

ภาคผนวก ง
เอกสารสอบเทียบเครื่องมือ

รายการใบรับรองสอบเทียบเครื่องมือการวัดสำหรับการวัดค่าทางเคมีและกายภาพ

ใบรับรองการวัดผลการสอบเทียบ									
ลำดับการวัด	ชื่อเครื่องมือการวัด	ผู้สอบเทียบ	วันที่สอบเทียบ	วันที่หมดอายุ	สถานะ				
1	pH Meter	การควบคุมค่า pH	Mettler-Toledo	Seven Easy S20 / 1231155210	National Food Institute, Ministry of Industry, Thailand	2301846-001-01	24 Feb 23	23 Feb 24	-
2	UV-Vis Spectrophotometer	สีตก (Sulfide) เหมะสีตก (Residual Chlorine)	Agilent Technologies	Cary60 G6860A / M11541009	DOE Services Co., Ltd.	SP23-021	20 May 23	19 May 24	-
3	Analytical Balance (Repeatability 0.1 mg)	Oil & Grease (น้ำมันพืช)	Mettler-Toledo	XS8204 / C117635043	National Food Institute, Ministry of Industry, Thailand	2302827-001-01	10 May 23	9 May 24	-
4	Digestor Unit	ฟอสฟอรัส (Total Kjeldahl Nitrogen : TKN)	FOSS TECATOR	2520auto / 91794469	National Food Institute, Ministry of Industry, Thailand	2302113-001-01	30 Mar 23	29 Mar 24	-
5	Analytical Balance (Repeatability 0.01 mg)	ของแข็งแขวนลอย (Suspended Solids : SS) ของแข็งที่แขวนลอยได้ทั้งหมด (Total Dissolved Solids : TDS)	Mettler-Toledo	XS5020DU / C090071872	Technology Promotion Association (Thailand-Japan)	23MM112	26 Apr 23	25 Apr 24	-
6	Hot Air Oven	ของแข็งแขวนลอย (Suspended Solids : SS) ของแข็งที่แขวนลอยได้ทั้งหมด (Total Dissolved Solids : TDS)	Mettler-Toledo	UF55 / B2120411	Technology Promotion Association (Thailand-Japan)	23TM373	11 Apr 23	10 Apr 24	-
7	BOD Incubator	ความต้องการออกซิเจนชีวเคมี (Biochemical Oxygen Demand : BOD)	Arco	UC4-1320 / (UAE.WAO.015/2561)	Technology Promotion Association (Thailand-Japan)	23TM249	15 Feb 23	14 Feb 24	-

Due Date of Calibration*: Based on the annual calibration plan. At least 1 time per year.



Calibration Certificate

Certificate No.: 2301846-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udumsuk 41, Sukhumvit Road, Bangchack, Prakanong, Bangkok 10260

Page 1 of 5

Equipment: pH Meter
Manufacturer: Mettler Toledo
Model: SevenEasy TM S20 pH
Serial No.: 1231155210
ID No.: UAE.WAT.010/2553
Order No.: 2301846
Operation No.: 2301846-001
Date of Receipt: 17 February 2023
Date of Calibration: 24 February 2023

Calibrated by

Date of Issue: 24 February 2023 **Responsible for the Technical Management Team**

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2301846-001-01

Equipment: pH Meter

Resolution: 0.01 pH ; 1 mV

Manufacturer: Mettler Toledo

Model: SevenEasy TM S20 pH

Serial No.: 1231155210

Type: Bench top

ID No.: UAE.WAT.010/2553

Date of Calibration: 24 February 2023 **Page 3 of 5**

Calibration Results:

1. Calibration of pH Meter (Manual Temperature Compensation at 25 °C)

Nominal pH	DC Voltage Standard (mV)	Average Indicator Reading		Uncertainty (±mV)	Coverage Factor (k)
		mV	pH		
0	414.120	414	0.00	0.58	2.00
2	295.814	296	2.00	0.58	2.00
4	177.464	178	4.00	0.58	2.00
6	59.160	59	6.00	0.58	2.00
7	0.000	0	7.00	0.58	2.00
8	-59.158	-59	8.00	0.58	2.00
10	-177.460	-177	10.00	0.58	2.00
12	-295.811	-296	12.00	0.58	2.00
14	-414.117	-414	14.00	0.58	2.00

2. Calibration of pH Meter with Electrode (Manual Temperature Compensation at 25 °C)

Equipment: pH Electrode

Type: Combined Electrode

Manufacturer: Mettler Toledo

Model: InLab Solids

Serial No.: 9018311

ID.No.: N/A

Performance of Electrode system (Three-Point Calibration at pH 4, pH 7 and pH 10)

Certified Value @25 °C (pH)	Average Indicator Reading		Relative Slope (%)	Uncertainty (± pH)	Coverage Factor (k)
	pH	mV			
4.008	4.01	186	-	0.0071	2.00
6.865	6.90	19	97.68	0.0075	2.00
10.008	10.01	-160	97.29	0.0095	2.00
6.985	6.99	15	-	0.0092	2.00



Calibration Report

Certificate No.: 2301846-001-01

Equipment: pH Meter

Resolution: 0.01 pH ; 1 mV

Manufacturer: Mettler Toledo

Model: SevenEasy TM S20 pH

Serial No.: 1231155210

Type: Bench top

ID No.: UAE.WAT.010/2553

Date of Calibration: 24 February 2023 **Page 2 of 5**

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: **Ambient Temperature:** (25.1 ± 1.5) °C **Relative Humidity:** (50 ± 5) %

Condition of Equipment: Good Condition

Condition of this Results of Calibration

1. Calibration Method In house method : W-CC-002 based on direct measurement by using standard voltage calibrator and certified reference material (CRM)

2. Reference Standards / Certified Reference Material

<u>Instruments</u>	<u>Serial / ID No.</u>	<u>Manufacturer</u>	<u>Certificate No.</u>	<u>Due Date</u>
2.1 DC Voltage Calibrator	2709007	Fluke	22E1959	17 June 2023
2.2 Digital Thermometer	2709007	Fluke	CC 650577-01	30 October 2023
2.3 Thermo-Hygro Meter	NFI.BTH 007/18	PONPE 490	QR22-0886	26 April 2023
<u>Certified Reference Material</u>	<u>Lot. No.</u>	<u>Manufacturer</u>	<u>Ref N</u>	<u>Expire Date</u>
2.4 pH buffer 4.008 (Primary pH buffer Solution)	832606	CPAchem	PH216.L5	8 August 2024
2.5 pH buffer 6.865 (Primary pH buffer Solution)	832607	CPAchem	PH217.L5	8 August 2024
2.6 pH buffer 10.01 (Primary pH buffer Solution)	832609	CPAchem	PH220.L5	8 August 2023
2.7 pH buffer 7.00 (Standard pH buffer Solution)	832610	CPAchem	PH107.L5	8 August 2023

3. This certification is traceable to The International System of Unit (SI Unit)

3.1 Instruments No.2.1	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0008
3.2 Instruments No.2.2	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0061
3.3 Instruments No.2.3	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0292
3.4 Certified Reference Material No. 2.4 to 2.6	traceable to	Primary measurement method- Harned cell using calibrated thermometer, barometer, and nanovoltmeter.The Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025
3.5 Certified Reference Material No.2.7	traceable to	BIM RefN HI-27 LotN 04.06.2021; BIM RefN HI-28 LotN 28.05.2021; BIM RefN HI-27 LotN 04.06.2021; BIM RefN HI-28 LotN 28.05.2021, the Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.



Calibration Report

Certificate No.: 2301846-001-01
Equipment: Digital Thermometer with RTD
 Resolution: 0.1 °C Model: SevenEasy TM S20 pH
 Serial No.: 1231155210 ID No.: UAE.WAT.010/2553
 Manufacturer: Mettler Toledo
Date of Calibration: 24 February 2023 Page 5 of 5

Calibration point: 15.0, 25.0 and 35.0 °C

Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.
- Description of probe, model : - S/N : -
 Dimension of probe : Diameter 9 mm., Length 120 mm.,
 Sheath material : Stainless Steel

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.1	15.015	- 0.1	0.11
25.0	25.014	0.0	0.11
35.1	35.016	- 0.1	0.11

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k= 2, providing a level of confidence of approximately 95 %.

----- End -----

F-CS-012 Revision: 01 Date: 20-04-65

เอกสารไม่ควบคุม



Calibration Report

Certificate No.: 2301846-001-01
Equipment: Digital Thermometer with RTD
 Resolution: 0.1 °C Model: SevenEasy TM S20 pH
 Serial No.: 1231155210 ID No.: UAE.WAT.010/2553
 Manufacturer: Mettler Toledo
Date of Calibration: 24 February 2023 Page 4 of 5

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: Ambient Temperature 25 °C ± 1 °C
 Relative Humidity 48 % ± 3 %

Condition of this results of Calibration:

1. Calibration Method : - In house method: W-TE-025 by comparison with standard thermometer.
 - The Calibration is determined by comparing with a known temperature from a standard resistance thermometer.
 - The temperature scale in use at this laboratory is the International Temperature scale of 1990 (ITS-90).

2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
HANDHELD THERMOMETER	1523	2118154	PSL-T 0673/65	07-Jun-23	TISTR
Platinum Resistance Thermometer (PRT)	5627A	877332			

Support Equipment : - Low Temperature Bath (Micro Bath), Model: 7103, S/N: A39538,AN65 A85181.

3. This certificate is traceable to International System of Units (SI Units).
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.
6. Condition of Calibrated item : Good
7. Result of Calibration : ☒ Without adjustment ☐ After adjustment

F-CS-012 Revision: 01 Date: 20-04-65

เอกสารไม่ควบคุม





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Phone : +66 (0)2 538 2054, Email : dqeservicesinfo@gmail.com



REPORT OF CALIBRATION

Certificate No. : SP23-021
Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °C
Relative humidity 55 ± 20 %RH

Calibration method : In-house method CP-01 Based on ASTM E275-08

Certified Reference Materials :

Material	Serial No.	Certificate No.	Due date
Absorbance Standard set	25760	95935	22 October 2023
Absorbance Standard set	25757	95929	22 October 2023
Wavelength Standard set	25806	95916	22 October 2023
Wavelength Standard set	25758	95915	22 October 2023

Traceability This certification is traceable to the International System of Unit maintained at National -
Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 1.5 nm.

Scan Speed of UUC : 60 nm/min

Scan Interval of UUC : 0.15 nm.

Resolution of UUC : Photometric 0.0001 Abs.

Wavelength 0.1 nm.



DQE Services Co.,Ltd.
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CERTIFICATE OF CALIBRATION

Certificate No. : SP23-021
Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)

Address : 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong,
Bangkok 10260

Location of calibration : Laboratory 315

Equipment : UV-Vis Spectrophotometer

Manufacturer : Agilent Technologies

Model : Cary 60

Serial No. : MY15410009

ID No. : N/A

Received Date : 20 May 2023

Calibration Date : 20 May 2023

Issue Date : 23 May 2023

Condition Instrument : Good

Calibrated by :

Technical Manager

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 4 of 5

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor <i>k</i>
235	0.0000	0.0000	0.0000	0.0050	2.00
	0.7478	0.7436	0.0042	0.0058	2.00
257	0.0000	0.0000	0.0000	0.0050	2.00
	0.8686	0.8648	0.0038	0.0064	2.00
313	0.0000	0.0000	0.0000	0.0050	2.00
	0.2912	0.2908	0.0004	0.0052	2.00
350	0.0000	0.0000	0.0000	0.0050	2.00
	0.6448	0.6398	0.0050	0.0058	2.00

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 3 of 5

Calibration Results : Without adjustment**Photometric Accuracy :**

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor <i>k</i>
420	0.0000	0.0000	0.0000	0.0028	2.00
	0.5787	0.5742	0.0045	0.0031	2.00
	1.0490	1.0423	0.0067	0.0029	2.00
	2.1900	2.1847	0.0053	0.0075	2.00
440	0.0000	0.0000	0.0000	0.0028	2.00
	0.5607	0.5577	0.0030	0.0034	2.00
	1.0247	1.0234	0.0013	0.0035	2.00
	2.1229	2.1171	0.0058	0.0088	2.00
465	0.0000	0.0000	0.0000	0.0028	2.00
	0.5236	0.5184	0.0052	0.0029	2.00
	0.9634	0.9607	0.0027	0.0029	2.00
	1.9763	1.9715	0.0048	0.0081	2.00
546.1	0.0000	-0.0001	0.0001	0.0028	2.00
	0.5191	0.5159	0.0032	0.0031	2.00
	1.0003	0.9980	0.0023	0.0033	2.00
	1.9987	1.9917	0.0070	0.0087	2.00
590	0.0000	0.0000	0.0000	0.0028	2.00
	0.5523	0.5501	0.0022	0.0030	2.00
	1.0809	1.0808	0.0001	0.0030	2.00
	2.0391	2.0336	0.0055	0.0081	2.00
635	0.0000	0.0000	0.0000	0.0028	2.00
	0.5601	0.5585	0.0016	0.0031	2.00
	1.0512	1.0485	0.0027	0.0030	2.00
	1.9294	1.9317	-0.0023	0.0083	2.00

Calibration Certificate

Certificate No.: 2302827-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
 Bangchak, Phrakhanong, Bangkok 10260

Page 1 of 4

Equipment: Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Order No.: 2302827

Operation No.: 2302827-001

Date of Receipt: 10 May 2023

Date of Calibration: 10 May 2023

Calibrated by

Date of Issue: 18 May 2023 **Responsible for the Technical Management Team**

The uncertainties are for a confidence probability of approximately 95%

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



DQE

Services

DQE Services Co.,Ltd.

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Phone : +66 (0)2 538 2054, Email : dqeservicesinfo@gmail.com



NSC-TISI-TIS 17025

CALIBRATION 0404

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 5 of 5

Wavelength Accuracy :

CRMs Values (nm.)	UUC Reading (nm.)	Correction (nm.)	Uncertainty (nm.)	Coverage factor <i>k</i>
241.72	242.0	-0.28	0.18	2.00
279.45	279.5	-0.05	0.18	2.00
287.81	287.5	0.31	0.18	2.00
334.06	333.5	0.56	0.18	2.00
360.93	360.3	0.63	0.18	2.00
418.59	418.0	0.59	0.18	2.00
445.94	445.3	0.64	0.18	2.00
453.66	453.0	0.66	0.18	2.00
460.02	459.6	0.42	0.18	2.00
536.59	536.4	0.19	0.18	2.00
637.98	638.3	-0.32	0.18	2.00
431.38	431.0	0.38	0.18	2.00
472.50	472.5	0.00	0.18	2.00
513.47	513.5	-0.03	0.18	2.00
528.88	529.0	-0.12	0.18	2.00
573.17	573.0	0.17	0.18	2.00
585.35	585.0	0.35	0.20	2.00
684.40	684.5	-0.10	0.18	2.00
740.72	741.0	-0.28	0.20	2.00
748.55	748.5	0.05	0.18	2.00
807.03	807.0	0.03	0.18	2.00
879.28	879.5	-0.22	0.18	2.00

Remark : - UUC = Unit Under Calibration

- N/A = Not Available

- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor *k*, which for a normal distribution corresponds to a coverage probability of approximately 95%

- * Indicates non TISI accredited

- End of Certificate -

Calibration Report

Certificate No.: 2302827-001-01

Equipment:

Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 10 May 2023

Page 3 of 4

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor k
Unload	0.00000	0.0000	0.0000	0.000085	2.00
0.01	0.01000	0.0100	0.0000	0.000085	2.00
0.02	0.02001	0.0200	0.0000	0.000085	2.00
0.05	0.05000	0.0500	0.0000	0.000085	2.00
0.1	0.10001	0.1000	0.0000	0.000085	2.00
0.2	0.20001	0.2000	0.0000	0.000085	2.00
0.5	0.50002	0.5000	0.0000	0.000085	2.00
1	1.00000	1.0000	0.0000	0.000086	2.00
2	2.00002	2.0000	0.0000	0.000086	2.00
3	3.00003	3.0000	0.0000	0.000087	2.00
5	5.00002	5.0000	0.0000	0.000087	2.00
10	10.00001	10.0000	0.0000	0.000088	2.00
20	20.00003	20.0000	0.0000	0.000092	2.00
30	30.00004	30.0000	0.0000	0.000098	2.00
40	40.00007	40.0000	0.0000	0.00011	2.00
45	45.00009	45.0001	0.0000	0.00013	2.00

F-CS-012 Revision: 01 Date: 20-04-65



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Calibration Report

Certificate No.: 2302827-001-01

Equipment:

Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 10 May 2023

Page 2 of 4

Environment Condition: Ambient Temperature 21.4 ± 0.2 °C Relative Humidity: 43.4 ± 0.9 %

Place of Calibration: Balance room (Water Analysis Unit), UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.

Condition of Equipment: Good Condition

Condition of This Results of Calibration:

1. Calibration Method: NFI Method W-MA-001 In-House Method based on UKAS Lab 14 : 2019

2. Reference Standards:

Reference Standard	Model	Serial No.	Calibrated By	Certificate No.	Due Date
Standard Weight Class E2	1mg to 200g	B505567572	TCS	M2304053S	8 April 2024

Instrument	Model	Serial No.	Calibrated By	Certificate No.	Due Date
Thermo-Hygro Meter	608-H1	NFI.BTH 016/23	Quality Reborn	QR23-0489	21 February 2024

3. This certification is traceable to SI UNIT

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

Calibration Results:

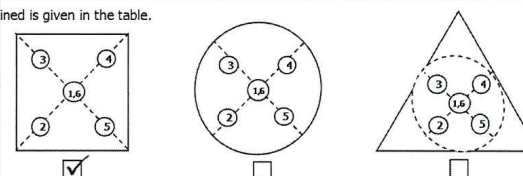
1. Repeatability of Reading:

Nominal Value (g)	Standard Deviation of Reading (g)
100	0.000032
200	0.000032

2. Off-Center Error:

A mass of 100 g was placed and moved to various position on pan.

The balance reading obtained is given in the table.



1 (g)	2 (g)	3 (g)	4 (g)	5 (g)	6 (g)	(Maximum Difference) (g)
100.0002	100.0002	100.0002	100.0002	100.0003	100.0002	0.0001

F-CS-012 Revision: 01 Date: 20-04-65



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Verification Certificate

Certificate No.: 2302413-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
 Bangchack, Prakhnong, Bangkok 10260

Page 1 of 4

Equipment: HEATING BLOCK DIGESTION

Manufacturer: FOSS

Model: 2520

Serial No.: 91794469

ID No.: UAE.WAS.011/2560

Order No.: 2302413

Operation No.: 2302413-001

Date of Receipt: 28 March 2023

Date of Calibration: 30-31 March 2023

Calibrated by

Date of Issue: 10 April 2023

Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95 %.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



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Calibration Report

Certificate No.: 2302827-001-01
Equipment: Electronic Balance
Model: XSR204
Serial No.: C117635043
Capacity: 220 g
Manufacturer: METTLER TOLEDO
Resolution: 0.0001 g
ID No.: UAE.WAS.012/2564

Date of Calibration: 10 May 2023

Page 4 of 4

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor k
50	50.00003	50.0000	0.0000	0.00011	2.00
55	55.00005	55.0000	0.0000	0.00012	2.00
60	60.00004	60.0000	0.0000	0.00012	2.00
65	65.00005	65.0000	0.0000	0.00013	2.00
70	70.00006	70.0001	-0.0001	0.00013	2.00
75	75.00008	75.0002	-0.0001	0.00013	2.00
80	80.00007	80.0002	-0.0001	0.00014	2.00
85	85.00009	85.0002	-0.0001	0.00014	2.00
90	90.00010	90.0002	-0.0001	0.00015	2.00
100	100.00006	100.0002	-0.0001	0.00016	2.00
120	120.00009	120.0002	-0.0001	0.00018	2.00
150	150.00009	150.0002	-0.0001	0.00021	2.00
200	200.00016	200.0003	-0.0001	0.00028	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor, k, providing a level of confidence of approximately 95 %.

----- End -----

F-CS-012 Revision: 01 Date: 20-04-65



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Verification Report

Certificate No.: 2302413-001-01
Equipment: HEATING BLOCK DIGESTION
 Model: 2520 Serial No.: 91794469
 Resolution: 1 °C ID No.: UAE.WAS.011/2560
 Manufacturer: FOSS

Date of Calibration: 30-31 March 2023 Page 3 of 4

Calibration point: 380 °C

Calibration result:

Reporting of Temperature

Block No.	UUC* Setting (°C)	UUC* Reading (°C)	Stability (±°C)	Standard Thermometer (°C)	Uncertainty (±°C)
1	380	380	0.96	377.74	2.1
2	380	380	0.40	377.28	2.1
3	380	380	1.18	377.82	2.1
4	380	380	0.44	377.19	1.6
5	380	380	0.11	377.30	1.6
6	380	380	0.14	377.90	1.6
7	380	380	1.17	373.85	2.1
8	380	380	0.33	376.96	2.1
9	380	380	0.14	374.18	2.1
10	380	380	0.96	378.56	2.0
11	380	380	1.04	378.34	2.0
12	380	380	0.35	378.06	2.0
13	380	380	0.48	377.05	1.6
14	380	380	0.38	379.19	1.6
15	380	380	0.50	377.48	1.6
16	380	380	0.48	378.33	1.7
17	380	380	0.71	377.60	1.7
18	380	380	0.35	376.77	1.7
19	380	380	0.84	377.06	1.8
20	380	380	0.41	378.58	1.8

Note:

- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.



Verification Report

Certificate No.: 2302413-001-01
Equipment: HEATING BLOCK DIGESTION
 Model: 2520 Serial No.: 91794469
 Resolution: 1 °C ID No.: UAE.WAS.011/2560
 Manufacturer: FOSS

Date of Calibration: 30-31 March 2023 Page 2 of 4

Location: Laboratory Room, NATIONAL FOOD INSTITUTE

Environment Condition: Ambient Temperature (25 ± 3) °C

Relative Humidity (55 ± 15) %

Line Voltage (220 ± 10) Volt

Condition of this results of Calibration:

- This instrument was calibrated by insert standard thermocouples type R into its heating block digestion and compared to temperature obtained from reference standards thermometer at calibrated point.
 - The temperature scale used was based on ITS - 90 .
 - All data show below were final values and the initial data may be obtained upon request.

2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
Digital Thermometer with Thermocouple	34970A	MY44045576/MY41194453	TC22/0044	5-May-2023	N.M. Technical Center Laboratory
	Type R	TC#101-103 / CH#101-103			

- This certificate is traceable to international system of units (SI Units).
- This certificate was certified only for the instrument we calibrated.
- This result of calibration was found accurate as shown on date and place of calibration only.
- Condition of Calibrated item : Good

UUC* Description

Time of Record - Hour 30 Minute At 380 °C

7. Result of Calibration : ☒ Without adjustment ☐ After adjustment





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TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert.No.: 23MM112
Page.: 1 of 3

Certificate of Calibration

Equipment : Electronic Balance
Manufacturer : Mettler Toledo
Model : XSR205
Serial No. : C009071872
ID No. : UAE.WAO.012/2563
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phakhanong,
Bangkok 10260
Location : Balance Room
Received order : 26 April 2023
Calibration Date : 26 April 2023
Ambient Temperature : 15 °C to 40 °C
Relative Humidity : 30 % to 90 %

Calibrated by :

Approved by :

Issue Date : 2 May 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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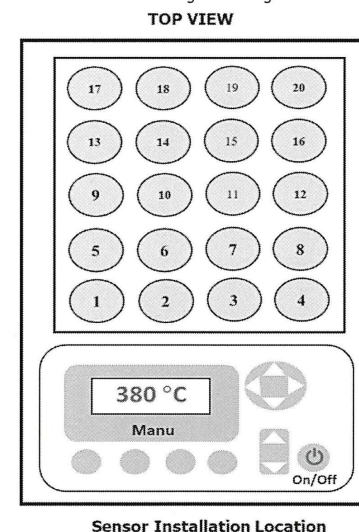
อุตสาหกรรมพัฒนาผลิตภัณฑ์อาหาร
ศูนย์บริการห้องปฏิบัติการอุตสาหกรรมอาหาร
Foundation for Industrial Development National Food Institute
Food Industrial Laboratory Service Center

Verification Report

Certificate No.: 2302413-001-01
Equipment: HEATING BLOCK DIGESTION
Model: 2520 Serial No.: 91794469
Resolution: 1 °C ID No.: UAE.WAS.011/2560
Manufacturer: FOSS
Date of Calibration: 30-31 March 2023
Calibration point: 380 °C
Calibration result: Continued

Page 4 of 4

Figure 1. Location of Reference Standard and Block Diagram of Digestion Unit



Note:

- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor providing a level of confidence of approximately 95 %.

----- End -----

F-CS-009 Revision: 01 Date: 20-04-65

2008 ซอยอรุณอมรินทร์ 36 ถนนอรุณอมรินทร์ แขวงบางยี่สิบ เขตบางพลัด กรุงเทพมหานคร 10710
2008 Soi 36, Arun Amarin Road, Bang Yi Khan Subdistrict, Bang Phlat District, Bangkok 10700, Thailand
Tel: +66(0) 2422 8688 Fax: +66(0) 2422 8545

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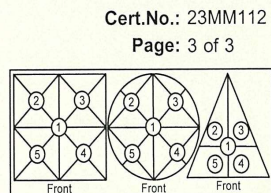


Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-0459OC-1

Result of calibration

2. Effect of off center loading

A mass of 100 g was placed to various position on the pan.
The weighing machine reading error obtained is given in the table



Maximum difference between
off-center and central loading
(g)

Position 1	Position 2	Position 3	Position 4	Position 5
(g)	(g)	(g)	(g)	(g)
-0.0001	-0.0001	0.0000	-0.0001	-0.0001

3. Departure from nominal value

Applied Weight	Balance Reading	Correction	Measurement Uncertainty	Coverage Factor
(g)	(g)	(g)	(± mg)	(k)
Unload	0.00000	0.00000	0.014	2.13
0.05	0.05001	-0.00001	0.015	2.09
0.1	0.10001	-0.00001	0.015	2.09
1	1.00001	-0.00001	0.018	2.04
5	5.00003	-0.00003	0.026	2.00
20	20.00006	-0.00006	0.045	2.00
50	50.00006	-0.00006	0.080	2.00
80	80.00004	-0.00004	0.15	2.00
100	100.0000	0.0000	0.16	2.00
150	150.0000	0.0000	0.29	2.00
200	200.0000	0.0000	0.29	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

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1150000



Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-0459OC-1

Cert.No.: 23MM112
Page: 2 of 3

Procedure used :-

Calibration were conducted using in-house calibration procedure CP-OB01 according to direct measurement method against standard weight.

Condition of this result of calibration

1. Reference standard instruments:-

Instruments	Model	Serial No.	ID No.	Test report No.	Due date
1) Standard Weight Set (E2)	15884	24053	70RC007	MM-0010-22	20 Jan 2024

- This certificate is valid only to the item calibrated on date and place of calibration.
- This result of calibration was made on requested at the point specified by customer.
- This certificate is not certified for any commercial transaction.
- This certification is traceable to the International System of Unit.

Result of calibration () Without Adjustment (*) After Adjustment by Internal Calibration

Range capacity :	0 g to 81 g	Resolution	0.00001 g
	81 g to 220 g	Resolution	0.0001 g

Before Adjustment :

Applied Weight	Balance Reading	Correction	Measurement Uncertainty	Coverage Factor
(g)	(g)	(g)	(± mg)	(k)
80	80.00005	-0.00005	0.15	2.00
200	199.9999	+0.0001	0.29	2.00

After Adjustment :

1. Determination of the standard deviation of weighing machine (n = 10)

Applied Weight	Standard Deviation
(g)	of Reading (g)
80	0.000007
200	0.00000

เอกสาร



Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2304-0156OC-1
Procedure Used :-

Cert. No.: 23TM373
Page : 2 of 3

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD) and Thermocouple Type T.

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

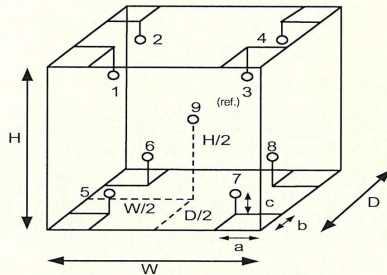
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close



Environment during calibration		
	Beginning	Finished
Temp. (°C)	27	28
REL.Humid. (%)	45	44
AC Supply (Volt)	221	220

Ref. Std. ID No.: @ Calibration Point

Position :	(120 to 180) °C	(104) °C
1	18-20TC-01	20RTD-2/1
2	18-20TC-02	20RTD-2/2
3	18-20TC-03	20RTD-2/3
4	18-20TC-04	20RTD-2/4
5	18-20TC-05	20RTD-2/5
6	18-20TC-06	20RTD-2/6
7	18-20TC-07	20RTD-2/7
8	18-20TC-08	20RTD-2/8
9 (ref.)	18-20TC-09	20RTD-2/9

Probe Installation Details : Dimension of Chamber :

a = 5.0 cm	D = 0.50 m
b = 5.0 cm	W = 0.80 m
c = 5.0 cm	H = 0.75 m
	Capacity = 0.30 m ³

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a 1158261



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Cert. No.: 23TM373
Page : 1 of 3

Certificate of Calibration

Equipment : Hot Air Oven
Manufacturer : Memmert
Model : UF 55
Serial No. : B212.0411
ID No. : UAE.WAO.005/2556
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
 3 Soi Udomsuk 41, Sukhumvit Road,
 Bangchak, Phrakhanong,
 Bangkok 10260
Location : Lab Floor 2
Received Order : 11 April 2023
Calibration Date : 11 - 12 April 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Issue Date : 24 April 2023

The Uncertainties are for a confidence probability of approximately 95%

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A 0053359



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TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM249
Page : 1 of 3

Certificate of Calibration

Equipment : BOD Incubator
Manufacturer : Arco
Model : UC4-1320
Serial No. : 13URC4S013201
ID No. : UAE.WAO.015/2561
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Lab Floor 2
Received Order : 15 February 2023
Calibration Date : 15 February 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %



Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95%

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A 0051476



Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2304-0156OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 23TM373
Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor k
104.0	104.0	104.0	0.054	0.59	0.95	2
120.0	120.0	120.0	0.12	0.89	1.5	2
180.0	180.0	180.0	0.12	1.5	2.5	2

Calibration Point (°C)	Measured Temperature (°C)									Uncertainty (± °C)
	Position									
	1	2	3	4	5	6	7	8	9 (ref.)	
104.0	104.512	104.016	104.542	104.407	103.704	103.729	104.167	104.158	104.001	0.42
120.0	120.317	119.768	120.524	120.232	119.363	119.209	119.888	119.797	119.735	1.1
180.0	180.878	179.819	181.357	180.871	179.303	179.139	180.230	180.055	179.960	1.1

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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a 1158260



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2302-0297OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 23TM249

Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
20.0	20.0	19.3	0.32	0.57	1.0	0.60	2

Calibration Point (°C)	Measured Temperature (°C)								
	Position								
	1	2	3	4	5	6	7	8	9 (ref.)
20.0	20.086	19.916	20.386	19.976	19.973	19.838	19.837	19.821	19.949

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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a 1149512



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2302-0297OC-1
Procedure Used :-

Cert. No.: 23TM249

Page : 2 of 3

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY57013711	22LM93	02 Jul 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

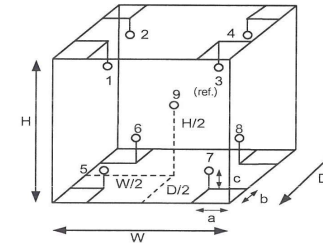
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration		
	Beginning	Finished
Temp. (°C)	29	31
REL.Humid. (%)	63	67
AC Supply (Volt)	220	220



Probe Installation Details :

a = 10 cm
b = 10 cm
c = 10 cm

Dimension of Chamber :

D = 0.62 m
W = 1.2 m
H = 1.2 m
Capacity = 0.89 m³

Position :	Ref. Std. ID No.:
1	22-18RTD-2/1
2	18RTD-2/2
3	18RTD-2/3
4	18RTD-2/4
5	18RTD-2/5
6	18RTD-2/6
7	18RTD-2/7
8	18RTD-2/8
9 (ref.)	18RTD-2/9

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a 1149512