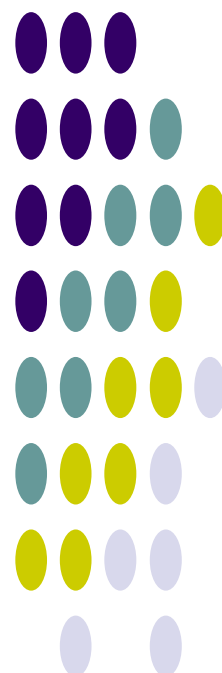


ภาคผนวกที่ 4

เอกสารสอบเทียบ
ความถูกต้องของเครื่องมือ





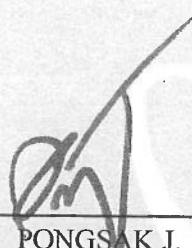
CERTIFICATE No : 23E0843
REFERENCE No : 67999-1

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : pH METER
MANUFACTURER : DKK-TOA
MODEL : HM-25R
SERIAL No : 760205
ID No : EQL-183
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : PRASERT P.
CALIBRATION DATE : 27-Jan-23

APPROVED BY : 
PONGSAK J.
ISSUED DATE : 03-Jan-23
RECEIVED DATE : 27-Jan-23



CERTIFICATE No : 23E0843

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : pH METER
MANUFACTURER : DKK-TOA
ID No : EQL-183
RECEIVED DATE : 27-Jan-23
AMBIENT TEMPERATURE : 23° C ± 1° C
MODEL : HM-25R
SERIAL NUMBER : 760205
CALIBRATION DATE : 27-Jan-23
RELATIVE HUMIDITY : 51 %RH ± 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY DIRECT MEASUREMENT METHOD BASED ON WI-TQ-062. THE DISPLAY UNIT WAS TESTED BY GENERATING STANDARD VOLTAGE TO THE UNIT AND READ THE VALUE COMPARED WITH CALCULATED VALUE. THE DISPLAY AND ELECTRODE WAS CALIBRATED BY USING STANDARD pH BUFFER SOLUTION.
2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No/ LOT No	CERTIFICATE No	DUE DATE
1) pH STANDARD SOLUTION	00651-06	CC719181	4880-12119147	05-Apr-23
2) pH STANDARD SOLUTION	00651-08	CC718727	4881-12110709	31-Mar-23
3) pH STANDARD SOLUTION	00651-10	CC717045	4882-12065386	17-Mar-23
4) PROCESS CALIBRATOR	CA150	91S6079	22E1145	31-Mar-23
5) BATH	260014	1247.48074	22T9870	13-Sep-23
6) THERMOMETER WITH PROBE	421504	55000379	22T9904	13-Sep-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO SI UNIT MAINTAINED AT :-
 - NATIONAL INSTITUTE OF STANDARD AND TECHNOLOGY, USA.
 - NATIONAL INSTITUTE OF METROLOGY (THAILAND)

RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

1. DISPLAY UNIT WITH pH ELECTRODE S/N: 202F0138MK

STANDARD pH BUFFER SOLUTION (pH)	UUC READING (pH)	CORRECTION (pH)	ACTUAL READING (mV)	UNCERTAINTY OF MEASUREMENT (± pH)	COVERAGE FACTOR k
4.007	4.01	-0.003	178	0.013	2.0
7.004	7.00	0.004	0.0	0.013	2.0
10.014	10.01	0.004	-177	0.014	2.0

2. DISPLAY UNIT MEASUREMENT TEMPERATURE WITH PROBE

STANDARD READING (°C)	UUC* READING (°C)	IMMERSION DEPTH (mm)	CORRECTION (°C)	UNCERTAINTY OF MEASUREMENT (±°C)
25.002	25.0	80	0.002	0.21

3. PERCENT SLOPE 98%

UUC : UNIT UNDER CALIBRATION

THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.
THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

CERT.No.: HS-T050H

Certificate of Calibration

Calibration Date : 15 Aug 22
Submitted by : TEST TECH CO.,LTD.
30,32 Ramall Soi 63, Ramall Road, Samaedam,
Bangkhunthian, Bangkok 10150

Model : YSI 5000
S/N : 12E102403
Probe : YSI 5010
S/N : 22B100125
ID NO. : EQL-154
Air Temp ref : S/N. E00522
Barometric ref : S/N. E00522
Water Temp ref : S/N. 11431
Technician : Kittipong M.

Avg Room Temp : 20 °C
Avg Water Temp : 20 °C
Air Pressure : 760.00 mmHg
Salinity : 0 ppt

Calibration Details

Calibration Point	100% air sat. (@20 °C, DO = 9.09 mg/l)	(status)	(status)
Measurement 1 (mg/l)	9.08	(PASS)	-
Measurement 2 (mg/l)	9.08	(PASS)	-
Measurement 3 (mg/l)	9.09	(PASS)	-
Measurement 4 (mg/l)	9.08	(PASS)	-
Measurement 5 (mg/l)	9.08	(PASS)	-
Measurement 6 (mg/l)	9.08	(PASS)	-
Measurement 7 (mg/l)	9.08	(PASS)	-
Measurement 8 (mg/l)	9.08	(PASS)	-
Measurement 9 (mg/l)	9.08	(PASS)	-
Measurement 10 (mg/l)	9.08	(PASS)	-

Mean Measurement	9.08	mg/l	-	-
Inaccuracy	0.01	mg/l	-	-

Overall Status (PASS)

Manufacturer Specification

Accuracy = +/- 0.02 mg/l

- 1) This certificate is issued based on the result that are found as shown on date and place of test only.
- 2) The calibration procedure followed in accordance with Harikul Science Co., Ltd.
- 3) This result shall not be used for advertising purpose.



Technician Signature


**HARIKUL
SCIENCE CO.,LTD.**


Laboratory Manager



CERTIFICATE No : 22T8989
REFERENCE No : 66263-2

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : INCUBATOR
MANUFACTURER : N/A
MODEL : N/A
SERIAL No : N/A
ID No : EQL-182
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 19-Aug-22

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 19-Aug-22

RECEIVED DATE : 19-Aug-22



QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 22T8989

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : INCUBATOR
MANUFACTURER : N/A
ID No : EQL-182
RECEIVED DATE : 19-Aug-22
AMBIENT TEMPERATURE : 27 °C ± 1 °C
MODEL : N/A
SERIAL NUMBER : N/A
CALIBRATION DATE : 19-Aug-22
RELATIVE HUMIDITY : 51 %RH ± 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED THERMOCOUPLE TYPE K UNDER NO LOAD CONDITION. THE THERMOCOUPLES WERE PLACED ON 13 POINTS AND LOCATED AS THE PICTURE BELOW AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE SEVENTH THERMOCOUPLE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH TC TYPE K	HYDRA 2635A	7301307	22T7508	05-Jul-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 3
Overall Line Voltage (V) variation : 3
Instrument Condition : Normal
Chamber Size (W*L*H): 190*70*170 cm

CHAMBER PERFORMANCE

Calibrate Point (°C)	Average All Position Temp. (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
20.0	19.90	0.05	0.46	0.69

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller temperature (°C)		20.0
Indicating Temperature		19.7
Measured Temperature (°C) at Spread Locations	1	20.16
	2	19.79
	3	20.07
	4	19.63
	5	19.89
	6	19.87
	7 Ref.	20.08
	8	19.76
	9	19.67
	10	19.97
	11	20.30
	12	19.82
	13	19.73
Uncertainty of Measurement(± °C)		0.39

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 7 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 22M7652
REFERENCE No : 65843-6

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : DIGITAL BALANCE
MANUFACTURER : SARTORIUS
MODEL : QUINTIX 224-15
SERIAL No : 29302452
ID No : EQL-164
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD.,
SAMAEDAM, BANGKHUNTHIAN, BANGKOK
10150

CALIBRATED BY : TETNITHI W.

CALIBRATION DATE : 14-Jul-22

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 15-Jul-22

RECEIVED DATE : 14-Jul-22



CERTIFICATE No : 22M7652

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : DIGITAL BALANCE MODEL : QUINTIX 224-15
MANUFACTURER : SARTORIUS S/N : 29302452
ID No : EQL-164 RECEIVED DATE : 14-Jul-22
AIR PRESSURE : 1008mbar \pm 1mbar CALIBRATION DATE : 14-Jul-22
AMBIENT TEMPERATURE : 26° C \pm 1° C RELATIVE HUMIDITY : 57 %RH \pm 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY ACCORDING TO UKAS LAB 14 EDITION 6:2019 BY USING KNOWN WEIGHT STANDARD WEIGHT. THE BALANCE WAS ADJUSTED USING WEIGHT OF QUALITY CALIBRATION TO ADJUST. THE BALANCE HAS NO ZERO TRACKING FUNCTION. REPEATABILITY WAS MEASURED BY USING 10 REPEATED MEASUREMENTS. LINEARITY WAS MEASURED COVERING 10 POINTS, EVENLY SPREAD OVER THE RANGE. THE INSTRUMENT WAS SET ZERO BEFORE PERFORMING THE LINEARITY TEST. OFF-CENTER LOADING WAS MEASURED BY USING STANDARD WEIGHTS PLACED ON THE PAN AND MOVED TO VARIOUS POSITIONS ON THE PAN.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) STANDARD WEIGHT SET	E2	QK-I-151	C02210415	09-Feb-23
2) STANDARD WEIGHT	E2	15843	C02210419	10-Feb-23
3) STANDARD WEIGHT	E2	QK-I-349	M2103235S	26-Mar-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-

- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH CENTRAL BUREAU OF WEIGHTS&MEASURES

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

1. ZERO SETTING FUNCTION : NORMAL

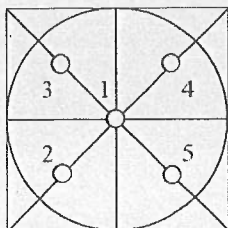
2. TARE FUNCTION : NORMAL

3. REPEATABILITY OF READING AT 200 g WAS 0.000042 g

4. DEPARTURE FROM NOMINAL VALUE/ LINEARITY

NOMINAL VALUE (g)	BALANCE READING (g)	CORRECTION (g)	UNCERTAINTY (\pm g)
0.0	0.0000	0.0000	0.000073
0.1	0.1000	0.0000	0.000074
0.2	0.2000	0.0000	0.000074
1.0	1.0000	0.0000	0.000075
2.0	2.0000	0.0000	0.000075
20.0	20.0000	0.0000	0.000085
45.0	45.0001	-0.0001	0.00014
65.0	65.0001	-0.0001	0.00013
80.0	80.0001	-0.0001	0.00017
100.0	100.0000	0.0000	0.00019
120.0	120.0000	0.0000	0.00022
140.0	140.0000	0.0000	0.00025
160.0	160.0000	0.0000	0.00027
180.0	180.0000	0.0000	0.00030
200.0	199.9998	0.0002	0.00032

5. OFF CENTER LOADING ERROR



POINT	READING (g)
1	99.9999
2	99.9998
3	99.9998
4	99.9999
5	99.9999
OFF-CENTER LOADING	0.0001

NOTE: THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR $k=2$, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 22T9920
REFERENCE No : 66549-7

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : WATER BATH
MANUFACTURER : N/A
MODEL : SUP IV
SERIAL No : N/A
ID No : EQL-056
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : PRASERT P.
CALIBRATION DATE : 15-Sep-22

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 21-Sep-22

RECEIVED DATE : 15-Sep-22



QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

www.qcalibration.com

CERTIFICATE No : 22T9920

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : WATER BATH
MANUFACTURER : N/A
ID NUMBER : EQL-056
RECEIVED DATE : 15-Sep-22
AMBIENT TEMPERATURE : 25 °C ± 1 °C
MODEL : SUP IV
SERIAL NUMBER : N/A
CALIBRATION DATE : 15-Sep-22
RELATIVE HUMIDITY : 49 %RH ± 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO ASTM E715-80 (REAPPROVED 2001) BY COMPARISON WITH CALIBRATED RTD. THE PROBES WERE PLACED ON FIVE POINTS AND LOCATED ONE PROBE IN EACH OF THE FOUR CORNERS OF THE BATH AND PLACED THE FIFTH RTD WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE WATER VOLUME (REFERENCE LOCATION) UNDER NO LOAD CONDITION.

2. REFERENCE STANDARD INSTRUMENTS :-

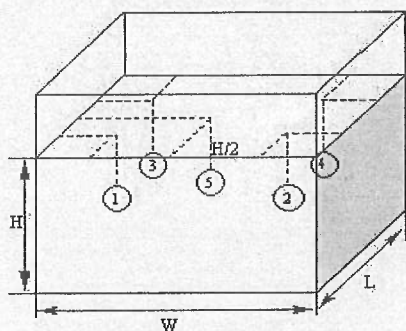
INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	2625A	6603614	22T7514	05-Jul-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



PROBE INSTALLATION
POSITION IN THE BATH

GENERAL INFORMATION

Overall Variation of Ambient Temperature around the Bath (°C) : 0.6
Overall Variation of Line Voltage (V) : 3
Instrument Condition : Normal
Bath Inner Size (W*L*H) : 59*35*20 cm

BATH PERFORMANCE

Calibrate Point (°C)	Average All Position Temp. (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
83.0	82.94	0.07	0.04	0.17

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations					Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	
83.0	83.0	82.93	82.92	82.93	82.96	82.95	0.16

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE BATH.

NOTE 2 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 22M9914
REFERENCE No : 66549-1

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : DIGITAL BALANCE
MANUFACTURER : AND
MODEL : GR-200
SERIAL No : 14243876
ID No : EQL-130
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD.,
SAMAEDAM, BANGKHUNTHIAN, BANGKOK
10150

CALIBRATED BY : PRASERT P.

CALIBRATION DATE : 15-Sep-22

APPROVED BY : 
PONGSAK J.

ISSUED DATE : 21-Sep-22

RECEIVED DATE : 15-Sep-22



CERTIFICATE No : 22M9914

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : DIGITAL BALANCE MODEL : GR-200
MANUFACTURER : AND S/N : 14243876
ID No : EQL-130 RECEIVED DATE : 15-Sep-22
AIR PRESSURE : 1011mbar \pm 1mbar CALIBRATION DATE : 15-Sep-22
AMBIENT TEMPERATURE : 21°C \pm 1°C RELATIVE HUMIDITY : 53 %RH \pm 10 % RH

CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY ACCORDING TO UKAS LAB 14 EDITION 6:2019 BY USING KNOWN WEIGHT STANDARD WEIGHT. THE BALANCE WAS ADJUSTED USING WEIGHT OF QUALITY CALIBRATION TO ADJUST. THE BALANCE HAS NO ZERO TRACKING FUNCTION. REPEATABILITY WAS MEASURED BY USING 10 REPEATED MEASUREMENTS. LINEARITY WAS MEASURED COVERING 10 POINTS, EVENLY SPREAD OVER THE RANGE. THE INSTRUMENT WAS SET ZERO BEFORE PERFORMING THE LINEARITY TEST. OFF-CENTER LOADING WAS MEASURED BY USING STANDARD WEIGHTS PLACED ON THE PAN AND MOVED TO VARIOUS POSITIONS ON THE PAN.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) STANDARD WEIGHT SET	E2	QK-I-151	C02210415	09-Feb-23
2) STANDARD WEIGHT	E2	15843	C02210419	10-Feb-23
3) STANDARD WEIGHT	E2	QK-I-349	M2103235S	26-Mar-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-

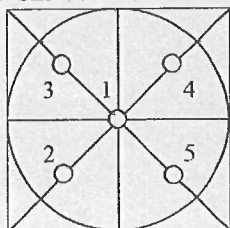
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH CENTRAL BUREAU OF WEIGHTS&MEASURES

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

1. ZERO SETTING FUNCTION : NORMAL
2. TARE FUNCTION : NORMAL
3. REPEATABILITY OF READING AT 200 g WAS 0.000048 g
4. DEPARTURE FROM NOMINAL VALUE/ LINEARITY

NOMINAL VALUE (g)	BALANCE READING (g)	CORRECTION (g)	UNCERTAINTY (\pm g)
0.00	0.0000	0.0000	0.000078
0.10	0.1000	0.0000	0.000078
0.20	0.2000	0.0000	0.000078
0.50	0.5000	0.0000	0.000079
1.00	1.0000	0.0000	0.000079
2.00	2.0000	0.0000	0.000080
5.00	5.0000	0.0000	0.000081
10.00	10.0000	0.0000	0.000084
20.00	20.0001	-0.0001	0.000089
50.00	50.0001	-0.0001	0.00011
100.00	100.0001	-0.0001	0.00019
200.00	200.0000	0.0000	0.00032

5. OFF CENTER LOADING ERROR



POINT	READING (g)
1	100.0000
2	100.0000
3	100.0001
4	100.0000
5	99.9999
OFF-CENTER LOADING	0.0001

NOTE: THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT PRODUCTION AREA
THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR $k=2$, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 22T9917
REFERENCE No : 66549-4

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : HOT AIR OVEN,
MANUFACTURER : MEMMERT
MODEL : UFE 500
SERIAL No : G508.0791
ID No : EQL-128
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.
CALIBRATION DATE : 15-Sep-22

APPROVED BY : 
PONGSAK J.
ISSUED DATE : 21-Sep-22
RECEIVED DATE : 15-Sep-22



QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 22T9917

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : HOT AIR OVEN
MANUFACTURER : MEMMERT
MODEL : UFE 500
ID No : EQL-128
RECEIVED DATE : 15-Sep-22
AMBIENT TEMPERATURE : 25 °C ± 1 °C
S/N : G508.0791
CALIBRATION DATE : 15-Sep-22
RELATIVE HUMIDITY : 51 %RH ± 10 %RH

CONDITION OF THIS RESULTS OF CALIBRATION

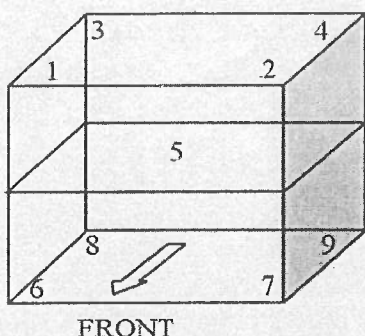
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	6635300	22T7509	10-Jul-23

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 1
Overall Line Voltage (V) variation : 3
Instrument Condition : Normal
Chamber Size (W*L*H): 56*40*48 cm

CHAMBER PERFORMANCE

Calibrate Point (°C)	Average All Position Temp. (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
104.0	104.32	0.15	0.62	1.02
180.0	180.09	0.29	1.23	1.86

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
104.0	104.0	104.23	103.89	104.54	104.02	104.33	104.63	104.42	104.48	104.39	0.38
180.0	180.0	180.16	179.13	180.46	179.35	179.79	180.66	180.36	180.29	180.61	1.1

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

Preventive Maintenance

วันที่ 22 เมษายน 2565 (ครั้งที่ 1/1)

บริษัท เทสท์ เทค จำกัด

ชนิดเครื่องมือ : Distillation Unit

รุ่น : VAPODEST 30

หมายเลขเครื่อง : GER003718

ผลิตภัณฑ์ : Gerhardt



บริษัท เอสพีซี อาร์ที จำกัด

ฝ่ายบริการหลังการขาย

โทร 0-2185-4333 ต่อ 3004-3008 Fax 0-2333-1236, 0-2332-9158 E-mail: service.spc@spc-rt.com

ฝ่ายขายและการตลาด

โทร 0-2185-4333 ต่อ 2133-2134 Fax 0-2331-8809, 0-2332-6216 E-mail : marketing.spc@spc-rt.com

Website: www.spc-rt.com

ช่องทางการติดต่อ

บริการหลังการขาย



ทีมงานบริการหลังการขายที่มีความชำนาญ ลูกค้าจึงมั่นใจได้ในบริการที่มีประสิทธิภาพจากเรา

โทรศัพท์ : 02-185-4333 งานซ่อม เบอร์ต่อ 3004-3008 , งานติดตั้ง เบอร์ต่อ 3002-3003, 3109

โทรสาร : 02-333-1236, 02-332-9158

E-mail : service.spc@spc-rt.com

บริการลูกค้าสัมพันธ์



สอบถามข้อมูลเพิ่มเติมด้านผลิตภัณฑ์ และ บริการ

โทรศัพท์ : 02-185-4333 ต่อ 2133-2134

โทรสาร : 02-2331-8809, 02-332-6216

E-mail: marketing.spc@spc-rt.com

บริการรับเรื่องร้องเรียน (CSI-Center)



ลูกค้าสามารถร้องเรียน แนะนำ ตี-ชม เกี่ยวกับผลิตภัณฑ์ การบริการ หรือเรื่องอื่นใด ของบริษัทฯ

โทรศัพท์ : 02-185-4333 ต่อ 2150, 6001

E-mail: csl.spc@spc-rt.com

สอบเทียบเครื่องมือ



สอบถามข้อมูลเกี่ยวกับบริการสอบเทียบ

โทรศัพท์ : 02-185-4333 ต่อ 3301-3305

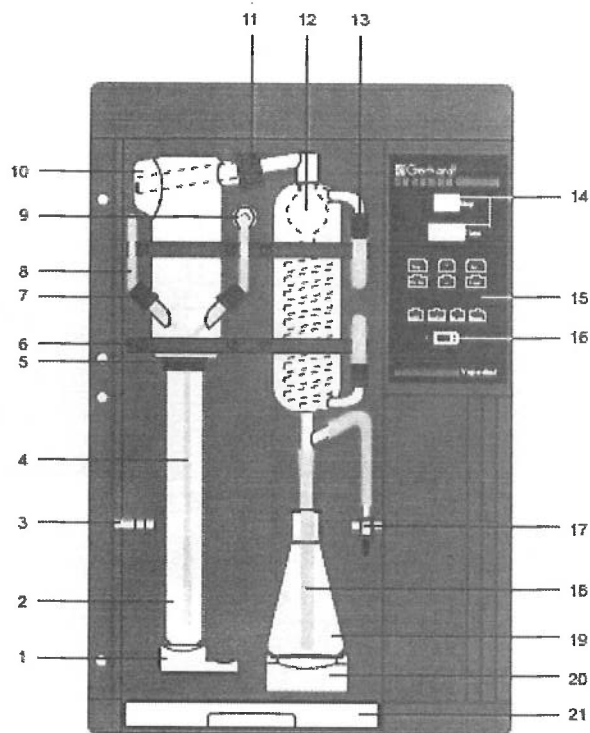
โทรสาร : 02-185 - 4424

E-mail: info.spcc@spc-rt.com

Operational Qualification (OQ)

ตรวจสอบสภาพเครื่อง

FRONT



	PASS	FAIL	N/A	REMARK
1. Quick clamping device with wedge	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2. Kjeldatherm digestion tube	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3. Holder for steam inlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4. PTFP-Inlet tubing, steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5. Viton-cone	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Clamping for glassware	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Screw cap GL18 with silicone seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. PTFP-Inlet tubing, NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9. PP-Distributor with PP-threaded joint	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10. Distribution head, glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11. Screw cap GL32 with silicone seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
12. Distillation condenser	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13. Screw cap GL14 with plastic screw connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
14. Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
15. Keyboard, chemical-resistant	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
16. Main switch, green	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
17. Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
18. Distillate outlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
19. Erlenmeyer flask	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
20. Platform	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
21. Drip tray	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

	PASS	FAIL	N/A	REMARK
22. Tubing reduction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
23. Silicone tubing 6x10 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
24. PP-distributor with PP-thread	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
25. SKT-valve (built in with brass fitting)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
26. Silicone tubing 8x16x80 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
27. Steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
28. PTFE-inlet tubing NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
29. Silicone tubing 8x16 for cooling water inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
30. Silicone tubing 8x16 for cooling water outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
31. Viton-tubing 6x12*50 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
32. Silicone tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

รายละเอียดการตรวจสอบ

ขั้นตอนการบริการ

ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

ตรวจสอบ Function การทำงาน (The Function Test)


- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้า Sample Tube
- ระบบการเติม Na OH
- ระบบการ Suction ตั้ง Sample Tube และ Receiver

	PASS	FAIL	N/A	REMARK
5. PUMP				
Pump H ₂ O Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump H ₂ O Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Rutum Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump saction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Rutum Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. The Following Program Run :				
Addition H ₂ O 0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Addition NaOH 0-99 sec.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Addition H ₃ BO ₃ 0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Reaction Time 0-99 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Distillation Time 0-99	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Steam Capacity 30%-100%	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Suction Time 0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
The Instrument is in perfect technical shape	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Remark : _____

Engineer : นายพนพล สุขวานิตย์

Other error messages

Error message	Measures
Wait for steam	Message disappears as soon as stand-by is reached
Add sol. > 1min Continue=Enter	Check programming Enter=continue of interrupted program Reset=Standby-mode
Program undefined	Check programming 
Excess steam pressure	Switch the system off and call service
Sensor error	Switch the system off and call service



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert.No.: 22CG1820

Page.: 1 of 2

Certificate of Calibration

Equipment :	Auto Burette
Capacity :	25 mL
Serial No. :	-
ID. No. :	6307BU25/01
Manufacturer :	EM
Made in :	Germany
Submitted by :	TEST TECH CO.,LTD (HEAD Office) 30,32 Rama II Soi 63, Rama II Rd., Samaedam Bangkhunthian, Bangkok 10150
Ambient Temperature :	(20 \pm 2.5) °C
Relative Humidity :	(50 \pm 10) %
Barometric Pressure :	756 mmHg
Calibration Procedure :	ASTM E 542 - 01
Calibrated by :	Srisuda Khamtha

Approved by :

Approved Signatory

- (/) Pornthippa Tameyakul
(/) Malee Butkruea
() Ponpan Paipim

Issue Date :

3 May 2022

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

A 0040758



Equipment : Auto Burette
Received Date : 25 April 2022
Condition As-Received : Used Item
Calibration Date : 28 April 2022
Reference : 2204-0560DN-3

Cert.No.: 22CG1820

Page.: 2 of 2

Condition of this result of calibration

1. Reference Standard Instruments :

<u>Instruments</u>	<u>Model</u>	<u>Serial No.</u>	<u>ID. No.</u>	<u>Certificate No.</u>	<u>Traceability</u>	<u>Due date</u>
1) Balance	XP205	B134206712	140RC007	22MM181	NIMT	23 Feb 2023
2) Thermo-Hygrograph	TH 803	09153022	140EC004	21H1367	NIST,NIMT	21 June 2022
3) Thermometer	-	0834181	140EC005	21I836	NIMT	03 Aug 2022

This certification is traceable to SI Unit

2. The certificate is valid only to the item calibrated on date and place of calibration.
3. True value is converted to true volume at the standard temperature of 20 °C

Calibration result :

Nominal capacity (mL)	Reading (mL)	Uncertainty (\pm mL)	k Factor
5	5.0179	0.0059	2.00
15	15.0196	0.0065	2.00
25	25.0199	0.0065	2.00

Remark mL = cm³

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

-o0o-

Malu