

		ระเบียบปฏิบัติงาน (Quality Procedure)												
		เรื่อง : Board Control Check Sheet										หน้าที่ : 1/5		
		รหัสเอกสาร : UGP-FO-OP-001										DATE : ๕ / 1 / ๖๖		
		วันที่เริ่มใช้ : 1 May 2021					แก้ไขครั้งที่ : ๐๐							
ITEM	COMBUSTION NO. 1	KKS	OPERATION	1.00	4.00	7.00	9.00	12.00	15.00	17.00	20.00	23.00		
1	Com1 Fuel Dosing X TT	1HHH21TT02	0 - 400 °C	33	32	39	32	32	33	31	30	31		
2	Com1 Connection Duct X TT	1HHC10TT01	0 - 600 °C	171	188	161	163	160	163	161	160	160		
3	Com1 Fuel Dosing Y TT	1HHH22TT02	0 - 400 °C	33	33	33	32	32	33	31	31	31		
4	Com1 Connection Duct Y TT	1HHC10TT02	0 - 600 °C	147	144	113	146	146	144	147	132	147		
5	Com1 Fuel Dosing Z TT	1HHH23TT02	0 - 400 °C	34	34	33	32	32	33	31	31	31		
6	Com1 Connection Duct Z TT	1HHC10TT03	0 - 600 °C	216	186	172	140	174	169	176	167	172		
7	Com 1Hydraulic System Hyd Temp	1HHV10TT01	0 - 100 °C	52	50	52	52	51	54	51	53	51		
8	Com 1 Hydraulic Pump 1 Hyd Press	1HHV10PT03	0-160 bar	2.29	2.24	2.29	2.27	2.30	2.32	2.30	2.27	2.27		
9	Com 1 Hydraulic Pump 2 Hyd Press	1HHV10PT04	0-160 bar	66	36	78	54	60	75	57	77	55		
10	Com 1 Moving Gate X Zone 1 TT	1HHC21TT01	0 - 800 °C	361	216	206	205	216	214	213	220	207		
11	Com 1 Moving Gate X Zone 2 TT	1HHC21TT02	0 - 800 °C	476	492	388	433	431	455	423	451	441		
12	Com 1 Moving Gate X Zone 3 TT	1HHC21TT03	0 - 800 °C	523	527	535	524	524	549	547	547	547		
13	Com 1 Moving Gate X Zone 4 TT	1HHC21TT04	0 - 800 °C	200	200	200	200	200	200	200	200	200		
14	Com 1 Moving Gate Y Zone 1 TT	1HHC22TT01	0 - 800 °C	463	330	252	263	331	345	293	334	307		
15	Com 1 Moving Gate Y Zone 2 TT	1HHC22TT02	0 - 800 °C	520	513	412	426	449	472	467	487	485		
16	Com 1 Moving Gate Y Zone 3 TT	1HHC22TT03	0 - 800 °C	497	514	544	542	549	537	541	542	546		
17	Com 1 Moving Gate Y Zone 4 TT	1HHC22TT04	0 - 800 °C	185	265	281	266	235	230	252	242	218		
18	Com 1 Moving Gate Z Zone 1 TT	1HHC23TT01	0 - 800 °C	438	299	253	253	276	311	257	317	283		
19	Com 1 Moving Gate Z Zone 2 TT	1HHC23TT02	0 - 800 °C	506	482	439	437	460	477	465	483	485		
20	Com 1 Moving Gate Z Zone 3 TT	1HHC23TT03	0 - 800 °C	518	516	526	519	526	523	530	526	527		
21	Com 1 Moving Gate Z Zone 4 TT	1HHC23TT04	0 - 800 °C	179	213	208	204	202	149	195	192	156		
22	Com 1 Top Cover TT 1	1HHC10TT06	0 - 1200 °C	724	482	492	506	535	508	450	500	502		
23	Com 1 Top Cover TT 2	1HHC10TT07	0 - 1200 °C	870	513	481	440	505	477	447	447	506		
24	Com 1 Top Cover TT 3	1HHC10TT08	0 - 1200 °C	825	493	457	443	463	460	431	457	470		
25	Com 1 PT	1HHC10PT01	1, -5 mbar	-1.58	-1.22	-1.27	-1.14	-1.30	-1.31	-1.63	-0.88	-1.00		
26	Post com 1 TT 2 Com 1	0HHC30TT12	0 - 1200 °C	992	965	972	964	963	963	968	965	967		
27	Post com 1 TT 1 Com 1	0HHC30TT11	0 - 1200 °C	1002	974	980	966	956	959	967	967	951		
28	Com 1 Side Wall TT 1	1HHC10TT04	0 - 1200 °C	492	487	487	445	446	472	477	477	479		

Remark

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Operation N

00.00 - 00.00

Operation M

08.00 - 16.00

Operation A

10.00 - 14.00

Approver

Board Control Check Sheet

ระเบียบปฏิบัติงาน (Quality Procedure)

เรื่อง : Board Control Check Sheet

หน้าที่ : 2/5

รหัสเอกสาร : UGP-FO-OP-001

วันที่เริ่มใช้ : 1 May 2021

แก้ไขครั้งที่ : 00

DATE : 05 / 02 / 66

ITEM	COMBUSTION NO. 1	KKS	OPERATION	1.00	4.00	7.00	9.00	12.00	15.00	17.00	20.00	23.00
29	Com 1 Side Wall TT 2	1HHC10TT05	0 - 1200 ° C	898	901	903	911	903	903	879	883	851
30	Post Com PT PCCPT	0HHC30PT11	1, -5 mbar	-0.94	-0.95	-0.94	-1.05	-1.14	-1.11	-0.95	-0.72	-1.24
31	Post Com TT 1 PCC TT 1	0HHC30TT14	0-1200°C	1100	1100	1100	1099	1099	1099	1100	1100	1100
32	Post Com TT 2 PCC TT 2	0HHC30TT24	0-1200°C	971	980	966	984	1009	1011	1007	1004	988
33	RDT Fuel Gas TT	00HBE10CT002	0-1000°C	670	674	667	675	679	674	673	683	665
34	RDT Fuel Gas PT	00HBE10PT002	0-100 mbar	-1.62	-1.73	-1.44	-1.25	-1.78	-2.04	-2.01	-1.76	-1.70
35	Befor Sh 1 Flue Gas TT	00HBE10CT003	0-600°C	541	548	544	542	556	554	555	544	540
36	After Sh 1 Flue Gas TT	00HBE10CT004	0-600°C	499	506	499	506	514	513	512	489	491
37	After Sh 3 Flue Gas TT	00HBE10CT005	0-600°C	473	475	472	478	449	479	478	457	461
38	After Sh 2 Flue Gas TT	00HBE10CT006	0-600°C	442	444	442	445	449	467	446	430	431
39	After Sh 2 Flue Gas PT	00HBE10PT006	0-100 mbar	-2.45	-2.72	-2.95	-2.20	-2.94	-2.84	-2.88	-3.17	-2.76
40	After EVT Flue Gas PT	00HNA10CP001	0-100 mbar	-4.22	-3.73	-3.46	-4.30	-3.89	-4.00	-4.15	-4.20	-4.36
41	Oxygen Analyzer 1 OAT	0HBK100AIT01	0 - 100 %	2.14	2.34	2.53	2.27	1.95	2.23	2.25	1.84	2.68
42	Oxygen Analyzer 2 OAT	0HBK100AIT02	0 - 100 %	2.40	2.59	2.79	2.52	2.17	2.57	2.66	2.43	3.00
43	Befor ECO2 Flue Gas TT	00HNA10CT001	0-400°C	369	373	370	371	374	373	374	358	351
44	After ECO2 Flue Gas TT	00HNA10CT002	0-400°C	314	315	315	314	320	316	320	315	305
45	After ECO1 Flue Gas TT	00HNA10CT003	0-220°C	227	224	224	228	229	228	228	228	223
46	After ECO1 Flue Gas PT	00HNA10CP003	0-100 mbar	-5.21	-5.16	-5.06	-4.99	-5.31	-5.21	-6.05	-6.20	-5.11
47	After APH Flue Gas TT	00HNA10CT004	0-220°C	166	166	166	165	167	166	167	167	162
48	After APH Flue Gas PT	00HNA10CP004	0-100 mbar	-6.25	-5.92	-6.11	-6.01	-6.17	-6.16	-6.06	-6.13	-6.16
49	ESP Cell 1 A120/TR1 kV		kV	61	61	61	61	61	61	61	61	61
50	ESP Cell 1 A120/TR1 mA		mA	39	39	39	38	39	39	39	39	39
51	ESP Cell 2 A120/TR2 kV		kV	36	35	36	36	36	35	35	38	35
52	ESP Cell 2 A120/TR2 mA		mA	76	75	76	76	76	76	76	76	76
53	ESP Cell 3 A120/TR3 mA		mA	109	109	109	109	109	110	108	109	109
54	ESP Cell 3 A120/TR3 kV		kV	39	38	39	38	38	37	37	38	37
55	ESP Cell 4 A120/TR4 mA		mA	-	-	-	-	-	-	-	-	-
56	ESP Cell 4 A120/TR4 kV		kV	40	40	40	40	40	39	39	41	39
57	After ESP Flue Gas TT	00HBE10CT001	0-100°C	162	163	162	165	164	164	164	164	161
58	ID fan 1 VT Vibration	0HNC10VT11	0-100 mm/s	0.12	0.11	0.12	0.14	0.13	0.17	0.19	0.12	0.13
59	ID fan 1 Hz	0HNC10AN01	0-50Hz	29	29	29	29	29	29	28	29	29
60	ID fan 2 VT Vibration	0HNC10VT21	0-100mm/s	0.01	0.03	0.04	0.04	0.09	0.17	0.09	0.05	0.02
61	ID fan 2 Hz	0HNC10AN01	0-50Hz	24	24	29	29	29	29	24	29	29
62	Dust Density Dust	00HNA10CQ001	0 - 100 %	24	25	23	25	29	33	29	29	25

<div style="border: 1px solid black; width: 100px; height: 100px; margin: 0 auto;"></div> <h2 style="margin: 10px 0;">Board Control Check Sheet</h2>		ระเบียบปฏิบัติงาน (Quality Procedure)												
		เรื่อง : Board Control Check Sheet										หน้าที่ : 1/5		
		รหัสเอกสาร : UGP-FO-OP-001										DATE : ๕ / ๖ / ๖๖		
		วันที่เริ่มใช้ : 1 May 2021					แก้ไขครั้งที่ : ๐๐							
ITEM	COMBUSTION NO. 1	KKS	OPERATION	1.00	4.00	7.00		9.00	12.00	15.00		17.00	20.00	23.00
1	Com1 Fuel Dosing X TT	1HHH21TT02	0 - 400 ° C	35	35	34		30	36	35		36	35	36
2	Com1 Connection Duct X TT	1HHC10TT01	0 - 600 ° C	166	170	169		171	171	171		177	176	172
3	Com1 Fuel Dosing Y TT	1HHH22TT02	0 - 400 ° C	36	35	35		30	36	36		35	35	35
4	Com1 Connection Duct Y TT	1HHC10TT02	0 - 600 ° C	169	170	172		168	172	172		173	172	177
5	Com1 Fuel Dosing Z TT	1HHH23TT02	0 - 400 ° C	36	35	34		33	30	35		36	35	35
6	Com1 Connection Duct Z TT	1HHC10TT03	0 - 600 ° C	146	163	165		160	161	165		190	156	159
7	Com 1Hydraulic System Hyd Temp	1HHV10TT01	0 - 100 ° C	62	64	62		50	52	51		50	50	50
8	Com 1 Hydraulic Pump 1 Hyd Press	1HHV10PT03	0-160 bar	2.32	230	2.31		2.41	2.35	2.35		2.36	2.32	2.51
9	Com 1 Hydraulic Pump 2 Hyd Press	1HHV10PT04	0-160 bar	70	62	65		61	61	59		51	57	50
10	Com 1 Moving Gate X Zone 1 TT	1HHC21TT01	0 - 800 ° C	359	423	446		402	440	435		430	441	420
11	Com 1 Moving Gate X Zone 2 TT	1HHC21TT02	0 - 800 ° C	374	292	295		301	305	299		303	303	308
12	Com 1 Moving Gate X Zone 3 TT	1HHC21TT03	0 - 800 ° C	548	648	642		547	547	507		547	547	547
13	Com 1 Moving Gate X Zone 4 TT	1HHC21TT04	0 - 800 ° C	295	201	176		173	192	188		177	190	232
14	Com 1 Moving Gate Y Zone 1 TT	1HHC22TT01	0 - 800 ° C	453	453	459		460	398	450		458	460	405
15	Com 1 Moving Gate Y Zone 2 TT	1HHC22TT02	0 - 800 ° C	409	496	602		497	509	500		507	507	506
16	Com 1 Moving Gate Y Zone 3 TT	1HHC22TT03	0 - 800 ° C	418	642	335		347	541	454		371	415	427
17	Com 1 Moving Gate Y Zone 4 TT	1HHC22TT04	0 - 800 ° C	176	168	167		167	169	177		171	193	176
18	Com 1 Moving Gate Z Zone 1 TT	1HHC23TT01	0 - 800 ° C	405	390	385		399	398	397		369	421	407
19	Com 1 Moving Gate Z Zone 2 TT	1HHC23TT02	0 - 800 ° C	502	504	508		507	508	506		507	512	512
20	Com 1 Moving Gate Z Zone 3 TT	1HHC23TT03	0 - 800 ° C	572	549	526		525	502	549		503	550	510
21	Com 1 Moving Gate Z Zone 4 TT	1HHC23TT04	0 - 800 ° C	172	162	165		166	169	172		163	173	195
22	Com 1 Top Cover TT 1	1HHC10TT06	0 - 1200 ° C	628	803	816		776	785	800		828	770	775
23	Com 1 Top Cover TT 2	1HHC10TT07	0 - 1200 ° C	662	836	828		820	823	831		860	820	815
24	Com 1 Top Cover TT 3	1HHC10TT08	0 - 1200 ° C	678	838	851		844	837	840		870	821	823
25	Com 1 PT	1HHC10PT01	1 , -5 mbar	-1.49	-1.26	-1.42		-1.12	-1.58	-1.00		-1.21	-1.41	-1.20
26	Post com 1 TT 2 Com 1	0HHC30TT12	0 - 1200 ° C	952	976	979		1012	988	977		987	980	988
27	Post com 1 TT 1 Com 1	0HHC30TT11	0 - 1200 ° C	972	958	956		1002	976	966		967	960	195
28	Com 1 Side Wall TT 1	1HHC10TT04	0 - 1200 ° C	517	605	614		507	525	526		533	517	515

Remark

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Operation N .	Operation M	Operation A ..	Approved ...
00.00 - 08.00	08.00 - 16.00	16.00 - 24.00	

Board Control Check Sheet

ระเบียบปฏิบัติงาน (Quality Procedure)

เรื่อง : Board Control Check Sheet

หน้าที่ : 2/5

รหัสเอกสาร : UGP-FO-OP-001

วันที่เริ่มใช้ : 1 May 2021

แก้ไขครั้งที่ : 00

DATE : 5 / 4 / 66

ITEM	COMBUSTION NO. 1	KKS	OPERATION	1.00	4.00	7.00	9.00	12.00	15.00	17.00	20.00	23.00
29	Com 1 Side Wall TT 2	1HHC10TT05	0 - 1200 ° C	829	818	819	823	804	893	877	842	842
30	Post Com PT PCCPT	0HHC30PIT11	1 , -5 mbar	-1.21	-1.18	-1.34	-1.20	-1.22	-1.28	-1.09	-1.31	-1.09
31	Post Com TT 1 PCC TT 1	0HHC30TT14	0-1200°C	1034	1022	1006	1033	1016	1022	1006	1029	1030
32	Post Com TT 2 PCC TT 2	0HHC30TT24	0-1200°C	1021	1008	1005	1024	1008	1007	995	1012	1013
33	RDT Fuel Gas TT	00HBE10CT002	0-1000°C	677	667	667	684	678	685	679	678	679
34	RDT Fuel Gas PT	00HBE10PT002	0-100 mbar	-1.62	-1.62	-1.62	-1.41	-1.92	-1.62	-1.69	-1.66	-1.69
35	Befor Sh 1 Flue Gas TT	00HBE10CT003	0-600°C	570	567	567	571	566	569	565	575	570
36	After Sh 1 Flue Gas TT	00HBE10CT004	0-600°C	517	512	515	521	517	523	518	523	524
37	After Sh 3 Flue Gas TT	00HBE10CT005	0-600°C	470	471	471	476	477	480	476	478	480
38	After Sh 2 Flue Gas TT	00HBE10CT006	0-600°C	448	442	442	446	447	448	445	447	448
39	After Sh 2 Flue Gas PT	00HBE10PT006	0-100 mbar	-2.19	-2.12	-2.12	-2.39	-2.67	-2.21	-2.02	-2.57	-2.29
40	After EVT Flue Gas PT	00HNA10CP001	0-100 mbar	-3.71	-3.91	-3.91	-4.00	-3.61	-3.90	-3.76	-3.98	-3.72
41	Oxygen Analyzer 1 OAT	0HBK100AIT01	0 - 100 %	2.01	2.22	2.22	2.02	1.76	1.31	2.02	2.05	1.91
42	Oxygen Analyzer 2 OAT	0HBK100AIT02	0 - 100 %	2.17	2.48	2.48	2.29	1.94	1.68	2.24	2.29	2.18
43	Befor ECO2 Flue Gas TT	00HNA10CT001	0-400°C	375	373	373	376	374	376	373	376	378
44	After ECO2 Flue Gas TT	00HNA10CT002	0-400°C	328	327	327	329	329	329	328	330	331
45	After ECO1 Flue Gas TT	00HNA10CT003	0-220°C	227	227	227	228	227	229	228	229	230
46	After ECO1 Flue Gas PT	00HNA10CP003	0-100 mbar	-4.98	-4.92	-4.92	-4.89	-5.24	-4.61	-4.87	-4.80	-4.95
47	After APH Flue Gas TT	00HNA10CT004	0-220°C	167	167	161	163	166	165	165	165	165
48	After APH Flue Gas PT	00HNA10CP004	0-100 mbar	-5.90	-5.78	-5.92	-5.72	-5.69	-5.69	-5.75	-5.48	-5.65
49	ESP Cell 1 A120/TR1 kV		kV	61	61	61	61	61	61	61	61	61
50	ESP Cell 1 A120/TR1 mA		mA	37	32	37	39	39	39	38	40	39
51	ESP Cell 2 A120/TR2 kV		kV	30	30	30	32	35	35	30	34	35
52	ESP Cell 2 A120/TR2 mA		mA	75	76	76	76	76	76	76	75	76
53	ESP Cell 3 A120/TR3 mA		mA	108	109	109	109	109	108	109	109	109
54	ESP Cell 3 A120/TR3 kV		kV	35	35	35	35	36	36	36	35	36
55	ESP Cell 4 A120/TR4 mA		mA	-	-	-	-	-	-	-	-	-
56	ESP Cell 4 A120/TR4 kV		kV	30	30	30	32	30	30	35	34	35
57	After ESP Flue Gas TT	00HBE10CT001	0-100°C	158	158	158	169	162	163	163	162	162
58	ID fan 1 VT Vibration	0HNC10VT11	0-100 mm/s	0.26	0.22	0.22	0.22	0.24	0.24	0.24	0.21	0.23
59	ID fan 1 Hz	0HNC10AN01	0-50Hz	26	26	26	26	26	26	26	26	26
60	ID fan 2 VT Vibration	0HNC10VT21	0-100mm/s	0.00	0.21	0.21	0.11	0.09	0.10	0.08	0.11	0.11
61	ID fan 2 Hz	0HNC10AN01	0-50Hz	25	27	27	26	26	27	27	26	26
62	Dust Density Dust	00HNA10CQ001	0 - 100 %	31	30	30	30	37	30	40	33	30

Board Control Check Sheet

ระเบียบปฏิบัติงาน (Quality Procedure)

เรื่อง : Board Control Check Sheet

หน้าที่ : 2/5

รหัสเอกสาร : UGP-FO-OP-001

วันที่เริ่มใช้ : 1 May 2021

แก้ไขครั้งที่ : 00

DATE : 11 / 5 / 66

ITEM	COMBUSTION NO. 1	KKS	OPERATION	1.00	4.00	7.00	9.00	12.00	15.00	17.00	20.00	23.00
29	Com 1 Side Wall TT 2	1HHC10TT05	0 - 1200 °C	849	846	892	852	853	885	903	882	876
30	Post Com PT PCCPT	0HHC30PIT11	1, -5 mbar	-0.94	-1.10	-1.51	-0.99	-0.94	-0.18	-1.14	-1.07	-1.12
31	Post Com TT 1 PCC TT 1	0HHC30TT14	0-1200°C	1029	1022	1036	1031	1036	1028	1020	1036	1008
32	Post Com TT 2 PCC TT 2	0HHC30TT24	0-1200°C	1015	1010	1024	1021	1025	1013	1012	1024	998
33	RDT Fuel Gas TT	00HBE10CT002	0-1000°C	663	681	688	692	692	688	687	698	698
34	RDT Fuel Gas PT	00HBE10PT002	0-100 mbar	-1.89	-1.71	-1.92	-1.84	-1.70	-1.69	-1.77	-1.66	-1.66
35	Befor Sh 1 Flue Gas TT	00HBE10CT003	0-600°C	565	563	570	573	572	568	571	571	551
36	After Sh 1 Flue Gas TT	00HBE10CT004	0-600°C	516	514	518	521	523	521	521	500	496
37	After Sh 3 Flue Gas TT	00HBE10CT005	0-600°C	474	477	479	482	482	480	481	489	463
38	After Sh 2 Flue Gas TT	00HBE10CT006	0-600°C	447	446	448	454	450	448	460	436	432
39	After Sh 2 Flue Gas PT	00HBE10PT006	0-100 mbar	-2.76	-2.85	-2.52	-2.59	-2.81	-2.72	-9.94	-2.66	-2.69
40	After EVT Flue Gas PT	00HNA10CP001	0-100 mbar	-4.03	-4.06	-3.78	-4.01	-3.78	-3.72	-3.91	-3.87	-3.81
41	Oxygen Analyzer 1 OAT	0HBK100AIT01	0 - 100 %	1.75	2.09	2.05	1.79	1.71	1.61	1.69	1.36	1.92
42	Oxygen Analyzer 2 OAT	0HBK100AIT02	0 - 100 %	2.06	2.43	2.38	2.19	2.05	1.96	2.00	1.76	2.30
43	Befor ECO2 Flue Gas TT	00HNA10CT001	0-400°C	372	374	376	378	377	377	377	361	352
44	After ECO2 Flue Gas TT	00HNA10CT002	0-400°C	328	328	329	329	329	328	329	327	311
45	After ECO1 Flue Gas TT	00HNA10CT003	0-220°C	227	228	228	228	228	228	228	230	221
46	After ECO1 Flue Gas PT	00HNA10CP003	0-100 mbar	-5.10	-5.14	-4.89	-4.97	-5.22	-4.90	-5.04	-5.11	-5.11
47	After APH Flue Gas TT	00HNA10CT004	0-220°C	166	166	165	167	167	168	169	170	166
48	After APH Flue Gas PT	00HNA10CP004	0-100 mbar	-6.09	-6.00	-5.91	-5.89	-5.80	-6.26	-6.70	-6.05	-5.82
49	ESP Cell 1 A120/TR1 kV		kV	61	61	61	61	61	61	61	61	61
50	ESP Cell 1 A120/TR1 mA		mA	39	39	39	39	39	39	39	39	39
51	ESP Cell 2 A120/TR2 kV		kV	35	36	35	35	35	35	36	36	36
52	ESP Cell 2 A120/TR2 mA		mA	76	76	75	75	75	75	76	76	76
53	ESP Cell 3 A120/TR3 mA		mA	109	110	109	110	108	109	109	109	109
54	ESP Cell 3 A120/TR3 kV		kV	38	38	38	38	38	38	38	41	39
55	ESP Cell 4 A120/TR4 mA		mA	-	-	-	-	-	-	-	-	-
56	ESP Cell 4 A120/TR4 kV		kV	39	39	39	39	39	39	39	41	40
57	After ESP Flue Gas TT	00HBE10CT001	0-100°C	166	166	165	167	167	167	168	168	165
58	ID fan 1 VT Vibration	0HNC10VT11	0-100 mm/s	0.16	0.17	0.18	0.20	0.23	0.20	0.22	0.14	0.16
59	ID fan 1 Hz	0HNC10AN01	0-50Hz	27	27	27	27	27	27	27	29	27
60	ID fan 2 VT Vibration	0HNC10VT21	0-100mm/s	0.05	0.07	0.02	0.11	0.16	0.08	0.10	0.10	0.02
61	ID fan 2 Hz	0HNC10AN01	0-50Hz	27	27	27	27	27	27	27	29	28
62	Dust Density Dust	00HNA10CQ001	0 - 100 %	28.15	26.14	28.14	30	32	33	34	40	28

Board Control Check Sheet

ระเบียบปฏิบัติงาน (Quality Procedure)

เรื่อง : Board Control Check Sheet

หน้า : 3/5

รหัสเอกสาร : UGP-FO-OP-001

วันที่เริ่มใช้ : 1 May 2021

แก้ไขครั้งที่ : 00

DATE : 01 / 06 / 66

ITEM	COMBUSTION NO. 1	KKS	OPERATION	1.00	4.00	7.00	9.00	12.00	15.00	17.00	20.00	23.00
63	Opacity OPA	00HNA10CQ002	0 - 100 %	3.70	3.65	3.90	3.94	4.48	5.32	5.11	4.01	3.75
64	Com 1 RG Zone 1 Damper PID Contorl	1HNF11AA01	0 - 100 %	65	65	65	65	65	65	65	65	65
65	Com 1 RG Zone 2 Damper PID Contorl	1HNF11AA02	0 - 100 %	66	66	66	66	66	66	66	66	66
66	Com 1 RG Zone 3 Damper PID Contorl	1HNF11AA03	0 - 100 %	86	86	86	86	86	86	86	86	86
67	Com 1 RG Zone 4 Damper PID Contorl	1HNF11AA04	0 - 100 %	63	63	63	63	63	63	63	63	63
68	Com 1 RG Line after RG Cyclone TT	0HNF01TT02	0-100°C	201	201	201	202	202	203	202	202	203
69	Com 1 RG fan 1 VT Vibration	1HNF10VT01	0-100 mm/s	7.15	6.85	6.84	7.20	7.07	7.06	6.93	6.88	7.04
70	Com 1 RG Fan Speed	1HNF10AN01	0-50 Hz	39	39	39	39	39	39	39	39	39
71	Com 1 PA 1 Zone 3 Damper PID Contorl	1HLA11AA01	0 - 100 %	97	97	97	82	82	82	82	82	82
72	Com 1 PA 1 Zone 4 Damper PID Contorl	1HLA11AA02	0 - 100 %	68	68	68	68	68	68	68	68	68
73	Com 1 PA Fan 1 Speed	1HLB11AN01	0-50 Hz	26	26	26	26	26	26	26	26	26
74	Com 1 PA Line After APH TT 2	0HLA11TT02	0-200°C	131	131	131	132	133	134	133	131	131
75	Com 1 PA 2 Zone 2 Damper PID Contorl	1HLA12AA02	0 - 100 %	72	72	72	72	74	71	71	72	72
76	Com 1 PA 2 Zone 1 Damper PID Contorl	1HLA12AA01	0 - 100 %	70	70	70	70	70	70	70	70	70
77	Com 1 Air duct after SAPHTT	1HLA12TT01	0 - 400 ° C	209	208	206	208	204	210	210	211	210
78	Com 1 PA Fan 2 Speed	1HLB12AN01	0-50 Hz	24	24	24	24	24	24	24	24	24
79	Oxygen Contorl Damper PID Contorl	0HLA11AA02	0 - 100 %	72	72	72	72	72	72	72	72	72
80	RG Cyclone 7 Damper PID Contorl	0HDF20AA07	0 - 100 %	96	96	96	96	96	96	96	96	96
81	RG Cyclone 8 Damper PID Contorl	0HDF01AA08	0 - 100 %	98	98	98	98	97	97	97	97	97
82	RG Cyclone 5 Damper PID Contorl	0HNF01AA05	0 - 100 %	96	98	98	98	98	98	98	98	98
83	RG Cyclone 6 Damper PID Contorl	0HNF01AA06	0 - 100 %	98	98	98	98	98	98	98	98	98
84	APH By Pass Damper PID Contorl	0HLA11AA01	0 - 100 %	-0.88	-0.90	-0.90	-0.88	-0.81	-0.78	-0.76	-0.86	-0.86
85	PA Line After APH TT 1	0HLA11TT01	0 - 200 ° C	163	153	163	164	155	155	151	153	151
86	RG Line After Eco TT	0HNF01TT01	0 - 250 ° C	234	236	235	235	235	236	235	236	238
COMBUSTION NO. 2												
87	Com2 Fuel Dosing X TT	2HHH21TT02	0 - 400 ° C	30	33	36	34	34	34	31	31	31
88	Com2 Connection Duct X TT	2HHC10TT01	0 - 600 ° C	169	178	185	179	188	193	196	199	191
89	Com2 Fuel Dosing Y TT	2HHH22TT02	0 - 400 ° C	31	35	30	34	35	34	35	36	35
90	Com2 Connection Duct Y TT	2HHC10TT02	0 - 600 ° C	197	182	198	180	186	193	197	197	188
91	Com2 Fuel Dosing Z TT	2HHH23TT02	0 - 400 ° C	30	30	31	31	32	32	32	31	30
92	Com2 Connection Duct Z TT	2HHC10TT03	0 - 600 ° C	161	159	169	159	163	163	160	160	160
93	Com 2 Hydraulic System Hyd Temp	2HHV10TT01	0 - 100 ° C	50	53	53	51	51	50	50	52	50
94	Com 2 Hydraulic Pump 1 Hyd Press	2HHV10PT03	0-160 bar	52	58	55	60	61	62	53	53	60
95	Com 2 Hydraulic Pump 2 Hyd Press	2HHV10PT04	0-160 bar	3.90	3.94	3.94	3.97	3.97	3.99	4.01	3.95	3.96
96	Com 2 Moving Gate X Zone 1 TT	2HHC21TT01	0 - 800 ° C	294	306	286	292	265	281	275	276	302
97	Com 2 Moving Gate X Zone 2 TT	2HHC21TT02	0 - 800 ° C	537	543	540	546	549	549	549	549	549