120920

Spectral slit width : 4.00 nm

Wavelength (nm)	Certificate (Abs)	Average Measured Value (A)	Correction (A)	Uncertainty ± (A)
235	0.0000	#N/A	#N/A	#N/A
	0.7351	#N/A	#N/A	#N/A
257	0.0000	#N/A	#N/A	#N/A
	0.8564	#N/A	#N/A	#N/A
313	0.0000	#N/A	#N/A	#N/A
	0.2855	#N/A	#N/A	#N/A
350	0.0000	#N/A	#N/A	#N/A
	0.6363	#N/A	#N/A	#N/A





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### 3. Wavelength Accuracy

Spectral slit width : 4.00 nm

#### 3.1 CRMs: Holmium Glass Filter

CRMs Serial Number: 10763

Traceability Traceable to NIST Holmium oxide filter NIST SRM 2034, through Starna certificate report no. 113607

Filter STDs (nm) Certificate	Average Measured Value (nm)	Correction (nm)	Uncertainty ± (nm)
241.54	#N/A	#N/A	#N/A
279.40	#N/A	#N/A	#N/A
288.70	#N/A	#N/A	#N/A
334.22	333.9	0.32	0.12
361.26	361.1	0.16	0.12
418.48	418.8	-0.32	0.12
453.20	453.3	-0.10	0.12
460.06	460.0	0.06	0.12
536.90	536.4	0.50	0.12
637.94	637.6	0.34	0.12

#### 3.2 CRMs: Didymium Glass Filter

CRMs Serial Number: 10764

Traceability Traceable to NIST Didymium filter NIST SRM 2034, through Starna certificate report no. 113608

Filter STDs (nm) Certificate	Average Measured Value (nm)	Correction (nm)	Uncertainty ± (nm)
585.48	585.3	0.18	0.12
684.63	684.6	0.03	0.12
740.27	740.3	-0.03	0.12
748.28	748.7	-0.42	0.12
807.16	807.4	-0.24	0.12
879.70	879.3	0.40	0.12



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#### 4. \*Stray Light

CRMs: Potassium Chloride aqueous solution

CRMs Serial Number: 14912

Blank Serial Number: 14958

Traceability Traceable to NIST, U.S.A. potassium chloride NIST SRM2032, through Starna certificate report no.113597

Spectral slit width : 4.00 nm

Wavelength (nm)	Certificate	Average Measured
201.13	>2A	#N/A
201.13	<1%T	#N/A

#### 5. \*Spectral Resolution

CRMs: Toluene in Hexane

CRMs Serial Number: 14812

Blank Serial Number: 14803

Traceability Traceable to toluene in hexane NIST SRM2034,through Starna certificate report no. 113598

Spectral slit width (nm)	Abs Ratio
0.5	#N/A
1.0	#N/A
1.5	#N/A
2.0	#N/A
3.0	#N/A

Note : \* "Not TISI Accredited" in this certificate have been included for completeness

#### Remark: 1 Calibrate Method

- 1.1 Photometric and Wavelength accuracy: In-house method W-SER-001 based on ASTM E925-02 and ASTM E275-01
- 1.2 Stray light: Measuring the CRMs in both absorbance and transmittance unit at wavelength 201.23 nm. Base on European Pharmacopoeia V.6.19.3 1984
- 1.3 Spectral resolution: Measuring the CRMs. The maximum absorbance values were read at closest to 268.7nm and the minimum absorbance values were read at closest 267.0 nm. Refer to European Pharmacopoeia V.6.19.3 1984
2. N/A = not available.
3. Uncertainty of Measurement: The reported uncertainty of measurement was based on standard uncertainty multiplied by a coverage factor  $k = 2$ , providing a level of confidence of approximately 95%.
4. This result of calibration was found accurate as shown on date and place of calibration only.
5. This report will certify of calibrated equipment only.

- End of Report -





# THAI CALIBRATION SERVICES CO., LTD.

19/8 Moo 9 Soi Raiking 30 Puttamonthon 5 Rd., Sampran, Nakhonpathom 73210

Tel. 0-3439-7682-5 Fax: 0-3439-7687

www.thaical.com E-mail : sale@thaicalibration.com, lab@thaicalibration.com



## CALIBRATION CERTIFICATE

Certificate No.S2403073S

page 1 of 2

**Customer :** C.E.M TECHNOLOGY (THAILAND) CO., LTD.

31/8 Moo 13 Raikhing,

Samphran, Nakhornpathom 73210

**Equipment :** Non-automatic weighing instrument (Electronic instrument)

**Manufacturer :** Sartorius

**Order No. :** 67S0768-1

**Model :** BSA224S-CW

**Ambient temperature :**  $(22.5 \pm 5.0) ^\circ\text{C}$

**Accuracy class :** -

**Relative humidity :**  $(47.0 \pm 10.0) \%$

**Capacity :** 220 g

**Received date :** 02-Mar-2024

**Resolution :** 0.0001 g

**Date of calibration :** 02-Mar-2024

**Serial No. :** 3139614148

**Date of issue :** 04-Mar-2024

**ID No. :** CI-01-003

**Condition of the balance :** Good working conditions

**Place of calibration :** ห้องเครื่องชั่ง

### Calibration method

This instrument was calibrated according to the EURAMET Calibration Guide No. 18.

### Condition of reference standard weight

Instrument	Nominal value	Serial No.	Certificate No.	Due-date	Density (kg/m <sup>3</sup> )
1 Standard weight set	1 mg to 2 kg	15885+15849	M2310001S	7-Oct-2024	7950

### Traceability of the reference standard weight

This certificate is traceable to SI unit through Mass Calibration Laboratory Thai Calibration Services Co., Ltd., NSC-ONSC accredited no. Calibration 0189.

**Calibrated By :** Sathaporn Rueangpluppla  
Technician

**Approved Signatory :**

Chonlatee Pongwatvisanon

This calibration certificate may not be reproduced other than in full,  
except with the prior written approval of the head of TCS calibration laboratory.





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## CALIBRATION CERTIFICATE

Certificate No.S2403073S

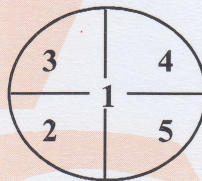
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### The repeatability of indication

Nominal Value ( g )	Standard Deviation of reading ( g )	Maximum difference between successive reading ( g )	n
200	0.00005	0.0001	5

### The effect of eccentric application of a load on the indication (test load : 100 g)

Position	Balance Reading ( g )
Point 1	100.0000
Point 2	100.0000
Point 3	99.9999
Point 4	99.9999
Point 5	100.0000
Eccentric Value	0.0001



### The error of indication

Nominal Value ( g )	Value of Reference Standard Weight ( g )	Balance Reading ( g )	Correction ( g )	Uncertainty ( $\pm$ ) ( g )	k
Unload	0.0000	0.0000	0.0000	0.00016	2.32
1	1.0000	1.0000	0.0000	0.00016	2.28
2	2.0000	2.0000	0.0000	0.00016	2.28
5	5.0000	5.0000	0.0000	0.00017	2.28
10	10.0000	9.9999	+0.0001	0.00017	2.25
20	20.0000	20.0000	0.0000	0.00017	2.21
50	50.0000	49.9999	+0.0001	0.00017	2.17
100	99.9999	100.0000	-0.0001	0.00020	2.08
120	120.0000	119.9999	+0.0001	0.00023	2.04
150	150.0000	149.9999	+0.0001	0.00025	2.03
200	199.9999	199.9996	+0.0003	0.00028	2.00

Remark : Adjustment, Internal weight

### Uncertainty of measurement

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor ( $k$ ), which for a normal distribution corresponds to a coverage probability of approximately 95% (confidence level).

**This report will certify of the calibrated equipment only.**

--End--