

List of Instruments Certification for Water Quality Analysis

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration	Remark
Water									
1	pH Meter	pH	Horiba	LAQUA-PH210 HA0D0081	Technology Promotion Association (Thailand-Japan)	23CH6	5 Jan 23	4 Jan 24	-

รายการใบรับรองสอบเทียบ/ทวนสอบ เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์ สำหรับวิเคราะห์คุณภาพสิ่งแวดล้อม

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration*	Remark
เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์คุณภาพน้ำ									
1	pH Meter	ความเป็นกรด-ด่าง (pH)	Mettler-Toledo	Seven Easy S20 / 1231155210	National Food Institute, Ministry of Industry, Thailand	2301846-001-01	24 Feb 23	23 Feb 24	-
2	pH Meter		Mettler-Toledo	Seven Easy S20 / 1230525212	National Food Institute, Ministry of Industry, Thailand	2302181-001-01	24 Mar 23	22 Mar 24	-
3	Turbidity Meter	ความขุ่น	Thermo Scientific	Eutech TN-100 3130326	Technology Promotion Association (Thailand-Japan)	23CH360	17 Mar 23	16 Mar 24	-
4	Analytical Balance (Readability 0.01 mg)	ของแข็งแขวนลอย (Suspended Solids) ของแข็งละลายทั้งหมด (Total Dissolved Solids)	Mettler-Toledo	XSR205DU / C210685394	Technology Promotion Association (Thailand-Japan)	23MM113	26 Apr 23	24 Apr 24	-
5	Hot Air Oven		Memmert	UF55 / B212.0411	Technology Promotion Association (Thailand-Japan)	23TM373	11 Apr 23	9 Apr 24	-
6	Analytical Balance (Readability 0.1 mg)	น้ำมันและไขมัน (Oil & Grease)	Mettler-Toledo	XSR204 / C117635043	National Food Institute, Ministry of Industry, Thailand	2302827-001-01	10 May 23	8 May 24	-
7	BOD Incubator	บีโอดี (BOD)	Arco	UC4-1320 / (UAE.WAO.015/2561)	Technology Promotion Association (Thailand-Japan)	23TM249	15 Feb 23	14 Feb 24	-
8	BOD Incubator		Arco	UR-1320 / (UAE.WAO.018/2551)	Technology Promotion Association (Thailand-Japan)	23TM375	12 Apr 23	10 Apr 24	-
9	Digester Unit	ไนโตรเจนทั้งหมด (Total Kjeldahl Nitrogen)	FOSS TECATOR	2520auto / 91794469	National Food Institute, Ministry of Industry, Thailand	2302413-001-01	30 Mar 23	28 Mar 24	-
10	Distillation Unit (Kjeldahl Method)		FOSS TECATOR	KT8100/ 91889052	FOSS South East Asia	8411	29 May 23	27 May 24	-
11	UV-VIS Spectrophotometer	ค่าความเข้มข้นแอมโมเนีย (Ammonia) ค่าความเข้มข้นไนเตรท (Nitrate)	Agilent Technologies	Cary60 G6860A / MY15410009	DQE Services Co.,Ltd.	SP23-021	20 May 23	18 May 24	-
12	UV-VIS Spectrophotometer		Hitachi	U-1900 / 2021-064	DQE Services Co.,Ltd.	SP23-007	6 Jan 23	5 Jan 24	-

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No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration*	Remark
เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์คุณภาพน้ำ									
13	Incubator	ค่าโคลิฟอร์มแบคทีเรีย (Total Coliform Bacteria) ค่าฟีคัลโคลิฟอร์ม (Faecal Coliform Bacteria)	Memmert	IPP 260 / V615.0187	Technology Promotion Association (Thailand-Japan)	23TM378	12 Apr 23	10 Apr 24	-
14	Incubator	เชื้อ E. Coli เชื้อ Strephylococcus aureus	Memmert	IPP 260 / V618.0033	Technology Promotion Association (Thailand-Japan)	23TM729	27 Apr 23	25 Apr 24	-
15	Water Bath	เชื้อ Pseudomonas aeroginisa	Memmert	WNE 14 / L416.0606	Technology Promotion Association (Thailand-Japan)	23TM193	15 Feb 23	14 Feb 24	-
16	Water Bath		Memmert	WNE 14 / L416.0612	Technology Promotion Association (Thailand-Japan)	23TM194	15 Feb 23	14 Feb 24	-
17	Auto Clave		ALP	CL-40L / 808763	Technology Promotion Association (Thailand-Japan)	23TM763	27 Apr 23	25 Apr 24	-
18	Auto Clave		ALP	CL-40L / 810010	DKSH (Thailand) Ltd.	C11230106	9 Jun 23	7 Jun 24	-
19	Analytical Balance		OHAUS	PX623 / C236754745	DKSH (Thailand) Ltd.	C01223732	9 Dec 22	8 Dec 23	-
20	Analytical Balance		OHAUS	PX623 / C236754745	DKSH (Thailand) Ltd.	C01234158	8 Dec 23	7 Dec 24	-

Due Date of Calibration* : Based on the annual calibration plan. At least 1 time per year.



Cert.No.: 23CH6
Page.: 1 of 3

Certificate of Calibration

Equipment : pH Meter
Manufacturer : Horiba
Model : LAQUA-PH210
Serial No. : HA0D0081
ID No. : UAE.EFM.074/2564 (EFM.pH.07/64)
Condition As-Received: Used Item
Received Date : 04 January 2023
Calibration Date : 05 January 2023
Reference : 2301-0060WSC-2
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong, Bangkok 10260
Ambient Temperature : (25 ± 2.5) °C
Relative Humidity : (50 ± 15) %
Calibration Procedure : In - house method :
- CP-CH5 by direct measurement with standard
voltage calibrator and direct measurement with
certified reference material (CRM)
- CP-CH8 by comparison with standard thermometer

Calibrated by : Saithip Meangmai

Approved by :

(/) Malee Bulkruea
() Saithip Meangmai
() Warakorn Lerngagtrakul

Issue Date : 10 January 2023

The Uncertainties are for a confidence probability of approximately 95 %

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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Cert.No.: 23CH6
Page.: 2 of 3

Condition of this calibration result

1. Reference Standard Instrument : -
Instrument Serial No. ID No. Cert. No. Due Date
1) Document Process Calibrator 54030049 130RC116 22E2769 24 Aug 2023
2) Ref. Standard Thermometer 4982054 110RC044 22I1306 27 Oct 2023
This certification is traceable to the International System of Unit maintained at:-
- Traceable to National Institute of Metrology (Thailand), NIMT

2. Certified Reference Materials : The measurement results are traceable to SI through CPA chem Ltd.,
ANSI-ASQ National Accreditation Board, Accredited No. AR-1835

Buffer Solution Manufacturer Lot No. Exp. date
pH 4.008 CPA chem 826588 09 July 2024
pH 6.987 CPA chem 823322 20 June 2023
pH 10.008 CPA chem 826590 09 July 2023

3. This certificate is valid only to the item calibrated on date and place of calibration.

Calibration Results

Function : mV Measurement

Performing standard curve by Fluke at pH (4.7)(7,10)

Unit Under Calibration	Nominal Value	Standard Voltage Input	Actual Reading		Uncertainty of Measurement (±mV)	Coverage factor k
			mV	pH		
pH Meter S/N: HA0D0081	4.00	177.48	177.4	4.01	0.058	2.00
	7.00	0.00	0.1	6.98	0.058	2.00
	7.00	0.00	0.1	6.98	0.058	2.00
	10.00	-177.48	-177.4	10.01	0.058	2.00

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Cert.No.: 23CH6
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Calibration Results

Function : pH Measurement

Performing three buffers standard curve by using buffer nominal pH (4.7)(7,10)

Unit Under Calibration	Standard pH Buffer Solution	Actual pH Reading	Actual mV Reading (mV)	Uncertainty of pH measurement (±)	Coverage factor k
pH Electrode S/N: 990C0039	4.008	4.01	138.5	0.0085	2.05
	6.987	6.98	-32.1	0.011	2.00
	6.987	7.00	-33.1	0.011	2.00
	10.008	10.03	-205.2	0.0096	2.00

Function : Temperature Measurement

(*) Without adjustment

This equipment was connected with Temperature Probe;

- Model : 9652
- Serial No. : 990C0039
Dimension of probe;
- Length : 102 mm.
- Diameter : 15.5 mm.
- Immersion Depth : 85 mm.

Calibration Point (°C)	Standard Temperature (°C)	UUC* Reading (°C)	Error (°C)	Uncertainty of measurement (± °C)	Coverage factor k
25.0	25.004	25.0	-0.004	0.13	2.00
30.0	30.001	30.0	-0.001	0.13	2.00
35.0	35.003	35.0	-0.003	0.13	2.00

Remark : - UUC* = Unit Under Calibration

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

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มูลนิธิสถาบันพัฒนาอุตสาหกรรมอาหาร
Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center



Calibration Certificate

Certificate No.: 2301846-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Phrakhanong, Bangkok 10260

Page 1 of 5

Equipment: pH Meter
Manufacturer: Mettler Toledo
Model: SevenEasy TM S20 pH
Serial No.: 1231155210
ID No.: UAE.WAT.010/2553
Order No.: 2301846
Operation No.: 2301846-001
Date of Receipt: 17 February 2023
Date of Calibration: 24 February 2023

Calibrated by Mr.Worapob Boekhong Scientist
Approved by [Signature]
Specialist, Division of Calibration Laboratory
Responsible for the Technical Management Team
Date of Issue: 24 February 2023

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



Uncontrolled Document

Calibration Report

Certificate No.: 2301846-001-01
Equipment: pH Meter
Resolution: 0.01 pH : 1 mV
Manufacturer: Mettler Toledo
Model: SevenEasy TM S20 pH
Serial No.: 1231155210
Type: Bench top
ID No.: UAE.WAT.010/2553

Date of Calibration: 24 February 2023 Page 2 of 5

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: Ambient Temperature: { 25.1 ± 1.5 } °C Relative Humidity: { 50 ± 5 } %

Condition of Equipment: Good Condition

Condition of this Results of Calibration

1. Calibration Method In house method : W-CC-002 based on direct measurement by using standard voltage calibrator and certified reference material (CRM)

2. Reference Standards / Certified Reference Material

Instruments	Serial / ID No.	Manufacturer	Certificate No.	Due Date
2.1 DC Voltage Calibrator	2709007	Fluke	22E1959	17 June 2023
2.2 Digital Thermometer	2709007	Fluke	CC 650577-01	30 October 2023
2.3 Thermo-Hygro Meter	NFI.BTH.00719	PONPE 490	QR22-0886	26 April 2023
Certified Reference Material	Lot No.	Manufacturer	Ref N	Expiry Date
2.4 pH buffer 4.008 (Primary pH buffer Solution)	832006	CPAchem	PHQ16.L5	8 August 2024
2.5 pH buffer 6.865 (Primary pH buffer Solution)	832007	CPAchem	PHQ17.L5	8 August 2024
2.6 pH buffer 10.01 (Primary pH buffer Solution)	832009	CPAchem	PHQ20.L5	8 August 2023
2.7 pH buffer 7.00 (Standard pH buffer Solution)	832010	CPAchem	PH107.L5	8 August 2023

3. This certification is traceable to The International System of Unit (SI Unit)

3.1 Instruments No.2.1 through NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0008

3.2 Instruments No.2.2 through NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0061

3.3 Instruments No.2.3 through NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0292

3.4 Certified Reference Material No. 2.4 to 2.6 traceable to Primary measurement method- Harned cell using calibrated thermometer, barometer, and nanovoltmeter. The Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025

3.5 Certified Reference Material No.2.7 traceable to BSM RefN Hi-27 LoN 04.06.2021; BSM RefN Hi-28 LoN 28.05.2021; BSM RefN Hi-27 LoN 04.06.2021; BSM RefN Hi-28 LoN 28.05.2021, the Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

F-CS-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2301846-001-01
Equipment: pH Meter
Resolution: 0.01 pH : 1 mV
Manufacturer: Mettler Toledo
Model: SevenEasy TM S20 pH
Serial No.: 1231155210
Type: Bench top
ID No.: UAE.WAT.010/2553

Date of Calibration: 24 February 2023 Page 3 of 5

Calibration Results:

1. Calibration of pH Meter (Manual Temperature Compensation at 25 °C)

Nominal pH	DC Voltage Standard (mV)	Average Indicator Reading		Uncertainty (±mV)	Coverage Factor (K)
		mV	pH		
0	414.120	414	0.00	0.58	2.00
2	295.814	296	2.00	0.58	2.00
4	177.464	178	4.00	0.58	2.00
6	59.160	59	6.00	0.58	2.00
7	0.000	0	7.00	0.58	2.00
8	-59.158	-59	8.00	0.58	2.00
10	-177.460	-177	10.00	0.58	2.00
12	-295.811	-296	12.00	0.58	2.00
14	-414.117	-414	14.00	0.58	2.00

2. Calibration of pH Meter with Electrode (Manual Temperature Compensation at 25 °C)

Equipment: pH Electrode **Type:** Combined Electrode
Manufacturer: Mettler Toledo **Model:** InLab Solids
Serial No.: 9018311 **ID No.:** N/A

Performance of Electrode system (Three-Point Calibration at pH 4, pH 7 and pH 10)

Certified Value (25 °C pH)	Average Indicator Reading		Relative Slope (%)	Uncertainty (± pH)	Coverage Factor (K)
	pH	mV			
4.008	4.01	186	-	0.0071	2.00
6.865	6.90	19	97.86	0.0075	2.00
10.008	10.01	-160	97.29	0.0095	2.00
6.985	6.99	15	-	0.0092	2.00

F-CS-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2301846-001-01
Equipment: Digital Thermometer with RTD
Resolution: 0.1 °C **Model:** SevenEasy TM S20 pH
Serial No.: 1231155210 **ID No.:** UAE.WAT.010/2553
Manufacturer: Mettler Toledo

Date of Calibration: 24 February 2023 Page 4 of 5

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: Ambient Temperature 25 °C ± 1 °C

Relative Humidity 48 % ± 3 %

Condition of this results of Calibration:

1. Calibration Method : - In house method: W-TE-025 by comparison with standard thermometer.

- The Calibration is determined by comparing with a known temperature from a standard resistance thermometer.

- The temperature scale in use at this laboratory is the International Temperature scale of 1990 (ITS-90).

2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
HANDHELD THERMOMETER	1523	2118154	PSL-T 0673/65	07-Jun-23	TISTR
Platinum Resistance Thermometer (PRT)	5627A	877332			

Support Equipment : - Low Temperature Bath (Micro Bath), Model: 7103, S/N: A39538,AN65 A85181.

3. This certificate is traceable to International System of Units (SI Units).

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

6. Condition of Calibrated item : Good

7. Result of Calibration : ☒ Without adjustment ☐ After adjustment

F-CS-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2301846-001-01
Equipment: Digital Thermometer with RTD
Resolution: 0.1 °C **Model:** SevenEasy TM S20 pH
Serial No.: 1231155210 **ID No.:** UAE.WAT.010/2553
Manufacturer: Mettler Toledo

Date of Calibration: 24 February 2023 Page 5 of 5

Calibration point: 15.0, 25.0 and 35.0 °C

Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.

- Description of probe, model : - S/N : -

Dimension of probe : Diameter 9 mm., Length 120 mm.,

Sheath material : Stainless Steel

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.1	15.015	- 0.1	0.11
25.0	25.014	0.0	0.11
35.1	35.016	- 0.1	0.11

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k= 2, providing a level of confidence of approximately 95 %.

F-CS-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2302181-001-01
Equipment: Digital Thermometer with RTD (pH Meter)
Resolution: 0.1 °C Model: SevenEasy pH
Serial No.: 1230525212 ID No.: UAE.WAS.003/2553
Manufacturer: METTLER TOLEDO

Date of Calibration: 24 March 2023 Page 5 of 5

Calibration point: 15.0, 25.0 and 30.0 °C

Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.
- Description of probe, model : N/A S/N : N/A
- Dimension of probe : Diameter 3 mm., Length 120 mm.,
- Sheath material : N/A

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.2	14.999	- 0.2	0.12
25.2	24.999	- 0.2	0.12
30.2	29.999	- 0.2	0.12

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor $k=2$, providing a level of confidence of approximately 95 %.

----- End -----

F-CS-012 Revision: 01 Date: 20-04-65

2000 ถนนพหลโยธิน แขวงสามยุค กรุงเทพมหานคร 10700 ประเทศไทย
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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3 : EQUIPMENT CALIBRATION AND TESTING SERVICES

534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484

Certificate of Calibration

Cert.No.: 23CH360
Page.: 1 of 2

Equipment : Turbidity Meter
Manufacturer : Thermo Scientific
Model : EUTECH TN-100
Serial No. : 3130326
ID. No. : UAE.EFM.023/2566(TM.01/66)
Condition As-Received: New Item
Received Date : 16 March 2023
Calibration Date : 17 March 2023
Reference : 2303-0615WSC-1
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road, Bangkok,
Phrakhanong, Bangkok 10260

Ambient Temperature : (25 ± 2.5) °C
Relative Humidity : (50 ± 20) %
Calibration Procedure : In-house method : CP-CH11
based on direct measurement by
using Formazin standard solution

Calibrated by : Walalak Sirthean

Approved by :

(✓) Malee Butkruea
() Saithip Meangmai
() Warakorn Lemgagrakul

Issue Date : 21 March 2023

The Uncertainties are for a confidence probability of approximately 95%.

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Cert.No.: 23CH360
Page.: 2 of 2

Condition of this calibration result

1. Reference Standard Instruments :
This certification is traceable to the International System of unit (SI unit) through Technology Promotion Association (Thailand-Japan).

Instruments	Serial No.	ID No.	Certificate No.	Due date
1) Thermo-Hygrograph	1103328	130EC010	22H1313	12 June 2023
2) Electronic Balance	N03679	140RC001	22MM49	20 Sep 2023

2. Standard Material : The Formazin suspension has been prepared gravimetric from

Material	Manufacturer	Lot No.	Assay
1) Hexamethylenetetramine	HIMEDIA	0000493947	99.65%
2) Hydrazinium Sulfate	HIMEDIA	0000522014	99.40%

3. This certificate is valid only to the item calibrated on date and place of calibration.

Calibration result

Performing four - Formazin suspension standard curve by using 0,20,100,800 NTU
Turbidity Meter Serial Number : 3130326

Standard Formazine suspension (NTU)	UUC* Reading (NTU)	Uncertainty of Measurement (± NTU)	Coverage Factor k
0.1	0.16	0.022	2.00
20	20.0	0.38	2.00
100	99.8	0.70	2.00
800	799	2.1	2.11

Remark - UUC* = Unit Under Calibration
- NTU = Nephelometric Turbidity Units

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)

CORPORATE SERVICES 3 : EQUIPMENT CALIBRATION AND TESTING SERVICES

534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250

TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert.No.: 23MM113
Page.: 1 of 3

Certificate of Calibration

Equipment : Electronic Balance
Manufacturer : Mettler Toledo
Model : XSR205
Serial No. : C210685394
ID No. : UAE.WAO.010/2565
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phakhanong,
Bangkok 10260

Location : Balance Room

Received order : 26 April 2023
Calibration Date : 26 April 2023
Ambient Temperature : 15 °C to 40 °C
Relative Humidity : 30 % to 90 %

Calibrated by : Man Pattanapongpaiboon

Approved by :

() Pornthippa Tameyakul
() Malee Butkruea
(✓) Suwit Imjai

Issue Date : 2 May 2023

The Uncertainties are for a confidence probability of approximately 95%

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Uncontrolled Document



Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-0459OC-2
Procedure used :-

Cert.No.: 23MM113
Page: 2 of 3

Calibration were conducted using in-house calibration procedure CP-OB01 according to direct measurement method against standard weight.

Condition of this result of calibration

1. Reference standard instruments:-

Instruments	Model	Serial No.	ID No.	Test report No.	Due date
1) Standard Weight Set (E2)	15884	24053	70RC007	MM-0010-22	20 Jan 2024

- This certificate is valid only to the item calibrated on date and place of calibration.
- This result of calibration was made on requested at the point specified by customer.
- This certificate is not certified for any commercial transaction.
- This certification is traceable to the International System of Unit.

Result of calibration () Without Adjustment (*) After Adjustment by Internal Calibration

Range capacity :	0 g to 81 g	Resolution	0.00001 g
	81 g to 220 g	Resolution	0.0001 g

Before Adjustment :

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (k)
80	79.99992	+0.00008	0.15	2.00
200	199.9995	+0.0005	0.29	2.00

After Adjustment :

1. Determination of the standard deviation of weighing machine (n = 10)

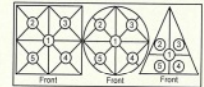
Applied Weight (g)	Standard Deviation of Reading (g)
80	0.000007
200	0.00004

Uncontrolled Document



Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-0459OC-2

Cert.No.: 23MM113
Page: 3 of 3



2. Effect of off center loading

A mass of 100 g was placed to various position on the pan.
The weighing machine reading error obtained is given in the table

Position 1 (g)	Position 2 (g)	Position 3 (g)	Position 4 (g)	Position 5 (g)	Maximum difference between off-center and central loading (g)
-0.0001	-0.0001	0.0000	-0.0001	-0.0001	0.0001

3. Departure from nominal value

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (k)
Unload	0.00000	0.00000	0.014	2.11
0.05	0.04999	+0.00001	0.015	2.09
0.1	0.09999	+0.00001	0.015	2.07
1	1.00000	0.00000	0.018	2.04
5	5.00000	0.00000	0.026	2.00
20	20.00002	-0.00002	0.045	2.00
50	50.00002	-0.00002	0.080	2.00
80	80.00002	-0.00002	0.15	2.00
100	100.00000	0.00000	0.17	2.00
150	150.00000	0.00000	0.29	2.00
200	199.9999	+0.0001	0.29	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

-00-

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL: 0-2717-3000-29 FAX: 0-2719-9484



Cert. No.: 23TM373
Page: 1 of 3

Certificate of Calibration

Equipment : Hot Air Oven
Manufacturer : Memmert
Model : UF 55
Serial No. : B212.0411
ID No. : UAE.WAO.005/2556
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phra Khanong,
Bangkok 10260
Location : Lab Floor 2
Received Order : 11 April 2023
Calibration Date : 11 - 12 April 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Krisda Malee
Approved by :
() Pornthippa Tameyakul
() Malee Butkruea
() Suwit Imjai
Issue Date : 24 April 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3: Equipment Calibration and Testing Services.

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A 0053359



Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2304-0156OC-1

Cert. No.: 23TM373
Page: 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD) and Thermocouple Type T.

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

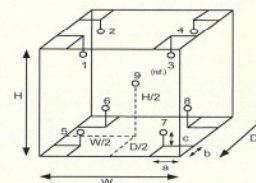
3. This certification is traceable to the International System of Unit.

Result of Calibration : () Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Environment during calibration		
	Beginning	Finished
Temp. (°C)	27	28
REL Humid. (%)	45	44
AC Supply (Volt)	221	220



Probe Installation Details :		Dimension of Chamber :	
a =	5.0 cm	D =	0.50 m
b =	5.0 cm	W =	0.80 m
c =	5.0 cm	H =	0.75 m
		Capacity =	0.30 m³

Ref. Std. ID No.: @ Calibration Point		
Position :	(120 to 180) °C	(104) °C
1	18-20TC-01	20RTD-2/1
2	18-20TC-02	20RTD-2/2
3	18-20TC-03	20RTD-2/3
4	18-20TC-04	20RTD-2/4
5	18-20TC-05	20RTD-2/5
6	18-20TC-06	20RTD-2/6
7	18-20TC-07	20RTD-2/7
8	18-20TC-08	20RTD-2/8
9 (ref.)	18-20TC-09	20RTD-2/9

Uncontrolled Document
A 1136281



Cert. No.: 23TM375
Page: 1 of 3

Certificate of Calibration

Equipment : BOD Incubator
Manufacturer : ARCO
Model : UR-1320
Serial No. : -
ID No. : UAE.WAO.018/2551
Submitted by : United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Lab Floor 2
Received Order : 11 April 2023
Calibration Date : 12 April 2023
Ambient Temperature : $(26 \pm 10) ^\circ\text{C}$
Relative Humidity : $(50 \pm 30) \%$
Calibrated by : Krisda Malee
Approved by :
() Ponthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai
Issue Date : 24 April 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

Uncontrolled Document
A 0053360



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2304-0156OC-2

Cert. No.: 23TM375
Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

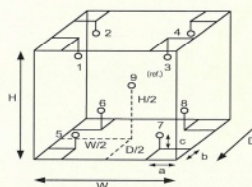
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration		
	Beginning	Finished
Temp. (°C)	28	27
REL Humid. (%)	42	45
AC Supply (Volt)	219	220



Probe Installation Details :

a = 10 cm
b = 10 cm
c = 10 cm

Dimension of Chamber :

D = 0.62 m
W = 1.2 m
H = 1.2 m
Capacity = 0.89 m³

Position :	Ref. Std. ID No.:
1	20RTD-2/1
2	20RTD-2/2
3	20RTD-2/3
4	20RTD-2/4
5	20RTD-2/5
6	20RTD-2/6
7	20RTD-2/7
8	20RTD-2/8
9 (ref.)	20RTD-2/9

Uncontrolled Document
A 1138299



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2304-0156OC-2
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 23TM375
Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor k
20.0	20.0	20.0	0.48	0.42	1.2	2

Calibration Point (°C)	Measured Temperature (°C)									Uncertainty (± °C)
	1	2	3	4	5	6	7	8	9 (ref.)	
20.0	20.040	20.170	20.263	20.093	19.749	19.704	19.920	20.191	20.020	0.66

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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A 1138299



มูลนิธิส่งเสริมพัฒนาอาหาร
ศูนย์บริการห้องปฏิบัติการอาหาร
Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

Verification Certificate

Certificate No.: 2302413-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong, Bangkok 10260

Page 1 of 4

Equipment: HEATING BLOCK DIGESTION
Manufacturer: FOSS
Model: 2520
Serial No.: 91794469
ID No.: UAE.WAS.011/2560
Order No.: 2302413
Operation No.: 2302413-001
Date of Receipt: 28 March 2023
Date of Calibration: 30-31 March 2023

Calibrated by Mr.Nuttapol Niyomchat
Specialist

Approved by

Manager, Division of Calibration Laboratory
Responsible for the Technical Management Team

Date of Issue: 10 April 2023

The uncertainties are for a confidence probability of approximately 95 %.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-C5-009 Revision: 01 Date: 20-04-65

2009 นานาชาติส่งเสริมพัฒนาอาหาร 35 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10110

2009 35 36, Asin Amai Road, Bang Yi Khan Subdistrict, Bang Phai District, Bangkok 10710, Thailand
Tel +66(0) 2462 8668 Fax +66(0) 2462 8545



5.2 The instrument must be assembled correctly

Verify that all tubes are correct connected. If so, write "Y" in the right column of the table immediately following.

Instrument Tubing Connections	Acceptance Criteria	Pass (Y/N)
<p>1. Deionised water in (steam generator) 2. Deionised water in (dilution water) 3. *) Receiver solution in 4. Alkali in 5. Power 6. Not used 7. External titration module 8. Level sensors 9. Cooling water in (tap water) 10. Waste water out (tube drain vessel) 11. Drain 12. Cooling water out (tap water) *) Only on Kjeltac 8200</p>	Visual verification by installer	Y

5.3 The instrument should be assembled and powered up

Connect the distilling unit to the power supply. Perform the start up procedure and check that the expected response is obtained. If so, write "Y" in the right column of the table immediately following.

Action	Expected Response	Pass (Y/N)
Switch on the power	The instruments start up and the self test will run. The sample counter shows the number of analysed samples since first power and the Software Version shows the version of the instruments software.	Y
Turn on the cold water tap	After start-up, Program 1 is loaded and the Analyse menu is displayed.	Y
Press the "Manual" view	No visible reaction	Y
Open the door with the handle, place the test tube and receiver flask in position. Close the door.	The Manual menu is opened	Y
Select Dilution and press Start	Water is added to the tube	Y
Select Alkali and press Start	Alkali is added to the tube	Y
Select Steam and press start	After heating up, steam is entering the tube	Y
Select Drain and press Start	The tube is drained	Y

6 Summary of Deviations/Comments

Deviations from above requirements are specified below and any corrective actions are noted.

Deviation	Action	Comment

7 IQ Documentation

Upon successful completion and recording of all instructions above, sign and date this sheet below. If required by customer, leave one signed copy with instrument.

If customer's internal procedures require further reporting or witnessing of results, execute those procedures as required.

Installed By: Pannipa Onsom
 Company: Foss SEA
 Customer Name: United Analyst and Engineering
 Company: United Analyst and Engineering
 Date completed: July 25, 2022

FOSS

Operation Qualification

Kjeltac™ 8100 Distillation Unit

This OQ applies to Kjeltac 8100 Distillation Unit manufactured by FOSS Analytical. The operation qualification is performed by FOSS trained service personnel.

1 Intended Use

Kjeltac 8100 is intended for laboratory use analyzing parameters as specified in FOSS Analytical Application Notes.

2 Purpose

This procedure is designed to test the function of the instrument according to factory test specifications:

- Alkali volume
- Distillation Accuracy
- Distillation Repeatability

3 Identification

Description	Serial Number
Kjeltac 8100 Distillation Unit, 200-240 V 50/60 Hz	9199052

Dedicated Analytical Solutions

FOSS Analytical AS
69 Slangerupgade
DK-3400 Hillerød
Denmark
Tel +45 7010 3370
Fax +45 7010 3371
E-mail support@foss.dk
Web www.foss.dk

FOSS Analytical AB
Box 70
SE-260 21 Högåns
Sweden
Tel +46 42 361500
Fax +46 42 340349
E-mail support@foss.dk
Web www.foss.dk

4 Performance

4.1 Verify the dispensed volumes of reagents

Note! To verify the dispensed volumes of reagents a triple test should be done to be statistic correct. Then calculate a mean value.

1. Choose "Manual" in the menu. (When starting up the instrument Program 1 is loaded)
2. Open the safety door by pressing **Open** and place a tube in the instrument. Close the safety door.

Water

1. Press **Dilution** and then press **Start**. 80 ml of water will be filled into the tube.
2. Measure the collected water in a graduated measuring glass and note the result in table 1 below.
3. Check acceptance criteria in the table and make the judgment if passed or not.

Note! If the water volume needs to be calibrated, go to 4.8.5 Dilution Pump Calibration in the User Manual.

Alkali

1. Press **Alkali** and then press **Start**. 50 ml of alkali will be filled into the tube.
2. Measure the collected alkali in a graduated measuring glass and note the result in table 1 below.
3. Check acceptance criteria in the table and make the judgment if passed or not.

Table 1 Volume control

Test	Result	Expected result	Passed (Y/N)
Water volume	$\frac{75}{75}{\text{ ml}}$ $\frac{75}{75}{\text{ ml}}$ $\frac{75}{75}{\text{ ml}}$ Mean $\frac{75}{75}{\text{ ml}}$	76- 84 ml	Y
Alkali volume	$\frac{47}{47}{\text{ ml}}$ $\frac{47}{47}{\text{ ml}}$ $\frac{47}{47}{\text{ ml}}$ Mean $\frac{47}{47}{\text{ ml}}$	47- 54 ml	Y

4.2 Verify the distillation procedure, accuracy and precision

The distillation principle is to convert ammonium (NH_4^+) into ammonia (NH_3) by using an alkali (NaOH) and thereafter steam distil it into a receiver flask containing boric acid and titrate with standard acid solution using colorimetric end-point detection. Ammonium sulphate, a substance with known ammonia content, can be used to check the accuracy of the distillation. The recovery is calculated from obtained result.

The way to perform this test will be described in the following.

Chemical Check

Use ammonium sulphate ($\text{NH}_4)_2\text{SO}_4$, purity > 99.5 % *)

Mol. weight = 132.14 g/mol, Nitrogen content in ammonium sulphate (99.5 %) = 21.09% *)

Analysis conditions according to AN 300

Water	80 ml
Alkali	50 ml NaOH (40%w/w)
Receiver solution	30 ml boric acid (4%)
Distillation time	5 minutes
SAfE	5 seconds
Titrant	0.2N HCl

For reagent preparation see Appendix A

1. Start the instrument and run two blanks without chemicals according to above analysis conditions, distil into a receiver flask containing boric acid. Titrate with a standard acid solution using colorimetric end-point detection. If the blanks are less than 0,2 ml continue with the recovery tests:
2. Weigh 0.15 g ammonium sulphate into a tube. Prepare 6 samples (tubes).
3. Run the six samples according to above analysis conditions. Titrate with a standard acid solution using colorimetric end-point detection.
4. Calculate the recovery according to below equations. Expected results of recovery should be 100%±1%.

Recovery test	Result	Expected result	Passed (Y/N)
Blank value (water blank)	1. $\frac{0.00}{0.00}{\text{ ml}}$ 2. $\frac{0.00}{0.00}{\text{ ml}}$	0.05-0.20 ml	Y
Recovery	1. $\frac{100.50}{100.50}{\text{ %}}$ 2. $\frac{100.50}{100.50}{\text{ %}}$ 3. $\frac{100.45}{100.45}{\text{ %}}$ 4. $\frac{99.91}{99.91}{\text{ %}}$ 5. $\frac{99.92}{99.92}{\text{ %}}$ 6. $\frac{100.01}{100.01}{\text{ %}}$		
Accuracy	Mean Value: $\frac{100.07}{100.07}$	99-101%	Y
Precision	SD: $\frac{0.552}{0.552}$	SD <1%	Y

*) **Note!** Please also note that the below calculations must be adjusted if other purity levels of ammonium salts are used. A certificate from the chemical supplier should be available

Purity	Nitrogen content
99,5%	21.09%
99,6%	21.12%
99,7%	21.14%
99,8%	21.16%
99,9%	21.18%

$$\% \text{ Nitrogen} = \frac{(ml_{\text{sample}} - ml_{\text{blank}}) \times N \times 14,007 \times 100}{mg_{\text{sample}}} \quad \frac{0.1095}{21.72}$$

N = Normality of titrant to 4 places of decimal.

$$\% \text{ Recovery} = \frac{\% \text{ Nitrogen}}{21.09} \times 100$$

mg sample

- ① 0.153g 23.56
②
③
④
⑤
⑥
⑦
⑧

5 Summary of Deviations/Comments

Deviations from above requirements are specified below and any corrective actions are noted.

Deviation	Action	Comment

6 OQ Documentation

Upon successful completion of tests above, sign and date this sheet below. If required by customer, leave one signed copy with instrument.

If customer's internal procedures require further reporting or witnessing of results, execute those procedures as required.

Performed By: _____

Company: _____

Customer Name: _____

Company: _____

Date completed: _____

7 Appendix A

7.1 Preparation of Reagents

7.1.1 Alkali

To convert ammonium into ammonia an excess of sodium hydroxide is necessary.

Use 400 g NaOH per litre of solution. Commercially available in concentrations up to 50 %. Do not use concentrations above 40 % as this will lead to crystal formation impairing the function of the pumps. If you can only buy concentrations > 40 %, dilute it before use.

7.1.2 Titrant acid, determination of concentration

To be able to achieve accurate nitrogen / protein results, one must be quite sure that the HCl (hydrochloric acid) concentration is what it is supposed to be. A titration against a predetermined solution of sodium carbonate as described below is thus necessary. Incorrect HCl concentration can otherwise cause substantial errors.

• Standard substance

Weigh approx. 10 g of anhydrous sodium carbonate (Na_2CO_3). Use a mortar to make a fine powder. Dry it for 1 h at 265 °C or 2 h at 200 °C. After cooling in a desiccator, transfer the sodium carbonate to a beaker with a tight lid. Store it in a desiccator.

• Indicator solutions

Dissolve 0.1 g methyl red in 100 ml methanol. Dissolve 0.1 g bromocresol green in 100 ml methanol.

• Procedure

Weigh approx. 0.4 g of the standard substance, using an analytical balance, note the weight (W_1). Transfer the sodium carbonate to a receiver flask and add 40 ml of H_2O (distilled or deionized). Add 8 drops from each of the indicator solutions. Titrate to pink. Note the amount in ml used (A_1). Boil this solution for a few minutes. The solution will turn green. Cool rapidly to room temperature under running water. Continue the titration until the next pink colour change occurs. Note also this volume (A_2). Boil the solution for a few minutes. Cool rapidly to room temperature under running water. Continue the titration until the next pink colour occurs. Note also this volume (A_3).

Note! Temperature changes will influence the volume and the concentration of the titrant solution. The working temperature of the titrant should approximate that of its temperature during standardization. If temperature corrections are necessary, sufficient accuracy may be obtained by use of a correction table. (AOAC 942.25)

7.2 Calculation

$$\text{Molarity (M)} = \frac{18,870 \times W_1}{(A_1 + A_2 + A_3)}$$

Note! Concentration must be accurate to four digits, i.e. 0.2000 M.

Note! The colour change of this official procedure (AOAC 936.15) may be difficult to see, therefore a pH meter or a mixed indicator (e.g. 0.1 g Methyl red and 0.1 g Bromocresol green in 100 ml methanol) will make it much easier to perform.

7.3 Receiver Solution

Boric acid 4 % with bromocresol green / methyl red indicator solution

In order to obtain accurate results the receiver solution is adjusted so that a small (0.05-0.20 ml) positive blank is obtained when running a blank sample. The 4 % boric acid receiver solution is prepared by dissolving 400 g of boric acid in about 5-6 l very hot deionized water. Mix and add more hot deionized water to a volume of about 9 l. Cool the solution to room temperature and add 100 ml of bromocresol green solution (100 mg in 100 ml methanol) and 70 ml of methyl red solution (100 mg in 100 ml of methanol). Dilute to 10 l with deionized water and mix carefully.

Note! The addition of alkali is to achieve a positive blank value. This should, however, be kept between 0.05 - 0.20 ml titrant, to obtain good repeatability when testing blanks.

Adjustment of the boric acid is made by the following procedure:

1. Transfer 25 ml boric acid solution to a receiver flask and add 100 ml of distilled water. If the solution in the flask is still red, titrate with 0.1 M sodium hydroxide solution until a neutral grey colour is obtained. Calculate the amount of sodium hydroxide solution necessary to adjust the boric acid solution in the 10 l flask with the formula: ml 1.0 M alkali = ml titrant x 40
2. Add the calculated amount of 1.0 M alkali solution to the boric acid solution. Mix.
3. To check proceed as follows using 25 ml of the boric acid solution. Run a blank. If the value of this blank is high (0.5 ml of 0.2 M HCl) the boric acid is incorrectly adjusted. This might create irregular blanks. For correction add HCl directly into the boric acid tank, mix it carefully and repeat until a reading of 0.05 - 0.20 ml HCl is obtained. If a positive blank is not achieved, add further small quantities of 1 M NaOH and repeat the check until a satisfactory value is achieved.

FOSS

Performance Qualification

Kjeltec™ 8100 Distillation Unit Tecator™ 2508/2520 Digestor

1 Scope

This PQ applies to the Digestion system 2508/2520 (including exhaust and scrubber unit) and Kjeltec 8100 Distillation Unit manufactured by FOSS Analytical. The user of the instrument performs the PQ.

2 Intended Use

The Digestion system (including exhaust and scrubber) and Kjeltec 8100 Distillation Unit are intended for laboratory use analyzing parameters as specified in FOSS Application Notes.

3 Purpose

The guidelines are intended to assist the user in successfully developing Performance Qualifications for the specific application(s) to which the instrument is applied.

The Performance Qualification (PQ) includes the process of demonstrating that the Digestion system 2508/2520 (including exhaust and scrubber unit) and the Kjeltec 8100 Distillation unit consistently perform according to a specification appropriate for its routine use. Main activities in the PQ phase are:

- Preventive maintenance
- On-going verification tests

This document suggests routines to fulfill the requirements for an acceptable PQ but the final procedure should be adapted to local routines for similar equipment.

4 Definition of Test Procedures

4.1 Preventive Maintenance

Maintenance of the Kjeltec 8100 should be performed according to the instructions in manual, see User Manual Kjeltec 8100/8200 Distillation Unit, chapter 5. Maintenance. A yearly service is recommended (service agreement).

Maintenance of the Digestion block (including exhaust and scrubber) should be performed according to instruction in the user manual, see User Manual Tecator Digestor, chapter 5. Maintenance.

Dedicated Analytical Solutions

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69 Slangerupgade
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FOSS Analytical AB
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Sweden
Tel +46 42 361500
Fax +46 42 340349
E-mail support@foss.se
Web www.foss.se

4.2 Ongoing Qualification Tests

Block Temperature

The temperature for the digestion is limited by the boiling point for the sulphuric acid, this can be increased by adding a salt (K_2SO_4) to the digestion mixture. It's important that the optimal ratio between acid and salt is kept; please follow recommendation in AN 300 or suggested procedures for a specific kind of sample material.

The block temperature itself can be controlled external by inserting a temperature probe in the intended hole in the aluminium block (front row of holes).

Use the reagents and method procedure specified in AN 300. Use only reagents of recognized analytical grade, unless otherwise specified and distilled or demineralised water or water of equivalent purity.

Suggested standard material for internal quality control:

Ammonium sulphate $[(\text{NH}_4)_2\text{SO}_4]$, min. 99.5 % (mass fraction), with certified purity.

Note: The above chemical is usually readily available with a certificate specifying the purity.

Alternatively ammonium iron(II) sulphate, $(\text{NH}_4)_2\text{Fe}(\text{SO}_4)_2 \times 6 \text{H}_2\text{O}$, with certified purity may be used.

Tryptophan ($\text{C}_{11}\text{H}_{12}\text{N}_2\text{O}_2$), minimum assay 99 % (mass fraction). Nitrogen content 137.2 g/kg. Do not dry in an oven before use.

Acetanilide ($\text{C}_8\text{H}_9\text{NO}$), minimum assay 99 % (mass fraction). Nitrogen content 103.6 g/kg. Do not dry in an oven before use.

Sucrose, ($\text{C}_{12}\text{H}_{22}\text{O}_{11}$), with a nitrogen content of not more than 0.002 % (mass fraction). Do not dry in an oven before use.

Blank Tests

Carry out a blank test following the currently used procedure for digestion, distillation and titration taking 2 ml of water and about 0.7 g of sucrose instead of the test portion. Keep a record of blank values. If blank values change, identify the cause.

Note: The amount of titrant used in the blank test should always be greater than 0.0 ml. Blanks within the same laboratory should be consistent across time.

4.3 Recovery Tests

Regularly run recovery studies to check the accuracy of procedure and equipment:

- **Nitrogen loss.** - Use 0.12 g ammonium sulphate and 0.67 g sucrose per flask weighted to the nearest 0.1 mg. Add all other reagents as stated in the method currently used (Kjeltabs, H_2SO_4 , etc). Digest and distil under same conditions as for sample. Recoveries shall be >99 %.
- **Digestion efficiency.** - Use a test portion of minimum 0.15 g of tryptophan or acetanilide and 0.67 g sucrose per flask weighted to the nearest 0.1 mg. Determine the nitrogen content according to the current procedure in use. The recoveries of tryptophan shall be >98.5 %; the recoveries of acetanilide shall be >99.5 %.
- **Distillation and titration efficiency.** - Distil 0.10 - 0.15 g ± 0.0001 g ammonium sulphate, omitting the digestion step. The recoveries should be >99.5 %.

Note: Results less than 98.5 % or more than 101.0 % in either of the recovery tests indicate failures in the procedure and/or inaccurate concentration of the standard volumetric hydrochloric acid solution (should be adjusted to four decimals accuracy according to procedure in AN 300)

External Quality Control Program

It is recommended to participate in an external quality control program, such a proficiency program or ring test, with equivalent sample material as analysed within the laboratory.

Calculation and Expression of Results

$$w_N = \frac{14.007(V_s - V_b)N \times 100\%}{m}$$

Where:

w_N is the nitrogen content of the sample, expressed as a percentage by mass.

V_s is the numerical value of the volume of the hydrochloric acid standard volumetric solution) used in the sample test, in milliliters, expressed to the nearest 0.05 ml.

V_b is the numerical value of the volume of the hydrochloric acid standard volumetric solution used in the blank test, in milliliters, expressed to the nearest 0.05 ml.

N is the numerical value of the exact normality of the hydrochloric acid standard volumetric solution, expressed to four decimal places.

m is the numerical value of the mass of the test portion, in milligrams, expressed to the nearest 1 mg for sample weights >1 g or to the nearest 0.1 mg for sample weights <1 g.

5 Maintenance

5.1 Maintenance Kjeltect™ 8100

See instructions in User Manual - Kjeltect 8100/8200, chapter 5 Maintenance.

5.2 Maintenance Tecator™ Digestor

See instructions in User Manual - Tecator Digestor, chapter 5 Maintenance.

6 The Maintenance Record Charts

This record charts are provided to assist you in keeping your system in good working order. Please make copies and use them regularly as they can often help us to help you in the unlikely event a system malfunction.

CERTIFICATE OF CALIBRATION

Certificate No. : SP22-016

Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)

Address : 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong,
Bangkok 10260

Location of calibration : Laboratory 315

Equipment : UV-Vis Spectrophotometer

Manufacturer : Agilent Technologies

Model : Cary 60

Serial No. : MY15410009

ID No. : N/A

Received Date : 23 May 2022

Calibration Date : 23 May 2022

Issue Date : 26 May 2022

Condition Instrument : Good

Calibrated by :

Approved by :

Technical Manager

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °C

Relative humidity 55 ± 20 %RH

Calibration method : In-house method CP-01 Based on ASTM E275-08

Certified Reference Materials :

Material	Serial No.	Certificate No.	Due date
Absorbance Standard set	25760	95935	22 October 2023
Absorbance Standard set	25757	95929	22 October 2023
Wavelength Standard set	25806	95916	22 October 2023
Wavelength Standard set	25758	95915	22 October 2023

Traceability : This certification is traceable to the International System of Unit maintained at National -

Institute of Standards and Technology (NIST) through Sarna Scientific Limited

Spectral Band Width of UUC : 1.5 nm.

Scan Speed of UUC : 90 nm/min

Scan Interval of UUC : 0.15 nm.

Resolution of UUC : Photometric 0.0001 Abs.

Wavelength 0.1 nm.

REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 3 of 5

Calibration Results : Without adjustment

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor k
420	0.0000	0.0000	0.0000	0.0028	2.00
	0.5787	0.5755	0.0032	0.0031	2.00
	1.0490	1.0436	0.0054	0.0029	2.00
	2.1900	2.1847	0.0053	0.0075	2.00
440	0.0000	0.0000	0.0000	0.0028	2.00
	0.5607	0.5588	0.0019	0.0034	2.00
	1.0247	1.0232	0.0015	0.0035	2.00
	2.1229	2.1211	0.0018	0.0082	2.00
465	0.0000	0.0000	0.0000	0.0028	2.00
	0.5236	0.5197	0.0039	0.0029	2.00
	0.9634	0.9625	0.0009	0.0028	2.00
	1.9763	1.9752	0.0011	0.0070	2.00
546.1	0.0000	-0.0001	0.0001	0.0028	2.00
	0.5191	0.5171	0.0020	0.0031	2.00
	1.0003	0.9984	0.0019	0.0033	2.00
	1.9987	1.9946	0.0041	0.0084	2.00
590	0.0000	0.0000	0.0000	0.0028	2.00
	0.5523	0.5509	0.0014	0.0030	2.00
	1.0809	1.0799	0.0010	0.0029	2.00
	2.0391	2.0329	0.0062	0.0080	2.00
635	0.0000	0.0000	0.0000	0.0028	2.00
	0.5601	0.5584	0.0017	0.0031	2.00
	1.0512	1.0498	0.0014	0.0029	2.00
	1.9294	1.9265	0.0029	0.0082	2.00



REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 4 of 5

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor k
235	0.0000	0.0001	-0.0001	0.0050	2.00
	0.7478	0.7421	0.0057	0.0056	2.00
257	0.0000	0.0000	0.0000	0.0050	2.00
	0.8686	0.8619	0.0067	0.0059	2.00
313	0.0000	0.0000	0.0000	0.0050	2.00
	0.2912	0.2896	0.0016	0.0051	2.00
350	0.0000	0.0000	0.0000	0.0050	2.00
	0.6448	0.6403	0.0045	0.0055	2.00

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PM-108-02 R01 1/11/2021



REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 5 of 5

Wavelength Accuracy :

CRMs Values (nm.)	UUC Reading (nm.)	Correction (nm.)	Uncertainty (nm.)	Coverage factor k
241.72	242.0	-0.28	0.18	2.00
279.45	279.5	-0.05	0.18	2.00
287.81	287.5	0.31	0.18	2.00
334.06	333.5	0.56	0.18	2.00
360.93	360.5	0.43	0.18	2.00
418.59	418.0	0.59	0.18	2.00
445.94	445.4	0.54	0.18	2.00
453.66	453.2	0.46	0.18	2.00
460.02	459.7	0.32	0.18	2.00
536.59	536.2	0.39	0.18	2.00
637.98	638.3	-0.32	0.18	2.00
431.38	431.0	0.38	0.18	2.00
472.50	472.5	0.00	0.18	2.00
513.47	513.5	-0.03	0.18	2.00
528.88	528.5	0.38	0.18	2.00
573.17	573.0	0.17	0.18	2.00
585.35	585.0	0.35	0.20	2.00
684.40	684.7	-0.30	0.18	2.00
740.72	740.8	-0.08	0.20	2.00
748.55	748.5	0.05	0.18	2.00
807.03	807.3	-0.27	0.18	2.00
879.28	879.0	0.28	0.18	2.00

Remark : - UUC = Unit Under Calibration

- N/A = Not Available

- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor k,

which for a normal distribution corresponds to a coverage probability of approximately 95%

- * Indicates non TISI accredited

- End of Certificate - Uncontrolled Document

PM-108-02 R01 1/11/2021



CERTIFICATE OF CALIBRATION

Certificate No. : SP23-007

Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)

Address : 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong, Bangkok 10260

Location of calibration : Laboratory 315

Equipment : UV-Vis Spectrophotometer

Manufacturer : Hitachi

Model : U-1900

Serial No. : 2021-064

ID No. : UAE.WAS.006/2552

Received Date : 6 January 2023

Calibration Date : 6 January 2023

Issue Date : 10 January 2023

Condition Instrument : Used

Calibrated by :

Approved by :

Technical Manager

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

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PM-108-02 R01 1/11/2021



REPORT OF CALIBRATION

Certificate No. : SP23-007

Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °C

Relative humidity 55 ± 20 %RH

Calibration method : In-house method CP-01 Based on ASTM E275-08

Certified Reference Materials :

Material	Serial No.	Certificate No.	Due date
Absorbance Standard set	25760	95935	22 October 2023
Absorbance Standard set	25757	95929	22 October 2023
Wavelength Standard set	25806	95916	22 October 2023
Wavelength Standard set	25758	95915	22 October 2023

Traceability This certification is traceable to the International System of Unit maintained at National -

Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 4.0 nm.

Scan Speed of UUC : 200 nm/min

Scan Interval of UUC : 0.1 nm.


Resolution of UUC : Photometric 0.001 Abs.

Wavelength 0.1 nm.

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PM-108-02 R01 1/11/2021

DQE Services Co.,Ltd.
32 Soi Ladprao-Wanghin 55, Ladprao-Wanghin Rd., Ladprao, Bangkok 10230
Phone : +66 (0)2 538 2054, Email : dqeservicesinfo@gmail.com


ISO 17025:2017
CALIBRATION DATA

REPORT OF CALIBRATION

Certificate No. : SP23-007Page 3 of 5


Calibration Results : Without adjustment

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor k
420	0.0000	0.000	0.0000	0.0028	2.00
	0.5787	0.575	0.0037	0.0031	2.00
	1.0490	1.044	0.0050	0.0029	2.00
	2.1900	2.181	0.0090	0.0080	2.00
440	0.0000	0.000	0.0000	0.0028	2.00
	0.5607	0.558	0.0027	0.0034	2.00
	1.0247	1.021	0.0037	0.0035	2.00
	2.1229	2.115	0.0079	0.0081	2.00
465	0.0000	0.000	0.0000	0.0028	2.00
	0.5236	0.520	0.0036	0.0030	2.00
	0.9634	0.961	0.0024	0.0029	2.00
	1.9763	1.968	0.0083	0.0070	2.00
546.1	0.0000	0.000	0.0000	0.0028	2.00
	0.5191	0.518	0.0011	0.0031	2.00
	1.0003	1.000	0.0003	0.0033	2.00
	1.9987	1.993	0.0057	0.0084	2.00
590	0.0000	0.000	0.0000	0.0028	2.00
	0.5523	0.552	0.0003	0.0030	2.00
	1.0809	1.082	-0.0011	0.0030	2.00
	2.0391	2.031	0.0081	0.0080	2.00
635	0.0000	0.000	0.0000	0.0028	2.00
	0.5601	0.562	-0.0019	0.0032	2.00
	1.0512	1.052	-0.0008	0.0030	2.00
	1.9294	1.923	0.0064	0.0079	2.00

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DQE Services Co.,Ltd.
32 Soi Ladprao-Wanghin 55, Ladprao-Wanghin Rd., Ladprao, Bangkok 10230
Phone : +66 (0)2 538 2054, Email : dqeservicesinfo@gmail.com


ISO 17025:2017
CALIBRATION DATA

REPORT OF CALIBRATION


Certificate No. : SP23-007Page 4 of 5

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor k
235	0.0000	0.000	0.0000	0.0050	2.00
	0.7478	0.743	0.0048	0.0057	2.00
257	0.0000	0.000	0.0000	0.0050	2.00
	0.8686	0.861	0.0076	0.0059	2.00
313	0.0000	0.000	0.0000	0.0050	2.00
	0.2912	0.291	0.0002	0.0051	2.00
350	0.0000	0.000	0.0000	0.0050	2.00
	0.6448	0.639	0.0058	0.0055	2.00

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DQE Services Co.,Ltd.
32 Soi Ladprao-Wanghin 55, Ladprao-Wanghin Rd., Ladprao, Bangkok 10230
Phone : +66 (0)2 538 2054, Email : dqeservicesinfo@gmail.com


ISO 17025:2017
CALIBRATION DATA

REPORT OF CALIBRATION

Certificate No. : SP23-007Page 5 of 5

Wavelength Accuracy :

CRMs Values (nm.)	UUC Reading (nm.)	Correction (nm.)	Uncertainty (nm.)	Coverage factor k
241.54	240.8	0.74	0.18	2.00
279.40	278.5	0.90	0.18	2.00
288.70	288.0	0.70	0.18	2.00
334.22	333.5	0.72	0.18	2.00
361.26	360.5	0.76	0.18	2.00
418.48	417.8	0.68	0.21	2.00
446.70	445.9	0.80	0.18	2.00
453.20	452.5	0.70	0.18	2.00
460.06	459.5	0.56	0.18	2.00
536.90	536.0	0.90	0.18	2.00
637.94	637.1	0.84	0.18	2.00
440.74	440.0	0.74	0.18	2.00
472.22	471.5	0.72	0.18	2.00
513.70	513.0	0.70	0.18	2.00
528.72	528.0	0.72	0.18	2.00
574.60	574.0	0.60	0.18	2.00
585.48	584.6	0.88	0.20	2.00
684.63	684.0	0.63	0.18	2.00
740.27	740.0	0.27	0.20	2.00
748.28	747.5	0.78	0.18	2.00
807.16	806.5	0.66	0.18	2.00
879.70	879.0	0.70	0.18	2.00

Remark : - UUC = Unit Under Calibration
- N/A = Not Available
- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor k ,
which for a normal distribution corresponds to a coverage probability of approximately 95%
- * Indicates non TISI accredited

- End of Certificate -

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484


ISO 17025:2017
CALIBRATION DATA

Certificate of Calibration

Cert. No.: 23TM378Page : 1 of 3

Equipment : Incubator

Manufacturer : Memmert

Model : IPP 260

Serial No. : V615.0187

ID No. : UAE.MIC.003/2559

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udornsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 11 April 2023
Calibration Date : 12 April 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : Preecha Hlahib

Approved by :
() Pornthippa Tameyakul
(/) Malee Butkruea
() Suwit Imjai

Issue Date : 24 April 2023

The Uncertainties are for a confidence probability of approximately 95%
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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

Uncontrolled Document



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0155OC-1

Cert. No.: 23TM378
Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY49001451	23LM27	25 Feb 2024

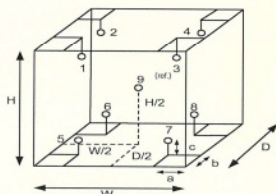
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available



Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm

Dimension of Chamber :

D = 0.50 m
W = 0.64 m
H = 0.80 m
Capacity = 0.26 m³

Environment during calibration		
	Beginning	Finished
Temp. (°C)	25	26
REL.Humid. (%)	57	61
AC Supply (Volt)	220	220

Position :	Ref. Std. ID No.:
1	19RTD-2/1
2	19RTD-2/2
3	19RTD-2/3
4	19RTD-2/4
5	19RTD-2/5
6	19RTD-2/6
7	19RTD-2/7
8	19RTD-2/8
9 (ref.)	19RTD-2/9

Uncontrolled Document



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0155OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 23TM378
Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor k
35.0	35.0	35.0	0.052	0.53	0.60	2

Calibration Point (°C)	Measured Temperature (°C)									Uncertainty (± °C)
	1	2	3	4	5	6	7	8	9 (ref.)	
35.0	35.092	35.148	34.817	35.149	34.894	35.323	34.773	35.058	34.802	0.30

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

-o0o-

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
53/44 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM729
Page : 1 of 3

Certificate of Calibration

Equipment : Incubator

Manufacturer : Memmert

Model : IPP 260

Serial No. : V618.0033

ID No. : UAE.MIC.021/2561

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory (302)

Received Order : 27 April 2023

Calibration Date : 27 April 2023

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Tawatchai Pama

Approved by :

() Ponthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 11 May 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

Uncontrolled Document



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0461OC-7

Cert. No.: 23TM729
Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).
The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY57013711	22LM93	02 Jul 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

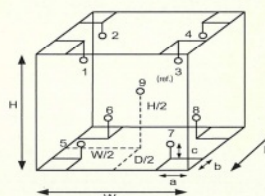
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Environment during calibration		
	Beginning	Finished
Temp. (°C)	20	21
REL.Humid. (%)	72	77
AC Supply (Volt)	230	231



Probe Installation Details :

a = 10 cm
b = 10 cm
c = 10 cm

Dimension of Chamber :

D = 0.50 m
W = 0.64 m
H = 0.80 m
Capacity = 0.26 m³

Position :	Ref. Std. ID No.:
1	18-18RTD-01
2	18-18RTD-02
3	18-18RTD-03
4	18-18RTD-04
5	18-18RTD-05
6	18-18RTD-10
7	18-18RTD-07
8	22-18RTD-08
9 (ref.)	18-18RTD-09

Uncontrolled Document



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-04610C-7
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 23TM729
Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor k
22.0	22.0	22.0	0.058	0.11	0.19	2
44.0	44.0	44.0	0.066	0.50	0.87	2

Calibration Point (°C)	Measured Temperature (°C)									Uncertainty (± °C)
	Position									
	1	2	3	4	5	6	7	8	9 (ref.)	
22.0	22.009	22.038	21.971	22.005	22.004	22.009	21.941	21.959	22.022	0.30
44.0	44.393	44.447	44.029	44.204	43.899	43.895	43.637	43.923	44.085	0.30

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM193
Page : 1 of 3

Certificate of Calibration

Equipment : Water Bath
Manufacturer : Memmert
Model : WNE 14
Serial No. : L416.0606
ID No. : UAE.MIC.002/2560
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory
Received Order : 15 February 2023
Calibration Date : 15 February 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Suwit Imjai

Approved by : 
() Pornthippa Tameyakul
(/) Malee Butkruea

Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

Uncontrolled Document



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2302-02950C-2
Procedure Used :-

Cert. No.: 23TM193
Page : 2 of 3

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

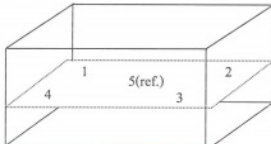
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

	Environmental		AC Voltage Supply
	(°C)	(%R.H.)	
Beginning of Calibration	22	65	231
Finished of Calibration	23	61	231



Front

Position :	Ref. Std. ID No.:
1	4804539-001
2	4804539-002
3	4804539-003
4	4804539-004
5(ref.)	4804539-005

Uncontrolled Document



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2302-02950C-2
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 23TM193
Page : 3 of 3

Calibration point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Average* Standard Reading (°C)				
			Position				
			1	2	3	4	5 (ref.)
44.5	44.5	44.5	44.453	44.437	44.428	44.477	44.459

Calibration point (°C)	Uniformity (°C)	Stability (± °C)	Uncertainty (± °C)	Coverage Factor k
44.5	0.079	0.038	0.15	2

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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Cert. No.: 23TM194
Page : 1 of 3

Certificate of Calibration

Equipment : Water Bath
Manufacturer : Memmert
Model : WNE 14
Serial No. : L416.0612
ID No. : UAE.MIC.003/2560
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory
Received Order : 15 February 2023
Calibration Date : 15 February 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Suwit Imjai
Approved by :
() Ponthippa Tameyakul
(✓) Malee Butkruea
Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95%

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Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2302-0295OC-3

Cert. No.: 23TM194
Page : 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

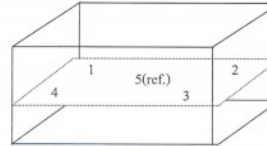
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

	Environmental		AC Voltage Supply (Volt)
	(°C)	(%R.H.)	
Beginning of Calibration	22	65	231
Finished of Calibration	22	63	230



Front

Position :	Ref. Std. ID No.:
1	4804539-001
2	4804539-002
3	4804539-003
4	4804539-004
5(ref.)	4804539-005

Uncontrolled Document



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2302-0295OC-3
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 23TM194
Page : 3 of 3

Calibration point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Average* Standard Reading (°C)				
			Position				
			1	2	3	4	5 (ref.)
44.5	44.5	44.6	44.520	44.509	44.498	44.552	44.530

Calibration point (°C)	Uniformity (°C)	Stability (± °C)	Uncertainty (± °C)	Coverage Factor k
44.5	0.077	0.037	0.15	2

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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Uncontrolled Document



Cert. No.: 23TM763
Page : 1 of 3

Certificate of Calibration

Equipment : Autoclave
Manufacturer : ALP
Model : CL-40L
Serial No. : 808763
ID No. : UAE.MIC.026/2563
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory (301)
Received Order : 27 April 2023
Calibration Date : 27 April 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Preecha Hiahib
Approved by :
() Ponthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai
Issue Date : 11 May 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3: Equipment Calibration and Testing Services.

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Equipment : Autoclave
 Condition As-Received : Used Item
 Reference : 2304-04610C-2
 Certificate No.: 23TM763
 Page : 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT03 according to direct measurement method with Data Acquisition which connected with Thermocouple Type T
 The temperature scale used was based on ITS-90.

Condition of this result of calibration

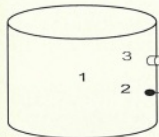
1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

- This certificate is valid only to the item calibrated on date and place of calibration.
- This certification is traceable to the International System of Unit.
- This result of calibration covers laboratory autoclaves for the sterilization of goods and material which could be infected with organisms categorized as Hazard Group 1, 2 and 3**
- (** = Categorization of pathogens according to hazard and categories of containment, second edition, 1990)
 It does not cover autoclaves for use with material infect with organisms in Hazard Group 4, for which complete containment and sterilization of infected condensate is considered to be essential.
 This result of calibration does not apply to sterilizers or disinfectors used for medical, dental, pharmaceutical or veterinary purposes which are directly concerned with patient care, or those used for fabrics subjected to sterilization which are required to be dry at the end of cycle.

Result of Calibration :- (°) Without Adjustment

Function of UUC* : Temperature Source



	Environmental		
	(°C)	(%R.H.)	(Volt)
Beginning of Calibration	27	60	220
Finished of Calibration	27	58	220

Position	Description	Ref. Std. ID No.:
1 =	Center of chamber	18-20TC-04
2 =	Temperature sensor	18-20TC-05
3 =	Exhaust port	18-20TC-06

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Equipment : Autoclave
 Condition As-Received : Used Item
 Reference : 2304-04610C-2
 Certificate No.: 23TM763
 Page : 3 of 3

Result of Calibration :- (°) Without Adjustment

Function of UUC* : Temperature Source

Operating parameter Set : Temperature = 115.0 °C
 Sterilization period = 15 minute

UUC* Setting (°C)	UUC* Reading (°C)	Position	Average* Standard Reading (°C)	Stability (± °C)	Pressure Reading (MPa)	Uncertainty (± °C)	Coverage Factor k
115.0	115.0	1	115.213	0.22	0.08	0.75	2
		2	115.166				
		3	115.260				

Operating parameter Set : Temperature = 121.0 °C
 Sterilization period = 30 minute

UUC* Setting (°C)	UUC* Reading (°C)	Position	Average* Standard Reading (°C)	Stability (± °C)	Pressure Reading (MPa)	Uncertainty (± °C)	Coverage Factor k
121.0	121.0	1	121.260	0.29	1.1	0.75	2
		2	121.224				
		3	121.284				

Average* : The average of 30 values in each position.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

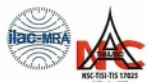
UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k, providing a level of confidence of approximately 95 %.

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Certificate of Calibration

Equipment : Autoclave
 Model : CL-40L
 Serial No. (or ID.): 810010
 Manufacturer : ALP
 Condition : In Condition
 Certificate No.: C11230106
 Issued Date : 11 June 2023
 Job No.: KSPR2308770
 Page: 1 of 4

Customer : United Analyst and Engineering Consultant Company Limited.
 3 Soi Udomsuk 41 Sukhumvit Road,
 Bangkok, Prakanong, Bangkok 10260 Thailand.

Environment Condition: Temperature: 22 °C ± 0.8 °C
 Humidity: 58 %RH ± 4.0 %RH
 Voltage: 229 VAC ± 1.3 VAC

Calibration Place: United Analyst and Engineering Consultant Company Limited. (301 Room)
 3 Soi Udomsuk 41 Sukhumvit Road,
 Bangkok, Prakanong, Bangkok 10260 Thailand.

Calibration By: Mr. Amornthep Phumphi
 Calibration Date: 09 June 2023

The Method used: In house method, CAL-WI-18, base on BS 2646 : Part 5

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through Quality reborn Co., Ltd.
 Certificate No.QR23-0086

Person in charge

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
 The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
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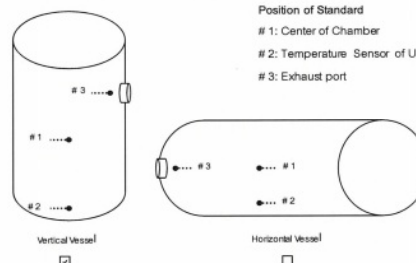
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Certificate No.: C11230106 Page: 2 of 4

Position of Standard
 #1: Center of Chamber
 #2: Temperature Sensor of UUC
 #3: Exhaust port



Standard Installation Locations

Standard Locations (#1): Geometric center of the chamber
 Standard Locations (#2): Distance from temperature sensor of UUC 2 (cm.)
 Standard Locations (#3): Distance from the wall 5 (cm.)

Position of Std	#1	#2	#3
Channel of Logger	4	5	6

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

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Calibration Results:

Certificate No.: C11230106

Page: 3 of 4

Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 115.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	115.34	0.34	0.35
#2	115.43	0.43	0.35
#3	115.43	0.43	0.35

Temperature Distribution

Temperature			Pressure	Measured Temperature at Spread Locations			Uncertainty
Desired (°C)	Setting (°C)	Indicating (°C)	Indicating Mpa	#1 (°C)	#2 (°C)	#3 (°C)	(± °C)*
115	115	115.0	0.08	115.34	115.43	115.43	0.35

Chamber Characterization

Indicating Temperature (°C)	Indicating Pressure Mpa	Measured Stability (± °C)
115.0	0.08	0.15

Note: * Maximum uncertainty of the each position

Record every 10 seconds after reaching steady state or after one achieved complete cycle.

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2533 Sukhumvit Road, Bangkok, Phrakhanong, Bangkok 10260
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CAL-FM-C11-15: 12 Sep 2022

Certificate No.: C11230106

Page: 4 of 4

Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 121.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	121.34	0.34	0.35
#2	121.40	0.40	0.35
#3	121.26	0.26	0.35

Temperature Distribution

Temperature			Pressure	Measured Temperature at Spread Locations			Uncertainty
Desired (°C)	Setting (°C)	Indicating (°C)	Indicating Mpa	#1 (°C)	#2 (°C)	#3 (°C)	(± °C)*
121	121	121.0	0.12	121.34	121.40	121.26	0.35

Chamber Characterization

Indicating Temperature (°C)	Indicating Pressure Mpa	Measured Stability (± °C)
121.0	0.12	0.07

Note: * Maximum uncertainty of the each position

Record every 10 seconds after reaching steady state or after one achieved complete cycle.

The End of Certificate

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CAL-FM-C11-15: 12 Sep 2022



Certificate of Calibration

Equipment: Balance
Model: PX823
Serial No. (or ID.): C236754745
Manufacturer: Ohaus
Condition: New

Certificate No.: C01223732
Issued Date: 09 December 2022
Job No.: KSPR2215576
Page: 1 of 2

Customer: United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udumsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phrakhanong District, Bangkok, THAILAND 10260

Environment Condition: Temperature 26 °C ± 0.5 °C
Humidity 53 %RH ± 3.9 %RH

Calibration Place: United Analyst and Engineering Consultant Co., Ltd. (301 Microbiology Room)
3 Soi Udumsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phrakhanong District, Bangkok, THAILAND 10260

Calibration By: Mr. Adisai Maknoi
Calibration Date: 09 December 2022

The Method used: In-house method, CAL-WI-47, based on UKAS Lab 14

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Co., Ltd. Certificate No. C02221785

Person in charge

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
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CAL-FM-C01-14: 12 Sep 2022

Certificate No.: C01223732

Page: 2 of 2

Calibration Results:

Without Adjustment

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

Nominal Test Value		Reference Points (g)				
	200 (g)	A	B	C	D	E
		-	0.000	0.000	0.000	0.000

Repeatability: Determination of the standard deviation of weighing balance., Readability 0.001 (g)

Nominal test value (g)	Standard Deviation
50	0.0004
500	0.0005

Error of indication from nominal or conventional mass value., Readability 0.001 (g)

Nominal Value (g)	Conventional Mass (g)	Displayed Value (g)	Error of Indication (g)	Uncertainty (g)	k
1	1.0000	1.000	0.000	0.0010	2.03
5	5.0001	5.000	0.000	0.0010	2.03
10	10.0001	10.000	0.000	0.0010	2.03
20	20.0001	20.000	0.000	0.0010	2.03
50	50.0001	50.000	0.000	0.0010	2.03
100	100.0001	100.000	0.000	0.0011	2.03
200	200.0004	200.000	0.000	0.0011	2.02
300	300.0005	300.000	-0.001	0.0013	2.01
400	400.0008	400.001	0.000	0.0014	2.01
500	500.0003	500.000	0.000	0.0017	2.00
600	600.0004	600.000	0.000	0.0019	2.00

The End of Certificate

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CAL-FM-C01-14: 12 Sep 2022

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The error of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, UKAS Lab14. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :** ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1 U$), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r U$).
- ; PFA – Probability of False Accept

Authorized signatory

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Statements of conformity:

Without Adjustment

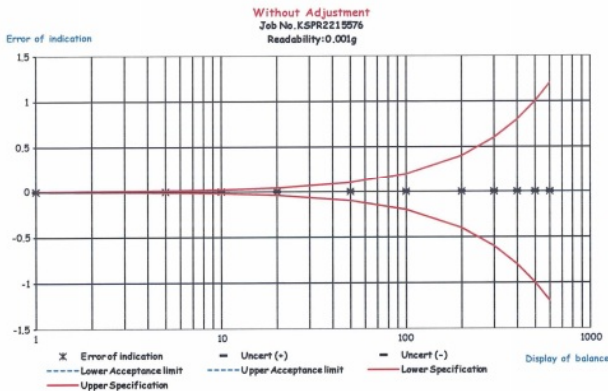
Readability: 0.001 g

Nominal Value g	Error of Indication g	Guard band (w) g	Tolerance (\pm) g	Conformity
1	0.000	0.0010	0.002	Pass
5	0.000	0.0010	0.010	Pass
10	0.000	0.0010	0.020	Pass
20	0.000	0.0010	0.040	Pass
50	0.000	0.0010	0.100	Pass
100	0.000	0.0011	0.200	Pass
200	0.000	0.0011	0.400	Pass
300	-0.001	0.0013	0.600	Pass
400	0.000	0.0014	0.800	Pass
500	0.000	0.0017	1.000	Pass
600	0.000	0.0019	1.200	Pass

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of conformity

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Certificate of Calibration

Equipment: Balance
Model: PX623
Serial No. (or ID.): C236754745 (UAE.MIC.055/2565)
Manufacturer: Ohaus
Condition: In condition

Certificate No.: C01234158
Issued Date: 08 December 2023
Job No.: WO-00011251
Page: 1 of 3

Customer: United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phrakhanong District, Bangkok, THAILAND 10260

Environment Condition: Temperature 25 °C \pm 0.5 °C
Humidity 54 %RH \pm 1.7 %RH

Calibration Place: United Analyst and Engineering Consultant Co., Ltd. (301 Microbiology Room)
3 Soi Udomsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phrakhanong District, Bangkok, THAILAND 10260

Calibration By: Mr. Adisai Maknoi
Calibration Date: 07 December 2023
The Method used: In-house method, CAL-WI-47, based on UKAS Lab 14
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Co., Ltd. Certificate No. C0222534

Person in charge

Authorized signatory

This certificate is issued in the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
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เอกสารไม่ควบคุม

Calibration Results:

Before Adjustment

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

Nominal Test Value 200 (g)					
Reference Points (g)					
A	B	C	D	E	
-	0.000	-0.003	0.000	0.001	

Repeatability: Determination of the standard deviation of weighing balance., Readability 0.001 (g)

Nominal test value (g)	Standard Deviation
50	0.0006
500	0.0008

Error of Indication from nominal or conventional mass value., Readability 0.001 (g)

Nominal Value (g)	Conventional Mass (g)	Displayed Value (g)	Error of Indication (g)	Uncertainty (g)	k
1	1.0000	1.000	0.000	0.0013	2.10
5	5.0001	5.000	0.000	0.0013	2.10
10	10.0001	10.001	0.001	0.0013	2.10
20	20.0000	20.000	0.000	0.0013	2.09
50	50.0001	50.000	0.000	0.0013	2.09
100	100.0001	100.001	0.001	0.0013	2.09
200	200.0004	200.002	0.002	0.0014	2.07
300	300.0005	300.002	0.002	0.0015	2.05
400	400.0006	400.004	0.003	0.0016	2.03
500	500.0006	500.008	0.007	0.0019	2.02
600	600.0007	600.009	0.008	0.0021	2.01

After Adjustment

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

Nominal Test Value 200 (g)					
Reference Points (g)					
A	B	C	D	E	
-	0.001	-0.002	-0.002	0.001	

Repeatability: Determination of the standard deviation of weighing balance., Readability 0.001 (g)

Nominal test value (g)	Standard Deviation
50	0.0006
500	0.0008

Error of Indication from nominal or conventional mass value., Readability 0.001 (g)

Nominal Value (g)	Conventional Mass (g)	Displayed Value (g)	Error of Indication (g)	Uncertainty (g)	k
1	1.0000	1.000	0.000	0.0013	2.10
5	5.0001	5.000	0.000	0.0013	2.10
10	10.0001	10.000	0.000	0.0013	2.10
20	20.0000	20.000	0.000	0.0013	2.10
50	50.0001	50.000	0.000	0.0013	2.10
100	100.0001	100.000	0.000	0.0014	2.09
200	200.0004	200.000	0.000	0.0014	2.07
300	300.0005	300.001	0.001	0.0015	2.05
400	400.0006	400.002	0.001	0.0017	2.04
500	500.0006	500.001	0.000	0.0019	2.02
600	600.0007	600.002	0.001	0.0021	2.01

The End of Certificate

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The error of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, UKAS Lab14. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule : ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
- ; PFA - Probability of False Accept

Authorized signatory

Statements of conformity:

Before Adjustment

Readability: 0.001 g

Nominal Value g	Error of Indication g	Guard band (w) g	Tolerance (±) g	Conformity
1	0.000	0.0013	0.002	Pass
5	0.000	0.0013	0.010	Pass
10	0.001	0.0013	0.020	Pass
20	0.000	0.0013	0.040	Pass
50	0.000	0.0013	0.100	Pass
100	0.001	0.0013	0.200	Pass
200	0.002	0.0014	0.400	Pass
300	0.002	0.0015	0.600	Pass
400	0.003	0.0016	0.800	Pass
500	0.007	0.0019	1.000	Pass
600	0.008	0.0021	1.200	Pass

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

Statements of conformity:

After Adjustment

Readability: 0.001 g

Nominal Value g	Error of Indication g	Guard band (w) g	Tolerance (\pm) g	Conformity
1	0.000	0.0013	0.002	Pass
5	0.000	0.0013	0.010	Pass
10	0.000	0.0013	0.020	Pass
20	0.000	0.0013	0.040	Pass
50	0.000	0.0013	0.100	Pass
100	0.000	0.0014	0.200	Pass
200	0.000	0.0014	0.400	Pass
300	0.001	0.0015	0.600	Pass
400	0.001	0.0017	0.800	Pass
500	0.000	0.0019	1.000	Pass
600	0.001	0.0021	1.200	Pass

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

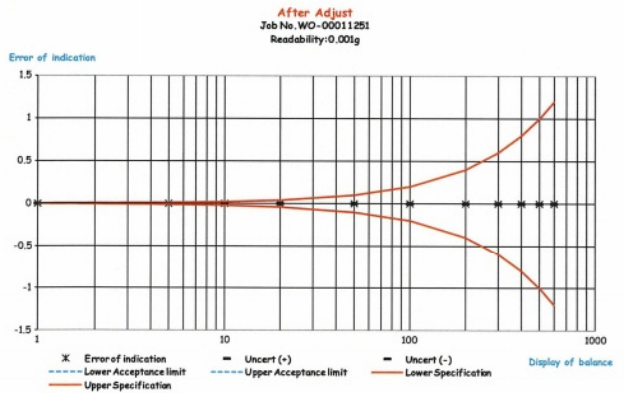
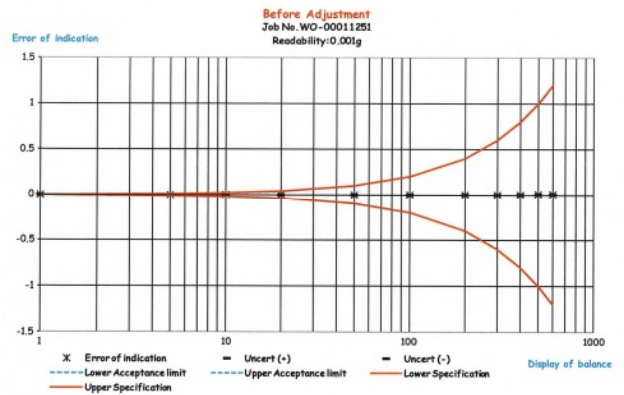
The End of Statements of conformity

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Delivering Growth - in Asia and Beyond.

เอกสารไม่ควบคุม

CAL-FM-C01-14; 12 Sep 2022



เอกสารไม่ควบคุม

ใบตรวจสอบสภาพเครื่องชั่ง

เลขที่ใบงาน: WO-00011251

ชนิดเครื่องมือ: Balance

รุ่น: PX623

หมายเลขเครื่อง: C236754745

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
<input checked="" type="checkbox"/>	<input type="checkbox"/>	1. สายไฟ/Adapter, power supply 220/110V	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	2. ความสมบูรณ์ชุดกระดกกันลม (Cover)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	3. ความสมบูรณ์ชุดของระดับน้ำ	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	4. การปรับระดับของขาตั้งเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	5. การตอบสนองของปุ่มกด	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	6. ความสมบูรณ์ของ Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	7. การแสดงผลของ Display หลังวางน้ำหนัก	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	8. ชุดรองจานชั่ง (Stopper) / pan support	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	9. การทำงานของ Function Internal / External	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	10. ความสะอาดของตัวเครื่องภายนอกและภายใน load cell	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
<input checked="" type="checkbox"/>	<input type="checkbox"/>	11. สภาวะแวดล้อม ณ สถานที่ตั้งเครื่อง	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

หมายเหตุเพิ่มเติมขอแนบไป :

Mr. Adisai Maknoi

Service Engineer

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DKSH Technology Limited
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