

Section	Work Type	Movex Structure	Movex Equipment	Movex Equipment New	Service Name	Service description	Line	Status
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04001	TIGHT&CLEAN-P-00	CPL1 Control station PLC rack P00,10,18,25,33 Reliance PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04002	TIGHT&CLEAN-P-10	CPL1 Control station PLC rack P10 Reliance PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04003	TIGHT&CLEAN-P-18	CPL1 Control station PLC rack P18 Reliance PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04004	TIGHT&CLEAN-P-25	CPL1 Control station PLC rack P25 Reliance PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04005	TIGHT&CLEAN-P-33	CPL1 Control station PLC rack P33 Reliance PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04006	TIGHT&CLEAN-OS-06	CPL1 Control station Chemical coater OS-06 PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04007	TIGHT&CLEAN-OS-09	CPL1 Control station Prime coater OS-09P PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04008	TIGHT&CLEAN-OS-10	CPL1 Control station Finish coater OS-10 to OS-14 PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04009	TIGHT&CLEAN-OS-16	CPL1 Control station Backer coater OS-16 PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04010	TIGHT&CLEAN ZEUS-CT	CPL1 Control station Zeus coater control PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04011	TIGHT&CLEAN PA-SYST	CPL1 Control station PA System PM inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04012	TIGHT&CLEAN PACK-CT	CPL1 Control station Packing control system PM inspection & Clean	S	
Common	CPL1 Control station Wrapping machine control system							H
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04013	TIGHT&CLEAN WRAP-CT	CPL1 Control station Wrapping machine control system PM inspection & Clean	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	COUPLING INSPECTION	CPL1 Paint Line Coupling Gear drive PM Coupling Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	OIL SAMPLE ANALYSIS	CPL1 Paint Line Hydraulic HPU PM Oil Sampling Analysis	R	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	HYD FINS COIL CLEAN	CPL1 Paint Line Hydraulic HPU PM Fins coil cleaning	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	HOUSE-KEEPING HYDOIL	CPL1 Paint Line PM Cleaning hydraulic oil leaked	R	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	ENT-BRAKE INSPECT	CPL1 Entry section PM Brake Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	PRO-BRAKE INSPECT	CPL1 Process section PM Brake Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	EXT-BRAKE INSPECT	CPL1 Exit section PM Brake Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	ENT-DOCTOR-INSPECT	CPL1 Entry Section PM Doctor blade Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	PRO-DOCTOR-INSPECT	CPL1 Process Section PM Doctor blade Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	EXT-DOCTOR-INSPECT	CPL1 Exit Section PM Doctor blade Inspection	S	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	BLOWER LUBRICATION	CPL1 Common Section All Blower PM Lubrication Grease (Line Running)	R	
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	LAB-TOOL-INSPECTION	CPL1 Laboratory PM Tool & Equipment Inspection & Lubrication	R	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	RESOLVER COUPLING INSPECTION	CPL1 Paint Line PM Resolver coupling inspection	S	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	AC BLOWER PM SENSOR	CPL1 Blower PM Sensor tighten inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	FILTER REPLACE L/R	CPL1 Paint Line DC. Motor PM Air filter Replacement (Line Running)	R	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	FILTER REPLACE L/S	CPL1 Paint Line DC. Motor PM Air filter Replacement (Line Stop)	S	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	DC MOTOR LUB - L/R	CPL1 Paint Line DC. Motor PM Lubrication grease (Line Running)	R	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	DC MOTOR LUB - L/S	CPL1 Paint Line DC. Motor PM Lubrication grease (Line Stop)	S	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	AC MOTOR LUB - L/R	CPL1 Paint Line AC. Motor PM Lubrication grease (Line Running)	R	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	COATER HPU PM SENSOR	CPL1 Coater HPU PM Sensor inspection & Clean	S	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	STEERING HPU PM SENSOR	CPL1 Steering HPU PM Sensor inspection & Clean	S	
Entry-Group	MECH	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	GREASE LUBRICATION	CPL1 Entry Section Equipment PM Lubrication Grease	S	
Entry-Group	ELECT	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	ENT-LOCKOUT TIGHTEN	CPL1 Entry Section PM Sensor inspection & Clean	S	
Entry-Group	ELECT	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	DC-C/B BRUSH INSPECT	CPL1 Entry Section PM DC Motor carbon brush Inspection	S	
Entry-Group	ELECT	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	DC-MOTOR INSULATION	CPL1 Entry Section PM DC Motor insulation test &tighten	S	
Entry-Group	ELECT	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	AC-MOTOR INSULATION	CPL1 Entry Section PM AC Motor insulation test &tighten	S	
Entry-Group	ELECT	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	ENT-PASS1-PM SENSOR	CPL1 Entry Pass line 1 PM Sensor inspection & Clean	S	
Entry-Group	ELECT	TS1-CPL1-ENT	TS1CPL11ENT	TS1ENT04101	ENT-PASS2-PM SENSOR	CPL1 Entry Pass line 2 PM Sensor inspection & Clean	S	

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Entry-Group	MECH	TS1-CPL1-ENTHU1	TS1CPL11HU1	TS1HU104101	ENT-HPU. PM-INSPECT	CPL1 Entry HPU. PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTCC1	TS1CPL11CC1	TS1CC104101	ENT-CC1-INSPECTION	CPL1 Entry Coil Car No.1 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTUC1	TS1CPL11UC1	TS1UC104101	UNCOILER-1- INSPECT	CPL1 Uncoiler No.1 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTFR1	TS1CPL11FR1	TS1FR104101	FEED ROLL-1- INSPECT	CPL1 Entry Feed roll No.1 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTCV1	TS1CPL11CV1	TS1CV104101	CONVEYOR-1-INSPECT	CPL1 Carryover Conveyor No.1 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTDSC	TS1CPL11DSC	TS1DSC04101	ENT-SHEAR-INSPECT	CPL1 Entry Double Shear PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTCC2	TS1CPL11CC2	TS1CC204101	ENT-CC2-INSPECTION	CPL1 Entry Coil Car No.2 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTUC2	TS1CPL11UC2	TS1UC204101	UNCOILER-2-INSPECT	CPL1 Uncoiler No.2 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTFR2	TS1CPL11FR2	TS1FR204101	FEED ROLL-2-INSPECT	CPL1 Entry Feed roll No.2 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTCV4	TS1CPL11CV4	TS1CV404101	CONVEYOR-2-INSPECT	CPL1 Carryover Conveyor No.2 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTFR3	TS1CPL11FR3	TS1FR304101	FEED ROLL-3-INSPECT	CPL1 Entry Feed roll No.3 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTSTJ	TS1CPL11STJ	TS1STJ04101	STITCHER-INSPECTION	CPL1 Stitcher Joiner PM Equipment Inspection	S
Entry-Group	ELECT	TS1-CPL1-ENTSTJ	TS1CPL11STJ	TS1STJ04101	MAGNETIC INSPECTION	CPL1 Stitcher Joiner PM Magnetic Contactor inspection & Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTSTJ				CPL1 Stitcher Joiner PM Sensor Tighten terminal & Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTSTJ				CPL1 Stitcher Detector at chemical coater PM Sensor inspection& Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTSTJ				CPL1 Stitcher Detector at Brander PM Sensor inspection& Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTSTJ				CPL1 Stitcher Detector at coater room PM Sensor inspection& Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTBR1	TS1CPL11BR1	TS1BR104101	BRIDLE-1-PM SENSOR	CPL1 Bridle No.1 PM Sensor inspection & Clean	S
Entry-Group	MECH	TS1-CPL1-ENTBR1	TS1CPL11BR1	TS1BR104101	BRIDLE-1-INSPECTION	CPL1 Bridle No.1 PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTACC	TS1CPL11ACC	TS1ACC04101	ENT-ACC-INSPECTION	CPL1 Entry Accumulator PM Equipment Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTACC	TS1CPL11ACC	TS1ACC04101	BRAKE INSPECTION	CPL1 Entry Accumulator PM Brake Inspection	S
Entry-Group	MECH	TS1-CPL1-ENTACC	TS1CPL11ACC	TS1ACC04101	ROLLER INSPECTION	CPL1 Entry Accumulator PM Roller Inspection	S
Entry-Group	ELECT	TS1-CPL1-ENTACC	TS1CPL11ACC	TS1ACC04101	ENT-ACC-PM SENSOR	CPL1 Entry Accumulator PM Sensor inspection & Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTACC	TS1CPL11ACC	TS1ACC04101	POSITION CALIBRATION	CPL1 Entry Accumulator PM Position caribration	S
Entry-Group	MECH	TS1-CPL1-ENTST1	TS1CPL11ST1	TS1ST104101	STEERING-1- INSPECT	CPL1 Steering roll No.1 PM Equipment Inspection	S
Entry-Group	ELECT	TS1-CPL1-ENTST1	TS1CPL11ST1	TS1ST104101	STITCHER DETECTOR NO.1	CPL1 Stitcher Detector No.1 PM Sensor inspection & Clean	S
Entry-Group	ELECT	TS1-CPL1-ENTST1	TS1CPL11ST1	TS1ST104101	STEERING-1-PM Verify	CPL1 Steering roll No.1 PM Sensor and verify	S
Entry-Group	ELECT	TS1-CPL1-ENTST1	TS1CPL11ST1	TS1ST104101	STEERING-1-PM SENSOR	CPL1 Steering roll No.1 PM Sensor inspection & Clean	S
Entry-Group	MECH	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	GREASE LINE RUNNING	CPL1 Pretreatment Section Equipment PM Lubrication Grease	R
Pretreatment-Group	MECH	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	COUPLING PUMP INSPEC	CPL1 Pretreatment Stage 1-4 PM Spray Pump Coupling Inspection	S
Pretreatment-Group	MECH	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	STEAM SYSTEM INSPECT	CPL1 Pretreatment Stage 1-4 PM Steam System Inspection	R
Pretreatment-Group	MECH	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	ROLLER INSPECTION	CPL1 Pretreatment Section PM Roller Inspection	S
Pretreatment-Group	MECH	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	PRE-FAN-INSPECTION	CPL1 Pretreatment Section PM Pretreatment fan Inspection	S
Pretreatment-Group	ELECT	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	VERIFY THERMOCOUPLE	CPL1 Pretreatment PM Instrument Verify & Clean	S
Pretreatment-Group	ELECT	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	VERIFY CONDUCT PROVE	CPL1 Pretreatment Stage 1-4 PM Conductivity prove verify	S
Pretreatment-Group	ELECT	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	AC-MOTOR INSULATION	CPL1 Pretreatment Section PM AC motor insulation test &tighten	S
Pretreatment-Group	MECH	TS1-CPL1-PREFES	TS1CPL12FES	TS1FES04201	ELIMINATOR CLEAN	CPL1 Pretreatment Fume Exhaust Fan Blower PM Eliminator cleaning	S

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Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	GREASE LUBRICATION	CPL1 Process1 Section Equipment PM Lubrication Grease (Line Run)	R
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	GREASE LINE RUNNING	CPL1 Process1 Section Equipment PM Lubrication Grease (Line Running)	R
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	DRYOFF-FAN-INSPECT	CPL1 Process1 Section PM Dry-Off Oven fan Inspection	S
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	PRIME-FAN-INSPECTION	CPL1 Process1 Section PM Prime oven recirculation fan #1,#2&#3 Inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	CALIBRATION THERMO	CPL1 Process1 Section PM Thermocouple calibration	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	LEL PRIME SYS TEST	CPL1 Process1 Section PM Prime oven LEL Interlock function test	R
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	LEL PRIME SYS CHECK	CPL1 Process1 Section PM Prime oven LEL Visual check parameter	R
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	L.E.L. PM-INSPECTION	CPL1 Prime Oven L.E.L. PM Equipment Inspection & Calibration	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	LEL-O-RING REPLACE	CPL1 Prime Oven L.E.L. PM O-Ring orifice replacement	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	CALIBRATE PYROMETER	CPL1 Process1 Section PM Pyrometer calibration	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	BURNER INSPECT&CLEAN	CPL1 Process1 Section PM Burner inspection & Clean	S
Process 1-Group	ELECT					CPL1 Dry off oven burner PM retighten terminal box oven controller	
Process 1-Group	ELECT					CPL1 Prime oven burner zone No.1 PM retighten terminal box oven controller	
Process 1-Group	ELECT					CPL1 Prime oven burner zone No.2 PM retighten terminal box oven controller	
Process 1-Group	ELECT					CPL1 Prime oven burner zone No.3 PM retighten terminal box oven controller	
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	IMPELLER CLEANING	CPL1 Process1 Section PM AC motor burner overhaul	S
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	PRIME OVEN INSPECT	CPL1 Process2 Section PM Prime inside oven Inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	RESOLVER COUPLING INSPECTION	CPL1 Paint Line PM Resolver coupling inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	DC-C/B BRUSH INSPECT	CPL1 Process1 Section PM DC motor carbon brush inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	DC-MOTOR INSULATION	CPL1 Process1 section PM DC Motor insulation test &tighten	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	AC-MOTOR INSULATION	CPL1 Process1 section PM AC Motor insulation test &tighten	S
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	PCS1 Sensor Inspect	CPL1 Process1 section PM Sensor inspection & Clean	S
Process 1-Group	MECH	TS1-CPL1-PC1CT1	TS1CPL13CT1	TS1CT104301	CHEMICAL-C/T-INSPECT	CPL1 Chemical coater PM Equipment Inspection	S
Process 1-Group	MECH	TS1-CPL1-PC1CT1	TS1CPL13CT1	TS1CT104301	ROLLER INSPECTION	CPL1 Chemical Coater Roll PM Roller Inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1CT1	TS1CPL13CT1	TS1CT104301	CHEMICAL-C/T-PM SENSOR	CPL1 Chemical Coater Roll PM Sensor inspection & Clean	S
Process 1-Group	ELECT	TS1-CPL1-PC1CT1	TS1CPL13CT1	TS1CT104301	FLOW SWITCH CLEAN	CPL1 Chemical Coater PM Flow switch cleaning	S
Process 1-Group	MECH	TS1-CPL1-PC1ST1	TS1CPL13ST1	TS1ST104301	STEERING-2- INSPECT	CPL1 Steering roll No.2 PM Equipment Inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1ST1	TS1CPL13ST1	TS1ST104301	STITCHER DETECTOR NO.2	CPL1 Stitcher Detector No.2 PM Sensor inspection & Clean	S
Process 1-Group	ELECT	TS1-CPL1-PC1ST1	TS1CPL13ST1	TS1ST104301	STEERING-2-PM CALIBRATION	CPL1 Steering roll No.2 PM Sensor calibration	S
Process 1-Group	ELECT	TS1-CPL1-PC1ST1	TS1CPL13ST1	TS1ST104301	STEERING-2-PM SENSOR	CPL1 Steering roll No.2 PM Sensor inspection & Clean	S
Process 1-Group	ELECT	TS1-CPL1-PC1BR1	TS1CPL13BR1	TS1BR104301	BRIDLE-2-PM SENSOR	CPL1 Bridle No.2 PM Sensor inspection & Clean	S
Process 1-Group	MECH	TS1-CPL1-PC1BR1	TS1CPL13BR1	TS1BR104301	BRIDLE-2-INSPECTION	CPL1 Bridle No.2 PM Equipment Inspection	S
Process 1-Group	MECH	TS1-CPL1-PC1PSR	TS1CPL13PSR	TS1PSR04301	ROLLER REPLACEMENT	CPL1 Prime coater support roll PM Roller replacement	S
Process 1-Group	MECH	TS1-CPL1-PC1CT2	TS1CPL13CT2	TS1CT204301	PRIME-C/T-INSPECTION	CPL1 Prime coater PM Equipment Inspection	S
Process 1-Group	ELECT	TS1-CPL1-PC1CT2	TS1CPL13CT2	TS1CT204301	PRIME-C/T-PM SENSOR	CPL1 Prime Coater Roll PM Sensor inspection & Clean	S
Process 1-Group	ELECT	TS1-CPL1-PC1CT2	TS1CPL13CT2	TS1CT204301	CALIBRATION DISPLAY	CPL1 Prime coater PM Load cell & Display calibration	S
Process 1-Group	ELECT	TS1-CPL1-PC1PWQ	TS1CPL13PWQ	TS1PWQ04301	PWQ-TANK-PM Sensor	CPL1 Prime Water Quench Tank PM Sensor inspection & Clean	S
Process 1-Group	MECH	TS1-CPL1-PC1PWQ	TS1CPL13PWQ	TS1PWQ04301	PWQ-TANK-INSPECTION	CPL1 Prime Water Quench Tank PM Equipment Inspection	S
Process 1-Group	MECH	TS1-CPL1-PC1ANU	TS1CPL13ANU	TS1ANU04301	BEARING&BELT INSPECT	CPL1 Prime water quench Air Knife Blower PM Bearing & Belt Inspection	S
Process 1-Group	MECH	TS1-CPL1-PC1ANU	TS1CPL13ANU	TS1ANU04301	DUCT CLEANING	CPL1 Prime water quench Air Knife Blower Duct Cleaning	S
Process 1-Group	MECH	TS1-CPL1-PC1ST2	TS1CPL13ST2	TS1ST204301	STEERING-3- INSPECT	CPL1 Steering roll No.3 PM Equipment Inspection	S

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Process 1-Group	ELECT	TS1-CPL1-PC1ST2	TS1CPL13ST2	TS1ST204301	STEERING-3-PM CALIBRATION	CPL1 Steering roll No.3 PM Sensor verify		S
Process 1-Group	ELECT	TS1-CPL1-PC1ST2	TS1CPL13ST2	TS1ST204301	STEERING-3-PM SENSOR	CPL1 Steering roll No.3 PM Sensor inspection & Clean		S
Process 1-Group	ELECT	TS1-CPL1-PC1BR2	TS1CPL13BR2	TS1BR204301	BRIDLE-3-PM SENSOR	CPL1 Bridle No.3 PM Sensor inspection & Clean		S
Process 1-Group	MECH	TS1-CPL1-PC1BR2	TS1CPL13BR2	TS1BR204301	BRIDLE-3-INSPECTION	CPL1 Bridle No.3 PM Equipment Inspection		S
Process 2-Group	MECH	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	GREASE LUBRICATION	CPL1 Process2 Section Equipment PM Lubrication Grease (Line Stop)		S
Process 2-Group	MECH	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	GREASE LINE RUNNING	CPL1 Process2 Section Equipment PM Lubrication Grease (Line Running)		R
Process 2-Group	MECH	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	FINISH-FAN-INSPECT	CPL1 Process2 Section PM Finish oven recirculation fan #1,#2&#3 Inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	BURNER INSPECT&CLEAN	CPL1 Process2 Section PM Burner inspection & Clean		S
Process 2-Group	ELECT					CPL1 Finish oven burner zone No.1 PM retighten terminal box oven controller		
Process 2-Group	ELECT					CPL1 Finish oven burner zone No.2 PM retighten terminal box oven controller		
Process 2-Group	ELECT					CPL1 Finish oven burner zone No.3 PM retighten terminal box oven controller		
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	LEL FINISH SYS TEST	CPL1 Process2 Section PM Finish oven LEL Interlock function test		R
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	LEL FINISH SYS CHECK	CPL1 Process2 Section PM Finish oven LEL Visual check parameter		R
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	L.E.L. PM-INSPECTION	CPL1 Finish Oven L.E.L. PM Equipment Inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	LEL-O-RING REPLACE	CPL1 Finish Oven L.E.L. PM O-Ring orifice replacement		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	IMPELLER CLEANING	CPL1 Process2 Section PM AC motor Impeller Cleaning		S
Process 2-Group	MECH	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	FINISH OVEN INSPECT	CPL1 Process2 Section PM Finish inside oven Inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	DC-C/B BRUSH INSPECT	CPL1 Process2 Section PM DC Motor Carbon brush Inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	RESOLVER COUPLING INSPECTION	CPL1 Finish Coater PM Resolver coupling inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	DC-MOTOR INSULATION	CPL1 Process2 Section PM DC Motor insulation test &tighten		S
Process 2-Group	ELECT	TS1-CPL1-PC2	TS1CPL14PC2	TS1PC204401	AC-MOTOR INSULATION	CPL1 Process2 Section PM AC insulation test &tighten		S
Process 2-Group	MECH	TS1-CPL1-PC2FSR	TS1CPL14FSR	TS1FSR04401	ROLLER REPLACEMENT	CPL1 Finish coater support roll PM Roller replacement		S
Process 2-Group	MECH	TS1-CPL1-PC2ST1	TS1CPL14ST1	TS1ST104401	STEERING-4- INSPECT	CPL1 Steering roll No.4 PM Equipment Inspeccion		S
Process 2-Group	ELECT	TS1-CPL1-PC2ST1	TS1CPL14ST1	TS1ST104401	STITCHER DETECTOR NO.3	CPL1 Stitcher Detector No.3 PM Sensor inspection & Clean		S
Process 2-Group	ELECT	TS1-CPL1-PC2ST1	TS1CPL14ST1	TS1ST104401	STEERING-4-PM CALIBRATION	CPL1 Steering roll No.4 PM Sensor verify		S
Process 2-Group	ELECT	TS1-CPL1-PC2ST1	TS1CPL14ST1	TS1ST104401	STEERING-4-PM SENSOR	CPL1 Steering roll No.4 PM inspection & Clean		S
Process 2-Group	MECH	TS1-CPL1-PC2CT1	TS1CPL14CT1	TS1CT104401	FINISH TOP C/T INSPE	CPL1 Finish Top (A-B) Coater PM Equipment Inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2CT1	TS1CPL14CT1	TS1CT104401	CALIBRATION DISPLAY	CPL1 Finish Top (A-B) Coater Roll PM Load cell & Display calibration		S
Process 2-Group	ELECT	TS1-CPL1-PC2CT1	TS1CPL14CT1	TS1CT104401	COATER PM SENSOR	CPL1 Finish Top(A-B) Coater&Backer coater PM Sensor inspection & Clean		S
Process 2-Group	ELECT	TS1-CPL1-PC2CT2	TS1CPL14CT2	TS1CT204401	CALIBRATION DISPLAY	CPL1 Finish backer Coater PM Load cell & Display calibration		S
Process 2-Group	MECH	TS1-CPL1-PC2CT2	TS1CPL14CT2	TS1CT204401	FINISH BAK C/T INSPE	CPL1 Finish backer Coater PM Equipment Inspection		S
Process 2-Group	MECH	TS1-CPL1-PC2RF1	TS1CPL14RF1	TS1RF104401	CLEANING IMPELLER	CPL1 Finish oven Recirculation fan #1 Cleaning impeller		S
Process 2-Group	MECH	TS1-CPL1-PC2RF2	TS1CPL14RF2	TS1RF204401	CLEANING IMPELLER	CPL1 Finish oven Recirculation fan #2 Cleaning impeller		S
Process 2-Group	MECH	TS1-CPL1-PC2RF3	TS1CPL14RF3	TS1RF304401	CLEANING IMPELLER	CPL1 Finish oven Recirculation fan #3Cleaning impeller		S
Process 2-Group	MECH	TS1-CPL1-PC2FWQ	TS1CPL14FWQ	TS1FWQ04401	FWQ-TANK-INSPECTION	CPL1 Finish Water Quench Tank PM Equipment Inspection		S
Process 2-Group	MECH	TS1-CPL1-PC2ANU	TS1CPL14ANU	TS1ANU04401	BEARING&BELT INSPECT	CPL1 Finish water quench Air Knife Blower PM Bearing & Belt Inspection		S
Process 2-Group	MECH	TS1-CPL1-PC2ANU	TS1CPL14ANU	TS1ANU04401	DUCT CLEANING	CPL1 Finish water quench Air Knife Blower Duct Cleaning		S
Process 2-Group	MECH	TS1-CPL1-PC2ST2	TS1CPL14ST2	TS1ST204401	STEERING-5- INSPECT	CPL1 Steering roll No.5 PM Equipment Inspection		S
Process 2-Group	ELECT	TS1-CPL1-PC2ST2	TS1CPL14ST2	TS1ST204401	STEERING-5-PM CALIBRATION	CPL1 Steering roll No.5 PM Sensor verify		S
Process 2-Group	ELECT	TS1-CPL1-PC2ST2	TS1CPL14ST2	TS1ST204401	STEERING-5-PM SENSOR	CPL1 Steering roll No.5 PM Sensor inspection & Clean		S
Process 2-Group	MECH	TS1-CPL1-PC2BR1	TS1CPL14BR1	TS1BR104401	BRIDLE-4-INSPECTION	CPL1 Bridle No.4 PM Equipment Inspection		S

Section	Work Type	Movex Structure	Movex Equipment	Movex Equipment New	Service Name	Service description	Line
							Status
Process 2-Group	ELECT	TS1-CPL1-PC2BR1	TS1CPL14BR1	TS1BR104401	BRIDLE-4-PM SENSOR	CPL1 Bridle No.4 PM Sensor inspection & Clean	S
Process 2-Group	MECH	TS1-CPL1-PC2CT3	TS1CPL14CT3	TS1CT304401	ZEUS COATER INSPECT	CPL1 Zeus Coater PM Equipment Inspection	S
Process 2-Group	ELECT	TS1-CPL1-PC2CT3	TS1CPL14CT3	TS1CT304401	ZEUS COATER PM SENSOR	CPL1 Zeus Coater PM Sensor inspection & Clean	S
Process 2-Group	MECH	TS1-CPL1-EXT	TS1CPL16EXT	TS1EXT04601	GREASE LUBRICATION	CPL1 Exit Section Equipment PM Lubrication Grease	S
Exit-Group	ELECT	TS1-CPL1-EXT	TS1CPL16EXT	TS1EXT04601	DC-MOTOR INSULATION	CPL1 Exit Section PM DC Motor insulation test &tighten	S
Exit-Group	ELECT	TS1-CPL1-EXT	TS1CPL16EXT	TS1EXT04601	AC-MOTOR INSULATION	CPL1 Exit Section PM AC Motor insulation test &tighten	S
Exit-Group	MECH	TS1-CPL1-EXTACC	TS1CPL16ACC	TS1ACC04601	EXT-ACC- INSPECTION	CPL1 Exit Accumulator PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTACC	TS1CPL16ACC	TS1ACC04601	BRAKE INSPECTION	CPL1 Exit Accumulator PM Brake Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTACC	TS1CPL16ACC	TS1ACC04601	BOTTOM ROLL REPLACE	CPL1 Exit Accumulator Bottom roller Replacement	S
Exit-Group	ELECT	TS1-CPL1-EXTACC	TS1CPL16ACC	TS1ACC04601	POSITION CALIBRATION	CPL1 Exit Accumulator PM Position calibration	S
Exit-Group	ELECT	TS1-CPL1-EXTACC	TS1CPL16ACC	TS1ACC04601	EXT-ACC-PM SENSOR	CPL1 Exit Accumulator PM Sensor inspection & Clean	S
Exit-Group	ELECT	TS1-CPL1-EXTST1	TS1CPL16ST1	TS1ST104601	SURFACE CAMERA INSPECT	CPL1 Surface Camera PM Equipment Inspection & cleaning	S
Exit-Group	ELECT	TS1-CPL1-EXTST1	TS1CPL16ST1	TS1ST104601	ROBOT INSPECTION	CPL1 ROBOT PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTST1	TS1CPL16ST1	TS1ST104601	STEERING-6- INSPECT	CPL1 Steering roll No.6 PM Equipment Inspection	S
Exit-Group	ELECT	TS1-CPL1-EXTST1	TS1CPL16ST1	TS1ST104601	STITCHER DETECTOR NO.4	CPL1 Stitcher Detector No.4 PM Sensor inspection & Clean	S
Exit-Group	ELECT	TS1-CPL1-EXTST1	TS1CPL16ST1	TS1ST104601	STEERING-6-PM CALIBRATION	CPL1 Steering roll No.6 PM Sensor calibration	S
Exit-Group	ELECT	TS1-CPL1-EXTST1	TS1CPL16ST1	TS1ST104601	STEERING-6-PM SENSOR	CPL1 Steering roll No.6 PM Sensor inspection & Clean	S
Exit-Group	MECH	TS1-CPL1-EXTBR1	TS1CPL16BR1	TS1BR104601	BRIDLE-5-INSPECTION	CPL1 Bridle No.5 PM Equipment Inspection	S
Exit-Group	ELECT	TS1-CPL1-EXTBR1	TS1CPL16BR1	TS1BR104601	BRIDLE-5-PM SENSOR	CPL1 Bridle No.5 PM Sensor inspection & Clean	S
Exit-Group	MECH	TS1-CPL1-EXTESH	TS1CPL16ESH	TS1ESH04601	EXT-SHEAR-INSPECTION	CPL1 Exit Shear PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTESH	TS1CPL16ESH	TS1ESH04601	SHEAR BLADE INSPECT	CPL1 Exit Shear PM Blade shear Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTEGU	TS1CPL16EGU	TS1EGU04601	EDGE GUIDE INSPECT	CPL1 Exit Edge Guide PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTEFR	TS1CPL16EFR	TS1EFR04601	EXT-FEED ROLL INSPEC	CPL1 Exit Feed roll PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTHU2	TS1CPL16HU2	TS1HU204601	EXT-HPU-PM-INSPECT	CPL1 Exit HPU PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTRCL	TS1CPL16RCL	TS1RCL04601	RECOILER-INSPECTION	CPL1 Recoiler PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTBWP	TS1CPL16BWP	TS1BWP04601	BELT WRAPPER INSPECT	CPL1 Belt Wrapper PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-EXTBWP	TS1CPL16BWP	TS1BWP04601	BELT WRAPPER REPLACE	CPL1 Belt Wrapper PM Belt wrapper Replacement	S
Exit-Group	MECH	TS1-CPL1-EXTCCX	TS1CPL16CCX	TS1CCX04601	EXT-CCX-INSPECTION	CPL1 Exit Coil Car PM Equipment Inspection	S
Exit-Group	ELECT	TS1-CPL1-EXT	TS1CPL16EXT	TS1EXT04601	EXIT PM SENSOR	CPL1 Exit PM Sensor inspection & Clean	S
Exit-Group	ELECT	TS1-CPL1-EXTCWS	TS1CPL16CWS	TS1CWS04601	WEIGHT SCALE CALIBRATION	CPL1 Coil weight scale PM Calibration	S
Exit-Group	ELECT	Add more				CPL1 PM Exit Edge Guide & Verify	S
Exit-Group	MECH	TS1-CPL1-EXTHU1	TS1CPL16HU4	TS1HU404601	PKG-HPU. PM-INSPECT	CPL1 Packing HPU PM Equipment Inspection	S
Exit-Group	MECH	TS1-CPL1-PAK	TS1CPL17PAK	TS1PAK04701	PACKING -INSPECTION	CPL1 Packing section PM Equipment Inspection	S
Packing-Group	ELECT	TS1-CPL1-PAK	TS1CPL17PAK	TS1PAK04701	PKG-LOCKOUT TIGHTEN	CPL1 Packing section Lock out gate PM Tighten terminal	S
Packing-Group	ELECT	TS1-CPL1-PAK	TS1CPL17PAK	TS1PAK04701	AC-MOTOR INSULATION	CPL1 Packing section PM AC Motor insulation test &tighten	S
Packing-Group	MECH	TS1-CPL1-PAKDED	TS1CPL17DED	TS1DED04701	METRIC INSPECTION	CPL1 Downender PM Metric Inspection	R
Packing-Group	MECH	TS1-CPL1-PAKPS1	TS1CPL17PS1	TS1PS104701	PM-PKG1-INSPECTION	CPL1 Coil Packing Station No.1 PM Equipment Inspection	R
Packing-Group	ELECT	TS1-CPL1-PAK	TS1CPL17PAK	TS1PAK04701	PM-PKG-EQUIPMENT INSPE	CPL1 Coil Packing Station Equipment PM Electrical Inspection	S
Packing-Group	MECH	TS1-CPL1-PAKPS2	TS1CPL17PS2	TS1PS204701	PM-PKG2-INSPECTION	CPL1 Coil Packing Station No.2 PM Equipment Inspection	R
Packing-Group	MECH	TS1-CPL1-PCC	TS1CPL15PCC	TS1PCC04501	GREASE LINE RUNNING	CPL1 Process Common Section PM Lubrication Grease	R
Process Common	ELECT	TS1-CPL1-PCC	TS1CPL15PCC	TS1PCC04501	AC-MOTOR INSULATION	CPL1 Process Common Section PM AC Motor insulation test &tighten	S

Section	Work Type	Movex Structure	Movex Equipment	Movex Equipment New	Service Name	Service description	Line
							Status
Process Common	ELECT	TS1-CPL1-PCCRTO	TS1CPL15RTO	TS1RTO04501	STACK EMISSION CHECK	CPL1 Regenerative Thermal Oxidizer PM Stack emission check	R
Process Common	MECH	TS1-CPL1-PCCSPF	TS1CPL15SPF	TS1SPF04501	BEARING&BELT INSPECT	CPL1 Coater room air supply fan PM Bearing & Belt Inspection	S
Process Common	MECH	TS1-CPL1-PCCEF1	TS1CPL15EF1	TS1EF104501	BEARING&BELT INSPECT	CPL1 Coater room Exhaust fan PM Bearing & Belt Inspection	S
Process Common	MECH	TS1-CPL1-PCCRTO	TS1CPL15RTO	TS1RTO04501	RTO-EQUIPMENT INSPEC	CPL1 Regenerative Thermal Oxidizer PM Equipment Inspection	S
Process Common	MECH	TS1-CPL1-PCCRTO	TS1CPL15RTO	TS1RTO04501	CLEANING AIR FILTER	CPL1 Regenerative Thermal Oxidizer PM clean combustion air filter	S
Process Common	MECH	TS1-CPL1-PCCRTO	TS1CPL15RTO	TS1RTO04501	INSULATION - INSPECT	CPL1 Regenerative Thermal Oxidizer PM Inspection insulation	S

Review By :

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**Maintenance Planner/Maintenance Planner Lead**

Review By :

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**Maint. Eng./Mechanical Lead/Electrical Lead**

Approve By :

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**Engineering & Maintenance Manager**

Date :

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Work category	Working Time (hrs)	Priority of Work (H,M,L)		YEAR	Update PM on 10 Sep 2019	2023												2024												2025													
		Likely Hood	Consequence			MONTH	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	
	2	H	H	12	Remain	1																																					
Reliability	2	H	H	12	Cancel		1													1						1																1	
Reliability	2	H	H	12	Cancel	1														1						1																1	
Reliability	2	H	H	12	Cancel		1													1						1																1	
Reliability	2	H	H	12	Remain			1												1						1																1	
Reliability	2	H	H	12	Cancel	1														1						1																1	
Reliability	2	H	H	12	Cancel		1													1						1																1	
Reliability	2	H	H	12	Cancel				1											1						1																1	
Reliability	2	H	H	12	Cancel					1										1						1																1	
Reliability	2	H	H	12	Cancel		1													1						1																1	
Reliability	2	H	H	12	Cancel				1											1						1																1	
Reliability	2	H	H	12	Remain				1											1						1																1	
Reliability	2	H	H	12	Cancel						1									1						1																1	
Reliability	2	H	H	12	Cancel							1								1						1																1	
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Reliability	2	H	H	12	Cancel															1						1																	

Work category	Working Time (hrs)	Priority of Work (H,M,L)		YEAR	Update PM on 10 Sep 2019	2023												2024												2025													
		Likely Hood	Consequence			MONTH	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	
Quality	4	H	H	12	Remain					1									1						1							1						1					
Quality	6	H	H	12	Remain				1											1						1							1						1				
Quality	10	H	H	6	Remain			1						1						1						1							1							1			
Quality	8	H	H	6	Remain			1						1						1						1							1							1			
Quality	4	M	M	12	Remain				1											1						1							1							1			
Quality	8	H	H	12	Remain					1									1						1								1							1			
Quality	6	H	H	12	Remain				1											1						1								1							1		
Quality	10	H	H	6	Remain					1										1						1								1							1		
Quality	6	H	H	12	Remain			1										1						1									1							1			
Quality	4	M	M	12	Remain		1													1						1							1							1			
Quality	4	M	M	12	Remain						1									1						1								1						1			
Quality	8	H	H	4	Remain	1				1				1						1				1			1					1				1				1			
Quality	2	H	H	12	Cancel				1																																		
Quality	2	M	M	3	Remain			1			1			1				1			1				1			1				1			1				1			1	
Quality	2	M	M	4	Remain	1				1				1					1					1			1					1				1				1			
Quality	2	M	M	4	Remain	1				1				1					1					1			1					1				1				1			
Quality	2	M	M	4	Remain		1				1			1					1					1			1					1				1				1			
Reliability	2	H	H	6	Cancel				1						1					1												1											
Quality	4	H	H	12	Remain		1													1						1							1							1			
Quality	6	H	H	3	Remain			1				1								1						1							1						1				
Quality	4	H	M	12	Remain			1												1						1							1						1				
Quality	6	H	H	12	Remain				1																1												1						
Reliability	2	M	H	4	Cancel		1				1					1								1											1								
Quality	4	H	M	6	Remain	1					1						1				1					1								1							1		
Quality	6	H	H	12	Remain				1																	1								1							1		
Reliability	2	H	H	12	Cancel																																						
Reliability	6	H	H	12	Remain																																						
Reliability	2	H	H	12	Cancel																																						
Reliability	2	M	M	3	Remain	1			1			1				1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
Quality	4	M	M	6	Remain			1						1											1								1								1		
Quality	4	M	M	6	Remain					1										1								1							1							1	
Quality	4	H	H	12	Remain		1													1																							
Quality	6	H	H	6	Remain	1					1									1					1				1				1					1				1	
Quality	12	L	L	6	Remain				1																								1										
Quality	4	L	L	6	Cancel		1					1								1															1								
Quality	10	H	H	12	Remain				1																																		
Environment,Regular	8	H	H	6	Remain		1					1							1												1					1							









Work category	Working Time (hrs)	Priority of Work (H,M,L)		YEAR	Update PM on 10 Sep 2019	2023												2024												2025											
		Likely Hood	Consequence	MONTH																																					
						1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
Environment,Regular	1	H	H	1	Remain	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
Environment,Regular	72	H	H	6	Remain					1						1						1						1					1							1	

Month		1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
ToTal		45	65	53	47	49	49	43	48	46	37	42	59	50	77	61	50	64	49	51	69	60	46	66	46	50	77	61	50	64	49	51	69	60	46	66	46

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