

Yearly plan 2023

แผนบำรุงรักษาเครื่องจักรรายปี

[illegible]

IT FORGING (THAILAND) CO.,LTD. Siam Eastern Industrial Park 60/7 Moo 3 1 Mahayongjorn, FORGING A Phrakdaeng, Rayong 21140 Thailand.				PM. YEARLY PLAN แผนปีรายรักษา เครื่องจักรรายชื่อ				station/line สถานี/สายการผลิต M/C name ชื่อเครื่องจักร		HEAT TREATMENT SEASON		revised No revised date effective date document No		708014W06 approved 3/4/2021 FM-M-008 Maintenance Division		reviewed made signature					
								All				Year '2023		Year '2024		Comment					
NO.	Machine List No.	Machine Name	Maker/Model	Apr	May	June	July	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar						
1	15-FH-01	Batch furnace no.1	HF.1	TAIHO	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
2	15-FH-02	Batch furnace no.2	HF.3	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
3	15-FH-01	Continue furnace	HF.4	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
4	11-IH-01	Hardness testing machine	HF.1	TAIHO	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
5	11-MG-05	Grinding machine	HF.2	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
6	17-PC-01	Coining press 630T	HF.3	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
7	17-FX-01	Finishing line no.1	HF.4	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
8	17-FX-02	Finishing line no.2(F2/1)	HF.5	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
9	17-PS-01	Short blast F2	HF.6	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
10	17-IS-03	Straightness equipment	HF.7	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
11	17-IS-07	Magnatic particle equipment A line	HF.8	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
12	17-FX-03	Finishing line no.3(F3)	HF.9	YMPPT	monthly	12 time/Y	0	0	0	0	0	0	0	0	0						
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
					Quarter	4 time/Y	0														
					annual	1 time/Y															
					monthly	12 time/Y	0	0	0	0	0	0	0	0	0	0	0	0			
13	16-PS-07	Short blast F2/2	HF.10	YMPPT	monthly	12 time/Y	0														

<div><div><div><div><div></div><div>IT</div></div><div>FORGING</div></div><div>IT FORGING (THAILAND) CO.,LTD. Sam Eastern Industrial Park 60/7 Moo 3 T. Mahayangpoom, A Phrasaeng, Rayong 21140 Thailand.</div></div></div>		PM. YEARLY PLAN		station/Line สถานี/สายการผลิต		HEAT TREATMENT SEC 3N		revised No revised date		07/14/23		1800/1000E		revision made																	
แผนบำรุงรักษา เครื่องจักรรายปี				M/C name ชื่อเครื่องจักร		All		effective date document No		3/4/2021 FM-MI-008		approved Maintenance Division		made																	
								Year '2023		Year '2024		Comment																			
NO.		Machine List No.		Machine Name		Maker/Model		Apr		May		June		July		Aug		Sep		Oct		Nov		Dec		Jan		Feb		Mar	
46				Finishing line no. 5(3) camshaft		R42-06 Camshaft bend check		Quarter around		4 time/Y		1 time/Y		0		0		0		0		0		0		0		0		0	
47				Finishing line no. 5(4) camshaft		R42-06 Camshaft bend check		Quarter around		4 time/Y		1 time/Y		0		0		0		0		0		0		0		0		0	
48				CNC lathe:Fanuc(OP1) PA503		MD 120II (FANUC 30I series)		Quarter around		4 time/Y		1 time/Y		0		0		0		0		0		0		0		0		0	
49				CNC lathe:Fanuc(OP2) PA503		MD 120II (FANUC 30I series)		Quarter around		4 time/Y		1 time/Y		0		0		0		0		0		0		0		0		0	

เขียนเครื่องหมาย ○ ลงในช่องว่าง														PM.BY	
หลังจากทำการ PM. เสร็จแล้ว														APPROVE BY	