

เอกสารแนบ จ
ใบรับรองการสอบเทียบเครื่องมือ



รายการใบรับรองสอบเทียบ/ทวนสอบ เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์ สำหรับตรวจวัดคุณภาพสิ่งแวดล้อม

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration*	Remark
เครื่องมือหลักสำหรับตรวจสอบคุณภาพน้ำ น้ำทิ้ง น้ำประปา									
1	pH Meter	pH Temperature	Mettler-Toledo	Seven Easy S20 / 1231155210	National Food Institute, Ministry of Industry, Thailand	2301846-001-01	24 Feb 23	24 Feb 24	-
2	pH Meter		Mettler-Toledo	Seven Easy S20 / 1230525212	National Food Institute, Ministry of Industry, Thailand	2302181-001-01	24 Mar 23	22 Mar 24	-
3	BOD Incubator	BOD	Arco	UC4-1320 / (UAE.LAB.015/2561)	Technology Promotion Association (Thailand-Japan)	23TM249	15 Feb 23	14 Feb 24	-
4	BOD Incubator		Arco	UR-1320 / (UAE.LAB.018/2551)	Technology Promotion Association (Thailand-Japan)	23TM375	12 Apr 23	10 Apr 24	-
5	Analytical Balance (Readability 0.01 mg)	Total Dissolved Solids Suspended solids	Mettler-Toledo	XSR205DU / C009071872	Technology Promotion Association (Thailand-Japan)	23MM112	26 Apr 23	24 Apr 24	-
6	Hot Air Oven		Memmert	UF55 / B212.0411	Technology Promotion Association (Thailand-Japan)	23TM373	11 Apr 23	9 Apr 24	-
7	Digester Unit	TKN	FOSS TECATOR	2520auto / 91794469	Technology Promotion Association (Thailand-Japan)	2302413-001-01	30 Mar 23	28 Mar 24	-
8	Distillation Unit (Kjeldahl Method)		FOSS TECATOR	KT8100 / 91889052	Foss south east asia	6623	25 Jul 22	24 Jul 23	-
9	Analytical Balance (Readability 0.1 mg)	Fat, Oil & Grease	Mettler-Toledo	XSR204 / C117635043	National Food Institute, Ministry of Industry, Thailand	2302827-001-01	10 May 23	8 May 24	-
10	UV-VIS Spectrophotometer	Ammonia, Nitrate	Agilent Technologies	Cary60 G6860A / MY15410009	DQE Services Co.,Ltd.	SP23-021	20 May 23	18 May 24	-
11	UV-VIS Spectrophotometer		Hitachi	U-1900 / 2021-064	DQE Services Co.,Ltd.	SP23-007	6 Jan 23	5 Jan 24	-

รายการใบรับรองสอบเทียบ/ทวนสอบ เครื่องมือหลักประจำห้องปฏิบัติการวิเคราะห์ สำหรับตรวจวัดคุณภาพสิ่งแวดล้อม

No.	Instrument/Equipment	Parameter	Manufacturer	Model/Serial No.	Calibrator	Certification No.	Date of Calibration	Due date of Calibration*	Remark
เครื่องมือหลักสำหรับตรวจสอบคุณภาพน้ำ น้ำทิ้ง น้ำประปา									
12	Incubator	Total Coliform Bacteria Fecal Coliform Bacteria	Memmert	IF 75 / D317.0305	Technology Promotion Association (Thailand-Japan)	23TM727	27 Apr 23	25 Apr 24	-
13	Incubator	Escherichia coli Staphylococcus aureus	Memmert	IPP 260 / V615.0187	Technology Promotion Association (Thailand-Japan)	23TM378	12 Apr 23	10 Apr 24	-
14	Incubator	Pseudomonas aeruginosa	Memmert	INB 400 / E411.1325	Technology Promotion Association (Thailand-Japan)	22TM1063	11 Jul 22	10 Jul 23	-
15	Water Bath		Memmert	WB14 / I401.0569	Technology Promotion Association (Thailand-Japan)	22TM1065	11 Jul 22	10 Jul 23	-
16	Water Bath		Memmert	WNB14 / L407.0756	Technology Promotion Association (Thailand-Japan)	22TM1066	11 Jul 22	10 Jul 23	-
17	Analytical Balance		OHAUS	PX623 / C236754745	DKSH (Thailand) Ltd.	C01223732	9 Dec 22	8 Dec 23	-
18	Auto Clave		ALP	CL-40L / 807298	Technology Promotion Association (Thailand-Japan)	22TM1121	11 Jul 22	10 Jul 23	-
19	Auto Clave		ALP	CL-40L / 808763	Technology Promotion Association (Thailand-Japan)	23TM763	27 Apr 23	25 Apr 24	-

Due Date of Calibration* : Based on the annual calibration plan. At least 1 time per year.


Calibration Certificate

Certificate No.: 2301846-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhonong, Bangkok 10260

Page 1 of 5

Equipment: pH Meter
Manufacturer: Mettler Toledo
Model: SevenEasy TM S20 pH
Serial No.: 1231155210
ID No.: UAE.WAT.010/2553
Order No.: 2301846
Operation No.: 2301846-001
Date of Receipt: 17 February 2023
Date of Calibration: 24 February 2023

Calibrated by Mr.Worapob Sooktong
Scientist

Approved by 
(Mr.Nuttapol Niyomchart)

Specialist, Division of Calibration Laboratory

Date of Issue: 24 February 2023

Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2301846-001-01

Equipment:

pH Meter

Resolution: 0.01 pH ; 1 mV

Manufacturer: Mettler Toledo

Model: SevenEasy TM S20 pH

Serial No.: 1231155210

Type: Bench top

ID No.: UAE.WAT.010/2553

Date of Calibration: 24 February 2023

Page 2 of 5

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: **Ambient Temperature:** (25.1 ± 1.5) °C **Relative Humidity:** (50 ± 5) %

Condition of Equipment: Good Condition

Condition of this Results of Calibration

1. Calibration Method In house method : W-CC-002 based on direct measurement by using standard voltage calibrator and certified reference material (CRM)

2. Reference Standards / Certified Reference Material

<u>Instruments</u>	<u>Serial / ID No.</u>	<u>Manufacturer</u>	<u>Certificate No.</u>	<u>Due Date</u>
2.1 DC Voltage Calibrator	2709007	Fluke	22E1959	17 June 2023
2.2 Digital Thermometer	2709007	Fluke	CC 650577-01	30 October 2023
2.3 Thermo-Hygro Meter	NFI.BTH 007/18	PONPE 490	QR22-0886	26 April 2023
<u>Certified Reference Material</u>	<u>Lot. No.</u>	<u>Manufacturer</u>	<u>Ref N</u>	<u>Expire Date</u>
2.4 pH buffer 4.008 (Primary pH buffer Solution)	832606	CPAchem	PH216.L5	8 August 2024
2.5 pH buffer 6.865 (Primary pH buffer Solution)	832607	CPAchem	PH217.L5	8 August 2024
2.6 pH buffer 10.01 (Primary pH buffer Solution)	832609	CPAchem	PH220.L5	8 August 2023
2.7 pH buffer 7.00 (Standard pH buffer Solution)	832610	CPAchem	PH107.L5	8 August 2023

3. This certification is traceable to The International System of Unit (SI Unit)

3.1 Instruments No.2.1	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0008
3.2 Instruments No.2.2	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0061
3.3 Instruments No.2.3	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0292
3.4 Certified Reference Material No. 2.4 to 2.6	traceable to	Primary measurement method- Harned cell using calibrated thermometer, barometer, and nanovoltmeter. The Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025
3.5 Certified Reference Material No.2.7	traceable to	BIM RefN HI-27 LotN 04.06.2021; BIM RefN HI-28 LotN 28.05.2021; BIM RefN HI-27 LotN 04.06.2021; BIM RefN HI-28 LotN 28.05.2021, the Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

F-CS-012 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2301846-001-01

Equipment: pH Meter Resolution: 0.01 pH ; 1 mV
Manufacturer: Mettler Toledo Model: SevenEasy TM S20 pH
Serial No.: 1231155210 Type: Bench top
ID No.: UAE.WAT.010/2553

Date of Calibration: 24 February 2023

Page 3 of 5

Calibration Results:

1. Calibration of pH Meter (Manual Temperature Compensation at 25 °C)

Nominal pH	DC Voltage Standard (mV)	Average Indicator Reading		Uncertainty (±mV)	Coverage Factor (k)
		mV	pH		
0	414.120	414	0.00	0.58	2.00
2	295.814	296	2.00	0.58	2.00
4	177.464	178	4.00	0.58	2.00
6	59.160	59	6.00	0.58	2.00
7	0.000	0	7.00	0.58	2.00
8	-59.158	-59	8.00	0.58	2.00
10	-177.460	-177	10.00	0.58	2.00
12	-295.811	-296	12.00	0.58	2.00
14	-414.117	-414	14.00	0.58	2.00

2. Calibration of pH Meter with Electrode (Manual Temperature Compensation at 25 °C)

Equipment: pH Electrode Type: Combined Electrode
Manufacturer: Mettler Toledo Model: InLab Solids
Serial No.: 9018311 ID.No. N/A

Performance of Electrode system (Three-Point Calibration at pH 4, pH 7 and pH 10)

Certified Value @25 °C (pH)	Average Indicator Reading		Relative Slope (%)	Uncertainty (± pH)	Coverage Factor (k)
	pH	mV			
4.008	4.01	186	-	0.0071	2.00
6.865	6.90	19	97.68	0.0075	2.00
10.008	10.01	-160	97.29	0.0095	2.00
6.985	6.99	15	-	0.0092	2.00



Calibration Report

Certificate No.: 2301846-001-01

Equipment: Digital Thermometer with RTD

Resolution: 0.1 °C Model: SevenEasy TM S20 pH

Serial No.: 1231155210 ID No.: UAE.WAT.010/2553

Manufacturer: Mettler Toledo

Date of Calibration: 24 February 2023

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Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: Ambient Temperature 25 °C ± 1 °C

Relative Humidity 48 % ± 3 %

Condition of this results of Calibration:

1. Calibration Method : - In house method: W-TE-025 by comparison with standard thermometer.
- The Calibration is determined by comparing with a known temperature from a standard resistance thermometer.
- The temperature scale in use at this laboratory is the International Temperature scale of 1990 (ITS-90).

2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
HANDHELD THERMOMETER	1523	2118154	PSL-T 0673/65	07-Jun-23	TISTR
Platinum Resistance Thermometer (PRT)	5627A	877332			

Support Equipment : - Low Temperature Bath (Micro Bath), Model: 7103, S/N: A39538,AN65 A85181.

3. This certificate is traceable to International System of Units (SI Units).
4. This certificate was certified only for the instrument we calibrated.
5. This result of calibration was found accurate as shown on date and place of calibration only.
6. Condition of Calibrated item : Good
7. Result of Calibration : ☒ Without adjustment ☐ After adjustment



Calibration Report

Certificate No.: 2301846-001-01

Equipment: Digital Thermometer with RTD

Resolution: 0.1 °C Model: SevenEasy TM S20 pH

Serial No.: 1231155210 ID No.: UAE.WAT.010/2553

Manufacturer: Mettler Toledo

Date of Calibration: 24 February 2023

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Calibration point: 15.0, 25.0 and 35.0 °C

Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.
- Description of probe, model : - S/N : -
- Dimension of probe : Diameter 9 mm., Length 120 mm.,
- Sheath material : Stainless Steel

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.1	15.015	- 0.1	0.11
25.0	25.014	0.0	0.11
35.1	35.016	- 0.1	0.11

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor $k=2$, providing a level of confidence of approximately 95 %.

----- End -----

F-CS-012 Revision: 01 Date: 20-04-65



Calibration Certificate

Certificate No.: 2302181-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO.,LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhnong, Bangkok 10260

Page 1 of 5

Equipment: pH Meter
Manufacturer: METTLER TOLEDO
Model: SevenEasy pH
Serial No.: 1230525212
ID No.: UAE.WAS.003/2553
Order No.: 2302181
Operation No.: 2302181-001
Date of Receipt: 14 March 2023
Date of Calibration: 24 March 2023

Calibrated by Mr.Pheraphat Tuanjit
Scientist

Approved by 
(Mr.Nuttapol Niyomchart)

Specialist, Division of Calibration Laboratory

Date of Issue: 24 March 2023

Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95%.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2302181-001-01

Equipment:

pH Meter

Resolution: 0.01 pH ; 1 mV

Manufacturer: METTLER TOLEDO

Model: SevenEasy pH

Serial No.: 1230525212

Type: Bench top

ID No.: UAE.WAS.003/2553

Date of Calibration: 24 March 2023

Page 2 of 5

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: **Ambient Temperature:** (23.4 ± 1.5) °C **Relative Humidity:** (52 ± 3) %

Condition of Equipment: Good Condition

Condition of this Results of Calibration

1. Calibration Method In house method : W-CC-002 based on direct measurement by using standard voltage calibrator and certified reference material (CRM)

2. Reference Standards / Certified Reference Material

<u>Instruments</u>	<u>Serial / ID No.</u>	<u>Manufacturer</u>	<u>Certificate No.</u>	<u>Due Date</u>
2.1 DC Voltage Calibrator	2709007	Fluke	22E1959	17 June 2023
2.2 Digital Thermometer	2709007	Fluke	CC-650557-01	30 October 2023
2.3 Thermo-Hygro Meter	NFI.BTH003/17	PONPE	TE 650555-01	21 September 2023
<u>Certified Reference Material</u>	<u>Lot. No.</u>	<u>Manufacturer</u>	<u>Ref N</u>	<u>Expire Date</u>
2.4 pH buffer 4.008 (Primary pH buffer Solution)	873608	CPAchem	PH216.L5	16 February 2025
2.5 pH buffer 6.865 (Primary pH buffer Solution)	873609	CPAchem	PH217.L5	16 February 2025
2.6 pH buffer 10.01 (Primary pH buffer Solution)	873611	CPAchem	PH220.L5	16 February 2024
2.7 pH buffer 7.00 (Standard pH buffer Solution)	873612	CPAchem	PH107.L5	16 February 2024

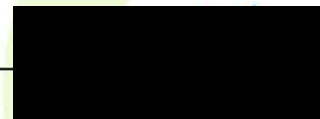
3. This certification is traceable to The International System of Unit (SI Unit)

3.1 Instruments No.2.1	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0008
3.2 Instruments No.2.2	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0061
3.3 Instruments No.2.3	through	NSC-TISI-TIS 17025 Laboratory Accreditation of Calibration No.0061
3.4 Certified Reference Material No. 2.4 to 2.6	traceable to	Primary measurement method- Harned cell using calibrated thermometer, barometer, and nanovoltmeter. The Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025
3.5 Certified Reference Material No.2.7	traceable to	BIM RefN HI-13 LotN 25.05.2022; BIM RefN HI-16 LotN 02.06.2022; BIM RefN HI-13 LotN 25.05.2022; BIM RefN HI-16 LotN 02.06.2022, the Standard Solution preparation and certified by CPAchem Ltd is accredited to ISO 17034 and ISO/IEC 17025

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

F-CS-012 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2302181-001-01

Equipment:

pH Meter

Resolution: 0.01 pH ; 1 mV

Manufacturer: METTLER TOLEDO

Model: SevenEasy pH

Serial No.: 1230525212

Type: Bench top

ID No.: UAE.WAS.003/2553

Date of Calibration: 24 March 2023

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Calibration Results:

1. Calibration of pH Meter

(Manual Temperature Compensation at 25 °C)

Nominal pH	DC Voltage Standard (mV)	Average Indicator Reading		Uncertainty (±mV)	Coverage Factor (k)
		mV	pH		
0	414.120	414	0.00	0.58	2.00
2	295.814	296	2.00	0.58	2.00
4	177.464	178	4.00	0.58	2.00
6	59.160	59	6.00	0.58	2.00
7	0.000	0	7.00	0.58	2.00
8	-59.158	-59	8.00	0.58	2.00
10	-177.460	-177	10.00	0.58	2.00
12	-295.811	-296	12.00	0.58	2.00
14	-414.117	-414	14.00	0.58	2.00

2. Calibration of pH Meter with Electrode (Manual Temperature Compensation at 25 °C)

Equipment: pH Electrode

Type: Combined Electrode

Manufacturer: METTLER TOLEDO

Model: InLab Solids

Serial No.: 1156883

ID.No. N/A

Performance of Electrode system (Three-Point Calibration at pH 4, pH 7 and pH 10)

Certified Value @25 °C (pH)	Average Indicator Reading		Relative Slope (%)	Uncertainty (± pH)	Coverage Factor (k)
	pH	mV			
4.008	4.01	187	-	0.0071	2.00
6.865	6.86	22	97.86	0.0075	2.00
10.010	10.01	-160	97.66	0.0086	2.00
6.985	6.99	14	-	0.0093	2.00

Calibration Report

Certificate No.: 2302181-001-01

Equipment: Digital Thermometer with RTD (pH Meter)

Resolution: 0.1 °C Model: SevenEasy pH

Serial No.: 1230525212 ID No.: UAE.WAS.003/2553

Manufacturer: METTLER TOLEDO

Date of Calibration: 24 March 2023

Page 4 of 5

Location: Chemical Calibration Laboratory, National Food Institute

Environment Condition: Ambient Temperature 25 °C ± 1 °C

Relative Humidity 55 % ± 5 %

Condition of this results of Calibration:

- Calibration Method : - In house method: W-TE-025 by comparison with standard thermometer.
- The Calibration is determined by comparing with a known temperature from a standard resistance thermometer.
- The temperature scale in use at this laboratory is the International Temperature scale of 1990 (ITS-90).

2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
HANDHELD THERMOMETER	1521	A85997	TE 660039-01	10-Dec-23	NATIONAL FOOD INSTITUTE
Platinum Resistance Thermometer (PRT)	385	509201			

Support Equipment : - Low Temperature Bath (ISOCAL-6), Model: Europa-6 Plus Basic, S/N: 341592/2

- This certificate is traceable to International System of Units (SI Units).
- This certificate was certified only for the instrument we calibrated.
- This result of calibration was found accurate as shown on date and place of calibration only.
- Condition of Calibrated item : Good
- Result of Calibration : ☒ Without adjustment ☐ After adjustment



Calibration Report

Certificate No.: 2302181-001-01

Equipment: Digital Thermometer with RTD (pH Meter)

Resolution: 0.1 °C Model: SevenEasy pH

Serial No.: 1230525212 ID No.: UAE.WAS.003/2553

Manufacturer: METTLER TOLEDO

Date of Calibration: 24 March 2023

Page 5 of 5

Calibration point: 15.0, 25.0 and 30.0 °C

Calibration result:

- The probe was immersed in liquid bath or dry bath to a minimum depth of 120 mm.
- Description of probe, model : N/A S/N : N/A
- Dimension of probe : Diameter 3 mm., Length 120 mm.,
- Sheath material : N/A

UUC* Reading (°C)	Standard Temperature (°C)	Correction Value (°C)	Uncertainty ± (°C)
15.2	14.999	- 0.2	0.12
25.2	24.999	- 0.2	0.12
30.2	29.999	- 0.2	0.12

Note

- UUC* : Unit Under Calibration

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k= 2, providing a level of confidence of approximately 95 %.

----- End -----

F-CS-012 Revision: 01 Date: 20-04-65





TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM249

Page : 1 of 3

Certificate of Calibration

Equipment : BOD Incubator

Manufacturer : Arco

Model : UC4-1320

Serial No. : 13URC4S013201

ID No. : UAE.WAO.015/2561

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Lab Floor 2

Received Order : 15 February 2023
Calibration Date : 15 February 2023
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : Preecha Hlahib

Approved by :

Approved Signatory

() Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 24 February 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม

A 0051476



Equipment : BOD Incubator
 Condition As-Received : Used Item
 Reference : 2302-0297OC-1

Cert. No.: 23TM249
 Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY57013711	22LM93	02 Jul 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

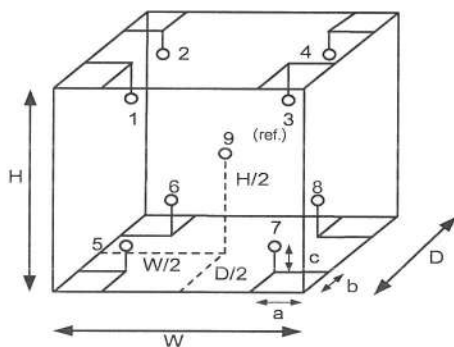
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration		
	Beginning	Finished
Temp. (°C)	29	31
REL.Humid. (%)	63	67
AC Supply (Volt)	220	220



Position :	Ref. Std. ID No.:
1	22-18RTD-2/1
2	18RTD-2/2
3	18RTD-2/3
4	18RTD-2/4
5	18RTD-2/5
6	18RTD-2/6
7	18RTD-2/7
8	18RTD-2/8
9 (ref.)	18RTD-2/9

Probe Installation Details :

Dimension of Chamber :

a =	10	cm	D =	0.62	m
b =	10	cm	W =	1.2	m
c =	10	cm	H =	1.2	m
			Capacity =	0.89	m ³

เอกสารไม่ควมค



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2302-0297OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 23TM249

Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
20.0	20.0	19.3	0.32	0.57	1.0	0.60	2

Calibration Point (°C)	Measured Temperature (°C)								
	Position								
	1	2	3	4	5	6	7	8	9 (ref.)
20.0	20.086	19.916	20.386	19.976	19.973	19.838	19.837	19.821	19.949

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

-o0o-

เอกสารไม่ควบคุม

a 1149512



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM375

Page : 1 of 3

Certificate of Calibration

Equipment : BOD Incubator

Manufacturer : ARCO

Model : UR-1320

Serial No. : -

ID No. : UAE.WAO.018/2551

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Lab Floor 2

Received Order : 11 April 2023

Calibration Date : 12 April 2023

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Krisda Malee

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 24 April 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม

A 0053360



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2304-0156OC-2

Cert. No.: 23TM375

Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

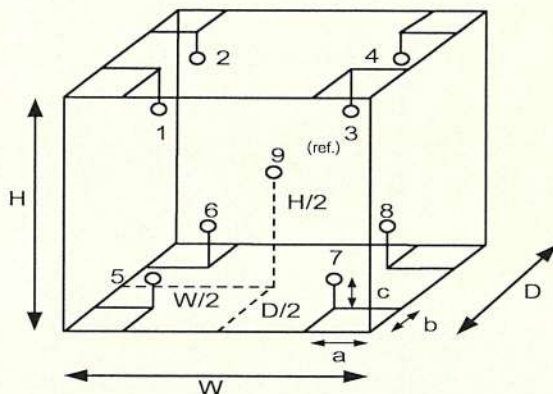
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration		
	Beginning	Finished
Temp. (°C)	28	27
REL.Humid. (%)	42	45
AC Supply (Volt)	219	220



Position :	Ref. Std. ID No.:
1	20RTD-2/1
2	20RTD-2/2
3	20RTD-2/3
4	20RTD-2/4
5	20RTD-2/5
6	20RTD-2/6
7	20RTD-2/7
8	20RTD-2/8
9 (ref.)	20RTD-2/9

Probe Installation Details :

a = 10 cm
b = 10 cm
c = 10 cm

Dimension of Chamber :

D = 0.62 m
W = 1.2 m
H = 1.2 m
Capacity = 0.89 m³

เอกสารไม่ควบคุม

a 1158259



Equipment : BOD Incubator
Condition As-Received : Used Item
Reference : 2304-0156OC-2
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 23TM375

Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor <i>k</i>
20.0	20.0	20.0	0.48	0.42	1.2	2

Calibration Point (°C)	Measured Temperature (°C)									Uncertainty (±°C)
	Position									
	1	2	3	4	5	6	7	8	9 (ref.)	
20.0	20.040	20.170	20.263	20.093	19.749	19.704	19.920	20.191	20.020	0.66

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

-o0o-

เอกสารไม่ควบคุม

a 1158258



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert.No.: 23MM112

Page.: 1 of 3

Certificate of Calibration

Equipment : Electronic Balance

Manufacturer : Mettler Toledo

Model : XSR205

Serial No. : C009071872

ID No. : UAE.WAO.012/2563

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phakhanong,
Bangkok 10260

Location : Balance Room


Received order : 26 April 2023

Calibration Date : 26 April 2023

Ambient Temperature : 15 °C to 40 °C

Relative Humidity : 30 % to 90 %

Calibrated by : Man Pattanapongpaiboon

Approved by : 
Approved Signatory

() Pornthippa Tameyakul
() Malee Butkruea
(✓) Suwit Imjai

Issue Date : 2 May 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม



Equipment : Electronic Balance
Condition As-Received : Used Item
Reference : 2304-0459OC-1

Cert.No.: 23MM112

Page: 2 of 3

Procedure used :-

Calibration were conducted using in-house calibration procedure CP-OB01 according to direct measurement method against standard weight.

Condition of this result of calibration

1. Reference standard instruments:-

<u>Instruments</u>	<u>Model</u>	<u>Serial No.</u>	<u>ID No.</u>	<u>Test report No.</u>	<u>Due date</u>
1) Standard Weight Set (E2)	15884	24053	70RC007	MM-0010-22	20 Jan 2024

2. This certificate is valid only to the item calibrated on date and place of calibration.
3. This result of calibration was made on requested at the point specified by customer.
4. This certificate is not certified for any commercial transaction.
5. This certification is traceable to the International System of Unit.

Result of calibration () Without Adjustment (*) After Adjustment by Internal Calibration

Range capacity :	0 g to 81 g	Resolution	0.00001 g
	81 g to 220 g	Resolution	0.0001 g

Before Adjustment :

<u>Applied Weight</u>	<u>Balance Reading</u>	<u>Correction</u>	<u>Measurement Uncertainty</u>	<u>Coverage Factor</u>
(g)	(g)	(g)	(\pm mg)	(k)
80	80.00005	-0.00005	0.15	2.00
200	199.9999	+0.0001	0.29	2.00

After Adjustment :

1. Determination of the standard deviation of weighing machine

(n = 10)

<u>Applied Weight</u>	<u>Standard Deviation of Reading (g)</u>
(g)	
80	0.000007
200	0.00000

เอกสารนี้เป็นเอกสาร



Equipment : Electronic Balance
 Condition As-Received : Used Item
 Reference : 2304-0459OC-1

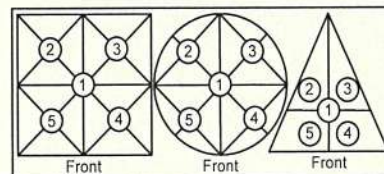
Cert.No.: 23MM112

Page: 3 of 3

Result of calibration

2. Effect of off center loading

A mass of 100 g was placed to various position on the pan.
 The weighing machine reading error obtained is given in the table



Maximum difference between
 off-center and central loading

Position 1 (g)	Position 2 (g)	Position 3 (g)	Position 4 (g)	Position 5 (g)	(g)
-0.0001	-0.0001	0.0000	-0.0001	-0.0001	0.0001

3. Departure from nominal value

Applied Weight (g)	Balance Reading (g)	Correction (g)	Measurement Uncertainty (± mg)	Coverage Factor (k)
Unload	0.00000	0.00000	0.014	2.13
0.05	0.05001	-0.00001	0.015	2.09
0.1	0.10001	-0.00001	0.015	2.09
1	1.00001	-0.00001	0.018	2.04
5	5.00003	-0.00003	0.026	2.00
20	20.00006	-0.00006	0.045	2.00
50	50.00006	-0.00006	0.080	2.00
80	80.00004	-0.00004	0.15	2.00
100	100.0000	0.0000	0.16	2.00
150	150.0000	0.0000	0.29	2.00
200	200.0000	0.0000	0.29	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM373

Page : 1 of 3

Certificate of Calibration

Equipment : Hot Air Oven

Manufacturer : Memmert

Model : UF 55

Serial No. : B212.0411

ID No. : UAE.WAO.005/2556

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Lab Floor 2

Received Order : 11 April 2023

Calibration Date : 11 - 12 April 2023

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Krisda Malee

Approved by :

Approved Signatory

(/) Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date :

24 April 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม

A 0053359



Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2304-0156OC-1

Cert. No.: 23TM373

Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD) and Thermocouple Type T.

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34972A	MY59003411	22LM165	26 Nov 2023

2. This certificate is valid only to the item calibrated on date and place of calibration.

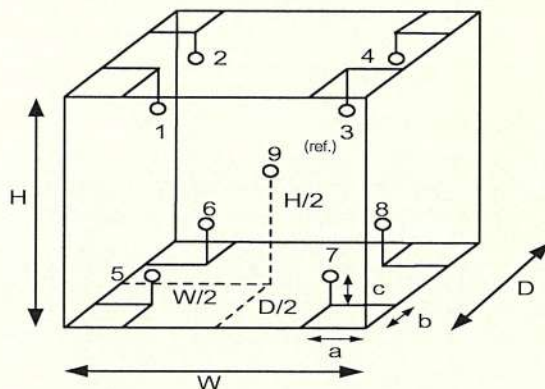
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Environment during calibration		
	Beginning	Finished
Temp. (°C)	27	28
REL.Humid. (%)	45	44
AC Supply (Volt)	221	220



**Ref. Std. ID No.: @
Calibration Point**

Position :	(120 to 180) °C	(104) °C
1	18-20TC-01	20RTD-2/1
2	18-20TC-02	20RTD-2/2
3	18-20TC-03	20RTD-2/3
4	18-20TC-04	20RTD-2/4
5	18-20TC-05	20RTD-2/5
6	18-20TC-06	20RTD-2/6
7	18-20TC-07	20RTD-2/7
8	18-20TC-08	20RTD-2/8
9 (ref.)	18-20TC-09	20RTD-2/9

Probe Installation Details :

Dimension of Chamber :

a =	5.0	cm	D =	0.50	m
b =	5.0	cm	W =	0.80	m
c =	5.0	cm	H =	0.75	m
Capacity =			0.30	m ³	

เอกสารไม่ควบคุม

a 1158261



Equipment : Hot Air Oven
Condition As-Received : Used Item
Reference : 2304-0156OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 23TM373

Page : 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Coverage Factor <i>k</i>
104.0	104.0	104.0	0.054	0.59	0.95	2
120.0	120.0	120.0	0.12	0.89	1.5	2
180.0	180.0	180.0	0.12	1.5	2.5	2

Calibration Point (°C)	Measured Temperature (°C)									Uncertainty (±°C)
	Position									
	1	2	3	4	5	6	7	8	9 (ref.)	
104.0	104.512	104.016	104.542	104.407	103.704	103.729	104.167	104.158	104.001	0.42
120.0	120.317	119.768	120.524	120.232	119.363	119.209	119.888	119.797	119.735	1.1
180.0	180.878	179.819	181.357	180.871	179.303	179.139	180.230	180.055	179.960	1.1

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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เอกสารไม่ควบคุม

a 1158260

Verification Certificate

Certificate No.: 2302413-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhonong, Bangkok 10260

Page 1 of 4

Equipment: HEATING BLOCK DIGESTION

Manufacturer: FOSS

Model: 2520

Serial No.: 91794469

ID No.: UAE.WAS.011/2560

Order No.: 2302413

Operation No.: 2302413-001

Date of Receipt: 28 March 2023

Date of Calibration: 30-31 March 2023

Calibrated by Mr.Nuttapol Niyomchat
Specialist

Approved by

(Mr.Pheraphat Tuanjit)

Manager, Division of Calibration Laboratory

Date of Issue: 10 April 2023

Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95 %.

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



Verification Report

Certificate No.: 2302413-001-01
Equipment: HEATING BLOCK DIGESTION
Model: 2520 Serial No.: 91794469
Resolution: 1 °C ID No.: UAE.WAS.011/2560
Manufacturer: FOSS
Date of Calibration: 30-31 March 2023

Page 2 of 4

Location: Laboratory Room, NATIONAL FOOD INSTITUTE
Environment Condition: Ambient Temperature (25 ± 3) °C
Relative Humidity (55 ± 15) %
Line Voltage (220 ± 10) Volt

Condition of this results of Calibration:

- This instrument was calibrated by insert standard thermocouples type R into its heating block digestion and compared to temperature obtained from reference standards thermometer at calibrated point.
- The temperature scale used was based on ITS - 90 .
- All data show below were final values and the initial data may be obtained upon request.

2. Reference Standard Instrument :

Instrument	Model	Serial No.	Certificate No.	Due Date	Through
Digital Thermometer with Thermocouple	34970A	MY44045576/MY41194453	TC22/0044	5-May-2023	N.M. Technical Center Laboratory
	Type R	TC#101-103 / CH#101-103			

- This certificate is traceable to international system of units (SI Units).
- This certificate was certified only for the instrument we calibrated.
- This result of calibration was found accurate as shown on date and place of calibration only.
- Condition of Calibrated item : Good

UUC* Description

Time of Record - Hour 30 Minute At 380 °C

7. Result of Calibration : ☒ Without adjustment ☐ After adjustment

Verification Report

Certificate No.:

2302413-001-01

Equipment:

HEATING BLOCK DIGESTION

Model: 2520

Serial No.: 91794469

Resolution: 1 °C

ID No.: UAE.WAS.011/2560

Manufacturer: FOSS

Date of Calibration:

30-31 March 2023

Page 3 of 4

Calibration point:

380 °C

Calibration result:

Reporting of Temperature

Block No.	UUC* Setting (°C)	UUC* Reading (°C)	Stability (±°C)	Standard Thermometer (°C)	Uncertainty (±°C)
1	380	380	0.96	377.74	2.1
2	380	380	0.40	377.28	2.1
3	380	380	1.18	377.82	2.1
4	380	380	0.44	377.19	1.6
5	380	380	0.11	377.30	1.6
6	380	380	0.14	377.90	1.6
7	380	380	1.17	373.85	2.1
8	380	380	0.33	376.96	2.1
9	380	380	0.14	374.18	2.1
10	380	380	0.96	378.56	2.0
11	380	380	1.04	378.34	2.0
12	380	380	0.35	378.06	2.0
13	380	380	0.48	377.05	1.6
14	380	380	0.38	379.19	1.6
15	380	380	0.50	377.48	1.6
16	380	380	0.48	378.33	1.7
17	380	380	0.71	377.60	1.7
18	380	380	0.35	376.77	1.7
19	380	380	0.84	377.06	1.8
20	380	380	0.41	378.58	1.8

Note:

- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.

Verification Report

Certificate No.: 2302413-001-01

Equipment: HEATING BLOCK DIGESTION

Model: 2520 Serial No.: 91794469

Resolution: 1 °C ID No.: UAE.WAS.011/2560

Manufacturer: FOSS

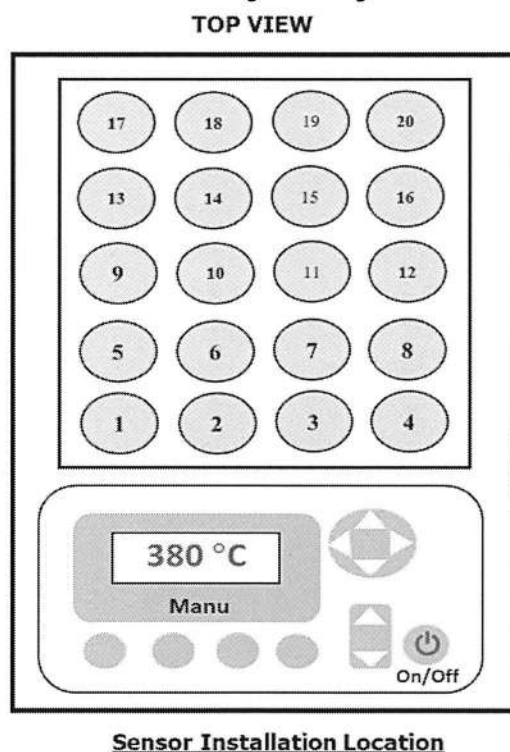
Date of Calibration: 30-31 March 2023

Calibration point: 380 °C

Calibration result: Continued

Page 4 of 4

Figure 1. Location of Reference Standard and Block Diagram of Digestion Unit



Note:

- UUC* = Unit Under Calibration
- Immersion depth of standard thermometer in tube level high of sand is equal heater plate of UUC.
- Stability = One-half of the greatest maximum difference of measured temperatures at one sensors, for at least half an hour after reaching steady state.

The report uncertainty of measurement was based on standard uncertainty multiplied by coverage factor $k=2$, providing a level of confidence of approximately 95 %.

----- End -----

F-CS-009 Revision: 01 Date: 20-04-65

FOSS

Customer Service Report

FOSS South East Asia

3388 Sirinrat Building, 25th – 26th Floor, Unit No. 3388/90,
Rama IV Road, Klongton, Klongtoey, Bangkok, Thailand 10110

Report No:

6623

Date:

July 26, 2022

Customer:

United Analyst and Engineering

Address:

กรุงเทพฯ

Instrument:

KT8100

Serial:

31889052

Hours

Travel To Customer

Start

9.00

Finish

9.30

30 mins.

Labour

9.00-12.00

3 + 3

13.00-16.00 = 6 hrs.

Travel From Customer

16.30

17.30

1 hrs.

Job Type

Application		Special		Standard			
Normal		Courtesy Visit	X	Installation	X	Training	
Distributor		PMA Onboarding	X	Quote		In House	
Internal		Warranty	X	Repair		PM	X
Digital Service		Sales Support	X	Remote		Other	

PO/Quote Number:

Jesp 0001

PMA Type

Flexible

Contract No.

Flexible

Details of Work / Test

Condition / Status

- Unpack วัสดุและเครื่องมือให้พร้อมใช้งาน

OK

- ตรวจสอบ Accessory kit

OK

- ตรวจสอบปริมาณน้ำยา Alkali, น้ำยาเช็ดทำความสะอาด

OK

- ตรวจสอบเครื่องมือทาง IA, OA, PA

OK

Instrument Ready for Use

OK

Not OK

Date: 26 July 2022

Part No:	Batch	Description	Qty

I confirm this report is accurate and complete

Signed FOSS

Signed Customer

Name

Bannipa Onnam

Name

Kornphong Boonpikulang

Would you be willing to participate in a brief survey in order to tell us how we performed?

Yes

เอกสารไม่ควบคุม

FOSS

Customer Service Report

FOSS South East Asia

3388 Sirinrat Building, 25th – 26th Floor, Unit No. 3388/90,
Rama IV Road, Klongton , Klongtoey, Bangkok, Thailand 10110

Report No:

6534

Date:

25/7/2022

Customer:

Trained Analyst and Engineering

Address:

Instrument:

KT 6100

Serial:

91849052

Hours

Travel To Customer

Labour

Travel From Customer

Start

953

2. 12 43

i h r

Finish

26

1-4-20

0.10

5. 30

113

Job Type							
Application		Special		Standard			
Normal	-	Courtesy Visit	-	Installation	-	Training	☑
Distributor	-	PMA Onboarding	-	Quote	-	In House	-
Internal	-	Warranty	-	Repair	-	PM	-
Digital Service	-	Sales Support	-	Remote	-	Other	-

PO/Quote Number:

Table 1

PMA Type

1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100. 101. 102. 103. 104. 105. 106. 107. 108. 109. 110. 111. 112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122. 123. 124. 125. 126. 127. 128. 129. 130. 131. 132. 133. 134. 135. 136. 137. 138. 139. 140. 141. 142. 143. 144. 145. 146. 147. 148. 149. 150. 151. 152. 153. 154. 155. 156. 157. 158. 159. 160. 161. 162. 163. 164. 165. 166. 167. 168. 169. 170. 171. 172. 173. 174. 175. 176. 177. 178. 179. 180. 181. 182. 183. 184. 185. 186. 187. 188. 189. 190. 191. 192. 193. 194. 195. 196. 197. 198. 199. 200. 201. 202. 203. 204. 205. 206. 207. 208. 209. 210. 211. 212. 213. 214. 215. 216. 217. 218. 219. 220. 221. 222. 223. 224. 225. 226. 227. 228. 229. 230. 231. 232. 233. 234. 235. 236. 237. 238. 239. 240. 241. 242. 243. 244. 245. 246. 247. 248. 249. 250. 251. 252. 253. 254. 255. 256. 257. 258. 259. 260. 261. 262. 263. 264. 265. 266. 267. 268. 269. 270. 271. 272. 273. 274. 275. 276. 277. 278. 279. 280. 281. 282. 283. 284. 285. 286. 287. 288. 289. 290. 291. 292. 293. 294. 295. 296. 297. 298. 299. 300. 301. 302. 303. 304. 305. 306. 307. 308. 309. 310. 311. 312. 313. 314. 315. 316. 317. 318. 319. 320. 321. 322. 323. 324. 325. 326. 327. 328. 329. 330. 331. 332. 333. 334. 335. 336. 337. 338. 339. 340. 341. 342. 343. 344. 345. 346. 347. 348. 349. 350. 351. 352. 353. 354. 355. 356. 357. 358. 359. 360. 361. 362. 363. 364. 365. 366. 367. 368. 369. 370. 371. 372. 373. 374. 375. 376. 377. 378. 379. 380. 381. 382. 383. 384. 385. 386. 387. 388. 389. 390. 391. 392. 393. 394. 395. 396. 397. 398. 399. 400. 401. 402. 403. 404. 405. 406. 407. 408. 409. 410. 411. 412. 413. 414. 415. 416. 417. 418. 419. 420. 421. 422. 423. 424. 425. 426. 427. 428. 429. 430. 431. 432. 433. 434. 435. 436. 437. 438. 439. 440. 441. 442. 443. 444. 445. 446. 447. 448. 449. 450. 451. 452. 453. 454. 455. 456. 457. 458. 459. 460. 461. 462. 463. 464. 465. 466. 467. 468. 469. 470. 471. 472. 473. 474. 475. 476. 477. 478. 479. 480. 481. 482. 483. 484. 485. 486. 487. 488. 489. 490. 491. 492. 493. 494. 495. 496. 497. 498. 499. 500. 501. 502. 503. 504. 505. 506. 507. 508. 509. 510. 511. 512. 513. 514. 515. 516. 517. 518. 519. 520. 521. 522. 523. 524. 525. 526. 527. 528. 529. 530. 531. 532. 533. 534. 535. 536. 537. 538. 539. 540. 541. 542. 543. 544. 545. 546. 547. 548. 549. 550. 551. 552. 553. 554. 555. 556. 557. 558. 559. 560. 561. 562. 563. 564. 565. 566. 567. 568. 569. 570. 571. 572. 573. 574. 575. 576. 577. 578. 579. 580. 581. 582. 583. 584. 585. 586. 587. 588. 589. 590. 591. 592. 593. 594. 595. 596. 597. 598. 599. 600. 601. 602. 603. 604. 605. 606. 607. 608. 609. 610. 611. 612. 613. 614. 615. 616. 617. 618. 619. 620. 621. 622. 623. 624. 625. 626. 627. 628. 629. 630. 631. 632. 633. 634. 635. 636. 637. 638. 639. 640. 641. 642. 643. 644. 645. 646. 647. 648. 649. 650. 651. 652. 653. 654. 655. 656. 657. 658. 659. 660. 661. 662. 663. 664. 665. 666. 667. 668. 669. 670. 671. 672. 673. 674. 675. 676. 677. 678. 679. 680. 681. 682. 683. 684. 685. 686. 687. 688. 689. 690. 691. 692. 693. 694. 695. 696. 697. 698. 699. 700. 701. 702. 703. 704. 705. 706. 707. 708. 709. 710. 711. 712. 713. 714. 715. 716. 717. 718. 719. 720. 721. 722. 723. 724. 725. 726. 727. 728. 729. 730. 731. 732. 733. 734. 735. 736. 737. 738. 739. 740. 741. 742. 743. 744. 745. 746. 747. 748. 749. 750. 751. 752. 753. 754. 755. 756. 757. 758. 759. 760. 761. 762. 763. 764. 765. 766. 767. 768. 769. 770. 771. 772. 773. 774. 775. 776. 777. 778. 779. 780. 781. 782. 783. 784. 785. 786. 787. 788. 789. 790. 791. 792. 793. 794. 795. 796. 797. 798. 799. 800. 801. 802. 803. 804. 805. 806. 807. 808. 809. 810. 811. 812. 813. 814. 815. 816. 817. 818. 819. 820. 821. 822. 823. 824. 825. 826. 827. 828. 829. 830. 831. 832. 833. 834. 835. 836. 837. 838. 839. 840.

Contract No.

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| Details of Work / Test | | Condition / Status |
|--------------------------|------|--------------------|
| | | Done |
| ALICE BOLT | | |
| - Software | | |
| - Program Editor | | |
| - MP Setting | | |
| - Manual Run | | |
| - User maintenance | | |
| - Run Blank | | |
| - Run Recovery | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| Instrument Ready for Use | (OK) | Not OK |

[illegible]

I confirm this report is accurate and complete

Signed FOSS

Signed Customer

Name

Time taken 20 min

Name

Telephone Bookings.

Would you be willing to participate in a brief survey in order to tell us how we performed?

$$\frac{d}{dt} \left(\int_{\Omega} u^2 dx \right) = -2 \int_{\Omega} u \Delta u dx$$

เอกสารไม่ควบคุม

Kjeltec™ 8100 Distillation Unit

This IQ applies to Kjeltec™ 8100 Distillation Unit manufactured by FOSS Analytical. The installation is performed by FOSS trained service personnel.

1 Intended Use

Kjeltec 8100 is intended for laboratory use analyzing parameters as specified in FOSS Analytical AB's Application Notes.

2 Purpose

This installation Qualification is designed to assure that:

- The Kjeltec instrument is received complete, with all required parts in good condition.
- The location of the instrument is environmentally and ergonomically suitable
- The instrument is assembled and configured correctly
- Suitable electricity and water are supplied to the instrument, see table 2 for requirements.

3 Identification

| Description | Serial Number |
|--------------------------------|---------------|
| Kjeltec 8100 Distillation Unit | 918 89052 |

Dedicated Analytical Solutions

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Fax +46 42 340349
E-mail support@foss.dk
Web www.foss.dk

4 Control of Received Equipment

4.1 Verify that the correct instrument type and accessory kit items are received and in proper condition

The packing list (shipped with the instrument) specifies all the items. The installer will verify that all items are received as shipped on the packing list. For each item listed, verify that the acceptance criteria are met. If so, write “Y” in the right column of the table immediately following.

| Packing List Item | Acceptance Criteria | Pass/Y/N) |
|---|--|-----------|
| Kjeltec 8100 Distillation Unit | No visible damage, received in undamaged FOSS Analytical's standard shipping container | Y |
| Accessory kit, according to packing list | Included. No visible damage, received in undamaged FOSS Analytical's standard shipping container | Y |
| Handling device for digestion tube | Included. No visible damage. | Y |
| Tanks with level sensors for Waste, Alkali and Water | Included. No visible damage. | Y |
| Receiver flask | Included. No visible damage. | Y |
| One digestion tube 250ml
One digestion tube 100 ml | Included. No visible damage. | Y |
| Tube adapter | Included. No visible damage. | Y |
| User manual | Kjeltec 8100 Distillation Unit | Y |
| Owners guide | Kjeltec 8100 Distillation Unit | Y |
| Quick guide | Kjeltec 8100 Distillation Unit | Y |
| Spare parts manual | Kjeltec 8100 Distillation Unit | Y |
| Application notes | AN 300 included
AN 303 included | Y |

5 Installation

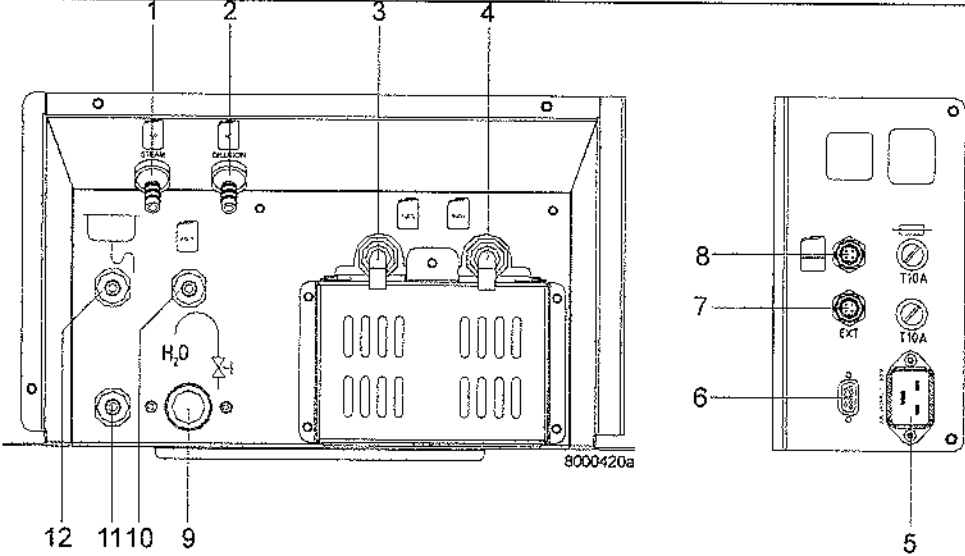
5.1 The equipment must be installed in a suitable location with power, water and draining available

Verify that the instrument installation site meets the acceptance criteria given in the table below. If so, write “Y” in the right column of the table immediately following.

| Location Requirements | Acceptance Criteria | Pass (Y/N) |
|------------------------------------|---|------------|
| Adequate space for instrument | Dimensions 48x58x69 cm | Y |
| AC supply available for instrument | 200-240 V
50/60Hz | Y |
| Current | 10 A | Y |
| Cold water supply available | 2 L/min at 30°C | Y |
| Drain | For cooling water and waste (depending on local waste disposal legislation) | Y |
| Ambient temperature | Max. 40°C | Y |
| Ambient humidity | Max. 80% relative | Y |
| Internal fuses | T10A AH | Y |

5.2 The instrument must be assembled correctly

Verify that all tubes are correct connected. If so, write “Y” in the right column of the table immediately following.

| Instrument Tubing Connections | Acceptance Criteria | Pass (Y/N) |
|---|----------------------------------|------------|
|  <p>1. Deionised water in (steam generator)</p> <p>2. Deionised water in (dilution water)</p> <p>3. *) Receiver solution in</p> <p>4. Alkali in</p> <p>5. Power</p> <p>6. Not used</p> <p>7. External titration module</p> <p>8. Level sensors</p> <p>9. Cooling water in (tap water)</p> <p>10. Waste water out (tube drain vessel)</p> <p>11. Drain</p> <p>12. Cooling water out (tap water)</p> <p>*) Only on Kjeltac 8200</p> | Visual verification by installer | Y |

5.3 The instrument should be assembled and powered up

Connect the distilling unit to the power supply. Perform the start up procedure and check that the expected response is obtained. If so, write “Y” in the right column of the table immediately following.

| Action | Expected Response | Pass (Y/N) |
|--|---|------------|
| Switch on the power | The instruments start up and the self test will run.
The sample counter shows the number of analysed samples since first power and the Software Version shows the version of the instruments software. | Y |
| | After start-up, Program 1 is loaded and the Analyse menu is displayed. | Y |
| Turn on the cold water tap | No visible reaction | Y |
| Press the “Manual” view | The Manual menu is opened | Y |
| Open the door with the handle, place the test tube and receiver flask in position. Close the door. | | Y |
| Select Dilution and press Start | Water is added to the tube | Y |
| Select Alkali and press Start | Alkali is added to the tube | Y |
| Select Steam and press start | After heating up, steam is entering the tube | Y |
| Select Drain and press Start | The tube is drained | Y |

6 Summary of Deviations/Comments

Deviations from above requirements are specified below and any corrective actions are noted.

| Deviation | Action | Comment |
|-----------|--------|---------|
| | | |
| | | |
| | | |
| | | |
| | | |

7 IQ Documentation

Upon successful completion and recording of all instructions above, sign and date this sheet below.
If required by customer, leave one signed copy with instrument.

If customer's internal procedures require further reporting or witnessing of results, execute those procedures as required.

Installed By: _____

Company: Foss SEA

Customer Name: United Analyst and Engineering

Company: United Analyst and Engineering

Date completed: July 25, 2022

Kjeltec™ 8100 Distillation Unit

This OQ applies to Kjeltec 8100 Distillation Unit manufactured by FOSS Analytical. The operation qualification is performed by FOSS trained service personnel.

1 Intended Use

Kjeltec 8100 is intended for laboratory use analyzing parameters as specified in FOSS Analytical Application Notes.

2 Purpose

This procedure is designed to test the function of the instrument according to factory test specifications:

- Alkali volume
- Distillation Accuracy
- Distillation Repeatability

3 Identification

| Description | Serial Number |
|--|---------------|
| Kjeltec 8100 Distillation Unit, 200-240 V 50/60 Hz | 91889052 |

Dedicated Analytical Solutions

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4 Performance

4.1 Verify the dispensed volumes of reagents

Note! To verify the dispensed volumes of reagents a triple test should be done to be statistic correct. Then calculate a mean value.

1. Choose “Manual” in the menu. (When starting up the instrument Program 1 is loaded)
2. Open the safety door by pressing **Open** and place a tube in the instrument. Close the safety door.

Water

1. Press **Dilution** and then press **Start**. 80 ml of water will be filled into the tube.
2. Measure the collected water in a graduated measuring glass and note the result in table 1 below.
3. Check acceptance criteria in the table and make the judgment if passed or not.

Note! If the water volume needs to be calibrated, go to 4.8.5 Dilution Pump Calibration in the User Manual.

Alkali

1. Press **Alkali** and then press **Start**. 50 ml of alkali will be filled into the tube.
2. Measure the collected alkali in a graduated measuring glass and note the result in table 1 below.
3. Check acceptance criteria in the table and make the judgment if passed or not.

Table 1 Volume control

| Test | Result | Expected result | Passed (Y/N) |
|---------------|--|-----------------|--------------|
| Water volume | <u>83</u> ml
<u>83</u> ml
<u>82</u> ml
Mean <u>82.67</u> ml | 76- 84 ml | Y |
| Alkali volume | <u>52</u> ml
<u>52</u> ml
<u>53</u> ml
Mean <u>52.33</u> ml | 47- 54 ml | Y |

4.2 Verify the distillation procedure, accuracy and precision

The distillation principle is to convert ammonium (NH_4^+) into ammonia (NH_3) by using an alkali (NaOH) and thereafter steam distil it into a receiver flask containing boric acid and titrate with standard acid solution using colorimetric end-point detection. Ammonium sulphate, a substance with known ammonia content, can be used to check the accuracy of the distillation. The recovery is calculated from obtained result.

The way to perform this test will be described in the following.

Chemical Check

Use ammonium sulphate ($(\text{NH}_4)_2\text{SO}_4$, purity > 99.5 % *)

Mol. weight = 132.14 g/mol, Nitrogen content in ammonium sulphate (99.5 %) = 21.09% *)

Analysis conditions according to AN 300

| | |
|-------------------|------------------------------|
| Water | 80 ml |
| Alkali | 50 ml NaOH (40%w/w) |
| Receiver solution | 30 ml boric acid (4%) |
| Distillation time | 5 minutes |
| SAfE | 5 seconds |
| Titrant | 0.2N HCl |

For reagent preparation see Appendix A

1. Start the instrument and run two blanks without chemicals according to above analysis conditions, distil into a receiver flask containing boric acid. Titrate with a standard acid solution using colorimetric end-point detection. If the blanks are less than 0,2 ml continue with the recovery tests:
2. Weigh 0.15 g ammonium sulphate into a tube. Prepare 6 samples (tubes).
3. Run the six samples according to above analysis conditions. Titrate with a standard acid solution using colorimetric end-point detection.
4. Calculate the recovery according to below equations. Expected results of recovery should be 100%±1%.

| Recovery test | Result | Expected result | Passed (Y/N) |
|---------------------------|--|-----------------|--------------|
| Blank value (water blank) | 1. <u>0.08</u> ml
2. <u>0.14</u> ml | 0.05-0.20 ml | Y |
| Recovery | 1. <u>100.20</u> %
2. <u>100.30</u> %
3. <u>100.63</u> %
4. <u>99.01</u> %
5. <u>99.97</u> %
6. <u>100.09</u> % | | |
| Accuracy | Mean Value: <u>100.03</u> | 99-101% | Y |
| Precision | SD: <u>0.557</u> | SD <1% | Y |

*) **Note!** Please also note that the below calculations must be adjusted if other purity levels of ammonium salts are used. A certificate for the chemical supplier should be available

| Purity | Nitrogen content |
|--------|------------------|
| 99,5% | 21.09% ✓ |
| 99,6% | 21.12% |
| 99,7% | 21.14% |
| 99,8% | 21.16% |
| 99,9% | 21.18% |

$$\% \text{ Nitrogen} = \frac{(ml_{\text{sample}} - ml_{\text{blank}}) \times N \times 14,007 \times 100}{mg_{\text{sample}}} \quad \begin{matrix} \nearrow 0.1095 \\ 21.72 \end{matrix}$$

N = Normality of titrant to 4 places of decimal.

$$\% \text{ Recovery} = \frac{\% \text{ Nitrogen}}{21.09} \times 100$$

mg sample

- ① ~~0.1592~~ 23.56
- ②
- ③
- ④
- ⑤
- ⑥

5 Summary of Deviations/Comments

Deviations from above requirements are specified below and any corrective actions are noted.

| Deviation | Action | Comment |
|-----------|--------|---------|
| | | |
| | | |
| | | |
| | | |

6 OQ Documentation

Upon successful completion of tests above, sign and date this sheet below. If required by customer, leave one signed copy with instrument.

If customer's internal procedures require further reporting or witnessing of results, execute those procedures as required.

Performed By: _____

Company: _____

Customer Name: _____

Company: _____

Date completed: _____

7 Appendix A

7.1 Preparation of Reagents

7.1.1 Alkali

To convert ammonium into ammonia an excess of sodium hydroxide is necessary.

Use 400 g NaOH per litre of solution. Commercially available in concentrations up to 50 %. Do not use concentrations above 40 % as this will lead to crystal formation impairing the function of the pumps. If you can only buy concentrations > 40 %, dilute it before use.

7.1.2 Titrant acid, determination of concentration

To be able to achieve accurate nitrogen / protein results, one must be quite sure that the HCl (hydrochloric acid) concentration is what it is supposed to be. A titration against a predetermined solution of sodium carbonate as described below is thus necessary. Incorrect HCl concentration can otherwise cause substantial errors.

- **Standard substance**

Weigh approx. 10 g of anhydrous sodium carbonate (Na_2CO_3). Use a mortar to make a fine powder. Dry it for 1 h at 265 °C or 2 h at 200 °C. After cooling in a desiccator, transfer the sodium carbonate to a beaker with a tight lid. Store it in a desiccator.

- **Indicator solutions**

Dissolve 0.1 g methyl red in 100 ml methanol. Dissolve 0.1g bromocresol green in 100 ml methanol.

- **Procedure**

Weigh approx. 0.4 g of the standard substance, using an analytical balance, note the weight (W_1). Transfer the sodium carbonate to a receiver flask and add 40 ml of H_2O (distilled or deionized). Add 8 drops from each of the indicator solutions. Titrate to pink. Note the amount in ml used (A_1). Boil this solution for a few minutes. The solution will turn green. Cool rapidly to room temperature under running water. Continue the titration until the next pink colour change occurs. Note also this volume

(A_2). Boil the solution for a few minutes. Cool rapidly to room temperature under running water. Continue the titration until the next pink colour occurs. Note also this volume (A_3)

Note! Temperature changes will influence the volume and the concentration of the titrant solution. The working temperature of the titrant should approximate that of its temperature during standardization. If temperature corrections are necessary, sufficient accuracy may be obtained by use of a correction table. (AOAC 942.25)

7.2 Calculation

$$\text{Molarity (M)} = \frac{18,870 \times W_1}{(A_1 + A_2 + A_3)}$$

Note! Concentration must be accurate to four digits, i.e. 0.2000 M.

Note! The colour change of this official procedure (AOAC 936.15) may be difficult to see, therefore a pH meter or a mixed indicator (e.g. 0.1 g Methyl red and 0.1 g Bromocresol green in 100 ml methanol) will make it much easier to perform.

7.3 Receiver Solution

Boric acid 4 % with bromocresol green / methyl red indicator solution

In order to obtain accurate results the receiver solution is adjusted so that a small (0.05-0.20 ml) positive blank is obtained when running a blank sample. The 4 % boric acid receiver solution is prepared by dissolving 400 g of boric acid in about 5-6 l very hot deionized water. Mix and add more hot deionized water to a volume of about 9 l. Cool the solution to room temperature and add 100 ml of bromocresol green solution (100 mg in 100 ml methanol) and 70 ml of methyl red solution (100 mg in 100 ml of methanol). Dilute to 10 l with deionized water and mix carefully.

Note! The addition of alkali is to achieve a positive blank value. This should, however, be kept between 0.05 - 0.20 ml titrant, to obtain good repeatability when testing blanks.

Adjustment of the boric acid is made by the following procedure:

1. Transfer 25 ml boric acid solution to a receiver flask and add 100 ml of distilled water. If the solution in the flask is still red, titrate with 0.1 M sodium hydroxide solution until a neutral grey colour is obtained. Calculate the amount of sodium hydroxide solution necessary to adjust the boric acid solution in the 10 l flask with the formula: ml 1.0 M alkali = ml titrant x 40
2. Add the calculated amount of 1.0 M alkali solution to the boric acid solution. Mix.
3. To check proceed as follows using 25 ml of the boric acid solution. Run a blank. If the value of this blank is high (0.5 ml of 0.2 M HCl) the boric acid is incorrectly adjusted. This might create irregular blanks. For correction add HCl directly into the boric acid tank, mix it carefully and repeat until a reading of 0.05 - 0.20 ml HCl is obtained. If a positive blank is not achieved, add further small quantities of 1 M NaOH and repeat the check until a satisfactory value is achieved.

Kjeltec™ 8100 Distillation Unit Tecator™ 2508/2520 Digestor

1 Scope

This PQ applies to the Digestion system 2508/2520 (including exhaust and scrubber unit) and Kjeltec 8100 Distillation Unit manufactured by FOSS Analytical. The user of the instrument performs the PQ.

2 Intended Use

The Digestion system (including exhaust and scrubber) and Kjeltec 8100 Distillation Unit are intended for laboratory use analyzing parameters as specified in FOSS Application Notes.

3 Purpose

The guidelines are intended to assist the user in successfully developing Performance Qualifications for the specific application(s) to which the instrument is applied.

The Performance Qualification (PQ) includes the process of demonstrating that the Digestion system 2508/2520 (including exhaust and scrubber unit) and the Kjeltec 8100 Distillation unit consistently perform according to a specification appropriate for its routine use. Main activities in the PQ phase are:

- Preventive maintenance
- On-going verification tests

This document suggests routines to fulfill the requirements for an acceptable PQ but the final procedure should be adapted to local routines for similar equipment.

4 Definition of Test Procedures

4.1 Preventive Maintenance

Maintenance of the Kjeltec 8100 should be performed according to the instructions in manual, see User Manual Kjeltec 8100/8200 Distillation Unit, chapter 5. Maintenance. A yearly service is recommended (service agreement).

Maintenance of the Digestion block (including exhaust and scrubber) should be performed according to instruction in the user manual, see User Manual Tecator Digestor, chapter 5. Maintenance.

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4.2 Ongoing Qualification Tests

Block Temperature

The temperature for the digestion is limited by the boiling point for the sulphuric acid, this can be increased by adding a salt (K_2SO_4) to the digestion mixture. It's important that the optimal ratio between acid and salt is kept; please follow recommendation in AN 300 or suggested procedures for a specific kind of sample material.

The block temperature itself can be controlled external by inserting a temperature probe in the intended hole in the aluminium block (front row of holes).

Use the reagents and method procedure specified in AN 300. Use only reagents of recognized analytical grade, unless otherwise specified and distilled or demineralised water or water of equivalent purity.

Suggested standard material for internal quality control:

Ammonium sulphate $[(NH_4)_2SO_4]$, min. 99.5 % (mass fraction), with certified purity.

Note: The above chemical is usually readily available with a certificate specifying the purity.

Alternatively ammonium iron(II) sulphate, $(NH_4)_2 Fe (SO_4)_2 \times 6 H_2O$, with certified purity may be used.

Tryptophan ($C_{11}H_{12}N_2O_2$), minimum assay 99 % (mass fraction). Nitrogen content 137.2 g/kg. Do not dry in an oven before use.

Acetanilide (C_8H_9NO), minimum assay 99 % (mass fraction). Nitrogen content 103.6 g/kg. Do not dry in an oven before use.

Sucrose, ($C_{12}H_{22}O_{11}$), with a nitrogen content of not more than 0.002 % (mass fraction). Do not dry in an oven before use.

Blank Tests

Carry out a blank test following the currently used procedure for digestion, distillation and titration taking 2 ml of water and about 0.7 g of sucrose instead of the test portion. Keep a record of blank values. If blank values change, identify the cause.

Note: The amount of titrant used in the blank test should always be greater than 0.0 ml. Blanks within the same laboratory should be consistent across time.

4.3 Recovery Tests

Regularly run recovery studies to check the accuracy of procedure and equipment:

- *Nitrogen loss.* - Use 0.12 g ammonium sulphate and 0.67 g sucrose per flask weighted to the nearest 0.1 mg. Add all other reagents as stated in the method currently used (Kjeltabs, H_2SO_4 , etc). Digest and distil under same conditions as for sample. Recoveries shall be >99 %.
- *Digestion efficiency* - Use a test portion of minimum 0.15 g of tryptophan or acetanilide and 0.67 g sucrose per flask weighed to the nearest 0.1 mg. Determine the nitrogen content according to the current procedure in use. The recoveries of tryptophan shall be >98.5 %; the recoveries of acetanilide shall be >99.5 %.
- *Distillation and titration efficiency* – Distil 0.10 – 0.15 g ± 0.0001 g ammonium sulphate, omitting the digestion step. The recoveries should be >99.5 %.

Note: Results less than 98.5 % or more than 101.0 % in either of the recovery tests indicate failures in the procedure and/or inaccurate concentration of the standard volumetric hydrochloric acid solution (should be adjusted to four decimals accuracy according to procedure in AN 300)

External Quality Control Program

It is recommended to participate in an external quality control program, such a proficiency program or ring test, with equivalent sample material as analysed within the laboratory.

Calculation and Expression of Results

$$w_n = \frac{14.007(V_s - V_b)N \times 100\%}{m}$$

Where:

w_n is the nitrogen content of the sample, expressed as a percentage by mass.

V_s is the numerical value of the volume of the hydrochloric acid standard volumetric solution) used in the sample test, in milliliters, expressed to the nearest 0.05 ml.

V_b is the numerical value of the volume of the hydrochloric acid standard volumetric solution used in the blank test, in milliliters, expressed to the nearest 0.05 ml.

N is the numerical value of the exact normality of the hydrochloric acid standard volumetric solution, expressed to four decimal places.

m is the numerical value of the mass of the test portion , in milligrams, expressed to the nearest 1 mg for sample weights >1 g or to the nearest 0.1 mg for sample weights <1 g.

5 Maintenance

5.1 Maintenance Kjeltex™ 8100

See instructions in User Manual - Kjeltex 8100/8200, chapter 5 Maintenance.

5.2 Maintenance Tecator™ Digestor

See instructions in User Manual - Tecator Digestor, chapter 5 Maintenance.

6 The Maintenance Record Charts

This record charts are provided to assist you in keeping your system in good working order. Please make copies and use them regularly as they can often help us to help you in the unlikely event a system malfunction.

Calibration Certificate

Certificate No.: 2302827-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong, Bangkok 10260

Page 1 of 4

Equipment: Electronic Balance
Manufacturer: METTLER TOLEDO
Model: XSR204
Serial No.: C117635043
ID No.: UAE.WAS.012/2564
Order No.: 2302827
Operation No.: 2302827-001
Date of Receipt: 10 May 2023
Date of Calibration: 10 May 2023

Calibrated by Mr.Manas Somsak
Specialist

Approved by

(Mr.Pheraphat Tuanjit)

Manager, Division of Calibration Laboratory

Date of Issue: 18 May 2023

Responsible for the Technical Management Team

The uncertainties are for a confidence probability of approximately 95%

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2302827-001-01

Equipment:

Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 10 May 2023

Page 2 of 4

Environment Condition: Ambient Temperature 21.4 ± 0.2 °C Relative Humidity: 43.4 ± 0.9 %

Place of Calibration: Balance room (Water Analysis Unit), UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.

Condition of Equipment: Good Condition

Condition of This Results of Calibration:

1. Calibration Method: NFI Method W-MA-001 In-House Method based on UKAS Lab 14 : 2019

2. Reference Standards:

| Reference Standard | Model | Serial No. | Calibrated By | Certificate No. | Due Date |
|--------------------------|-------------|------------|---------------|-----------------|--------------|
| Standard Weight Class E2 | 1mg to 200g | B505567572 | TCS | M2304053S | 8 April 2024 |

| Instrument | Model | Serial No. | Calibrated By | Certificate No. | Due Date |
|--------------------|--------|----------------|----------------|-----------------|------------------|
| Thermo-Hygro Meter | 608-H1 | NFI.BTH 016/23 | Quality Reborn | QR23-0489 | 21 February 2024 |

3. This certification is traceable to SI UNIT

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

Calibration Results:

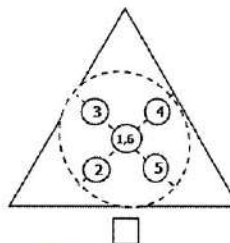
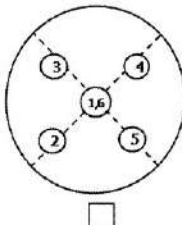
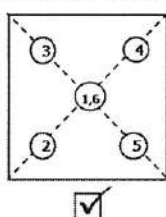
1. Repeatability of Reading:

| Nominal Value (g) | Standard Deviation of Reading (g) |
|---------------------|-------------------------------------|
| 100 | 0.000032 |
| 200 | 0.000032 |

2. Off-Center Error:

A mass of 100 g was placed and moved to various position on pan.

The balance reading obtained is given in the table.



| 1 | 2 | 3 | 4 | 5 | 6 | (Maximum Difference) |
|----------|----------|----------|----------|----------|----------|----------------------|
| (g) | (g) | (g) | (g) | (g) | (g) | (g) |
| 100.0002 | 100.0002 | 100.0002 | 100.0002 | 100.0003 | 100.0002 | 0.0001 |

F-CS-012 Revision: 01 Date: 20-04-65

Calibration Report

Certificate No.: 2302827-001-01

Equipment: Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 10 May 2023

Page 3 of 4

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

| Nominal Value
(g) | Standard Value
(g) | Average Reading
(g) | Correction
(g) | Uncertainty
(± g) | Coverage Factor
k |
|------------------------|-------------------------|--------------------------|---------------------|------------------------|----------------------|
| Unload | 0.00000 | 0.0000 | 0.0000 | 0.000085 | 2.00 |
| 0.01 | 0.01000 | 0.0100 | 0.0000 | 0.000085 | 2.00 |
| 0.02 | 0.02001 | 0.0200 | 0.0000 | 0.000085 | 2.00 |
| 0.05 | 0.05000 | 0.0500 | 0.0000 | 0.000085 | 2.00 |
| 0.1 | 0.10001 | 0.1000 | 0.0000 | 0.000085 | 2.00 |
| 0.2 | 0.20001 | 0.2000 | 0.0000 | 0.000085 | 2.00 |
| 0.5 | 0.50002 | 0.5000 | 0.0000 | 0.000085 | 2.00 |
| 1 | 1.00000 | 1.0000 | 0.0000 | 0.000086 | 2.00 |
| 2 | 2.00002 | 2.0000 | 0.0000 | 0.000086 | 2.00 |
| 3 | 3.00003 | 3.0000 | 0.0000 | 0.000087 | 2.00 |
| 5 | 5.00002 | 5.0000 | 0.0000 | 0.000087 | 2.00 |
| 10 | 10.00001 | 10.0000 | 0.0000 | 0.000088 | 2.00 |
| 20 | 20.00003 | 20.0000 | 0.0000 | 0.000092 | 2.00 |
| 30 | 30.00004 | 30.0000 | 0.0000 | 0.000098 | 2.00 |
| 40 | 40.00007 | 40.0000 | 0.0000 | 0.00011 | 2.00 |
| 45 | 45.00009 | 45.0001 | 0.0000 | 0.00013 | 2.00 |

Calibration Report

Certificate No.: 2302827-001-01

Equipment: Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 10 May 2023

Page 4 of 4

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

| Nominal Value
(g) | Standard Value
(g) | Average Reading
(g) | Correction
(g) | Uncertainty
(± g) | Coverage Factor
k |
|------------------------|-------------------------|--------------------------|---------------------|------------------------|----------------------|
| 50 | 50.00003 | 50.0000 | 0.0000 | 0.00011 | 2.00 |
| 55 | 55.00005 | 55.0000 | 0.0000 | 0.00012 | 2.00 |
| 60 | 60.00004 | 60.0000 | 0.0000 | 0.00012 | 2.00 |
| 65 | 65.00005 | 65.0000 | 0.0000 | 0.00013 | 2.00 |
| 70 | 70.00006 | 70.0001 | -0.0001 | 0.00013 | 2.00 |
| 75 | 75.00008 | 75.0002 | -0.0001 | 0.00013 | 2.00 |
| 80 | 80.00007 | 80.0002 | -0.0001 | 0.00014 | 2.00 |
| 85 | 85.00009 | 85.0002 | -0.0001 | 0.00014 | 2.00 |
| 90 | 90.00010 | 90.0002 | -0.0001 | 0.00015 | 2.00 |
| 100 | 100.00006 | 100.0002 | -0.0001 | 0.00016 | 2.00 |
| 120 | 120.00009 | 120.0002 | -0.0001 | 0.00018 | 2.00 |
| 150 | 150.00009 | 150.0002 | -0.0001 | 0.00021 | 2.00 |
| 200 | 200.00016 | 200.0003 | -0.0001 | 0.00028 | 2.00 |

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k , providing a level of confidence of approximately 95 %.

----- End -----

F-CS-012 Revision: 01 Date: 20-04-65


CERTIFICATE OF CALIBRATION

Certificate No. : SP23-021


Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)**Address :** 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong,

Bangkok 10260

Location of calibration : Laboratory 315**Equipment :** UV-Vis Spectrophotometer**Manufacturer :** Agilent Technologies**Model :** Cary 60**Serial No. :** MY15410009**ID No. :** N/A**Received Date :** 20 May 2023**Calibration Date :** 20 May 2023**Issue Date :** 23 May 2023**Condition Instrument :** Good**Calibrated by :**
(Mr. Tanawut Rittidach)

Technical Manager

Approved by :
(Ms. Chonthicha Sangngern)

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °CRelative humidity 55 ± 20 %RH**Calibration method :** In-house method CP-01 Based on ASTM E275-08**Certified Reference Materials :**

| Material | Serial No. | Certificate No. | Due date |
|-------------------------|------------|-----------------|-----------------|
| Absorbance Standard set | 25760 | 95935 | 22 October 2023 |
| Absorbance Standard set | 25757 | 95929 | 22 October 2023 |
| Wavelength Standard set | 25806 | 95916 | 22 October 2023 |
| Wavelength Standard set | 25758 | 95915 | 22 October 2023 |

Traceability This certification is traceable to the International System of Unit maintained at National -

Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 1.5 nm.**Scan Speed of UUC :** 60 nm/min**Scan Interval of UUC :** 0.15 nm.**Resolution of UUC :** Photometric 0.0001 Abs.

Wavelength 0.1 nm.

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 3 of 5

Calibration Results : Without adjustment

Photometric Accuracy :

| Wavelength
(nm.) | CRMs Values
(Abs) | UUC Reading
(Abs) | Correction
(Abs) | Uncertainty
(Abs) | Coverage factor
<i>k</i> |
|---------------------|----------------------|----------------------|---------------------|----------------------|-----------------------------|
| 420 | 0.0000 | 0.0000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5787 | 0.5742 | 0.0045 | 0.0031 | 2.00 |
| | 1.0490 | 1.0423 | 0.0067 | 0.0029 | 2.00 |
| | 2.1900 | 2.1847 | 0.0053 | 0.0075 | 2.00 |
| 440 | 0.0000 | 0.0000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5607 | 0.5577 | 0.0030 | 0.0034 | 2.00 |
| | 1.0247 | 1.0234 | 0.0013 | 0.0035 | 2.00 |
| | 2.1229 | 2.1171 | 0.0058 | 0.0088 | 2.00 |
| 465 | 0.0000 | 0.0000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5236 | 0.5184 | 0.0052 | 0.0029 | 2.00 |
| | 0.9634 | 0.9607 | 0.0027 | 0.0029 | 2.00 |
| | 1.9763 | 1.9715 | 0.0048 | 0.0081 | 2.00 |
| 546.1 | 0.0000 | -0.0001 | 0.0001 | 0.0028 | 2.00 |
| | 0.5191 | 0.5159 | 0.0032 | 0.0031 | 2.00 |
| | 1.0003 | 0.9980 | 0.0023 | 0.0033 | 2.00 |
| | 1.9987 | 1.9917 | 0.0070 | 0.0087 | 2.00 |
| 590 | 0.0000 | 0.0000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5523 | 0.5501 | 0.0022 | 0.0030 | 2.00 |
| | 1.0809 | 1.0808 | 0.0001 | 0.0030 | 2.00 |
| | 2.0391 | 2.0336 | 0.0055 | 0.0081 | 2.00 |
| 635 | 0.0000 | 0.0000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5601 | 0.5585 | 0.0016 | 0.0031 | 2.00 |
| | 1.0512 | 1.0485 | 0.0027 | 0.0030 | 2.00 |
| | 1.9294 | 1.9317 | -0.0023 | 0.0083 | 2.00 |

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 4 of 5

Photometric Accuracy :

| Wavelength
(nm.) | CRMs Values
(Abs) | UUC Reading
(Abs) | Correction
(Abs) | Uncertainty
(Abs) | Coverage factor
<i>k</i> |
|---------------------|----------------------|----------------------|---------------------|----------------------|-----------------------------|
| 235 | 0.0000 | 0.0000 | 0.0000 | 0.0050 | 2.00 |
| | 0.7478 | 0.7436 | 0.0042 | 0.0058 | 2.00 |
| 257 | 0.0000 | 0.0000 | 0.0000 | 0.0050 | 2.00 |
| | 0.8686 | 0.8648 | 0.0038 | 0.0064 | 2.00 |
| 313 | 0.0000 | 0.0000 | 0.0000 | 0.0050 | 2.00 |
| | 0.2912 | 0.2908 | 0.0004 | 0.0052 | 2.00 |
| 350 | 0.0000 | 0.0000 | 0.0000 | 0.0050 | 2.00 |
| | 0.6448 | 0.6398 | 0.0050 | 0.0058 | 2.00 |

REPORT OF CALIBRATION

Certificate No. : SP23-021

Page 5 of 5

Wavelength Accuracy :

| CRMs Values
(nm.) | UUC Reading
(nm.) | Correction
(nm.) | Uncertainty
(nm.) | Coverage factor
<i>k</i> |
|----------------------|----------------------|---------------------|----------------------|-----------------------------|
| 241.72 | 242.0 | -0.28 | 0.18 | 2.00 |
| 279.45 | 279.5 | -0.05 | 0.18 | 2.00 |
| 287.81 | 287.5 | 0.31 | 0.18 | 2.00 |
| 334.06 | 333.5 | 0.56 | 0.18 | 2.00 |
| 360.93 | 360.3 | 0.63 | 0.18 | 2.00 |
| 418.59 | 418.0 | 0.59 | 0.18 | 2.00 |
| 445.94 | 445.3 | 0.64 | 0.18 | 2.00 |
| 453.66 | 453.0 | 0.66 | 0.18 | 2.00 |
| 460.02 | 459.6 | 0.42 | 0.18 | 2.00 |
| 536.59 | 536.4 | 0.19 | 0.18 | 2.00 |
| 637.98 | 638.3 | -0.32 | 0.18 | 2.00 |
| 431.38 | 431.0 | 0.38 | 0.18 | 2.00 |
| 472.50 | 472.5 | 0.00 | 0.18 | 2.00 |
| 513.47 | 513.5 | -0.03 | 0.18 | 2.00 |
| 528.88 | 529.0 | -0.12 | 0.18 | 2.00 |
| 573.17 | 573.0 | 0.17 | 0.18 | 2.00 |
| 585.35 | 585.0 | 0.35 | 0.20 | 2.00 |
| 684.40 | 684.5 | -0.10 | 0.18 | 2.00 |
| 740.72 | 741.0 | -0.28 | 0.20 | 2.00 |
| 748.55 | 748.5 | 0.05 | 0.18 | 2.00 |
| 807.03 | 807.0 | 0.03 | 0.18 | 2.00 |
| 879.28 | 879.5 | -0.22 | 0.18 | 2.00 |

Remark : - UUC = Unit Under Calibration

- N/A = Not Available

- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor k ,

which for a normal distribution corresponds to a coverage probability of approximately 95%

- * Indicates non TISI accredited

- End of Certificate -

CERTIFICATE OF CALIBRATION

Certificate No. : SP23-007

Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)**Address :** 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong, Bangkok 10260**Location of calibration :** Laboratory 315**Equipment :** UV-Vis Spectrophotometer**Manufacturer :** Hitachi**Model :** U-1900**Serial No. :** 2021-064**ID No. :** UAE.WAS.006/2552**Received Date :** 6 January 2023**Calibration Date :** 6 January 2023**Issue Date :** 10 January 2023**Condition Instrument :** Used**Calibrated by :**

(Mr.Tanawut Rittidach)

Technical Manager

Approved by :

(Ms. Chonthicha Sangngern)

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

เอกสารไม่ควบคุม

REPORT OF CALIBRATION

Certificate No. : SP23-007

Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °CRelative humidity 55 ± 20 %RH**Calibration method :** In-house method CP-01 Based on ASTM E275-08**Certified Reference Materials :**

| Material | Serial No. | Certificate No. | Due date |
|-------------------------|------------|-----------------|-----------------|
| Absorbance Standard set | 25760 | 95935 | 22 October 2023 |
| Absorbance Standard set | 25757 | 95929 | 22 October 2023 |
| Wavelength Standard set | 25806 | 95916 | 22 October 2023 |
| Wavelength Standard set | 25758 | 95915 | 22 October 2023 |

Traceability : This certification is traceable to the International System of Unit maintained at National -

Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 4.0 nm.**Scan Speed of UUC :** 200 nm/min**Scan Interval of UUC :** 0.1 nm.**Resolution of UUC :** Photometric 0.001 Abs.

Wavelength 0.1 nm.

เอกสารไม่ควบคุม

REPORT OF CALIBRATION

Certificate No. : SP23-007

Page 3 of 5

Calibration Results : Without adjustment

Photometric Accuracy :

| Wavelength
(nm.) | CRMs Values
(Abs) | UUC Reading
(Abs) | Correction
(Abs) | Uncertainty
(Abs) | Coverage factor
<i>k</i> |
|---------------------|----------------------|----------------------|---------------------|----------------------|-----------------------------|
| 420 | 0.0000 | 0.000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5787 | 0.575 | 0.0037 | 0.0031 | 2.00 |
| | 1.0490 | 1.044 | 0.0050 | 0.0029 | 2.00 |
| | 2.1900 | 2.181 | 0.0090 | 0.0080 | 2.00 |
| 440 | 0.0000 | 0.000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5607 | 0.558 | 0.0027 | 0.0034 | 2.00 |
| | 1.0247 | 1.021 | 0.0037 | 0.0035 | 2.00 |
| | 2.1229 | 2.115 | 0.0079 | 0.0081 | 2.00 |
| 465 | 0.0000 | 0.000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5236 | 0.520 | 0.0036 | 0.0030 | 2.00 |
| | 0.9634 | 0.961 | 0.0024 | 0.0029 | 2.00 |
| | 1.9763 | 1.968 | 0.0083 | 0.0070 | 2.00 |
| 546.1 | 0.0000 | 0.000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5191 | 0.518 | 0.0011 | 0.0031 | 2.00 |
| | 1.0003 | 1.000 | 0.0003 | 0.0033 | 2.00 |
| | 1.9987 | 1.993 | 0.0057 | 0.0084 | 2.00 |
| 590 | 0.0000 | 0.000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5523 | 0.552 | 0.0003 | 0.0030 | 2.00 |
| | 1.0809 | 1.082 | -0.0011 | 0.0030 | 2.00 |
| | 2.0391 | 2.031 | 0.0081 | 0.0080 | 2.00 |
| 635 | 0.0000 | 0.000 | 0.0000 | 0.0028 | 2.00 |
| | 0.5601 | 0.562 | -0.0019 | 0.0032 | 2.00 |
| | 1.0512 | 1.052 | -0.0008 | 0.0030 | 2.00 |
| | 1.9294 | 1.923 | 0.0064 | 0.0079 | 2.00 |

เอกสารไม่ควบคุม

REPORT OF CALIBRATION

Certificate No. : SP23-007

Page 4 of 5

Photometric Accuracy :

| Wavelength
(nm.) | CRMs Values
(Abs) | UUC Reading
(Abs) | Correction
(Abs) | Uncertainty
(Abs) | Coverage factor
<i>k</i> |
|---------------------|----------------------|----------------------|---------------------|----------------------|-----------------------------|
| 235 | 0.0000 | 0.000 | 0.0000 | 0.0050 | 2.00 |
| | 0.7478 | 0.743 | 0.0048 | 0.0057 | 2.00 |
| 257 | 0.0000 | 0.000 | 0.0000 | 0.0050 | 2.00 |
| | 0.8686 | 0.861 | 0.0076 | 0.0059 | 2.00 |
| 313 | 0.0000 | 0.000 | 0.0000 | 0.0050 | 2.00 |
| | 0.2912 | 0.291 | 0.0002 | 0.0051 | 2.00 |
| 350 | 0.0000 | 0.000 | 0.0000 | 0.0050 | 2.00 |
| | 0.6448 | 0.639 | 0.0058 | 0.0055 | 2.00 |

เอกสารไม่ควบคุม

REPORT OF CALIBRATION

Certificate No. : SP23-007

Page 5 of 5

Wavelength Accuracy :

| CRMs Values
(nm.) | UUC Reading
(nm.) | Correction
(nm.) | Uncertainty
(nm.) | Coverage factor
<i>k</i> |
|----------------------|----------------------|---------------------|----------------------|-----------------------------|
| 241.54 | 240.8 | 0.74 | 0.18 | 2.00 |
| 279.40 | 278.5 | 0.90 | 0.18 | 2.00 |
| 288.70 | 288.0 | 0.70 | 0.18 | 2.00 |
| 334.22 | 333.5 | 0.72 | 0.18 | 2.00 |
| 361.26 | 360.5 | 0.76 | 0.18 | 2.00 |
| 418.48 | 417.8 | 0.68 | 0.21 | 2.00 |
| 446.70 | 445.9 | 0.80 | 0.18 | 2.00 |
| 453.20 | 452.5 | 0.70 | 0.18 | 2.00 |
| 460.06 | 459.5 | 0.56 | 0.18 | 2.00 |
| 536.90 | 536.0 | 0.90 | 0.18 | 2.00 |
| 637.94 | 637.1 | 0.84 | 0.18 | 2.00 |
| 440.74 | 440.0 | 0.74 | 0.18 | 2.00 |
| 472.22 | 471.5 | 0.72 | 0.18 | 2.00 |
| 513.70 | 513.0 | 0.70 | 0.18 | 2.00 |
| 528.72 | 528.0 | 0.72 | 0.18 | 2.00 |
| 574.60 | 574.0 | 0.60 | 0.18 | 2.00 |
| 585.48 | 584.6 | 0.88 | 0.20 | 2.00 |
| 684.63 | 684.0 | 0.63 | 0.18 | 2.00 |
| 740.27 | 740.0 | 0.27 | 0.20 | 2.00 |
| 748.28 | 747.5 | 0.78 | 0.18 | 2.00 |
| 807.16 | 806.5 | 0.66 | 0.18 | 2.00 |
| 879.70 | 879.0 | 0.70 | 0.18 | 2.00 |

Remark : - UUC = Unit Under Calibration

- N/A = Not Available

- The result expanded uncertainty of measurement *U* is stated as the standard uncertainty of measurement multiplied by the coverage factor *k*,

which for a normal distribution corresponds to a coverage probability of approximately 95%

- * Indicates non TISI accredited

- End of Certificate -

เอกสารไม่ควบคุม



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM727

Page : 1 of 3

Certificate of Calibration

Equipment : Incubator

Manufacturer : Memmert

Model : IF 75

Serial No. : D317.0305

ID No. : UAE.MIC.022/2561

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory (302)

Received Order : 27 April 2023

Calibration Date : 27 - 28 April 2023

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Tawatchai Pama

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 11 May 2023

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full, except with the prior written
Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0461OC-4
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 23TM727

Page : 3 of 3

| Calibration Point
(°C) | UUC* Setting
(°C) | UUC* Reading
(°C) | Temperature stability
(± °C) | Temperature uniformity
(°C) | Overall Variation
(°C) | Coverage Factor
<i>k</i> |
|-----------------------------|------------------------|------------------------|-----------------------------------|----------------------------------|-----------------------------|-----------------------------|
| 44.0 | 44.0 | 44.0 | 0.055 | 0.42 | 0.52 | 2 |

| Calibration
Point
(°C) | Measured Temperature (°C) | | | | | | | | | Uncertainty

(± °C) |
|--------------------------------|-----------------------------|--------|--------|--------|--------|--------|--------|--------|----------|-----------------------------|
| | Position | | | | | | | | | |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 (ref.) | |
| 44.0 | 43.993 | 44.061 | 44.107 | 44.073 | 44.067 | 44.067 | 43.938 | 43.687 | 44.060 | 0.30 |

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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เอกสารไม่ครบชุด



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0461OC-4

Cert. No.: 23TM727

Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| <u>Instrument</u> | <u>Model</u> | <u>Serial No.</u> | <u>Cert. No.</u> | <u>Due Date</u> |
|----------------------|--------------|-------------------|------------------|-----------------|
| 1) Data Acquisition | 34972A | MY57013711 | 22LM93 | 02 Jul 2023 |

2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

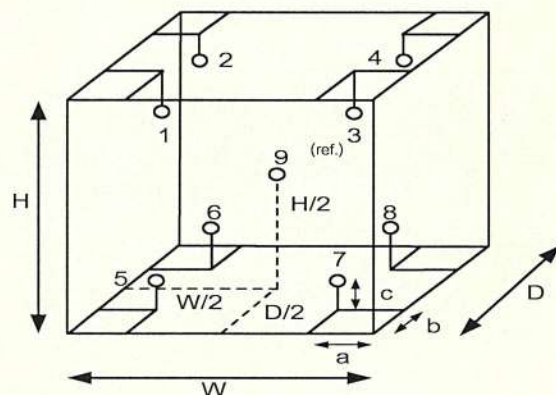
Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Environment during calibration

| | Beginning | Finished |
|--------------------|------------------|-----------------|
| Temp. (°C) | 25 | 24 |
| REL.Humid. (%) | 76 | 80 |
| AC Supply (Volt) | 231 | 231 |



| Position : | Ref. Std. ID No.: |
|-------------------|--------------------------|
| 1 | 18-18RTD-01 |
| 2 | 18-18RTD-02 |
| 3 | 18-18RTD-03 |
| 4 | 18-18RTD-04 |
| 5 | 18-18RTD-05 |
| 6 | 18-18RTD-10 |
| 7 | 18-18RTD-07 |
| 8 | 22-18RTD-08 |
| 9 (ref.) | 18-18RTD-09 |

Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm

Dimension of Chamber :

D = 0.33 m
W = 0.40 m
H = 0.56 m
Capacity = 0.074 m³

เอกสารไม่คว



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
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TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM378

Page : 1 of 3

Certificate of Calibration

Equipment : Incubator

Manufacturer : Memmert

Model : IPP 260

Serial No. : V615.0187

ID No. : UAE.MIC.003/2559

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 11 April 2023

Calibration Date : 12 April 2023

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Preecha Hlahib

Approved by :

Approved Signatory

() Pornthippa Tameyakul
(/) Malee Butkruea
() Suwit Imjai

Issue Date :

24 April 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0155OC-1

Cert. No.: 23TM378

Page : 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| Instrument | Model | Serial No. | Cert. No. | Due Date |
|----------------------|--------|------------|-----------|-------------|
| 1) Data Acquisition | 34972A | MY49001451 | 23LM27 | 25 Feb 2024 |

2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

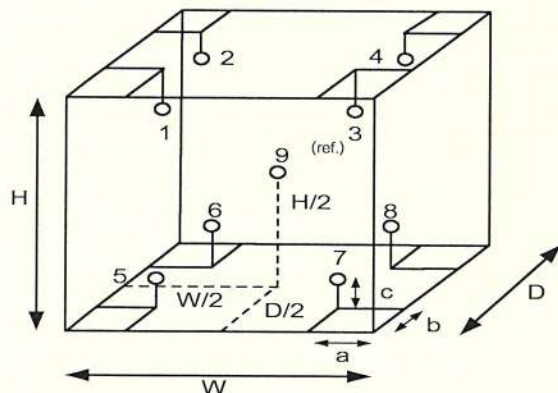
Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Environment during calibration

| | Beginning | Finished |
|--------------------|-----------|----------|
| Temp. (°C) | 25 | 26 |
| REL.Humid. (%) | 57 | 61 |
| AC Supply (Volt) | 220 | 220 |



| Position : | Ref. Std. ID No.: |
|------------|-------------------|
| 1 | 19RTD-2/1 |
| 2 | 19RTD-2/2 |
| 3 | 19RTD-2/3 |
| 4 | 19RTD-2/4 |
| 5 | 19RTD-2/5 |
| 6 | 19RTD-2/6 |
| 7 | 19RTD-2/7 |
| 8 | 19RTD-2/8 |
| 9 (ref.) | 19RTD-2/9 |

Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm

Dimension of Chamber :

D = 0.50 m
W = 0.64 m
H = 0.80 m
Capacity = 0.26 m³

เอกสารไม่ครบชุด



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2304-0155OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Not Available

Cert. No.: 23TM378

Page : 3 of 3

| Calibration Point
(°C) | UUC* Setting
(°C) | UUC* Reading
(°C) | Temperature stability
(± °C) | Temperature uniformity
(°C) | Overall Variation
(°C) | Coverage Factor
<i>k</i> |
|-----------------------------|------------------------|------------------------|-----------------------------------|----------------------------------|-----------------------------|-----------------------------|
| 35.0 | 35.0 | 35.0 | 0.052 | 0.53 | 0.60 | 2 |

| Calibration
Point
(°C) | Measured Temperature (°C) | | | | | | | | | Uncertainty

(± °C) |
|--------------------------------|-----------------------------|--------|--------|--------|--------|--------|--------|--------|----------|-----------------------------|
| | Position | | | | | | | | | |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 (ref.) | |
| 35.0 | 35.092 | 35.148 | 34.817 | 35.149 | 34.894 | 35.323 | 34.773 | 35.058 | 34.802 | 0.30 |

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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เอกสารไม่



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
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TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM1063

Page.: 1 of 3

Certificate of Calibration

Equipment : Incubator

Manufacturer : Memmert

Model : INB 400

Serial No. : E411.1325

ID No. : UAE.MIC.003/2555

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 11 July 2022

Calibration Date : 11 July 2022

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Man Pattanapongpaiboon

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 18 July 2022

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2207-0245OC-3

Cert. No.: 22TM1063

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| Instrument | Model | Serial No. | Cert. No. | Due Date |
|----------------------|--------|------------|-----------|-------------|
| 1) Data Acquisition | 34972A | MY57013823 | 22LM24 | 26 Feb 2023 |

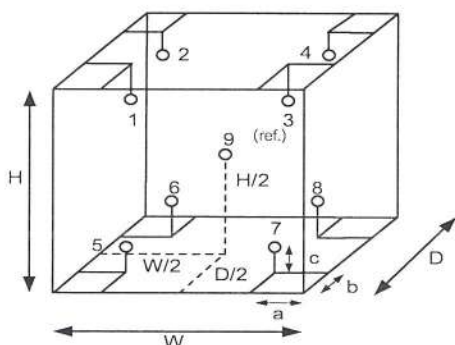
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close



| Environment during calibration | | |
|--------------------------------|-----------|----------|
| | Beginning | Finished |
| Temp. (°C) | 25 | 25 |
| REL.Humid. (%) | 56 | 62 |
| AC Supply (Volt) | 219 | 223 |

| Position : | Ref. Std. ID No.: |
|------------|-------------------|
| 1 | 21-17RTD-01 |
| 2 | 21-17RTD-02 |
| 3 | 17RTD-03 |
| 4 | 17RTD-04 |
| 5 | 17RTD-05 |
| 6 | 17RTD-06 |
| 7 | 17RTD-07 |
| 8 | 17RTD-08 |
| 9 (ref.) | 17RTD-09 |

Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm

Dimension of Chamber :

D = 0.40 m
W = 0.33 m
H = 0.40 m
Capacity = 0.053 m³

เอกสารไม่คว



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2207-0245OC-3
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 22TM1063

Page.: 3 of 3

| Calibration Point
(°C) | UUC* Setting
(°C) | UUC* Reading
(°C) | Temperature stability
(± °C) | Temperature uniformity
(°C) | Overall Variation
(°C) | Uncertainty
(± °C) | Coverage Factor
<i>k</i> |
|-----------------------------|------------------------|------------------------|-----------------------------------|----------------------------------|-----------------------------|-------------------------|-----------------------------|
| 36.0 | 35.5 | 35.5 | 0.10 | 0.63 | 0.88 | 0.30 | 2 |

| Calibration Point
(°C) | Measured Temperature (°C) | | | | | | | | |
|-----------------------------|-----------------------------|--------|--------|--------|--------|--------|--------|--------|----------|
| | Position | | | | | | | | |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 (ref.) |
| 36.0 | 35.896 | 35.803 | 35.846 | 35.766 | 36.272 | 35.561 | 36.212 | 35.519 | 35.687 |

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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เอกสารไม่ควรถูก
แก้ไข



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
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TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM1065

Page.: 1 of 3

Certificate of Calibration

Equipment : Water Bath

Manufacturer : Memmert

Model : WB 14

Serial No. : I401.0569

ID No. : UAE.MIC.004/2544

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 11 July 2022

Calibration Date : 11 - 12 July 2022

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Man Pattanapongpaiboon

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 18 July 2022

The Uncertainties are for a confidence probability of approximately 95%

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เอกสารไม่ควบคุม



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2207-0245OC-5

Cert. No.: 22TM1065

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| <u>Instrument</u> | <u>Model</u> | <u>Serial No.</u> | <u>Cert. No.</u> | <u>Due Date</u> |
|----------------------|--------------|-------------------|------------------|-----------------|
| 1) Data Acquisition | 34972A | MY57013823 | 22LM24 | 26 Feb 2023 |

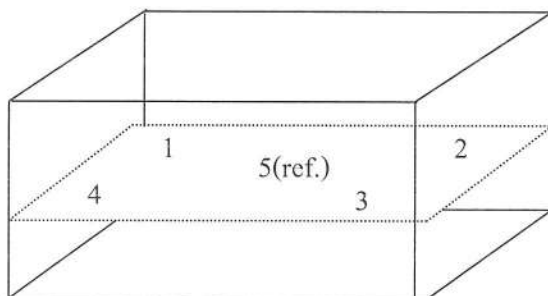
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

| | Environmental | | AC Voltage Supply |
|--------------------------|---------------|-----------|-------------------|
| | (°C) | (%R.H.) | (Volt) |
| Beginning of Calibration | 25 | 59 | 223 |
| Finished of Calibration | 25 | 63 | 224 |



Front

| Position : | Ref. Std.
S/N.: |
|------------|--------------------|
| 1 | 4804539-006 |
| 2 | 4804539-007 |
| 3 | 4804539-008 |
| 4 | 4804539-009 |
| 5(ref.) | 4804539-010 |

เอกสารไม่ควรถูก
[Redacted]



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2207-0245OC-5
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 22TM1065

Page.: 3 of 3

| Calibration
point
(°C) | UUC*
Setting
(°C) | UUC*
Reading
(°C) | Average* Standard Reading (°C) | | | | |
|--------------------------------|---------------------------|---------------------------|----------------------------------|--------|--------|--------|----------|
| | | | Position | | | | |
| | | | 1 | 2 | 3 | 4 | 5 (ref.) |
| 41.5 | 41.2 | 41.2 | 41.475 | 41.459 | 41.427 | 41.485 | 41.493 |

| Calibration
point
(°C) | Uniformity
(°C) | Stability
(± °C) | Uncertainty
(± °C) | Coverage
Factor
<i>k</i> |
|--------------------------------|----------------------|-----------------------|-------------------------|--------------------------------|
| 41.5 | 0.097 | 0.065 | 0.15 | 2 |

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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เอกสารไม่ค [REDACTED]



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TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM1066

Page.: 1 of 3

Certificate of Calibration

Equipment : Water Bath

Manufacturer : Memmert

Model : WNB 14

Serial No. : L407.0756

ID No. : UAE.MIC.024/2550

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 11 July 2022

Calibration Date : 11 July 2022

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Man Pattanapongpaiboon

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date :

18 July 2022

The Uncertainties are for a confidence probability of approximately 95%

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เอกสารไม่ควบคุม



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2207-0245OC-6

Cert. No.: 22TM1066

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| <u>Instrument</u> | <u>Model</u> | <u>Serial No.</u> | <u>Cert. No.</u> | <u>Due Date</u> |
|----------------------|--------------|-------------------|------------------|-----------------|
| 1) Data Acquisition | 34972A | MY57013823 | 22LM24 | 26 Feb 2023 |

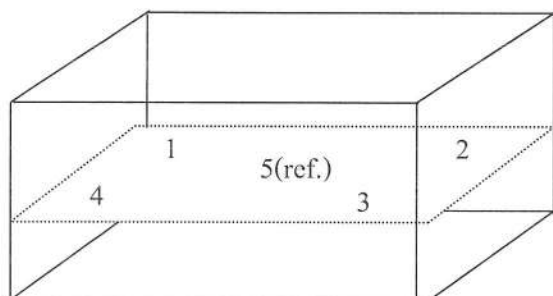
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

| | Environmental | | AC Voltage Supply |
|--------------------------|---------------|-----------|-------------------|
| | (°C) | (%R.H.) | (Volt) |
| Beginning of Calibration | 25 | 59 | 223 |
| Finished of Calibration | 25 | 63 | 224 |



Front

| Position : | Ref. Std.
S/N.: |
|------------|--------------------|
| 1 | 4804539-006 |
| 2 | 4804539-007 |
| 3 | 4804539-008 |
| 4 | 4804539-009 |
| 5(ref.) | 4804539-010 |

เอกสารไม่คว



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2207-0245OC-6
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 22TM1066

Page.: 3 of 3

| Calibration
point
(°C) | UUC*
Setting
(°C) | UUC*
Reading
(°C) | Average* Standard Reading (°C) | | | | |
|--------------------------------|---------------------------|---------------------------|----------------------------------|--------|--------|--------|----------|
| | | | Position | | | | |
| | | | 1 | 2 | 3 | 4 | 5 (ref.) |
| 44.5 | 45.0 | 45.0 | 44.559 | 44.526 | 44.456 | 44.528 | 44.537 |

| Calibration
point
(°C) | Uniformity
(°C) | Stability
(± °C) | Uncertainty
(± °C) | Coverage
Factor
<i>k</i> |
|--------------------------------|----------------------|-----------------------|-------------------------|--------------------------------|
| 44.5 | 0.12 | 0.032 | 0.15 | 2 |

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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เอกสารไม่คว



Certificate of Calibration

| | | | |
|----------------------|------------|------------------|------------------|
| Equipment: | Balance | Certificate No.: | C01223732 |
| Model: | PX623 | Issued Date: | 09 December 2022 |
| Serial No. (or ID.): | C236754745 | Job No.: | KSPR2215576 |
| Manufacturer: | Ohaus | Page: | 1 of 2 |
| Condition: | New | | |

Customer: United Analyst and Engineering Consultant Co., Ltd.
3 Soi Udomsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phrakhanong District, Bangkok, THAILAND 10260

Environment Condition: Temperature 26 °C \pm 0.5 °C
Humidity 53 %RH \pm 3.9 %RH

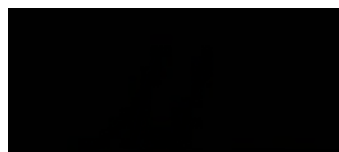
Calibration Place: United Analyst and Engineering Consultant Co., Ltd. (301 Microbiology Room)
3 Soi Udomsuk 41, Sukhumvit Road, Bangchak Sub-District,
Phrakhanong District, Bangkok, THAILAND 10260

Calibration By: Mr. Adisai Maknoi

Calibration Date: 09 December 2022

The Method used: In-house method, CAL-WI-47, based on UKAS Lab 14

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Co., Ltd. Certificate No. C02221765



(Mr. Adisai Maknoi)

Person in charge



(Mr. Rungrod Jenkitrakulchai)

Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.

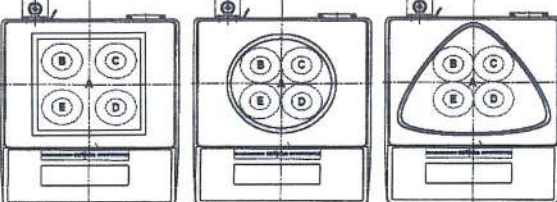
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

Calibration Results:

Without Adjustment

Eccentric Error: Weight to be 1/3 or 1/2 of Maximum capacity, taken from the center of the pan as a zero reference.

| | | | | | | |
|---|--|-------|--------------------|-------|-----|-------|
|  | | | Nominal Test Value | | 200 | (g) |
| Reference Points (g) | | | | | | |
| A | | B | | C | | D |
| - | | 0.000 | | 0.000 | | 0.000 |

Repeatability: Determination of the standard deviation of weighing balance., Readability 0.001 (g)

| Nominal test value (g) | Standard Deviation |
|------------------------|--------------------|
| 50 | 0.0004 |
| 500 | 0.0005 |

Error of indication from nominal or conventional mass value., Readability 0.001 (g)

| Nominal Value
(g) | Conventional Mass
(g) | Displayed Value
(g) | Error of Indication
(g) | Uncertainty
(g) | k |
|----------------------|--------------------------|------------------------|----------------------------|--------------------|------|
| 1 | 1.0000 | 1.000 | 0.000 | 0.0010 | 2.03 |
| 5 | 5.0001 | 5.000 | 0.000 | 0.0010 | 2.03 |
| 10 | 10.0001 | 10.000 | 0.000 | 0.0010 | 2.03 |
| 20 | 20.0001 | 20.000 | 0.000 | 0.0010 | 2.03 |
| 50 | 50.0001 | 50.000 | 0.000 | 0.0010 | 2.03 |
| 100 | 100.0001 | 100.000 | 0.000 | 0.0011 | 2.03 |
| 200 | 200.0004 | 200.000 | 0.000 | 0.0011 | 2.02 |
| 300 | 300.0005 | 300.000 | -0.001 | 0.0013 | 2.01 |
| 400 | 400.0008 | 400.001 | 0.000 | 0.0014 | 2.01 |
| 500 | 500.0003 | 500.000 | 0.000 | 0.0017 | 2.00 |
| 600 | 600.0004 | 600.000 | 0.000 | 0.0019 | 2.00 |

The End of Certificate

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The error of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, UKAS Lab14. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :** ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1 U$), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r U$) .
- ; PFA – Probability of False Accept



(Mr. Rungrod Jenkitrakulchai)

Authorized signatory

Statements of conformity:

Without Adjustment

Readability; 0.001 g

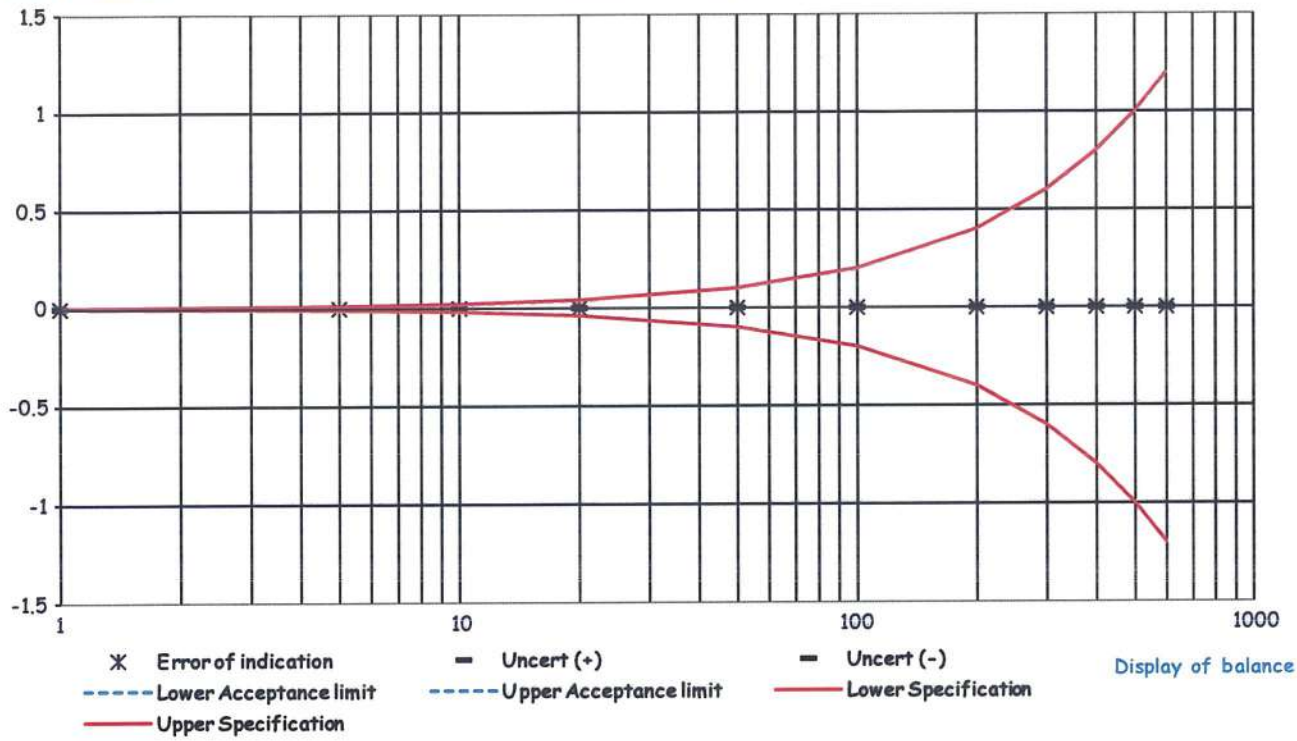
| Nominal Value
g | Error of
indication
g | Guard band (w)
g | Tolerance (\pm)
g | Conformity |
|--------------------|-----------------------------|---------------------|--------------------------|------------|
| 1 | 0.000 | 0.0010 | 0.002 | Pass |
| 5 | 0.000 | 0.0010 | 0.010 | Pass |
| 10 | 0.000 | 0.0010 | 0.020 | Pass |
| 20 | 0.000 | 0.0010 | 0.040 | Pass |
| 50 | 0.000 | 0.0010 | 0.100 | Pass |
| 100 | 0.000 | 0.0011 | 0.200 | Pass |
| 200 | 0.000 | 0.0011 | 0.400 | Pass |
| 300 | -0.001 | 0.0013 | 0.600 | Pass |
| 400 | 0.000 | 0.0014 | 0.800 | Pass |
| 500 | 0.000 | 0.0017 | 1.000 | Pass |
| 600 | 0.000 | 0.0019 | 1.200 | Pass |

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of conformity

Without Adjustment
Job No. KSPR2215576
Readability: 0.001g

Error of indication



เอกสารไม่ควบคุม



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM1121

Page.: 1 of 3

Certificate of Calibration

Equipment : Autoclave
Manufacturer : ALP
Model : CL-40L
Serial No. : 807298
ID No. : UAE.MIC.019/2560
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : 301 Room
Received Order : 11 July 2022
Calibration Date : 11 July 2022
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %

Calibrated by : Preecha Hlahib

Approved by :

Approved Signatory

(/) Pornthippa Tameyakul
(/) Malee Butkruea
() Suwit Imjai

Issue Date : 18 July 2022

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

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Equipment : Autoclave
Condition As-Received : Used Item
Reference : 2207-0245OC-7

Cert. No.: 22TM1121

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT03 according to direct measurement method with Data Acquisition which connected with Thermocouple Type T

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| <u>Instrument</u> | <u>Model</u> | <u>Serial No.</u> | <u>Cert. No.</u> | <u>Due Date</u> |
|----------------------|--------------|-------------------|------------------|-----------------|
| 1) Data Acquisition | 34970A | MY44060450 | 22LM46 | 28 Mar 2023 |

2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

4. This result of calibration covers laboratory autoclaves for the sterilization of goods and material which could be infected with organisms categorized as Hazard Group 1, 2 and 3**

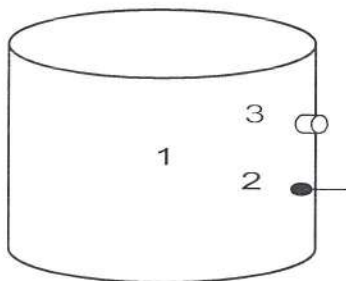
(** = Categorization of pathogens according to hazard and categories of containment, second edition, 1990)

It does not cover autoclaves for use with material infect with organisms in Hazard Group 4, for which complete containment and sterilization of infected condensate is considered to be essential.

This result of calibration does not apply to sterilizers or disinfectors used for medical, dental, pharmaceutical or veterinary purposes which are directly concerned with patient care, or those used for fabrics subjected to sterilization which are required to be dry at the end of cycle.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source



| | <u>Environmental</u> | | |
|---------------------------------|----------------------|-----------|----------|
| | (°C) | (%R.H.) | (Volt) |
| Beginning of Calibration | 29 | 49 | 220 |
| Finished of Calibration | 32 | 48 | 220 |

| <u>Position</u> | <u>Description</u> | <u>Ref. Std. ID No.:</u> |
|-----------------|--------------------|--------------------------|
| 1 = | Center of chamber | 22-14TC-01 |
| 2 = | Temperature sensor | 22-14TC-02 |
| 3 = | Exhaust port | 22-14TC-03 |

เอกสารไม่ควา



Equipment : Autoclave
Condition As-Received : Used Item
Reference : 2207-0245OC-7

Cert. No.: 22TM1121

Page.: 3 of 3

Result of Calibration :- (*) Without Adjustment

Operating parameter Set : Temperature = 115 °C

Sterilization period = 15 minute

| UUC*
Setting
(°C) | UUC*
Reading
(°C) | Position | Average*
Standard Reading
(°C) | Stability
(± °C) | Pressure
Reading
(MPa) | Uncertainty
(± °C) | Coverage
Factor
<i>k</i> |
|---------------------------|---------------------------|----------|--|-----------------------|--------------------------------|-------------------------|--------------------------------|
| 116 | 116 | 1 | 116.523 | 0.14 | 0.08 | 0.90 | 2 |
| | | 2 | 116.566 | | | | |
| | | 3 | 116.440 | | | | |

Operating parameter Set : Temperature = 121 °C

Sterilization period = 30 minute

| UUC*
Setting
(°C) | UUC*
Reading
(°C) | Position | Average*
Standard Reading
(°C) | Stability
(± °C) | Pressure
Reading
(MPa) | Uncertainty
(± °C) | Coverage
Factor
<i>k</i> |
|---------------------------|---------------------------|----------|--|-----------------------|--------------------------------|-------------------------|--------------------------------|
| 122 | 122 | 1 | 122.503 | 0.19 | 0.12 | 0.91 | 2 |
| | | 2 | 122.637 | | | | |
| | | 3 | 122.558 | | | | |

Average* : The average of 30 values in each position.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
CORPORATE SERVICES 3: EQUIPMENT CALIBRATION AND TESTING SERVICES
534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-29 FAX. 0-2719-9484



Cert. No.: 23TM763

Page : 1 of 3

Certificate of Calibration

Equipment : Autoclave

Manufacturer : ALP

Model : CL-40L

Serial No. : 808763

ID No. : UAE.MIC.026/2563

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory (301)

Received Order : 27 April 2023

Calibration Date : 27 April 2023

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Preecha Hlahib

Approved by :

Approved Signatory

() Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date :

11 May 2023

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing Services.

เอกสารไม่ควบคุม

A 0053944



Equipment : Autoclave
Condition As-Received : Used Item
Reference : 2304-0461OC-2

Cert. No.: 23TM763

Page : 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT03 according to direct measurement method with Data Acquisition which connected with Thermocouple Type T

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

| <u>Instrument</u> | <u>Model</u> | <u>Serial No.</u> | <u>Cert. No.</u> | <u>Due Date</u> |
|----------------------|--------------|-------------------|------------------|-----------------|
| 1) Data Acquisition | 34972A | MY59003411 | 22LM165 | 26 Nov 2023 |

2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

4. This result of calibration covers laboratory autoclaves for the sterilization of goods and material which could be infected with organisms categorized as Hazard Group 1, 2 and 3**

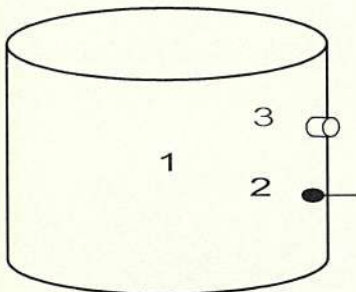
(** = Categorization of pathogens according to hazard and categories of containment, second edition, 1990)

It does not cover autoclaves for use with material infect with organisms in Hazard Group 4, for which complete containment and sterilization of infected condensate is considered to be essential.

This result of calibration does not apply to sterilizers or disinfectors used for medical, dental, pharmaceutical or veterinary purposes which are directly concerned with patient care, or those used for fabrics subjected to sterilization which are required to be dry at the end of cycle.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source



| | <u>Environmental</u> | | |
|---------------------------------|----------------------|-----------|----------|
| | (°C) | (%R.H.) | (Volt) |
| Beginning of Calibration | 27 | 60 | 220 |
| Finished of Calibration | 27 | 58 | 220 |

| <u>Position</u> | <u>Description</u> | <u>Ref. Std. ID No.:</u> |
|-----------------|--------------------|--------------------------|
| 1 = | Center of chamber | 18-20TC-04 |
| 2 = | Temperature sensor | 18-20TC-05 |
| 3 = | Exhaust port | 18-20TC-06 |

เอกสารไม่ควบคุม

a 1159968



Equipment : Autoclave
Condition As-Received : Used Item
Reference : 2304-0461OC-2
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 23TM763

Page : 3 of 3

Operating parameter Set : Temperature = 115.0 °C
Sterilization period = 15 minute

| UUC*
Setting
(°C) | UUC*
Reading
(°C) | Position | Average*
Standard Reading
(°C) | Stability
(± °C) | Pressure
Reading
(MPa) | Uncertainty
(± °C) | Coverage
Factor
<i>k</i> |
|---------------------------|---------------------------|----------|--|-----------------------|--------------------------------|-------------------------|--------------------------------|
| 115.0 | 115.0 | 1 | 115.213 | 0.22 | 0.08 | 0.75 | 2 |
| | | 2 | 115.166 | | | | |
| | | 3 | 115.260 | | | | |

Operating parameter Set : Temperature = 121.0 °C
Sterilization period = 30 minute

| UUC*
Setting
(°C) | UUC*
Reading
(°C) | Position | Average*
Standard Reading
(°C) | Stability
(± °C) | Pressure
Reading
(MPa) | Uncertainty
(± °C) | Coverage
Factor
<i>k</i> |
|---------------------------|---------------------------|----------|--|-----------------------|--------------------------------|-------------------------|--------------------------------|
| 121.0 | 121.0 | 1 | 121.260 | 0.29 | 1.1 | 0.75 | 2 |
| | | 2 | 121.224 | | | | |
| | | 3 | 121.284 | | | | |

Average* : The average of 30 values in each position.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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a 1159967