

ภาคผนวกที่ 4

ใบรับรองการสอบเทียบเครื่องมือ

Certificate of Calibration

Certificate No. : 65-400602-1

Page : 1 of 2

Submitted by : M E T Company Limited

36/659 Moo 6, T.Bangrakpattana, A.Bangbuatong, Nonthaburi 11110

Equipment : Digital Thermometer with RTD Probe (Temp pH)

Temperature Indicator

Manufacturer : Horiba

Model : LAQUA-PH210

Range : N/A

Resolution : 0.1 °C

Serial No. : HA0E0012

ID No. : MET-PH07/64

Thermistor Probe

Model : 9652

Sheath Material : Glass

Diameter : 16 mm.

Length : 150 mm.

Serial No. : 992G0181

ID No. : MET-PH07/64

Environment : Ambient Temperature : (23 ± 2) °C

Relative Humidity : (50 ± 15) %

Line Voltage : (220 ± 22) VAC

Date of Received : 26 November 2022

Date of Calibration : 30 November 2022

Date of Issue : 30 November 2022

Calibrated by : Permpoon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert. No.	Due Date	Traceability
400001	TT-0016-22	07 Feb 2024	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert. No.	Due Date	Traceability
400003	21E1850	14 Jun 2023	National Institute of Metrology Thailand (NIMT)
400004	21E1850	14 Jun 2023	National Institute of Metrology Thailand (NIMT)

Approved by :

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 65-400602-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
100	10.0054	10.3	-0.3	0.12
100	30.0042	30.2	-0.2	0.12
100	50.0026	50.1	-0.1	0.12

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$,
providing a level of confidence of approximately 95%

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NSC-TISI-TIS17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-420023-1

Page : 1 of 2

Submitted by : M E T Company Limited

36/659 Moo 6, T. Bangrakpattana, A. Bangbuatong, Nonthaburi 11110

Equipment : pH Meter with electrode

pH meter

Manufacturer : Thermo Scientific Model : pH 150

Range : N/A pH Resolution : 0.01 pH

Serial No. : 2943538 ID No. : MET-PH06/63

Electrode

Model : N/A Serial No. : 66365

Environment : Ambient Temperature : $(25 \pm 2) ^\circ \text{C}$

Relative Humidity : $(50 \pm 15) \%$

Date of Received : 02 March 2023

Date of Calibration : 04 March 2023

Date of Issue : 04 March 2023

Calibrated by : Bunjerd Masri

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

<u>ID No.</u>	<u>Cert. No.</u>	<u>Due Date</u>	<u>Traceability</u>
440001	21E997	17 Mar 2023	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

<u>pH</u>	<u>Cert. No.</u>	<u>Lot No.</u>	<u>Exp. Date</u>	<u>Traceability</u>
4.008	61235182	857394	11 Dec 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.986	61267169	857395	11 Dec 2023	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
10.010	61260481	857396	11 Dec 2023	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03



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Certificate of Calibration

Certificate No. : 66-200067-1

Page : 1 of 2

Submitted by : M E T Company Limited
36/659 Moo 6, T. Bangrakpattana, A. Bangbuatong, Nonthaburi 11110

Equipment : Electronic Balance
Manufacturer : METTLER TOLEDO Model : AG285
Serial No. : 1122140126 ID No. : MET-EB01/46
Capacity : 210 g Resolution : 0.00001g/81g, 0.0001g/210g

Environment : On site calibration was carried out at the Laboratory, M E T Company Limited
Ambient Temperature : (26.4 to 26.8) °C
Relative Humidity : (54.9 to 58.8) %
Air Pressure : 1013.0 mbar

Date of Received : 02 March 2023

Date of Calibration : 02 March 2023

Date of Issue : 13 March 2023

Calibrated by : Akaradath Thippichai

Calibration Method : In-house method CAL-M2001 based on UKAS Publication ref : LAB 14
Edition 7 - November 2022

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Weights

<u>ID No.</u>	<u>Cert. No.</u>	<u>Due Date</u>	<u>Traceability</u>
E261-E2624	C02222345	10 Nov 2023	National Institute of Metrology (Thailand), (NIMT)

Approved by :

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03



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Certificate of Calibration

Certificate No. : 66-200067-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Departure of indication from nominal value

Nominal Value (g)	Correction (g)	Uncertainty \pm (g)
0.01	0.00001	0.000020
0.1	0.00000	0.000019
1	-0.00002	0.000031
5	-0.00004	0.000043
10	-0.00008	0.000054
20	-0.00027	0.000071
50	-0.00059	0.00011
100	-0.0009	0.00023
150	-0.0012	0.00038
200	-0.0019	0.00040

This result of calibration was found accurate as shown on date and place of calibration only.

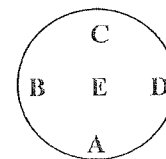
This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2.43$, providing a level of confidence of approximately 95%

Eccentric error

Load test : 50 g

A B C D E

0.00055 0.00027 -0.00015 -0.00018 0.00000 g



Repeatability

Load test : 200 g

Stdev. : 0.000053 g

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Certificate of Calibration

Certificate No. : 66-420023-1

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement

pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading		Correction (mV)	Uncertainty (± mV)
			(pH)	(mV)		
4, 7, 10	177.4800	4	4.00	177.4	0.1	0.060
	0.0000	7	7.00	-0.1	0.1	0.058
	-177.4800	10	10.00	-177.6	0.1	0.060

Function : pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty (± pH)
4, 7, 10	4.008	4.01	0.00	0.0097
	6.986	7.00	-0.01	0.011
	10.010	10.01	0.00	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$,
providing a level of confidence of approximately 95%

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NSC-TISI-TIS 17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 65-400424-3

Page : 1 of 2

Submitted by : M E T Company Limited

36/659 Moo 6, T.Bangrakpattana, A.Bangbuatong, Nonthaburi 11110

Equipment : Air Chamber (Refrigerator)

Manufacturer : Sanden Intercool

Model : YPR-068S

Range : N/A °C

Resolution : 1 °C

Serial No. : YPR0659S-141200060R

ID No. : MET-RE03/59

Environment : On site calibration was carried out at the Laboratory, M E T Company Limited

Ambient Temperature : (29.8 to 31.5) °C

Relative Humidity : (55 to 58) %

Line Voltage : (220.8 to 222.8) V

Date of Received : 10 August 2022

Date of Calibration : 10 August 2022

Date of Issue : 13 August 2022

Calibrated by : Bunjerd Masri

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units
Standard Digital Thermometer with Thermocouple probe

ID No.

Cert. No.

Due Date

Traceability

400046 & 400023

65-400157-1

02 Oct 2022

National Institute of Metrology Thailand (NIMT)

Approved by :



Supervisor

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Certificate of Calibration

Certificate No. : 65-400424-3

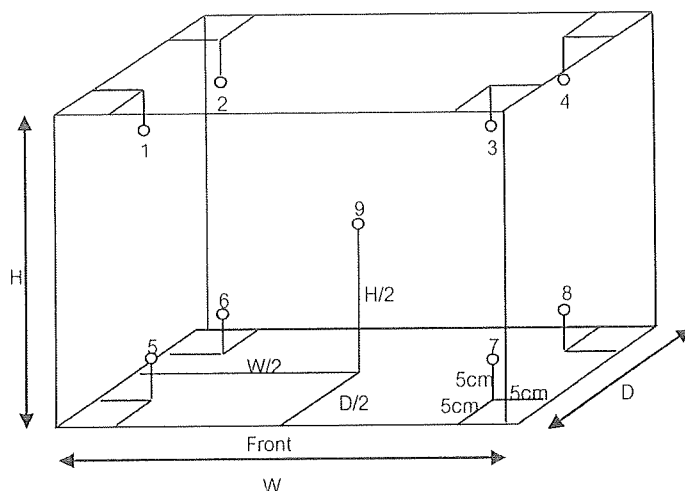
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber

W = 0.58 m

D = 0.60 m

H = 1.45 m

Capacity = 0.50 m³

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
			1	2	3	4	5	6	7	8	9	
3	2	2	3.7	3.7	4.0	3.7	3.0	3.5	2.8	3.4	2.9	0.84

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
3	2	2	1.2	0.2	1.5

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2 , providing a level of confidence of approximately 95%

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NSC-TISI-TIS17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 65-400424-2

Page : 1 of 2

Submitted by : M E T Company Limited

36/659 Moo 6, T.Bangrakpattana, A.Bangbuatong, Nonthaburi 11110

Equipment : Air Chamber (Oven)

Manufacturer : Binder

Model : ED53

Range : N/A °C

Resolution : 1 °C

Serial No. : 13-07419

ID No. : MET-OV02/57

Environment : On site calibration was carried out at the Laboratory, M E T Company Limited

Ambient Temperature : (27.0 to 28.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (210.0 to 210.8) V

Date of Received : 10 August 2022

Date of Calibration : 10 August 2022

Date of Issue : 13 August 2022

Calibrated by : Permpon Chanpu

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with Thermocouple probe

ID No.

Cert. No.

Due Date

Traceability

400029 & 400030

65-400272-1

24 Nov 2022

National Institute of Metrology Thailand (NIMT)

Approved by

Supervisor

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Certificate of Calibration

Certificate No. : 65-400424-2

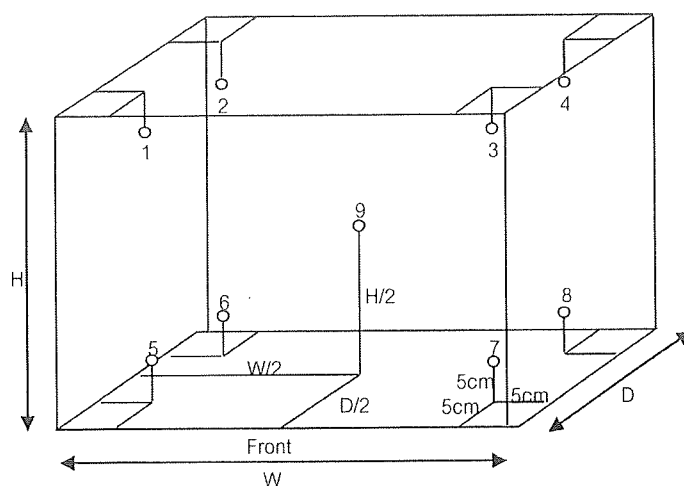
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber

W = 0.40 m

D = 0.33 m

H = 0.40 m

Capacity = 0.05 m³

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
			1	2	3	4	5	6	7	8	9	
104	110	110	105.0	105.0	104.7	105.0	104.4	104.5	104.0	103.7	104.2	0.95
180	184	184	180.8	182.0	179.4	180.8	180.8	180.8	180.3	180.0	180.0	1.2

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
104	110	110	1.0	0.2	1.7
180	184	184	2.3	0.3	3.0

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

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NSC-TISI-TIS 17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 65-400424-1

Page : 1 of 2

Submitted by : M E T Company Limited

36/659 Moo 6, T.Bangrakpattana, A.Bangbuatong, Nonthaburi 11110

Equipment : Air Chamber (Oven)

Manufacturer : Memmert

Model : UM 100

Range : N/A °C

Resolution : 0.1 °C

Serial No. : b197.0985

ID No. : MET-OV01/46

Environment : On site calibration was carried out at the Laboratory, M E T Company Limited

Ambient Temperature : (27.0 to 28.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (210.0 to 210.8) V

Date of Received : 10 August 2022

Date of Calibration : 10 August 2022

Date of Issue : 13 August 2022

Calibrated by : Permpon Chanpu

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with Thermocouple probe

<u>ID No.</u>	<u>Cert. No.</u>	<u>Due Date</u>	<u>Traceability</u>
400029 & 400032	65-400274-1	25 Nov 2022	National Institute of Metrology Thailand (NIMT)

Approved by

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 65-400424-1

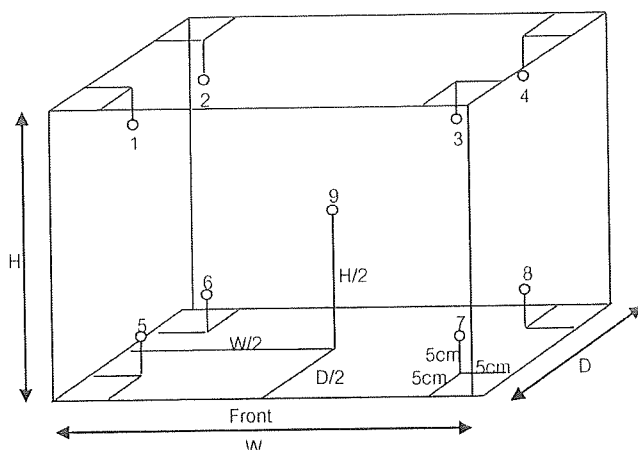
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber

W = 0.32 m

D = 0.18 m

H = 0.24 m

Capacity = 0.01 m³

Test Point (° C)	Setting Temperature (° C)	Indicating Temperature (° C)	Measured Temperature (° C) @ Sensor No.									Uncertainty (± ° C)
			1	2	3	4	5	6	7	8	9	
180.0	180.0	180.0	181.2	181.3	180.6	180.4	179.9	181.0	179.5	179.1	180.0	0.95

Test Point (° C)	Setting Temperature (° C)	Indicating Temperature (° C)	Measured Uniformity (° C)	Measured Stability (° C)	Overall Variation (° C)
180.0	180.0	180.0	1.4	0.3	2.5

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2 , providing a level of confidence of approximately 95%

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