

Kjeltec™ 8100 Distillation Unit Tecator™ 2508/2520 Digester

1 Scope

This PQ applies to the Digestion system 2508/2520 (including exhaust and scrubber unit) and Kjeltec 8100 Distillation Unit manufactured by FOSS Analytical. The user of the instrument performs the PQ.

2 Intended Use

The Digestion system (including exhaust and scrubber) and Kjeltec 8100 Distillation Unit are intended for laboratory use analyzing parameters as specified in FOSS Application Notes.

3 Purpose

The guidelines are intended to assist the user in successfully developing Performance Qualifications for the specific application(s) to which the instrument is applied.

The Performance Qualification (PQ) includes the process of demonstrating that the Digestion system 2508/2520 (including exhaust and scrubber unit) and the Kjeltec 8100 Distillation unit consistently perform according to a specification appropriate for its routine use. Main activities in the PQ phase are:

- Preventive maintenance
- On-going verification tests

This document suggests routines to fulfill the requirements for an acceptable PQ but the final procedure should be adapted to local routines for similar equipment.

4 Definition of Test Procedures

4.1 Preventive Maintenance

Maintenance of the Kjeltec 8100 should be performed according to the instructions in manual, see User Manual Kjeltec 8100/8200 Distillation Unit, chapter 5. Maintenance. A yearly service is recommended (service agreement).

Maintenance of the Digestion block (including exhaust and scrubber) should be performed according to instruction in the user manual, see User Manual Tecator Digester, chapter 5. Maintenance.

Dedicated Analytical Solutions

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4.2 Ongoing Qualification Tests

Block Temperature

The temperature for the digestion is limited by the boiling point for the sulphuric acid, this can be increased by adding a salt (K_2SO_4) to the digestion mixture. It's important that the optimal ratio between acid and salt is kept; please follow recommendation in AN 300 or suggested procedures for a specific kind of sample material.

The block temperature itself can be controlled external by inserting a temperature probe in the intended hole in the aluminium block (front row of holes).

Use the reagents and method procedure specified in AN 300. Use only reagents of recognized analytical grade, unless otherwise specified and distilled or demineralised water or water of equivalent purity.

Suggested standard material for internal quality control:

Ammonium sulphate $[(NH_4)_2SO_4]$, min. 99.5 % (mass fraction), with certified purity.

Note: The above chemical is usually readily available with a certificate specifying the purity.

Alternatively ammonium iron(II) sulphate, $(NH_4)_2 Fe (SO_4)_2 \times 6 H_2O$, with certified purity may be used.

Tryptophan ($C_{11}H_{12}N_2O_2$), minimum assay 99 % (mass fraction). Nitrogen content 137.2 g/kg. Do not dry in an oven before use.

Acetanilide (C_8H_9NO), minimum assay 99 % (mass fraction). Nitrogen content 103.6 g/kg. Do not dry in an oven before use.

Sucrose, ($C_{12}H_{22}O_{11}$), with a nitrogen content of not more than 0.002 % (mass fraction). Do not dry in an oven before use.

Blank Tests

Carry out a blank test following the currently used procedure for digestion, distillation and titration taking 2 ml of water and about 0.7 g of sucrose instead of the test portion. Keep a record of blank values. If blank values change, identify the cause.

Note: The amount of titrant used in the blank test should always be greater than 0.0 ml. Blanks within the same laboratory should be consistent across time.

4.3 Recovery Tests

Regularly run recovery studies to check the accuracy of procedure and equipment:

- *Nitrogen loss.* - Use 0.12 g ammonium sulphate and 0.67 g sucrose per flask weighted to the nearest 0.1 mg. Add all other reagents as stated in the method currently used (Kjeltabs, H_2SO_4 , etc). Digest and distil under same conditions as for sample. Recoveries shall be >99 %.
- *Digestion efficiency* - Use a test portion of minimum 0.15 g of tryptophan or acetanilide and 0.67 g sucrose per flask weighed to the nearest 0.1 mg. Determine the nitrogen content according to the current procedure in use. The recoveries of tryptophan shall be >98.5 %; the recoveries of acetanilide shall be >99.5 %.
- *Distillation and titration efficiency* – Distil 0.10 – 0.15 g ± 0.0001 g ammonium sulphate, omitting the digestion step. The recoveries should be >99.5 %.

Note: Results less than 98.5 % or more than 101.0 % in either of the recovery tests indicate failures in the procedure and/or inaccurate concentration of the standard volumetric hydrochloric acid solution (should be adjusted to four decimals accuracy according to procedure in AN 300)

External Quality Control Program

It is recommended to participate in an external quality control program, such a proficiency program or ring test, with equivalent sample material as analysed within the laboratory.

Calculation and Expression of Results

$$w_n = \frac{14.007(V_s - V_b)N \times 100\%}{m}$$

Where:

w_n is the nitrogen content of the sample, expressed as a percentage by mass.

V_s is the numerical value of the volume of the hydrochloric acid standard volumetric solution) used in the sample test, in milliliters, expressed to the nearest 0.05 ml.

V_b is the numerical value of the volume of the hydrochloric acid standard volumetric solution used in the blank test, in milliliters, expressed to the nearest 0.05 ml.

N is the numerical value of the exact normality of the hydrochloric acid standard volumetric solution, expressed to four decimal places.

m is the numerical value of the mass of the test portion , in milligrams, expressed to the nearest 1 mg for sample weights >1 g or to the nearest 0.1 mg for sample weights <1 g.

5 Maintenance

5.1 Maintenance Kjeltex™ 8100

See instructions in User Manual - Kjeltex 8100/8200, chapter 5 Maintenance.

5.2 Maintenance Tecator™ Digestor

See instructions in User Manual - Tecator Digestor, chapter 5 Maintenance.

6 The Maintenance Record Charts

This record charts are provided to assist you in keeping your system in good working order. Please make copies and use them regularly as they can often help us to help you in the unlikely event a system malfunction.

[illegible]

Applicable for FOSS sales and service companies.

6.2 FossCare™ Customer Log

6.2.1 Daily Maintenance

Date	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
Steam Cleaning																				
Cleaning of Drip Tray, Tube Support and Safety Door																				
Cleaning of Tube Adapter																				
Cleaning from Spillage																				
Check of Sample Racks																				
Signature																				
Number of analyses																				

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6.2.4 Additional Maintenance

Date	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
Cleaning of Steam Generator																				
Signature																				
Number of analyses																				

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6.2.5 Yearly Maintenance

Date	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
FOSS Service Visit																				
Signature																				
Number of analyses																				

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CERTIFICATE OF CALIBRATION

Certificate No. : SP22-016

Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)**Address :** 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong,

Bangkok 10260

Location of calibration : Laboratory 315**Equipment :** UV-Vis Spectrophotometer**Manufacturer :** Agilent Technologies**Model :** Cary 60**Serial No. :** MY15410009**ID No. :** N/A**Received Date :** 23 May 2022**Calibration Date :** 23 May 2022**Issue Date :** 26 May 2022**Condition Instrument :** Good**Calibrated by :**

(Mr.Tanawut Rittidach)

Technical Manager

Approved by :

(Ms. Chonthicha Sangngern)

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

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REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °CRelative humidity 55 ± 20 %RH**Calibration method :** In-house method CP-01 Based on ASTM E275-08**Certified Reference Materials :**

Material	Serial No.	Certificate No.	Due date
Absorbance Standard set	25760	95935	22 October 2023
Absorbance Standard set	25757	95929	22 October 2023
Wavelength Standard set	25806	95916	22 October 2023
Wavelength Standard set	25758	95915	22 October 2023

Traceability : This certification is traceable to the International System of Unit maintained at National -

Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 1.5 nm.**Scan Speed of UUC :** 90 nm/min**Scan Interval of UUC :** 0.15 nm.**Resolution of UUC :** Photometric 0.0001 Abs.

Wavelength 0.1 nm.

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FM-708-02 R01 1/11/2021

REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 3 of 5

Calibration Results : Without adjustment

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor <i>k</i>
420	0.0000	0.0000	0.0000	0.0028	2.00
	0.5787	0.5755	0.0032	0.0031	2.00
	1.0490	1.0436	0.0054	0.0029	2.00
	2.1900	2.1847	0.0053	0.0075	2.00
440	0.0000	0.0000	0.0000	0.0028	2.00
	0.5607	0.5588	0.0019	0.0034	2.00
	1.0247	1.0232	0.0015	0.0035	2.00
	2.1229	2.1211	0.0018	0.0082	2.00
465	0.0000	0.0000	0.0000	0.0028	2.00
	0.5236	0.5197	0.0039	0.0029	2.00
	0.9634	0.9625	0.0009	0.0028	2.00
	1.9763	1.9752	0.0011	0.0070	2.00
546.1	0.0000	-0.0001	0.0001	0.0028	2.00
	0.5191	0.5171	0.0020	0.0031	2.00
	1.0003	0.9984	0.0019	0.0033	2.00
	1.9987	1.9946	0.0041	0.0084	2.00
590	0.0000	0.0000	0.0000	0.0028	2.00
	0.5523	0.5509	0.0014	0.0030	2.00
	1.0809	1.0799	0.0010	0.0029	2.00
	2.0391	2.0329	0.0062	0.0080	2.00
635	0.0000	0.0000	0.0000	0.0028	2.00
	0.5601	0.5584	0.0017	0.0031	2.00
	1.0512	1.0498	0.0014	0.0029	2.00
	1.9294	1.9265	0.0029	0.0082	2.00

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REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 4 of 5

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor <i>k</i>
235	0.0000	0.0001	-0.0001	0.0050	2.00
	0.7478	0.7421	0.0057	0.0056	2.00
257	0.0000	0.0000	0.0000	0.0050	2.00
	0.8686	0.8619	0.0067	0.0059	2.00
313	0.0000	0.0000	0.0000	0.0050	2.00
	0.2912	0.2896	0.0016	0.0051	2.00
350	0.0000	0.0000	0.0000	0.0050	2.00
	0.6448	0.6403	0.0045	0.0055	2.00

REPORT OF CALIBRATION

Certificate No. : SP22-016

Page 5 of 5

Wavelength Accuracy :

CRMs Values (nm.)	UUC Reading (nm.)	Correction (nm.)	Uncertainty (nm.)	Coverage factor <i>k</i>
241.72	242.0	-0.28	0.18	2.00
279.45	279.5	-0.05	0.18	2.00
287.81	287.5	0.31	0.18	2.00
334.06	333.5	0.56	0.18	2.00
360.93	360.5	0.43	0.18	2.00
418.59	418.0	0.59	0.18	2.00
445.94	445.4	0.54	0.18	2.00
453.66	453.2	0.46	0.18	2.00
460.02	459.7	0.32	0.18	2.00
536.59	536.2	0.39	0.18	2.00
637.98	638.3	-0.32	0.18	2.00
431.38	431.0	0.38	0.18	2.00
472.50	472.5	0.00	0.18	2.00
513.47	513.5	-0.03	0.18	2.00
528.88	528.5	0.38	0.18	2.00
573.17	573.0	0.17	0.18	2.00
585.35	585.0	0.35	0.20	2.00
684.40	684.7	-0.30	0.18	2.00
740.72	740.8	-0.08	0.20	2.00
748.55	748.5	0.05	0.18	2.00
807.03	807.3	-0.27	0.18	2.00
879.28	879.0	0.28	0.18	2.00

Remark : - UUC = Unit Under Calibration

- N/A = Not Available

- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor k ,

which for a normal distribution corresponds to a coverage probability of approximately 95%

- * Indicates non TISI accredited

- End of Certificate -

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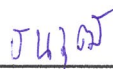
CERTIFICATE OF CALIBRATION

Certificate No. : SP22-007


Page 1 of 5

Customer : United Analyst and Engineering Consultant Co.,Ltd. (Head Office)**Address :** 3 Soi Udomsuk 41, Sukhumvit Road, Bangchak, Phrakhanong,

Bangkok 10260

Location of calibration : Laboratory 315**Equipment :** UV-Vis Spectrophotometer**Manufacturer :** Hitachi**Model :** U-1900**Serial No. :** 2021-064**ID No. :** UAE.WAS.006/2552**Received Date :** 20 January 2022**Calibration Date :** 20 January 2022**Issue Date :** 24 January 2022**Condition Instrument :** Good**Calibrated by :**
(Mr.Tanawut Rittidach)

Technical Manager

Approved by :
(Ms. Chonthicha Sangngern)

Quality Manager

The calibration result is applied only to the above calibrated item and was found accurate as shown on date and place of calibration only.

The measurement capability of the laboratory and its traceability to recognized national standards and to the unit of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the DQE Services Co., Ltd.

REPORT OF CALIBRATION

Certificate No. : SP22-007

Page 2 of 5

Environment Condition : Ambient Temperature 25 ± 5 °CRelative humidity 55 ± 20 %RH**Calibration method :** In-house method CP-01 Based on ASTM E275-08**Certified Reference Materials :**

Material	Serial No.	Certificate No.	Due date
Absorbance Standard set	25760	95935	22 October 2023
Absorbance Standard set	25757	95929	22 October 2023
Wavelength Standard set	25806	95916	22 October 2023
Wavelength Standard set	25758	95915	22 October 2023

Traceability This certification is traceable to the International System of Unit maintained at National -

Institute of Standards and Technology (NIST) through Starna Scientific Limited

Spectral Band Width of UUC : 4.0 nm.**Scan Speed of UUC :** 200 nm/min**Scan Interval of UUC :** 0.1 nm.**Resolution of UUC :** Photometric 0.001 Abs.

Wavelength 0.1 nm.

REPORT OF CALIBRATION

Certificate No. : SP22-007

Page 3 of 5

Calibration Results : Without adjustment

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor <i>k</i>
420	0.0000	0.000	0.0000	0.0028	2.00
	0.5787	0.577	0.0017	0.0031	2.00
	1.0490	1.050	-0.0010	0.0029	2.00
	2.1900	2.183	0.0070	0.0080	2.00
440	0.0000	0.000	0.0000	0.0028	2.00
	0.5607	0.560	0.0007	0.0034	2.00
	1.0247	1.023	0.0017	0.0035	2.00
	2.1229	2.118	0.0049	0.0079	2.00
465	0.0000	0.000	0.0000	0.0028	2.00
	0.5236	0.521	0.0026	0.0030	2.00
	0.9634	0.963	0.0004	0.0029	2.00
	1.9763	1.974	0.0023	0.0070	2.00
546.1	0.0000	0.000	0.0000	0.0028	2.00
	0.5191	0.518	0.0011	0.0031	2.00
	1.0003	1.000	0.0003	0.0033	2.00
	1.9987	1.996	0.0027	0.0084	2.00
590	0.0000	0.000	0.0000	0.0028	2.00
	0.5523	0.552	0.0003	0.0030	2.00
	1.0809	1.082	-0.0011	0.0030	2.00
	2.0391	2.033	0.0061	0.0079	2.00
635	0.0000	0.000	0.0000	0.0028	2.00
	0.5601	0.562	-0.0019	0.0031	2.00
	1.0512	1.052	-0.0008	0.0030	2.00
	1.9294	1.925	0.0044	0.0079	2.00

REPORT OF CALIBRATION

Certificate No. : SP22-007

Page 4 of 5

Photometric Accuracy :

Wavelength (nm.)	CRMs Values (Abs)	UUC Reading (Abs)	Correction (Abs)	Uncertainty (Abs)	Coverage factor <i>k</i>
235	0.0000	0.000	0.0000	0.0050	2.00
	0.7478	0.746	0.0018	0.0057	2.00
257	0.0000	0.000	0.0000	0.0050	2.00
	0.8686	0.861	0.0076	0.0059	2.00
313	0.0000	0.000	0.0000	0.0050	2.00
	0.2912	0.291	0.0002	0.0051	2.00
350	0.0000	0.000	0.0000	0.0050	2.00
	0.6448	0.638	0.0068	0.0055	2.00

REPORT OF CALIBRATION

Certificate No. : SP22-007

Page 5 of 5

Wavelength Accuracy :

CRMs Values (nm.)	UUC Reading (nm.)	Correction (nm.)	Uncertainty (nm.)	Coverage factor <i>k</i>
241.54	240.8	0.74	0.18	2.00
279.40	278.5	0.90	0.18	2.00
288.70	288.0	0.70	0.18	2.00
334.22	333.5	0.72	0.18	2.00
361.26	360.5	0.76	0.18	2.00
418.48	418.0	0.48	0.18	2.00
446.70	446.0	0.70	0.18	2.00
453.20	453.0	0.20	0.18	2.00
460.06	459.5	0.56	0.18	2.00
536.90	536.0	0.90	0.18	2.00
637.94	637.2	0.74	0.18	2.00
440.74	440.0	0.74	0.18	2.00
472.22	471.6	0.62	0.18	2.00
513.70	513.0	0.70	0.18	2.00
528.72	528.0	0.72	0.18	2.00
574.60	573.8	0.80	0.18	2.00
585.48	584.6	0.88	0.20	2.00
684.63	684.0	0.63	0.18	2.00
740.27	739.8	0.47	0.20	2.00
748.28	747.8	0.48	0.18	2.00
807.16	806.4	0.76	0.18	2.00
879.70	878.8	0.90	0.18	2.00

Remark : - UUC = Unit Under Calibration

- N/A = Not Available

- The result expanded uncertainty of measurement U is stated as the standard uncertainty of measurement multiplied by the coverage factor k ,

which for a normal distribution corresponds to a coverage probability of approximately 95%

- * Indicates non TISI accredited

- End of Certificate -


Calibration Certificate

Certificate No.: 2202934-001-01
Client name: UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.
Address: 3 Soi Udomsuk 41, Sukhumvit Road,
Bangchack, Prakhonong, Bangkok 10260

Page 1 of 4

Equipment: Electronic Balance
Manufacturer: METTLER TOLEDO
Model: XSR204
Serial No.: C117635043
ID No.: UAE.WAS.012/2564
Order No.: 2202934
Operation No.: 2202934-001
Date of Receipt: 13 May 2022
Date of Calibration: 13 May 2022

Calibrated by Mr.Manas Somsak
Specialist

Approved by 
(Mr.Pheraphat Tuanjit)
Manager, Division of Calibration Laboratory
Responsible for the Technical Management Team

Date of Issue: 25 May 2022

The uncertainties are for a confidence probability of approximately 95%

This Certificate is issued in accordance with the conditions of accreditation granted by the Thai Laboratory Accreditation Scheme which has assessed the measurement capability of the laboratory and its traceability to recognized national standards and to the units of measurement realized at the corresponding national standards laboratory. This certificate may not be reproduced other than in full except with the prior written approval of the National Food Institute.

F-CS-009 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2202934-001-01

Equipment:

Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 13 May 2022

Page 2 of 4

Environment Condition: Ambient Temperature 22.3 ± 0.1 °C Relative Humidity: 47 ± 3 %

Place of Calibration: Balance room (Water Analysis Unit), UNITED ANALYST AND ENGINEERING CONSULTANT CO., LTD.

Condition of Equipment Good Condition

Condition of This Results of Calibration:

1. Calibration Method: NFI Method W-MA-001 In-House Method based on UKAS Lab 14 : 2019

2. Reference Standards:

Reference Standard	Model	Serial No	Calibrated By	Certificate No.	Due Date
Standard Weight Class E2	1mg to 200g	B505567572	TCS	M2204137S	23 April 2023

Instrument	Model	Serial No	Calibrated By	Certificate No.	Due Date
Thermo-Hygro Meter	PONPE 490	NFI.BTH 010/18	Quality Reborn	QR22-0350	18 February 2023

3. This certification is traceable to SI UNIT

4. This certificate was certified only for the instrument we calibrated.

5. This result of calibration was found accurate as shown on date and place of calibration only.

Calibration Results:

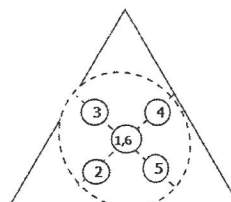
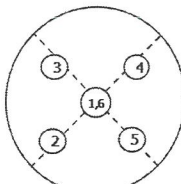
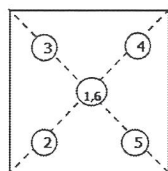
1. Repeatability of Reading:

Nominal Value (g)	Standard Deviation of Reading (g)
100	0.000033
200	0.000032

2. Off-Center Error:

A mass of 50 g was placed and moved to various position on pan.

The balance reading obtained is given in the table.



1	2	3	4	5	6	(Maximum Difference)
(g)	(g)	(g)	(g)	(g)	(g)	(g)
50.000	50.000	50.000	50.000	50.000	50.000	0.000

F-CS-012 Revision: 01 Date: 20-04-65




Calibration Report

Certificate No.: 2202934-001-01

Equipment:

Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 13 May 2022

Page 3 of 4

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor k
Unload	0.00000	0.0000	0.0000	0.000085	2.00
0.01	0.01000	0.0100	0.0000	0.000085	2.00
0.02	0.02000	0.0200	0.0000	0.000085	2.00
0.05	0.05000	0.0500	0.0000	0.000085	2.00
0.1	0.10001	0.1000	0.0000	0.000085	2.00
0.2	0.20001	0.2000	0.0000	0.000085	2.00
0.5	0.50002	0.5000	0.0000	0.000085	2.00
1	1.00001	1.0000	0.0000	0.000086	2.00
2	2.00003	2.0000	0.0000	0.000086	2.00
3	3.00004	3.0000	0.0000	0.000087	2.00
5	5.00002	5.0000	0.0000	0.000087	2.00
10	10.00001	10.0000	0.0000	0.000088	2.00
20	20.00004	20.0000	0.0000	0.000092	2.00
30	30.00005	30.0001	-0.0001	0.00010	2.00
40	40.00008	40.0001	0.0000	0.00011	2.00
45	45.00010	45.0001	0.0000	0.00013	2.00



F-CS-012 Revision: 01 Date: 20-04-65



Calibration Report

Certificate No.: 2202934-001-01

Equipment:

Electronic Balance

Manufacturer: METTLER TOLEDO

Model: XSR204

Resolution: 0.0001 g

Serial No.: C117635043

ID No.: UAE.WAS.012/2564

Capacity: 220 g

Date of Calibration: 13 May 2022

Page 4 of 4

Calibration Results: (Continued)

Calibration Range: 0 - 200 g

Calibration Adjustment: Internal Calibration

3. Departure from Nominal Value:

Nominal Value (g)	Standard Value (g)	Average Reading (g)	Correction (g)	Uncertainty (± g)	Coverage Factor <i>k</i>
50	50.00004	50.0001	-0.0001	0.00011	2.00
55	55.00006	55.0001	0.0000	0.00012	2.00
60	60.00005	60.0001	-0.0001	0.00012	2.00
65	65.00007	65.0002	-0.0001	0.00013	2.00
70	70.00008	70.0002	-0.0001	0.00013	2.00
75	75.00010	75.0002	-0.0001	0.00013	2.00
80	80.00009	80.0002	-0.0001	0.00014	2.00
85	85.00011	85.0002	-0.0001	0.00014	2.00
90	90.00012	90.0002	-0.0001	0.00015	2.00
100	100.00008	100.0003	-0.0002	0.00016	2.00
120	120.00011	120.0003	-0.0002	0.00018	2.00
150	150.00012	150.0004	-0.0003	0.00021	2.00
200	200.00015	200.0004	-0.0003	0.00028	2.00

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

----- End -----



F-CS-012 Revision: 01 Date: 20-04-65





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TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM563
Page.: 1 of 3

Certificate of Calibration

Equipment : Incubator
Manufacturer : Memmert
Model : IPP 260
Serial No. : V615.0187
ID No. : UAE.MIC.003/2559
Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260
Location : Microbiology Laboratory
Received Order : 7 April 2022
Calibration Date : 7 April 2022
Ambient Temperature : (26 ± 10) °C
Relative Humidity : (50 ± 30) %
Calibrated by : Prawit Sodavitchit

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 18 April 2022

The Uncertainties are for a confidence probability of approximately 95%

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A 0040248



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2204-0016OC-1

Cert. No.: 22TM563

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34970A	MY44067817	21LM10	20 Jul 2022

2. This certificate is valid only to the item calibrated on date and place of calibration.

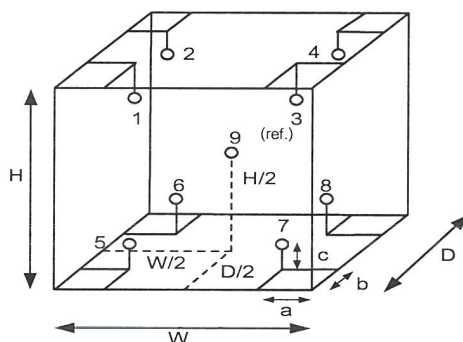
3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Close

Environment during calibration		
	Beginning	Finished
Temp. (°C)	26	26
REL.Humid. (%)	60	62
AC Supply (Volt)	220	220



Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm

Dimension of Chamber :

D = 0.50 m
W = 0.64 m
H = 0.80 m
Capacity = 0.26 m³

Position :	Ref. Std. ID No.:
1	15RTD2/11
2	15RTD2/12
3	15RTD2/13
4	15RTD2/14
5	15RTD2/15
6	15RTD2/16
7	15RTD2/17
8	15RTD2/18
9 (ref.)	15RTD2/19

เอกสารไม่ควบคุม

a 1104310



Equipment : Incubator
Condition As-Received : Used Item
Reference : 2204-0016OC-1
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source
Fresh air setting : Close

Cert. No.: 22TM563

Page.: 3 of 3

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
35.0	35.0	35.0	0.12	0.53	0.79	0.30	2

Calibration Point (°C)	Measured Temperature (°C)								
	Position								
	1	2	3	4	5	6	7	8	9 (ref.)
35.0	35.170	35.167	34.938	34.844	34.816	34.854	34.584	34.730	34.780

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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Malu.

เอกสารไม่ควบคุม

a 1104309



TECHNOLOGY PROMOTION ASSOCIATION (THAILAND-JAPAN)
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534/4 PATTANAKARN ROAD SOI 18, SUANLUANG, SUANLUANG BANGKOK 10250
TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM503

Page.: 1 of 3

Certificate of Calibration

Equipment : Incubator

Manufacturer : Memmert

Model : IPP 260

Serial No. : V618.0033

ID No. : UAE.MIC.021/2561

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory (302)

Received Order : 3 May 2022

Calibration Date : 3 May 2022

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Krisda Malee

Approved by :

Malee

Approved Signatory

- (/) Pornthippa Tameyakul
(/) Malee Butkruea
() Suwit Imjai

Issue Date :

10 May 2022

The Uncertainties are for a confidence probability of approximately 95%

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Approval of the head of Corporate Services 3 : Equipment Calibration and Testing

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Equipment : Incubator
Condition As-Received : Used Item
Reference : 2205-0003OC-4

Cert. No.: 22TM503

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using calibration procedure CP-OT02 according to direct measurement method with Data Acquisition which connected with Resistance Temperature Detector (RTD).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

Instrument	Model	Serial No.	Cert. No.	Due Date
1) Data Acquisition	34970A	MY49023932	21LM8	06 Jul 2022

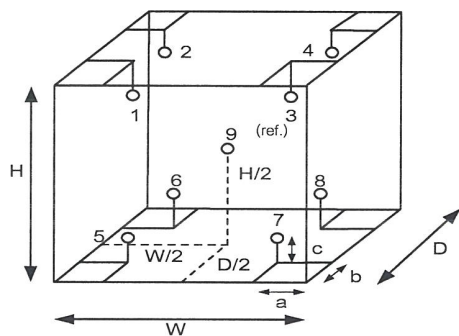
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

Fresh air setting : Not Available



Environment during calibration		
	Beginning	Finished
Temp. (°C)	23	22
REL.Humid. (%)	53	54
AC Supply (Volt)	221	220

Position :	Ref. Std. ID No.:
1	20-16RTD-01
2	20-16RTD-02
3	20-16RTD-03
4	20-16RTD-04
5	20-16RTD-05
6	20-16RTD-06
7	20-16RTD-07
8	20-16RTD-08
9 (ref.)	20-16RTD-09

Probe Installation Details :

a = 5.0 cm
b = 5.0 cm
c = 5.0 cm

Dimension of Chamber :

D = 0.50 m
W = 0.64 m
H = 0.80 m
Capacity = 0.26 m³

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Equipment : Incubator
Condition As-Received : Used Item
Reference : 2205-0003OC-4
Result of Calibration :- (*) Without Adjustment

Cert. No.: 22TM503

Page.: 3 of 3

Function of UUC* : Temperature Source

Fresh air setting : Not Available

Calibration Point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Temperature stability (± °C)	Temperature uniformity (°C)	Overall Variation (°C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
22.0	22.0	22.0	0.051	0.095	0.19	0.30	2
44.0	44.0	44.0	0.10	0.83	1.2	0.32	2

Calibration Point (°C)	Measured Temperature (°C)								
	Position								
	1	2	3	4	5	6	7	8	9 (ref.)
22.0	22.238	22.200	22.139	22.207	22.184	22.178	22.136	22.169	22.161
44.0	44.604	44.670	44.240	44.315	43.974	44.446	43.584	44.209	44.306

Average* : The average of 30 values in each position.

Temperature stability : One-half of the greatest maximum difference of measured temperature at any one sensor.

Temperature uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Overall Variation : The Difference of the maximum and minimum measured temperatures throughout observation.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity .

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM565

Page.: 1 of 3

Certificate of Calibration

Equipment : Water Bath

Manufacturer : Memmert

Model : WNE 14

Serial No. : L414.1407

ID No. : UAE.MIC.006/2558

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 7 April 2022

Calibration Date : 7 April 2022

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Prawit Sodavitchit

Approved by :

Approved Signatory

- () Pornthippa Tameyakul
(✓) Malee Butkruea
() Suwit Imjai

Issue Date : 18 April 2022

The Uncertainties are for a confidence probability of approximately 95%

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Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2204-0016OC-4

Cert. No.: 22TM565

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

<u>Instrument</u>	<u>Model</u>	<u>Serial No.</u>	<u>Cert. No.</u>	<u>Due Date</u>
1) Data Acquisition	34970A	MY44067817	21LM10	20 Jul 2022

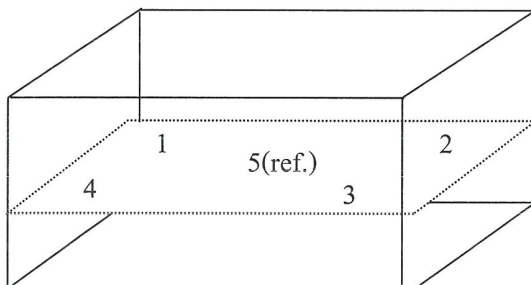
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

	Environmental		AC Voltage Supply
	(°C)	(%R.H.)	(Volt)
Beginning of Calibration	26	62	220
Finished of Calibration	26	65	220



Front

Position :	Ref. Std. ID No.:
1	70RC143
2	70RC144
3	70RC145
4	70RC146
5(ref.)	70RC147

เอกสารไม่ควบคุม



Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2204-0016OC-4
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 22TM565

Page.: 3 of 3

Calibration point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Average* Standard Reading (°C)				
			Position				
			1	2	3	4	5 (ref.)
44.5	44.5	44.5	44.424	44.409	44.478	44.470	44.581

Calibration point (°C)	Uniformity (°C)	Stability (± °C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
44.5	0.22	0.039	0.15	2

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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TEL. 0-2717-3000-27 FAX. 0-2719-9484



Cert. No.: 22TM564

Page.: 1 of 3

Certificate of Calibration

Equipment : Water Bath

Manufacturer : Memmert

Model : WNE 14

Serial No. : L414.1410

ID No. : UAE.MIC.007/2558

Submitted by : United Analyst and Engineering Consultant Co.,Ltd.
3 Soi Udomsuk 41, Sukhumvit Road,
Bangchak, Phrakhanong,
Bangkok 10260

Location : Microbiology Laboratory

Received Order : 7 April 2022

Calibration Date : 7 April 2022

Ambient Temperature : (26 ± 10) °C

Relative Humidity : (50 ± 30) %

Calibrated by : Prawit Sodavitchit

Approved by :

Approved Signatory

- (☒) Pornthippa Tameyakul
(☒) Malee Butkruea
(☐) Suwit Imjai

Issue Date :

18 April 2022

The Uncertainties are for a confidence probability of approximately 95%

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Equipment : Water Bath
 Condition As-Received : Used Item
 Reference : 2204-0016OC-5

Cert. No.: 22TM564

Page.: 2 of 3

Procedure Used :-

Calibration were conducted using in-house calibration procedure CP-OT04 according to direct measurement method with Data Acquisition which connected with Industrial Platinum Resistance Thermometer (IPRT).

The temperature scale used was based on ITS-90.

Condition of this result of calibration

1. Reference standard instrument:-

<u>Instrument</u>	<u>Model</u>	<u>Serial No.</u>	<u>Cert. No.</u>	<u>Due Date</u>
1) Data Acquisition	34970A	MY44067817	21LM10	20 Jul 2022

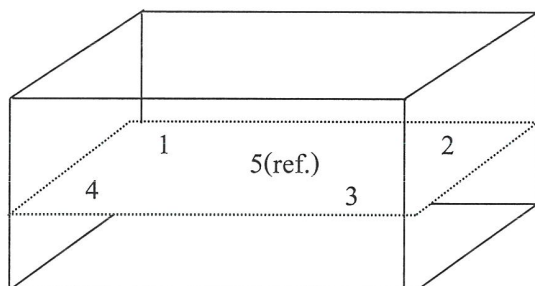
2. This certificate is valid only to the item calibrated on date and place of calibration.

3. This certification is traceable to the International System of Unit.

Result of Calibration :- (*) Without Adjustment

Function of UUC* : Temperature Source

	<u>Environmental</u>		<u>AC Voltage Supply</u>
	(°C)	(%R.H.)	(Volt)
Beginning of Calibration	26	60	220
Finished of Calibration	26	62	220



Front

<u>Position :</u>	<u>Ref. Std. ID No.:</u>
1	70RC143
2	70RC144
3	70RC145
4	70RC146
5(ref.)	70RC147

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Equipment : Water Bath
Condition As-Received : Used Item
Reference : 2204-0016OC-5
Result of Calibration :- (*) Without Adjustment
Function of UUC* : Temperature Source

Cert. No.: 22TM564

Page.: 3 of 3

Calibration point (°C)	UUC* Setting (°C)	UUC* Reading (°C)	Average* Standard Reading (°C)				
			Position				
			1	2	3	4	5 (ref.)
44.5	44.5	44.5	44.498	44.530	44.542	44.635	44.591

Calibration point (°C)	Uniformity (°C)	Stability (± °C)	Uncertainty (± °C)	Coverage Factor <i>k</i>
44.5	0.16	0.068	0.15	2

Average* : The average of 30 values in each position.

Uniformity : The maximum difference of measured temperatures at any sensors and the measured temperature at the reference location which are observed at the same time or at as close an observation time as possible to determine the temperature pattern or homogeneity within the chamber under steady-state conditions.

Stability : One-half of the greatest maximum difference of measured temperature at any one probe.

UUC* : Unit Under Calibration

Note : The reported uncertainty of measurement was included stability and excluded uniformity.

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor *k*, providing a level of confidence of approximately 95 %.

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