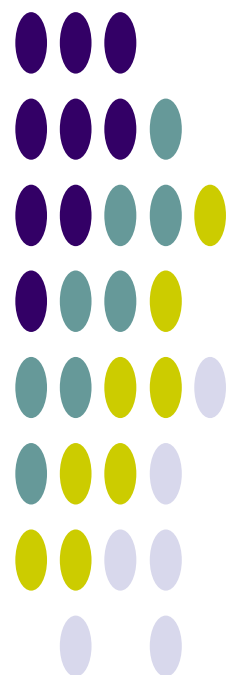


ภาคผนวกที่ 4

เอกสารสอบเทียบ
ความถูกต้องของเครื่องมือ





CERTIFICATE No : 23E0843
REFERENCE No : 67999-1

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : pH METER
MANUFACTURER : DKK-TOA
MODEL : HM-25R
SERIAL No : 760205
ID No : EQL-183
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : PRASERT P.

CALIBRATION DATE : 27-Jan-23

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 03-Jan-23

RECEIVED DATE : 27-Jan-23



CERTIFICATE No : 23E0843

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : pH METER
MANUFACTURER : DKK-TOA
ID No : EQL-183
RECEIVED DATE : 27-Jan-23
AMBIENT TEMPERATURE : 23° C ± 1° C
MODEL : HM-25R
SERIAL NUMBER : 760205
CALIBRATION DATE : 27-Jan-23
RELATIVE HUMIDITY : 51 %RH ± 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY DIRECT MEASUREMENT METHOD BASED ON WI-TQ-062. THE DISPLAY UNIT WAS TESTED BY GENERATING STANDARD VOLTAGE TO THE UNIT AND READ THE VALUE COMPARED WITH CALCULATED VALUE. THE DISPLAY AND ELECTRODE WAS CALIBRATED BY USING STANDARD pH BUFFER SOLUTION.
2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No/ LOT No	CERTIFICATE No	DUE DATE
1) pH STANDARD SOLUTION	00651-06	CC719181	4880-12119147	05-Apr-23
2) pH STANDARD SOLUTION	00651-08	CC718727	4881-12110709	31-Mar-23
3) pH STANDARD SOLUTION	00651-10	CC717045	4882-12065386	17-Mar-23
4) PROCESS CALIBRATOR	CA150	91S6079	22E1145	31-Mar-23
5) BATH	260014	1247.48074	22T9870	13-Sep-23
6) THERMOMETER WITH PROBE	421504	55000379	22T9904	13-Sep-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO SI UNIT MAINTAINED AT :-
 - NATIONAL INSTITUTE OF STANDARD AND TECHNOLOGY, USA.
 - NATIONAL INSTITUTE OF METROLOGY (THAILAND)

RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

1. DISPLAY UNIT WITH pH ELECTRODE S/N: 202F0138MK

STANDARD pH BUFFER SOLUTION (pH)	UUC READING (pH)	CORRECTION (pH)	ACTUAL READING (mV)	UNCERTAINTY OF MEASUREMENT (± pH)	COVERAGE FACTOR k
4.007	4.01	-0.003	178	0.013	2.0
7.004	7.00	0.004	0.0	0.013	2.0
10.014	10.01	0.004	-177	0.014	2.0

2. DISPLAY UNIT MEASUREMENT TEMPERATURE WITH PROBE

STANDARD READING (°C)	UUC* READING (°C)	IMMERSION DEPTH (mm)	CORRECTION (°C)	UNCERTAINTY OF MEASUREMENT (±°C)
25.002	25.0	80	0.002	0.21

3. PERCENT SLOPE 98%

UUC : UNIT UNDER CALIBRATION

THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.
THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

**QUALITY CALIBRATION CO.,LTD.**

235 Petchkasem 63/2 Road, Laksong, Bangkoe, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

www.qcalibration.com



CERTIFICATE No : 23T8797

REFERENCE No : 70515-5

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : HOT AIR OVEN

MANUFACTURER : MEMMERT

MODEL : UF 110

SERIAL No : B414.0764

ID No : EQL-169

CONDITION AS RECEIVED : USED ITEM

SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 11-Sep-23

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 15-Sep-23

RECEIVED DATE : 11-Sep-23



QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 23T8797

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : HOT AIR OVEN
MANUFACTURER : MEMMERT
MODEL : UF 110
ID No : EQL-169
RECEIVED DATE : 11-Sep-23
AMBIENT TEMPERATURE : 24 °C ± 1 °C
S/N : B414.0764
CALIBRATION DATE : 11-Sep-23
RELATIVE HUMIDITY : 51 %RH ± 10 %RH

CONDITION OF THIS RESULTS OF CALIBRATION

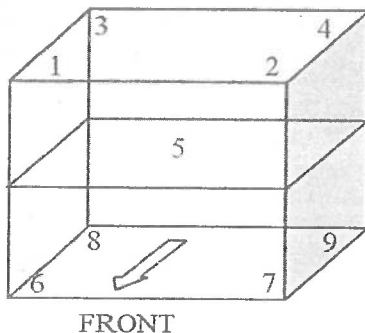
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	7301307	23T6636	10-Jul-24

3. THE CERTIFICATE IS VALID FOR THE ITEM CALIBRATED AS SHOWN ON THE DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 1
Overall Line Voltage (V) variation : 3
Instrument Condition : Normal
Chamber Size (W*L*H): 56*40*48 cm

CHAMBER PERFORMANCE

Calibrate Piont (°C)	Average All Position Temp. (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
104.0	104.04	0.10	0.55	1.06
120.0	120.10	0.11	0.65	1.20
140.0	140.03	0.14	0.77	1.33
150.0	150.05	0.14	0.79	1.48

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
104.0	104.0	104.34	104.25	104.10	104.00	104.05	103.61	103.93	103.57	104.54	0.38
120.0	120.0	120.39	120.38	120.27	120.06	120.13	119.57	119.98	119.52	120.56	0.46
140.0	140.0	140.47	140.39	140.24	139.99	140.01	139.39	139.94	139.30	140.54	0.46
150.0	150.0	150.55	150.49	150.32	150.00	149.98	149.35	149.97	149.25	150.57	0.46

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2: LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 23T7996
REFERENCE No : 70246-2

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : INCUBATOR

MANUFACTURER : N/A

MODEL : N/A

SERIAL No : N/A

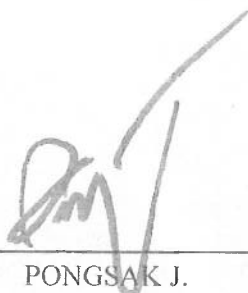
ID No : EQL-182

CONDITION AS RECEIVED : USED ITEM

SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 16-Aug-23

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 23-Aug-23

RECEIVED DATE : 16-Aug-23



Calibration Report

EQUIPMENT : INCUBATOR
MANUFACTURER : N/A
ID No : EQL-182
RECEIVED DATE : 16-Aug-23
AMBIENT TEMPERATURE : 27 °C ± 1 °C

MODEL : N/A
SERIAL NUMBER : N/A
CALIBRATION DATE : 16-Aug-23
RELATIVE HUMIDITY : 51 %RH ± 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED THERMOCOUPLE TYPE K UNDER NO LOAD CONDITION. THE THERMOCOUPLES WERE PLACED ON 13 POINTS AND LOCATED AS THE PICTURE BELOW AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE SEVENTH THERMOCOUPLE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.
2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH TC TYPE K	HYDRA 2635A	8009008	23T6639	10-Jul-24

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 3
Overall Line Voltage (V) variation : 3
Instrument Condition : Normal
Chamber Size (W*L*H): 190*70*170 cm

CHAMBER PERFORMANCE

Calibrate Point (° C)	Average All Position Temp. (° C)	Temperature Stability (±° C)	Temperature Uniformity (° C)	Overall Variation (° C)
20.0	20.06	0.05	0.22	0.37

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller temperature (°C)		20.0
Indicating Temperature		20.0
Measured Temperature (° C) at Spread Locations	1	20.23
	2	20.16
	3	20.24
	4	20.18
	5	20.13
	6	20.09
	7 Ref.	20.12
	8	20.09
	9	19.97
	10	19.92
	11	20.00
	12	19.81
	13	19.80
Uncertainty of Measurement(± ° C)		0.39

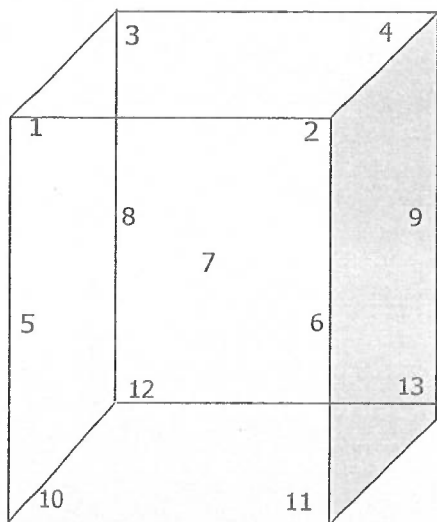
NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 7 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR $k=2$, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



FRONT




CERTIFICATE No : 23T8792
REFERENCE No : 70515-1

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : WATER BATH
MANUFACTURER : N/A
MODEL : SUP IV
SERIAL No : N/A
ID No : EQL-056
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.
CALIBRATION DATE : 11-Sep-23

APPROVED BY : 
PONGSAK J.
ISSUED DATE : 15-Sep-23
RECEIVED DATE : 11-Sep-23



QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

www.qcalibration.com

CERTIFICATE No : 23T8792

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : WATER BATH
MANUFACTURER : N/A
ID NUMBER : EQL-056
RECEIVED DATE : 11-Sep-23
AMBIENT TEMPERATURE : 25 °C ± 1 °C
MODEL : SUP IV
SERIAL NUMBER : N/A
CALIBRATION DATE : 11-Sep-23
RELATIVE HUMIDITY : 49 %RH ± 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

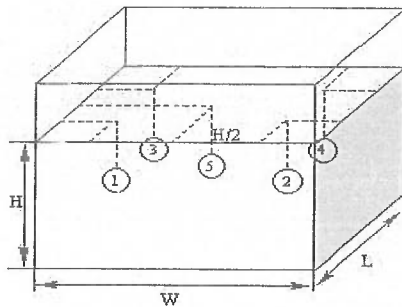
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO ASTM E715-80 (REAPPROVED 2001) BY COMPARISON WITH CALIBRATED RTD. THE PROBES WERE PLACED ON FIVE POINTS AND LOCATED ONE PROBE IN EACH OF THE FOUR CORNERS OF THE BATH AND PLACED THE FIFTH RTD WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE WATER VOLUME (REFERENCE LOCATION) UNDER NO LOAD CONDITION.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	2625A	6603614	23T6642	19-Jul-24

3. THE CERTIFICATE IS VALID FOR THE ITEM CALIBRATED AS SHOWN ON THE DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



PROBE INSTALLATION
POSITION IN THE BATH

GENERAL INFORMATION

Overall Variation of Ambient Temperature around the Bath (°C) : 1
Overall Variation of Line Voltage (V) : 3
Instrument Condition : Normal
Bath Inner Size (W*L*H) : 59*35*20 cm

BATH PERFORMANCE

Calibrate Point (°C)	Average All Position Temp. (±°C)	Temperature Stability (±°C)	Radius Uniformity (°C)	Axial Uniformity (°C)	Overall Variation (°C)
83.0	83.07	0.26	0.04	0.08	0.53

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations					Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	
83.0	83.0	83.06	83.06	83.08	83.09	83.08	0.35

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE BATH.

NOTE 2 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



Harikul Science Co.,Ltd.
694 Soi Ratchadanivet 24, Pracharatbamphen,
Samsaennok, Huaikhwang, Bangkok 10310
Tel: 0-2274-2456 Fax: 0-2274-2443
Email: info@harikul.com www.harikul.com
Certificate of Calibration

CERT.No.: HS-U0681

Calibration Date : 22 Sep 23
Submitted by : TEST TECH CO.,LTD.
30,32 Ramall Soi 63, Ramall Road, Samaedam,
Bangkhunthian, Bangkok 10150

Model : YSI 5000
S/N : 16D105048
Probe : YSI 5010
S/N : 22A100334
ID NO. : EQL-193
Air Temp ref : S/N. F8065C26
Barometric ref : S/N. F8065C26
Water Temp ref : S/N. 11430
Technician : Kittipong M.

Avg Room Temp : 20 °C
Avg Water Temp : 20 °C
Air Pressure : 760.00 mmHg
Salinity : 0 ppt

Calibration Details

Calibration Point	100% air sat. (@20 °C, DO = 9.09 mg/l)	(status)	(status)
Measurement 1 (mg/l)	9.09	(PASS)	-
Measurement 2 (mg/l)	9.08	(PASS)	-
Measurement 3 (mg/l)	9.08	(PASS)	-
Measurement 4 (mg/l)	9.08	(PASS)	-
Measurement 5 (mg/l)	9.07	(PASS)	-
Measurement 6 (mg/l)	9.08	(PASS)	-
Measurement 7 (mg/l)	9.07	(PASS)	-
Measurement 8 (mg/l)	9.07	(PASS)	-
Measurement 9 (mg/l)	9.07	(PASS)	-
Measurement 10 (mg/l)	9.07	(PASS)	-

Mean Measurement	9.08	mg/l	-	-
Inaccuracy	0.01	mg/l	-	-

Overall Status (PASS)

Manufacturer Specification

Accuracy = +/- 0.02 mg/l

- 1) This certificate is issued based on the result that are found as shown on date and place of test only.
- 2) The calibration procedure followed in accordance with Harikul Science Co., Ltd.
- 3) This result shall not be used for advertising purpose.

Technician Signature
(Kittipong Maekwong)

Laboratory Manager
(Naterapha Pisatkunchon)



CERTIFICATE No : 23M6752
REFERENCE No : 69853-6

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : DIGITAL BALANCE
MANUFACTURER : SARTORIUS
MODEL : QUINTIX 224-15
SERIAL No : 29302452
ID No : EQL-164
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD.,
SAMAEDAM, BANGKHUNTHIAN, BANGKOK
10150

CALIBRATED BY : PRASERT D.

CALIBRATION DATE : 10-Jul-23

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 17-Jul-23

RECEIVED DATE : 10-Jul-23



CERTIFICATE No : 23M6752

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : DIGITAL BALANCE MODEL : QUINTIX 224-15
MANUFACTURER : SARTORIUS S/N : 29302452
ID No : EQL-164 RECEIVED DATE : 10-Jul-23
AIR PRESSURE : 1009mbar \pm 1mbar CALIBRATION DATE : 10-Jul-23
AMBIENT TEMPERATURE : 28°C \pm 1°C RELATIVE HUMIDITY : 50 %RH \pm 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY ACCORDING TO UKAS LAB 14 EDITION 6:2019 BY USING KNOWN WEIGHT STANDARD WEIGHT. THE BALANCE WAS ADJUSTED USING WEIGHT OF QUALITY CALIBRATION TO ADJUST. THE BALANCE HAS NO ZERO TRACKING FUNCTION. REPEATABILITY WAS MEASURED BY USING 10 REPEATED MEASUREMENTS. LINEARITY WAS MEASURED COVERING 10 POINTS. EVENLY SPREAD OVER THE RANGE. THE INSTRUMENT WAS SET ZERO BEFORE PERFORMING THE LINEARITY TEST. OFF-CENTER LOADING WAS MEASURED BY USING STANDARD WEIGHTS PLACED ON THE PAN AND MOVED TO VARIOUS POSITIONS ON THE PAN.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) STANDARD WEIGHT SET	E2	QK-I-151	M2302013S	02-Feb-25
2) STANDARD WEIGHT	E2	15843	M2302014S	02-Feb-25

3. THE CERTIFICATE IS VALID FOR THE ITEM CALIBRATED AS SHOWN ON THE DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-

- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH CENTRAL BUREAU OF WEIGHTS&MEASURES

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

1. ZERO SETTING FUNCTION : NORMAL

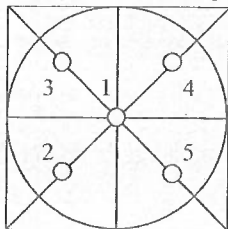
2. TARE FUNCTION : NORMAL

3. REPEATABILITY OF READING AT 200 g WAS 0.000042 g

4. DEPARTURE FROM NOMINAL VALUE/ LINEARITY

NOMINAL VALUE (g)	BALANCE READING (g)	CORRECTION (g)	UNCERTAINTY (\pm g)
0.0	0.0000	0.0000	0.000093
0.1	0.1000	0.0000	0.000093
0.2	0.2000	0.0000	0.000094
1.0	1.0000	0.0000	0.000094
2.0	2.0000	0.0000	0.000095
20.0	20.0001	-0.0001	0.00011
45.0	45.0001	-0.0001	0.00015
50.0	50.0000	0.0000	0.00012
80.0	80.0002	-0.0002	0.00018
100.0	100.0001	-0.0001	0.00019
120.0	120.0001	-0.0001	0.00022
140.0	140.0002	-0.0002	0.00025
160.0	160.0002	-0.0002	0.00027
180.0	180.0003	-0.0003	0.00030
200.0	200.0000	0.0000	0.00032

5. OFF CENTER LOADING ERROR



POINT	READING (g)
1	100.0000
2	100.0000
3	100.0001
4	100.0000
5	100.0000
OFF-CENTER LOADING	0.0001

NOTE: THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR $k=2$, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 23M8800
REFERENCE No : 70515-8

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : DIGITAL BALANCE
MANUFACTURER : AND
MODEL : GR-200
SERIAL No : 14243876
ID No : EQL-130
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : PRASERT P.

CALIBRATION DATE : 11-Sep-23

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 15-Sep-23

RECEIVED DATE : 11-Sep-23



CERTIFICATE No : 23M8800

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : DIGITAL BALANCE
MANUFACTURER : AND
ID No : EQL-130
AIR PRESSURE : 1011mbar \pm 1mbar
AMBIENT TEMPERATURE : 24° C \pm 1° C
MODEL : GR-200
S/N : 14243876
RECEIVED DATE : 11-Sep-23
CALIBRATION DATE : 11-Sep-23
RELATIVE HUMIDITY : 50 %RH \pm 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY ACCORDING TO UKAS LAB 14 EDITION 6:2019 BY USING KNOWN WEIGHT STANDARD WEIGHT. THE BALANCE WAS NOT ADJUSTED BEFORE CALIBRATION. THE BALANCE HAS NO ZERO TRACKING FUNCTION. REPEATABILITY WAS MEASURED BY USING 10 REPEATED MEASUREMENTS. LINEARITY WAS MEASURED COVERING 10 POINTS, EVENLY SPREAD OVER THE RANGE. THE INSTRUMENT WAS SET ZERO BEFORE PERFORMING THE LINEARITY TEST. OFF-CENTER LOADING WAS MEASURED BY USING STANDARD WEIGHTS PLACED ON THE PAN AND MOVED TO VARIOUS POSITIONS ON THE PAN.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) STANDARD WEIGHT SET	E2	QK-I-151	M2302013S	02-Feb-25
2) STANDARD WEIGHT	E2	15843	M2302014S	02-Feb-25

3. THE CERTIFICATE IS VALID FOR THE ITEM CALIBRATED AS SHOWN ON THE DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

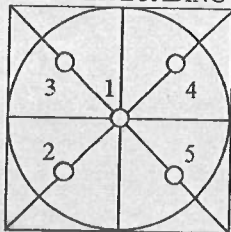
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH CENTRAL BUREAU OF WEIGHTS&MEASURES

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

1. ZERO SETTING FUNCTION : NORMAL
2. TARE FUNCTION : NORMAL
3. REPEATABILITY OF READING AT 200 g WAS 0 g
4. DEPARTURE FROM NOMINAL VALUE/ LINEARITY

NOMINAL VALUE (g)	BALANCE READING (g)	CORRECTION (g)	UNCERTAINTY (\pm g)
0.0	0.0000	0.0000	0.000082
0.1	0.1000	0.0000	0.000083
0.2	0.2000	0.0000	0.000083
0.5	0.5000	0.0000	0.000083
1.0	1.0000	0.0000	0.000084
2.0	2.0000	0.0000	0.000084
5.0	5.0000	0.0000	0.000086
10.0	10.0000	0.0000	0.000089
20.0	20.0000	0.0000	0.000094
50.0	50.0000	0.0000	0.00012
100.0	100.0000	0.0000	0.00019
200.0	200.0000	0.0000	0.00032

5. OFF CENTER LOADING ERROR



POINT	READING (g)
1	100.0000
2	100.0001
3	100.0001
4	99.9999
5	100.0001
OFF-CENTER LOADING	0.0001

NOTE: THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA
THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR $k=2$, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

การดูแลบำรุงรักษาเชิงป้องกัน

Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด

ฝ่ายบริการหลังการขาย

โทร 0 2 639 7000 E-mail: service.tec.th@dksh.com

ฝ่ายขายและการตลาด

โทร 0 2 639 7000 E-Mail : marketing.tec.th@dksh.com

Website : www.dksh.co.th/technology/scientific-thailand

เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักขัตฤกษ์) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคานี้ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า

ช่องทางการติดต่อ



DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260
เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



Call center 0 2 639 7000



DKSH Scientific



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@dkshscientific

Preventive Maintenance Contract

ในการทำสัญญาบริการ1..... ครั้ง ต่อ ปี
ครั้งที่ 1 วันที่ 25/4/23.....

รายละเอียดผู้รับบริการ

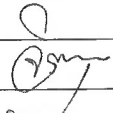
หน่วยงาน	บริษัท เทสท์ เทค จำกัด		
ที่อยู่	30,32 ซอยพระรามที่ 2 ซอย 63 ถนนพระรามที่ 2 แขวงสามค่า เขตบางขุนเทียน กรุงเทพมหานคร 10150		
โทรศัพท์	02-893-4211	แฟกซ์	-

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณมาริสา วิเศษสังข์			
ตำแหน่ง	หัวหน้างาน			
โทรศัพท์	02-893-4211	เบอร์ต่อ	304	แฟกซ์
E-mail	Lab_Center@testtech.co.th			

รายละเอียดผู้ให้บริการ

บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่) เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260 โทรศัพท์ 0 2 693 7000 Email: siriporn.sy@dksh.com Line ID : siripon3007 เจ้าหน้าที่ประสานงาน : คุณศิริพร อยู่ทองจ้อย โทรศัพท์ 090 678 6924 , 02 301 7467	
เจ้าหน้าที่ผู้ให้บริการ	จิรายุช สเลอาด
ตำแหน่ง	Specialist, Technical service.
โทรศัพท์	0938138736 แฟกซ์ -
E-mail	Jirayut.js@dksh.com

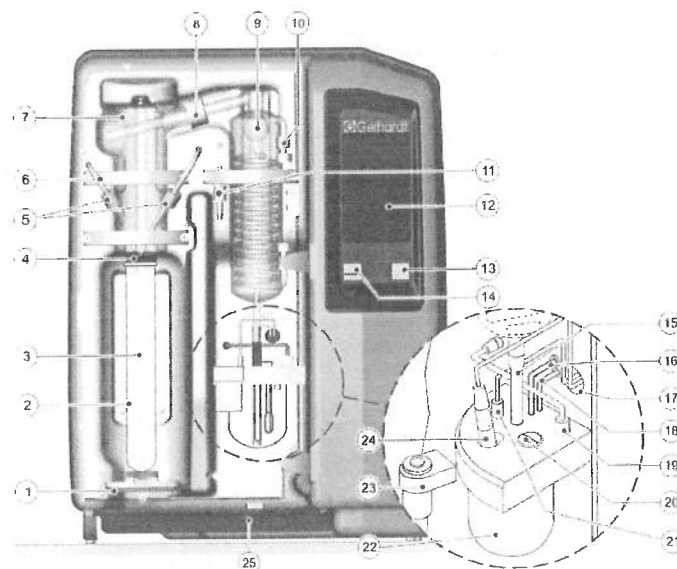
ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	
ตัวบรรจง	(..... จ.วิเศษสังข์))	ตัวบรรจง	(..... จิรายุช สเลอาด))
ตำแหน่ง	หัวหน้าส่วนทดสอบน้ำเสีย 2	ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท	25/04/66	วันที่ / ประทับตราบริษัท	25/4/23

JOB No:LSPR2211283..... MODEL:VAP300..... S/N:.....GER5300210095.....

Operational Qualification (OQ)

ตรวจสอบสภาพเครื่อง

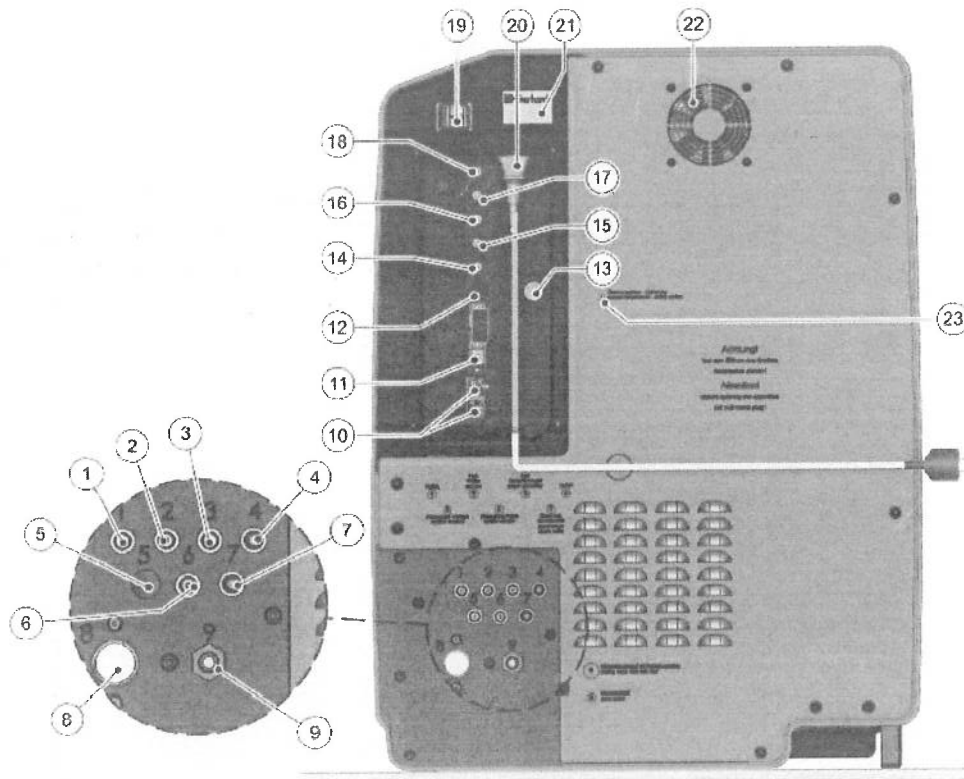
FRONT



No		PASS	FAIL	N/A
1	Quick clamping device with clamping block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Digestion tube 250/300 ml	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	PTFE steam inlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Connection stopper , Viton	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	PTFE-inlet tubing NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Distribution head made of glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Distillation condenser made of glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Control panel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Operating Button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	USB interface (with protective cap)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Silicone tubing 8/10 for distillate discharge **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
16	Verprene tubing 4/8 , receiver suction **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
17	Cable duct for electrode cable + titration tube**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
18	Silicone tubing 4/7 , boric acid inlet**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
19	Sensor for level monitoring including connector**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
20	Agitator motor with propeller**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
21	Titration acid inlet tube **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
22	Receiver glass**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
23	Holder for pH electrode , removable**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
24	pH electrode (combined electrode)**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
25	Drip tray PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

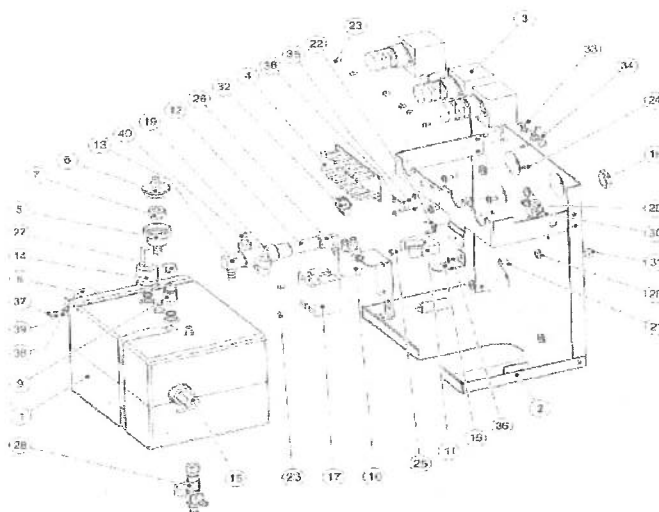
** only VAP 450

REAR



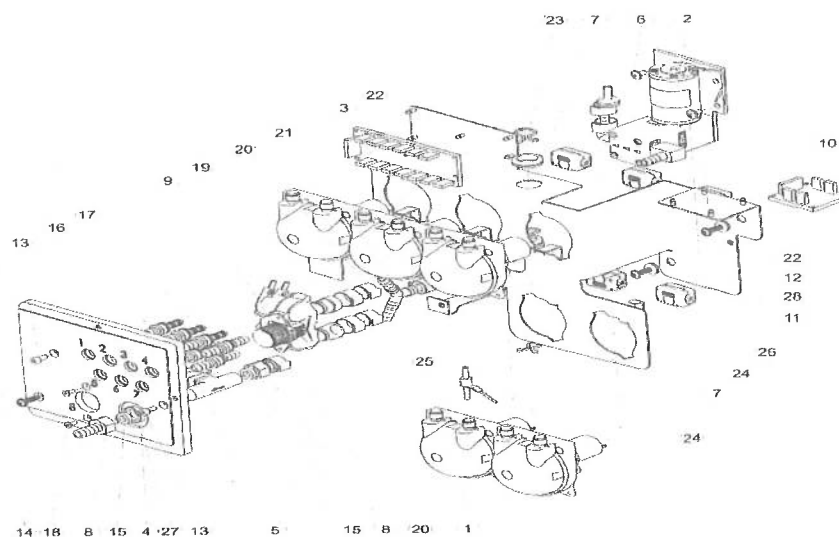
No		PASS	FAIL	N/A
1	Tube connection for sample H ₃ BO ₃ supply	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
2	Tube connection for sample H ₂ O supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Tube connection for steam generator H ₂ O supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Tube connection for NaOH supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Tube connection for receiver glass extraction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Tube connection for sample waste extraction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Tube connection , overpressure steam outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Connection for cooling water supply (with cleaning sieve)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Tube connection for cooling water outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	4 X USB interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	1 X RS-232 Interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	LAN Interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Screw cap for Perspex cover	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Connection socket for sample waste tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Connection (not used)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
16	Connection socket for H ₂ O tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Connection socket for H ₃ BO ₃ tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Connection socket for NaOH tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Overcurrent circuit breaker	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Apparatus socket (mains cable connection)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Rating plate with serial number	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Exhaust air fan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Excess temperature switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Inside Steam generator



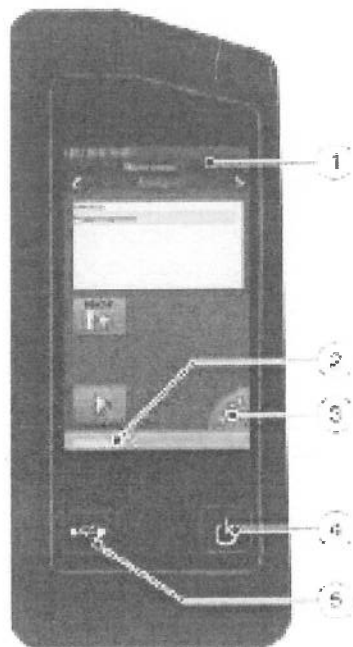
No		PASS	FAIL	N/A
1	Steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Steam generator traverse	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Pinch valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Circuit board distributor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Valve tubing connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Housing safety valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Safety valve SKT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Excess temperature protection , steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Safety valve G 1/8 0,5 bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Ventilation glass pinch valve VAPODEST	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Hose clamp for ventilation clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Distributor PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Angle connection PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Pressure transmitter	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Level switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Fixing bracket steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Relay HT+	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	VA Hexagon nut 1/2"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Angle connection 1/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Bushing nipple 6-10-14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	VA Lens head screw M5 X 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Grounding connection , 2-pole	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	VA Lens head screw M4 X 6	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Spacer bolt 5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	VA Lens head screw M4 X 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Tubing connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Hose clamp 14.5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Module ball valve with nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
29	Cross manifold with spout	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
30	Seal copper G 1/8	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
31	Locking screw 1/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
32	Pin strip	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
33	Bundle clamp 12 H 4500	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
34	Bundle clamp 12 H 4502	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
35	Temperature switch 80°C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
36	VA Lens head screw M3 X 6	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
37	VA Hexagon nut M4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
38	Lins head screw M4 X 8	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
39	VA Spring washer	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40	Angle connection , reduced , 1/8" PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Module Pump holder VAP200 - 450 V3



No		PASS	FAIL	N/A
1	Peristaltic pump	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Diaphragm pump NaOH. with non return valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Circuit board	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Tubing connection module	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Flow controller	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Lens head screw M5 x 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Bushing nozzle	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Screw in socket	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Magnetic valve 2/2 way	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Circuit board distributor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Bushing nozzle	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Screw 5 x 25	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Cylinder screw	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Screw 5 x 20	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Seal EPDM 15 x 4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Tubing connection piece 51x10x6,5	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Tubing connection piece 51x10x10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Screw M4x10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Y-tube connector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Spacer bolt 5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Bundle clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Bundle clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	Retrofit earthing pumpv	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Snap ferrite	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Nut G 3/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Pump holder plate	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Control panel



No		PASS	FAIL
1	Title bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2	Status bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3	Navigation button	<input checked="" type="checkbox"/>	<input type="checkbox"/>
4	Smart switch with multiple functions	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5	USB interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>

รายละเอียดการตรวจสอบ

ขั้นตอนการบริการ

ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

ตรวจสอบ Function การทำงาน (The Function Test)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้า Sample Tube
- ระบบการเติม Na OH
- ระบบการเติม H₃BO₃

รายงานผลการให้บริการ

1. TECHNICAL DATA	Pass	Fail	N/A	Remark
Main Supply 220 volt + 10% 50 Hz with ground	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Norminal current	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	...8A.....
1.1 COOLING WATER BATH	Pass	Fail	N/A	Remark
Temperature 15-20 °C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Control Temperature	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
1.2 OPTICAL TEST VAP..300...	Pass	Fail	N/A	Remark
Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Distillation Head	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Condensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Viton Cone	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ventilation Valve BV	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Micro Switch Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Agitator motor for propeller	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
2. SYSTEM COOLING WATER INLET	Pass	Fail	N/A	Remark
Cooling Water Inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Flow control valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.SYSTEM CONTROL	Pass	Fail	N/A	Remark
Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Adding NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Adding H2O	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Adding H3BO3	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Suction Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Suction Reciver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
4.SYSTEM DISTILLATION	Pass	Fail	N/A	Remark
Boiler	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Level Sensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Novopren	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Solenoid Valve Shut-Off	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Solenoid Valve Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Solenoid Valve soft steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ventilation Valve Premount	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Excess Pressure Detector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Heating Element	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

5. PUMP

	Pass	Fail	N/A	Remark
Pump H ₂ O Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
- Non-Return Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Pump H ₂ O Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
- Non-Return Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pump H ₃ BO ₃	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
- Non-Return Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Pump suction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pump suction receiver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

6. The Following Program Run :

	Pass	Fail	N/A	Remark
Addition H ₂ O 0-999 ml.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Addition NaOH 0-999 ml.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Addition H ₃ BO ₃ 0-999 ml.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Reaction Time 0-108 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Distillation Time 0-108 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Steam Capacity 10%-100%	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Suction Sampe	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Suction Receiver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

7. Measured pumps

		Remark
Pump NaOH	Volume :20.40.....ml
Pump H ₂ O	Volume :10.00.....ml
Pump H ₃ BO ₃	Volume :—.....ml

Remark :

.....

ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

การบำรุงรักษาทั่วไป (Basic maintenance)

Cleaning program

Glass parts and tubes must be rinsed daily before starting analysis in order to prevent clogging by crystallising chemicals.

The following settings are recommended for this:

parameters	Value
H ₂ O addition	150 ml
NaOH addition	0 ml
Distillation time	7 min
Steam power	100 %
Reaction time	0 s
Suction sample	30 s

1. Insert a digestion tube (without sample) and start the program.

2. All liquid carrying parts are cleaned. In the case of strong soiling, approx. 10 ml of sulphuric acid can also be added to the digestion tube.

General error message

Fault description	Cause	Remedy
'Cooling water flow volume too low'	Cooling water pressure under 1 bar	<ul style="list-style-type: none"> Open water tap. Check coolant pressure. Check coolant tube. <p>Program continues automatically once error has been fixed.</p>
'Sample tube missing'	Sample tube missing.	<ul style="list-style-type: none"> Insert sample tube. <p>Continue program or restart.</p>
'Distillation room protective door open'	Protection door not closed	<ul style="list-style-type: none"> Close protection door. <p>Program continues automatically once error has been fixed.</p>
'Reagent storage/waste'	One or more storage tanks are empty	<ul style="list-style-type: none"> Fill storage tank. Check correct seating of the universal sensors. <p>The running program can be continued after rectification of the error.</p>
	The sample waste tank is full.	<ul style="list-style-type: none"> Empty sample waste tank. Check correct seating of the universal sensors. <p>The running program can be continued after rectification of the error.</p>

Analytical errors

Fault description	Cause	Remedy
Analysis results too high	The chemicals used are contaminated with nitrogen compounds.	<ul style="list-style-type: none"> ■ Detailed checking of the chemicals. ■ Determination of a blank value. ■ Replace the chemicals if necessary.
	Violent reaction in the digestion tube, sodium hydroxide drops get into the receiver.	<ul style="list-style-type: none"> ■ Increase of the water addition amount.
	Glass bridge of the condenser is broken or worn out, sodium hydroxide drops get into the receiver.	<ul style="list-style-type: none"> ■ Replacement of the glass condenser.
	Glass cleaning agents in the digestion tube.	<ul style="list-style-type: none"> ■ Clean digestion tube in advance with distilled water.
	Entrainment of ammonia from the previous sample.	<ul style="list-style-type: none"> ■ Increase distillation time. ■ Check whether the sample was previously sufficiently alkalisied.
Analysis result too low or no result	Incomplete distillation; distillation time too short.	<ul style="list-style-type: none"> ■ No quantitative expulsion of the ammonia content. ■ The distillation amount should be 100 ml.
	Ammonia escapes at leaking places.	<ul style="list-style-type: none"> ■ Soiled or defective Viton plugs; clean or replace. ■ Check seals (GL screw connections) on the distribution head; replace if necessary. ■ Check valve at the condenser is gummed up; clean or replace. ■ Digestion tube is damaged at the neck extension. ■ Distribution head glass leaks; replace.
	Addition amount of the sodium hydroxide too little; no ammonia development.	<ul style="list-style-type: none"> ■ Check the constant flow rate of the NaOH pump (see Technical Data).
	Too low boric acid amount in the receiver; escaping ammonia is not completely bonded.	<ul style="list-style-type: none"> ■ Increase of the boric acid amount.
	Tube not completely immersed in the acid receiver.	<ul style="list-style-type: none"> ■ Increase of the acid amount.
	Formation of stable ammonia compounds which are not destroyed with sodium hydroxide.	<ul style="list-style-type: none"> ■ This problem only occurs with catalysts containing mercury. Sodium sulphate solution destroys these compounds.



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert.No.: 23CG1439

Page.: 1 of 2

Certificate of Calibration

Equipment : Auto Burette

Capacity : 25 mL

Serial No. : -

ID. No. : 6307BU25/01

Manufacturer : EM

Made in : Germany

Submitted by : TEST TECH CO.,LTD. (HEAD Office)
30, 32 Rama II Soi 63, Rama II Rd.
Samaedam, Bangkhunthian, Bangkok 10150

Ambient Temperature : $(20 \pm 2.5) ^\circ\text{C}$

Relative Humidity : $(50 \pm 10) \%$

Barometric Pressure : 755 mmHg

Calibration Procedure : ASTM E 542 - 01

Calibrated by : Natcha Chayyingcheiw

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Ponpan Paipim
() Srisuda Khamtha

Issue Date :

21 April 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

A 0053309



Equipment : Auto Burette
Received Date : 17 April 2023
Condition As-Received : Used Item
Calibration Date : 19 April 2023
Reference : 2304-0289DN-1

Cert.No.: 23CG1439

Page.: 2 of 2

Condition of this result of calibration

1. Reference Standard Instruments :

<u>Instruments</u>	<u>Model</u>	<u>Serial No.</u>	<u>ID. No.</u>	<u>Certificate No.</u>	<u>Traceability</u>	<u>Due date</u>
1) Balance	XP205DR	1126143764	140RC004	22MM50	TPA	21 Sep 2023
2) Thermo-Hygrograph	THDX-CE	00016540	140EC001	22H1243	TPA	09 June 2023
3) Thermometer	-	0834181	140EC005	22I926	TPA	04 Aug 2023

This certification is traceable to SI Unit

2. The certificate is valid only to the item calibrated on date and place of calibration.
3. True value is converted to true volume at the standard temperature of 20 °C

Calibration result :

Nominal capacity (mL)	Reading (mL)	Std.dev	Uncertainty (± mL)	k Factor
5	5.0150	0.00161	0.0059	2.00
15	15.0066	0.00304	0.0065	2.00
25	25.0032	0.00197	0.0066	2.00

Remark mL = cm³

Std.dev = Standard deviation

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k* , providing a level of confidence of approximately 95 %.

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