

ภาคผนวก ช

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เอกสารสอบเทียบเครื่องมือที่ใช้ในการวิเคราะห์





## CERTIFICATE OF CALIBRATION

Certificate No.: C0-1808005/23

Page 1 of total 4 pages

**Customer** WATER ANALYSIS CENTER CO., LTD.  
1/94 Moo 5, T.Kanham,  
A.Uthai, Ayutthaya 13210

**Equipment** pH Meter  
**Manufacturer** METTLER TOLEDO  
**Serial No.** B321527211  
**Description** Range : 0 - 14 pH, Resolution : 0.01 pH

**Environmental Conditions**  
Ambient Temperature: (20 ± 2) °C  
Relative Humidity: (50 ± 10) %  
Atmospheric Pressure: -

**Calibration Location** Jayhawks Laboratory (CL&GL)  
**Received Date** 18 August 2023  
**Calibration Date** 18 August 2023  
**Date of Issue** 21 August 2023  
**Condition of Artifacts** Used conditions but can be calibrated

**Checked by**   
Act as Technical Manager  
**Approved by**   
Representative of Managing Director  
( Dr. Ekachai Putitiwong )

( Krisyos K. )  ( Sakda Y. )  
 ( Pariphan K. )  ( Onnapa P. )  
 ( Pongsak H. )  ( Nitiphong K. )  
 ( Kanung C. )  ( Nonthachai K. )  
 ( Prampong P. )  ( Noppol P. )

Standard Applied ( mV )	Nominal Value ( pH )	UUC Reading mV	Uncertainty ( ± mV )
177.48	4.00	4.01	0.060
0.00	7.00	7.00	0.060
-177.48	10.00	10.01	-177.4

**Measurement Results:**  
1. Function Simulated pH Meter

Type	Model	Serial No.	Certificate No.	Due Date	Traceability
Documenting Process Calibrator	754	2630521	10-241201/22	Dec. 23, 2023	
Digital Thermometer with Sensor	1523 / 5622	1709138 / 4605984-005	10-080601/23	Jun. 8, 2024	THC

**Remark:** This certificate is traceable to the International System of Unit (SI Unit) through:

- NIMT, National Institute of Metrology (Thailand),

- THC, Thai Heart Calibration Co., Ltd.

This calibration certificate shall not be reproduced other than in full except with the prior written approval of the Thai Heart Calibration Co., Ltd.

FB-169

REV.02 02/24/21

FE-169

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Certificate No.: C0-1808005/23

**Reference Method:**  
- The calibration method used was CP-178 based on an in-house method.  
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

Reference Standard:	
Type	pH Value
pH Standard Solution	4.01
	7.01

Reference Standard:	
Type	Model
Documenting Process Calibrator	754
Digital Thermometer with Sensor	1523 / 5622

**Remark:** This certificate is traceable to the International System of Unit (SI Unit) through:

- NIMT, National Institute of Metrology (Thailand),

- THC, Thai Heart Calibration Co., Ltd.

Calibrated by Kittipong REV.02 02/24/21

AC-2695



Certificate No.: C0-1808005/23

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## Measurement Results (Cont.):

## 2. Calibration of pH Electrode (Serial No.: 3222623)

pH Standard Solution ( pH )	Measured Value		Uncertainty ( $\pm$ pH )
	( pH )	( mV )	
4.01	4.01	180.0	0.013
7.01	7.00	4.0	0.013
10.01	10.01	-172.0	0.013

Note : Adjust Curve to Buffer Solution pH (4,7,10)  
Temperature stability of micro bath :  $25 \pm 0.2^\circ\text{C}$

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor  $k = 2.00$ , providing a level of confidence approximately 95%.

Certificate No.: C0-1808005/23

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## Reference Method:

- The calibration method used was CP-096 based on an in-house method.
- The temperature scale used was an ITS-90.
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

## Reference Standard Instruments:

Type	Model	Serial No.	Cert. No.	Due Date	Traceability
Thermometer Readout	1529-R	B72853	10-0911001/22	Nov. 9, 2023	THC
Platinum Resistance Thermometer	5626	4854	C0A30047	Oct. 22, 2023	FLUKE
Liquid Bath	XORTS-40A	XO111019	10-2405001/23	May 25, 2025	THC

Remark: This certificate is traceable to the International System of Unit (SI Unit) through:

- THC, Thai Heart Calibration Co., Ltd.
- FLUKE, Fluke Corporation, U.S.A.

## Measurement Results:

( X ) Without Adjustment

Dimension of probe : Diameter 4 mm.	Sensor Type : RTD (PT100)
Immersion Depth (mm.)	Standard Reading ( $^\circ\text{C}$ )
120	22.00
120	25.00
120	28.00

UUC : Unit Under Calibration

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor  $k = 2.00$ , providing a level of confidence approximately 95%.

- End of Certificate -

Calibrated by Kittipong REV.32 02/24/21

FE-169

Calibrated by Pongsak REV.02 02/24/21

## Certificate of Calibration

**TEMPERATURE  
CONTROLLER ENCLOSURES**



Certificate No.: MC 2307702

Customer

: Water Analysis Center Co., Ltd.

1/94 Moo 5, T.Kanthan, A.U-Thai, Ayutthaya 13210.

Reference Job No.

: 23-157

Received Date

: 11 July 2023

Description

: Refrigerator

Manufacturer

: SANDEN INTERCOOL

Model

: SEC-1500SBD

Serial No.

: SEC1500201A-0708-00304

ID. No.

: WWL0038

Marking

: Additionally for the purpose of identification by this laboratory a label marked

with this certificate number (MC 2307702 ) has been attached to the case.

Method

: In-House calibration procedure MWI-T-033 this method is reference to

TLAS G-20 "Temperature Controlled Enclosures".

Location of Calibration

: Water Analysis Center Co., Ltd ; Laboratory.

Environmental Conditions

: Ambient Temperature : ( 25.3 to 25.9 ) °C

Relative Humidity : ( 65.2 to 67.9 ) %

Date of Calibration

: 11 July 2023

Date of Issue

: 12 July 2023

Page 1 of 3

The measurement standard traceable to the international system of units (SI) through certificate as mentioned above

### Traceability :

This Instrument was calibration according to TLAS G-20 by comparison with calibrated thermocouple type T under no load condition. The Thermocouples were placed on nine points and located one thermocouple in each of the eight corners of the chamber and was away from the each wall of 5 cm to 10 cm. And placed the ninth thermocouple within 2.5 cm of the geometric center of the chamber.

### Calibration Procedure:

This Instrument was calibration according to TLAS G-20 by comparison with calibrated thermocouple type T under no load condition. The Thermocouples were placed on nine points and located one thermocouple in each of the eight corners of the chamber and was away from the each wall of 5 cm to 10 cm. And placed the ninth thermocouple within 2.5 cm of the geometric center of the chamber.

*Temperature Uniformity* - the maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady state conditions. The reference sensor should preferably be located at the geometric center of the chamber.

*Temperature Stability* - one-half of the greatest maximum difference of measured temperatures at any one sensor.

*Overall Variation* - The Difference of the maximum and minimum measured temperatures throughout observation.

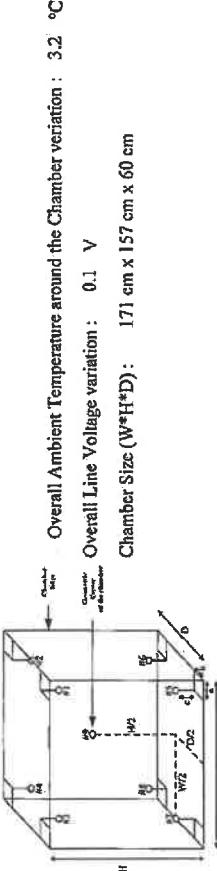


Figure 1: Standard Enclosed Chamber

(Calibration Supervisor)

Checked by : Thanagorn Limchaicharoen  
(Calibration Supervisor)  
Approved by : Aittipong Kanjanawasit  
(Technical Manager)

The uncertainties are for a confidence probability of approximately 95%.

This certificate is issued in accordance with the conditions of accreditation granted by the National Standardization Council of Thailand-Office of the National Standardization Council that has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of Master Calibration Co.,Ltd.

Certificate No.: MC 2307702

2. Result of calibration :

Temperature Measurement Accuracy Test

Measured Temperature (°C) at Spread Locations						
Indicating Temperature (°C)	#1	#2	#3	#4	#5	#6
2.5	4.4	4.2	4.2	4.2	4.0	3.9
					4.1	4.0

Chamber Characterization Result

Controller Temperature (°C)	Indicating Temperature (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
2.0	2.5	1.50	1.01	3.3

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor  $k = 2$ , providing a level of confidence of approximately 95 %.

This certificate will certify of the calibrated equipment only.

End of Certificate

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**CERTIFICATE OF CALIBRATION**

Certificate No.: C0-190700723

Page 1 of total 2 pages

Customer: WATER ANALYSIS CENTER CO., LTD.  
1/94 Moo 5, T.Kanham,  
A.U-thai, Ayutthaya 13210

Equipment: Conductivity Meter  
Manufacturer: EUTECH  
Serial No.: 2657889  
Description:

Environmental Conditions  
Ambient Temperature: (20 ± 2) °C  
Relative Humidity: (50 ± 10) %

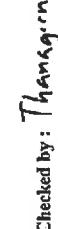
Calibration Location: Jayhawks Laboratory (CL&GL)  
Received Date: 19 July 2023  
Calibration Date: 19 July 2023  
Date of Issue: 20 July 2023  
Condition of Artifacts: Used conditions but can be calibrated

Checked by:   
Act as Technical Manager

Approved by:   
Representative of Managing Director

- ( ) (Krisyos K.) ( ) (Sakda Y.)  
( ) (Patiphan K.) ( ) (Onnapa P.)  
( ) (Pongsak H.) ( ) (Niphong K.)  
( ) (Kanung C.) ( ) (Nonthachai K.)  
( ) (Pramong P.) ( ) (Noppol P.)

(Dr. Ekachai Putititwong)

Checked by: 

This calibration certificate shall not be reproduced other than in full except with the prior written approval of the Thai Heart Calibration Co., Ltd.  
FE-169







Certificate No. : MT24-3208

Page : 2 of 2

Function : Temperature measurement  
Calibration point : 104, 180 °C

Result : Without adjustment  
Resolution : 0.1 °C

Temperature of UUC* at each position (°C)						
Calibration point (°C)	Uncertainty of measurement (+/- °C)					
	Ch.1	Ch.2	Ch.3	Ch.4	Ch.5	Ch.6
104	103.494	103.933	103.871	103.988	104.081	103.843
180	179.885	179.953	180.047	179.986	179.908	180.088

Measured stability (+/- °C) 0.34 0.34 0.34 0.34 0.34 0.34

Overall variation (°C) 1.3 1.3 1.3 1.3 1.3 1.3

Setting temperature (°C) 104.0 104.0 104.0 104.0 104.0 104.0

Indicating temperature (°C) 180.0 180.0 180.0 180.0 180.0 180.0

Measured uniformity (°C) 0.66 0.66 0.66 0.66 0.66 0.66

Overall variation (°C) 1.2 1.2 1.2 1.2 1.2 1.2

Setting temperature (°C)	Indicating temperature (°C)	Measured stability (+/- °C)	Measured uniformity (°C)	Overall variation (°C)
104.0	104.0	0.34	0.66	1.3
180.0	180.0	0.41	0.86	1.2

การคุมคุณภาพ ๘-7

## Certificate of Calibration



Certification No.: CD1241754

Issued Date: 05 June 2024

Job No.: WO-00030302

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Issued Date: 05 June 2024

Job No.: WO-00030302

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Issued Date: 05 June 2024

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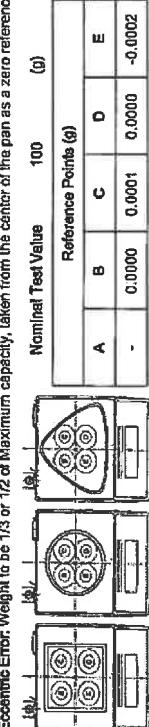
Issued Date: 05 June 2024

Job No.: WO-00030302

Page:

**Calibration Results:****Without Adjustment**

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.



		Nominal Test Value	100	(g)			
		Reference Points (g)	A	B	C	D	E
	-	0.00000	0.0001	0.00000	-0.0002		

**Repeatability: Determination of the standard deviation of weighing balance., Readability**

Nominal Value	Conventional Mass	Displayed Value	Error of Indication	Uncertainty	k
(g)	(g)	(g)	(g)	(g)	
1	1.00001	1.0000	0.0000	0.00011	2.04
2	2.00002	2.0000	0.0000	0.00011	2.04
5	5.00002	5.0000	0.0000	0.00011	2.04
10	10.00001	10.0000	0.0000	0.00011	2.04
20	20.00001	20.0000	0.0000	0.00012	2.03
50	50.00003	50.0000	0.0000	0.00013	2.02
70	70.00004	70.0000	0.0000	0.00016	2.01
100	99.99996	100.0001	0.0001	0.00017	2.01
120	119.99997	120.0002	0.0002	0.00021	2.00
150	149.99999	150.0002	0.0002	0.00024	2.00
200	199.99996	200.0004	0.0004	0.00030	2.00

**The End of Certificate**

Within Master Calibration Co.,Ltd  
DKSH Technology (Thailand) Co.,Ltd  
2531 number 9/9, Kharunrat 3, Nonthaburi 10200  
Phone: 66 239 7000 Email: ktc.calibration@dksh-thailand.com  
Website: www.dksh.com/dksh-thailand  
Delivering Growth - in Asia and Beyond.

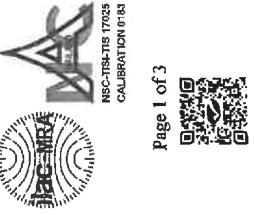
Checked by : Chalemkit Rakphada  
( Calibration Engineer )

Approved by : Aittipong Kanchanaasit  
( Technical Manager )

The uncertainties are for a confidence probability of approximately 95%

This certificate is issued in accordance with the conditions of accreditation granted by the National Standardization Council of Thailand-Office of the National Standardization Council that has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of Master Calibration Co.,Ltd.

## Certificate of Calibration



### LIQUID BATH

Certificate No.: MIC 2314268

Page 1 of 3

Nominal test value (g) 20  
Standard Deviation 0.00004  
Customer Water Analysis Center Co., Ltd.  
1/94 Moo 5, T.Kantham, A.U-Thai, Ayutthaya 13210.

Received Date : 15 December 2023  
Reference Job No. : 23-2833  
Description : Water Bath  
Manufacturer : ESSTELL Model : EWB-122D  
Serial No. : 20180508122 ID.No. : WWL 0214  
Marking : Additionally for the purpose of identification by this laboratory a label marked with this certificate number ( MC 2314268 ) has been attached to the case.  
Method : In-House calibration procedure MWL-T-029 this method is reference to ASTM E715 "Liquid Bath".  
Location of Calibration : Water Analysis Center Co., Ltd ; Laboratory.  
Environmental Condition : Ambient Temperature : ( 29.4 to 29.8 ) °C  
Relative Humidity : ( 49.0 to 52.0 ) %  
Date of Calibration : 15 December 2023 Date of Issue : 19 December 2023

Certificate No.: MC 2314268

Page 2 of 3

**Reference Standard Instrument:**

Description Certificate No. Serial No. Due date Traceable thru  
Data Acquisition/Switch Unit MC 2301270 MY44020009 9 Mar 2024 MCAL  
With Thermocouple Type "T" ID. No.271 to 275

**Traceability :**

The measurement standard traceable to the international system of units (SI) through certificate as mentioned above

**1. Calibration Procedure:**

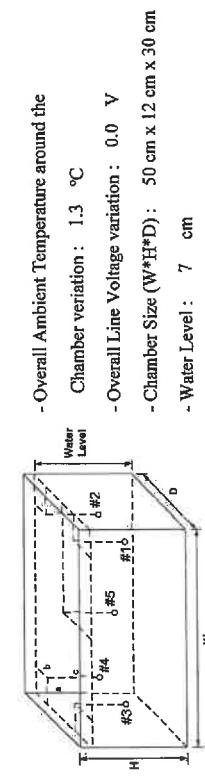
This instrument was calibration according to ASTM E715 - 2007 by comparison with calibrated sensor under no load condition. The sensor were placed on five points and located one sensor in each of the eight corners of the chamber and was away from the each wall of 5 cm to 10 cm. And placed the five sensor within 2.5 cm of the geometric center of the chamber.

**Temperature Uniformity** - the maximum difference of measured temperatures at any sensors and the

measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady state conditions. The reference sensor should preferably be located at the geometric center of the chamber.

**Temperature Stability** - one-half of the greatest maximum difference of measured temperatures at any one sensor.

**Overall Variation** - The Difference of the maximum and minimum measured temperatures throughout observation.



Certificate No.: MC 2314268

Page 3 of 3

**2. Result of calibration :**

**Temperature Measurement Accuracy Test**

Indicating Temperature (°C)	Measured Temperature (°C) at Spread Locations				Uncertainty (±°C)
	#1	#2	#3	#4	
45.0	44.5	44.4	44.5	44.6	0.45

**Chamber Characterization Result**

Desired Temperature (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
44.5	45.0	45.0	0.62	0.88	1.5

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor  $k = 2.0$ , providing a level of confidence of approximately 95 %.  
This certificate will certify of the calibrated equipment only.

**End of Certificate**

Checked by : *Chaleamka*

Checked by : *Chaleamka*



# Master Calibration Co.,Ltd.

547 Soi Rachadanan, Keweng Samseenuk, Khet Huaykwang, Bangkok 10310

MASTER CALIBRATION CO.,LTD.

Tel : (02) 274 2978-9, (02) 2742987-8; Fax : (02) 274 2518, (02) 274 2989

Website : www.mastercalibration.com E-mail : calibrate@mastercalibration.com

## Certificate of Calibration



**TEMPERATURE  
CONTROLLER ENCLOSURES**

NSC:181HIS:17025  
CALIBRATION 0183

Certificate No.: MC 2314270

Page 1 of 3  
  
**Water Analysis Center Co., Ltd.**  
 1/94 Moo 5, T.Kanthan, A.U-Thai, Ayutthaya 13210.

Reference Job No.	: 23-2833	Received Date	: 15 December 2023
Description	: Incubator	Model	: IN260
Manufacturer	: Memmert	ID. No.	: WWL 0192
Serial No.	: D619.0170		
Marking			: Additionally for the purpose of identification by this laboratory a label marked with this certificate number ( MC 2314270 ) has been attached to the case.
Method			: In-House calibration procedure MWI-T-033 this method is reference to TLAS G-20 "Temperature Controlled Enclosures".
Location of Calibration			: Water Analysis Center Co., Ltd. ; Laboratory.
Environmental Conditions			: Ambient Temperature : (25.2 to 25.6) °C Relative Humidity : (65.4 to 66.2) %
Date of Calibration	: 15 December 2023	Date of Issue	: 19 December 2023

Checked by : Chalemkit Rakphada  
 ( Calibration Engineer )

Approved by : Aittipong Kajornasasit  
 ( Technical Manager )

The uncertainties are for a confidence probability of approximately 95%  
 This certificate is issued in accordance with the conditions of accreditation granted by the National Standardization Council of Thailand-Office of the National Standardization Council that has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of Master Calibration Co.,Ltd.

Overall Variation - The Difference of the maximum and minimum measured temperatures throughout observation.

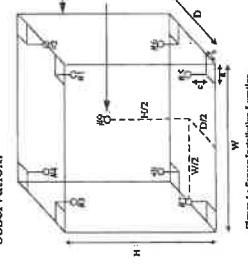


FIGURE 1 : Sensor Installation Location

Overall Ambient Temperature around the Chamber variation : 0.4 °C  
 Overall Line Voltage variation : 0.0 V  
 Chamber Size (W\*H\*D) : 65 cm x 80 cm x 50 cm

[MCF-Q-077 ; Rev6 ; Date : 22/04/2021]

**MCAL**  
 MASTER CALIBRATION CO.,LTD.

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Certificate No.: MC 2314270

### Reference Standard Instrument :

Description	Certificate No.	Serial No.	Due date	Traceable thru
Data Acquisition/Switch Unit With Thermocouple Type " T " ID. No.31/1 to 31/9	MC 2214032	MC41029992	26 Dec 2023	MCAL

### Traceability :

The measurement standard traceable to the international system of units (SI) through certificate as mentioned above

**1. Calibration Procedure:**

This Instrument was calibration according to TLAS G-20 by comparison with calibrated thermocouple type T under no load condition. The Thermocouples were placed on nine points and located one thermocouple in each of the eight corners of the chamber and was away from the each wall of 5 cm to 10 cm. And placed the ninth thermocouple within 2.5 cm of the geometric center of the chamber.

**Temperature Uniformity** - the maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady state conditions. The reference sensor should preferably be located at the geometric center of the chamber.

**Temperature Stability** - one-half of the greatest maximum difference of measured temperatures at any one sensor.

**Overall Variation** - The Difference of the maximum and minimum measured temperatures throughout observation.

[MCF-Q-077 ; Rev6 ; Date : 22/04/2021]

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Checked by : Chalemkit



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**Reference Standard Instrument :**

Description	Certificate No.	Serial No.	Due date	Traceable thru
Temperature Recorder RTD 100 Ohm	MC 2300163	M79252	9 Jan 2024	MCAL
Temperature Recorder RTD 100 Ohm	MC 2300164	5978194	9 Jan 2024	MCAL
Temperature Recorder RTD 100 Ohm	MC 2300165	M79251	9 Jan 2024	MCAL

**Traceability :**

The measurement standard traceable to the international system of units (SI) through certificate as mentioned above

**1. Calibration Procedure:**

The equipment list above was calibrated an accuracy of temperature in a chamber of the sterilizer.

The calibration was performed by direct measurement of generated temperatures using the standard thermometer with three temperature sensors. The data was recorded in a period of fifteen minutes of the sterilizing status. The temperature scale used was based on ITS-90.

The calibration of sterilizer was carried out at the point indicated by following the In-house calibration method No. MWI-T-036 based on BS 2646 : 1993 : Part 5 in Tests for performance section.

The measurement standard traceable to the international system of units (SI) through certificate as mentioned above

**2. Result of calibration :**

Temperature Measurement Accuracy Test

Indicating Temperature (°C)	Measured Temperature (°C) at Spread Locations			Uncertainty (±°C)
	#1	#2	#3	
121	121.72	121.73	121.95	0.61

**Characterization Result**

Desired Temperature (°C)	Setting Temperature (°C)	Timer Setting ( min )	Indicating Temperature (°C)	Indicating Pressure ( kPa )	Measured Stability (±°C)	Measured Uniformity (°C)	Overall Variation (°C)
121	121	15.0	121	0.60	0.35	0.35	1.35

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor  $k = 2$ , providing a level of confidence of approximately 95 %.

This certificate will certify of the calibrated equipment only.

End of Certificate

