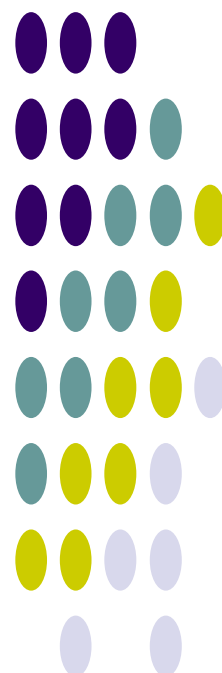


## ภาคผนวกที่ 4

เอกสารสอบเทียบ  
ความถูกต้องของเครื่องมือ



**QUALITY CALIBRATION CO.,LTD.**

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160  
Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584



PAGE : 1 OF 2

CERTIFICATE No : 22E0980  
REFERENCE No : 63904-1

**Certificate of Calibration**

**EQUIPMENT** : pH METER  
**MANUFACTURER** : DKK-TOA  
**MODEL** : HM-25R  
**SERIAL No** : 760205  
**ID No** : EQL-183  
**CONDITION AS RECEIVED** : USED ITEM  
**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : PRASERT P.

**CALIBRATION DATE** : 02-Feb-22

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 02-Feb-22

**RECEIVED DATE** : 02-Feb-22

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF  
QUALITY CALIBRATION CO., LTD.



# QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

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CERTIFICATE No : 22E0980

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : pH METER  
MANUFACTURER : DKK-TOA  
ID No : EQL-183  
RECEIVED DATE : 02-Feb-22  
AMBIENT TEMPERATURE : 25° C ± 1° C  
MODEL : HM-25R  
SERIAL NUMBER : 760205  
CALIBRATION DATE : 02-Feb-22  
RELATIVE HUMIDITY : 57 %RH ± 10 % RH

### CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED BY DIRECT MEASUREMENT METHOD BASED ON WI-TQ-062. THE DISPLAY UNIT WAS TESTED BY GENERATING STANDARD VOLTAGE TO THE UNIT AND READ THE VALUE COMPARED WITH CALCULATED VALUE. THE DISPLAY AND ELECTROD WAS CALIBRATED BY USING STANDARD pH BUFFER SOLUTION.
2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No/ LOT No	CERTIFICATE No	DUE DATE
1) pH STANDARD SOLUTION	00651-06	CC719181	4880-12119147	05-Apr-23
2) pH STANDARD SOLUTION	00651-08	CC718727	4881-12110709	31-Mar-23
3) pH STANDARD SOLUTION	00651-10	CC717045	4882-12065386	17-Mar-23
4) PROCESS CALIBRATOR	744	7514008	21E1392	29-Apr-22
5) BATH	260014	1247 48074	21T9121	10-Sep-22
6) THERMOMETER WITH PROBE	421504	55000379	21T9129	14-Sep-22
7) STANDARD THERMOMETER	2560	A14546	PSL-T0049/64	23-Nov-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO SI UNIT MAINTAINED AT :-
  - NATIONAL INSTITUTE OF STANDARD AND TECHNOLOGY, USA.
  - NATIONAL INSTITUTE OF METROLOGY (THAILAND)

### RESULT OF CALIBRATION : WITHOUT ADJUSTMENT

#### 1. DISPLAY UNIT WITH pH ELECTRODE S/N: 002F0035MK

STANDARD pH BUFFER SOLUTION (pH)	UUC READING (pH)	CORRECTION (pH)	ACTUAL READING (mV)	UNCERTAINTY OF MEASUREMENT (± pH)	COVERAGE FACTOR k
4.007	4.01	-0.003	174	0.013	2.0
7.003	7.00	0.003	0.0	0.013	2.0
10.014	10.01	0.004	-172	0.014	2.0

#### 2. DISPLAY UNIT MEASUREMENT TEMPERATURE WITH PROBE

STANDARD READING (°C)	UUC* READING (°C)	IMMERSION DEPTH (mm)	CORRECTION (°C)	UNCERTAINTY OF MEASUREMENT (±°C)
25.003	25.1	80	-0.097	0.21

UUC : UNIT UNDER CALIBRATION

THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR  $k$ , PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT





CERTIFICATE No : 21E11277  
REFERENCE No : 63049-1

PAGE : 1 OF 2

## Certificate of Calibration

**EQUIPMENT** : pH METER  
**MANUFACTURER** : TOA DKK  
**MODEL** : HM-41X  
**SERIAL No** : 784787  
**ID No** : EQL-199  
**CONDITION AS RECEIVED** : USED ITEM  
**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : PRASERT P.

**CALIBRATION DATE** : 15-Oct-21

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 15-Oct-21

**RECEIVED DATE** : 15-Oct-21

**QUALITY CALIBRATION CO.,LTD.**

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CERTIFICATE No : 21E11277

PAGE : 2 OF 2

**Calibration Report**

EQUIPMENT : pH METER  
MANUFACTURER : TOA DKK  
ID No : EQL-199  
RECEIVED DATE : 15-Oct-21  
AMBIENT TEMPERATURE : 25° C ± 1° C  
MODEL : HM-41X  
SERIAL NUMBER : 784787  
CALIBRATION DATE : 15-Oct-21  
RELATIVE HUMIDITY : 51 %RH ± 10 % RH

**CONDITION OF THIS RESULTS OF CALIBRATION**

1. THIS INSTRUMENT WAS CALIBRATED BY DIRECT MEASUREMENT METHOD BASED ON WI-TQ-062. THE DISPLAY UNIT WAS TESTED BY GENERATING STANDARD VOLTAGE TO THE UNIT AND READ THE VALUE COMPARED WITH CALCULATED VALUE. THE DISPLAY AND ELECTRODE WAS CALIBRATED BY USING STANDARD pH BUFFER SOLUTION.
2. REFERENCE STANDARD INSTRUMENTS :-

<u>INSTRUMENT</u>	<u>MODEL</u>	<u>SERIAL No/ LOT No</u>	<u>CERTIFICATE No</u>	<u>DUE DATE</u>
1) pH STANDARD SOLUTION	00651-06	CC719181	4880-12119147	05-Apr-23
2) pH STANDARD SOLUTION	00651-08	CC718727	4881-12110709	31-Mar-23
3) pH STANDARD SOLUTION	00651-10	CC717045	4882-12065386	17-Mar-23
4) PROCESS CALIBRATOR	744	7514008	21E1392	29-Apr-22
5) BATH	260014	1247 48074	21T9121	10-Sep-22
6) THERMOMETER WITH PROBE	421504	55000379	21T9129	14-Sep-22
7) STANDARD THERMOMETER	2560	A14546	PSL-T0049/64	23-Nov-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO SI UNIT MAINTAINED AT :-
  - NATIONAL INSTITUTE OF STANDARD AND TECHNOLOGY, USA.
  - NATIONAL INSTITUTE OF METROLOGY (THAILAND)

**RESULT OF CALIBRATION : ADJUSTMENT****1. DISPLAY UNIT WITH pH ELECTRODE S/N: 903F0008MK**

STANDARD pH BUFFER SOLUTION (pH)	UUC READING (pH)	CORRECTION (pH)	ACTUAL READING (mV)	UNCERTAINTY OF MEASUREMENT (± pH)	COVERAGE FACTOR k
4.007	4.01	-0.003	177	0.013	2.00
7.003	7.00	0.003	0	0.013	2.00
10.014	10.01	0.004	-177	0.014	2.00

**2. DISPLAY UNIT MEASUREMENT TEMPERATURE WITH PROBE**

STANDARD READING (°C)	UUC* READING (°C)	IMMERSION DEPTH (mm)	CORRECTION (°C)	UNCERTAINTY OF MEASUREMENT (±°C)
25.008	25.0	80	0.008	0.21

UUC : UNIT UNDER CALIBRATION

THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR  $k$ , PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

**QUALITY CALIBRATION CO.,LTD.**

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CERTIFICATE No : 21T8207

REFERENCE No : 62206-3

PAGE : 1 OF 2

**Certificate of Calibration**

**EQUIPMENT** : WATER BATH

**MANUFACTURER** : MEMMERT

**MODEL** : WNE45

**SERIAL No** : L720.0266

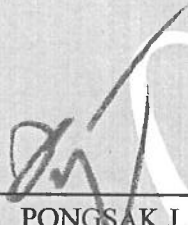
**ID No** : EQL-241

**CONDITION AS RECEIVED** : USED ITEM

**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : TETNITHI W.

**CALIBRATION DATE** : 24-Aug-21

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 24-Aug-21

**RECEIVED DATE** : 24-Aug-21

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF  
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CERTIFICATE No : 21T8207

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : WATER BATH  
MANUFACTURER : MEMMERT  
ID NUMBER : EQL-241  
RECEIVED DATE : 24-Aug-21  
AMBIENT TEMPERATURE : 29 °C ± 1 °C  
MODEL : WNE45  
SERIAL NUMBER : L720.0266  
CALIBRATION DATE : 24-Aug-21  
RELATIVE HUMIDITY : 56 %RH ± 10 % RH

### CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO ASTM E715-80 (REAPPROVED 2001) BY COMPARISON WITH CALIBRATED RTD. THE PROBES WERE PLACED ON FIVE POINTS AND LOCATED ONE PROBE IN EACH OF THE FOUR CORNERS OF THE BATH AND PLACED THE FIFTH RTD WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE WATER VOLUME (REFERENCE LOCATION) UNDER NO LOAD CONDITION.

2. REFERENCE STANDARD INSTRUMENTS :-

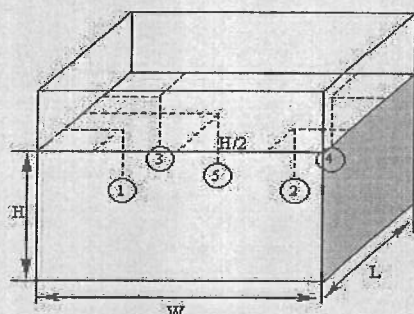
INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	2625A	6603614	21T6761	05-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

**RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT**



PROBE INSTALLATION  
POSITION IN THE BATH

### GENERAL INFORMATION

Overall Variation of Ambient Temperature around the Bath (°C) : 0.6

Overall Variation of Line Voltage (V) : 5

Instrument Condition : Normal

Bath Inner Size (W\*L\*H) : 59\*35\*22 cm

### BATH PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
83.0	83.0	83.0	83.32	0.19	0.06	0.39
92.0	92.0	92.0	92.34	0.22	0.26	0.57

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations					Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	
83.0	83.0	83.31	83.32	83.35	83.32	83.29	0.26
92.0	92.0	92.30	92.51	92.25	92.37	92.28	0.29

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE BATH.

NOTE 2 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 21T8205  
REFERENCE No : 62206-1

PAGE : 1 OF 2

## Certificate of Calibration

**EQUIPMENT** : INCUBATOR

**MANUFACTURER** : ---

**MODEL** : ---

**SERIAL No** : ---


**ID No** : EQL-166

**CONDITION AS RECEIVED** : USED ITEM

**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : TETNITHI W.

**CALIBRATION DATE** : 24-Aug-21

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 24-Aug-21

**RECEIVED DATE** : 24-Aug-21





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CERTIFICATE No : 21T8205

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : INCUBATOR  
MANUFACTURER : ---  
ID No : EQL-166  
RECEIVED DATE : 24-Aug-21  
AMBIENT TEMPERATURE : 24 °C ± 1 °C  
MODEL : ---  
SERIAL NUMBER : ---  
CALIBRATION DATE : 24-Aug-21  
RELATIVE HUMIDITY : 53 %RH ± 10 % RH

### CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED THERMOCOUPLE TYPE K UNDER NO LOAD CONDITION. THE THERMOCOUPLES WERE PLACED ON 13 POINTS AND LOCATED AS THE PICTURE BELOW AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE SEVENTH THERMOCOUPLE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH TC TYPE K	HYDRA 2635A	7903007	21T6763	05-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

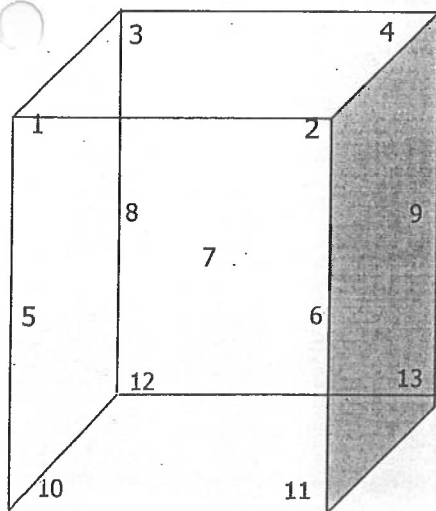
### RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT

#### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 0
Overall Line Voltage (V) variation : 3
Instrument Condition : Normal
Chamber Size (W*L*H): 190*70*170 cm

#### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
20.0	20.0	20.0	19.8	0.0	0.4	0.5



FRONT

#### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller temperature (°C)		20.0
Indicating Temperature		20.0
Measured Temperature (°C) at Spread Locations	1	19.7
	2	20.0
	3	19.8
	4	19.9
	5	19.6
	6	19.6
	7 Ref.	19.6
	8	19.6
	9	19.6
	10	19.6
	11	19.9
	12	19.9
	13	19.9
Uncertainty of Measurement(± °C)		0.48

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 7 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

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CERTIFICATE No : 22T1725  
REFERENCE No : 64109-1

PAGE : 1 OF 2

**Certificate of Calibration**

**EQUIPMENT** : INCUBATOR

**MANUFACTURER** : MEMMERT

**MODEL** : IF 110

**SERIAL No** : D415.0802

**ID No** : EQL-190

**CONDITION AS RECEIVED** : USED ITEM

**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : CHAICHARN CH.

**CALIBRATION DATE** : 21-Feb-22

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 22-Feb-22

**RECEIVED DATE** : 21-Feb-22



CERTIFICATE No : 22T1725

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : INCUBATOR  
MANUFACTURER : MEMMERT  
MODEL : IF 110  
ID No : EQL-190  
RECEIVED DATE : 21-Feb-22  
AMBIENT TEMPERATURE : 24 °C ± 1 °C

S/N : D415.0802  
CALIBRATION DATE : 21-Feb-22  
RELATIVE HUMIDITY : 50 %RH ± 10 %RH

### CONDITION OF THIS RESULTS OF CALIBRATION

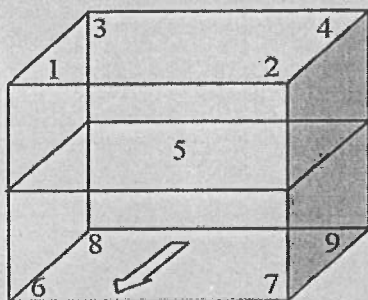
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	7408027	21T6766	10-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.  
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.  
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

**RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT**



FRONT

### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 5

Overall Line Voltage (V) variation : 8

Instrument Condition : Normal

Chamber Size (W\*L\*H): 56\*40\*48 cm

### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
37.0	37.0	37.0	36.91	0.07	0.22	0.28
44.0	44.0	44.0	44.17	0.07	0.22	0.27

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
37.0	37.0	36.97	36.95	36.84	36.96	36.94	36.92	36.91	36.90	36.84	0.25
44.0	44.0	44.21	44.23	44.09	44.23	44.23	44.13	44.21	44.15	44.07	0.36

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2: LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR  $k=2$ , PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



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CERTIFICATE No : 22T1726

REFERENCE No : 64109-2

PAGE : 1 OF 2

**Certificate of Calibration**

**EQUIPMENT** : INCUBATOR

**MANUFACTURER** : MEMMERT

**MODEL** : IF 160

**SERIAL No** : D518.0082

**ID No** : EQL-205

**CONDITION AS RECEIVED** : USED ITEM

**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : CHAICHARN CH.

**CALIBRATION DATE** : 21-Feb-22

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 22-Feb-22

**RECEIVED DATE** : 21-Feb-22



# QUALITY CALIBRATION CO.,LTD.

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Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 22T1726

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : INCUBATOR  
MANUFACTURER : MEMMERT  
MODEL : IF 160  
ID No : EQL-205  
RECEIVED DATE : 21-Feb-22  
AMBIENT TEMPERATURE : 24 °C ± 1 °C

S/N : D518.0082  
CALIBRATION DATE : 21-Feb-22  
RELATIVE HUMIDITY : 50 %RH ± 10 %RH

### CONDITION OF THIS RESULTS OF CALIBRATION

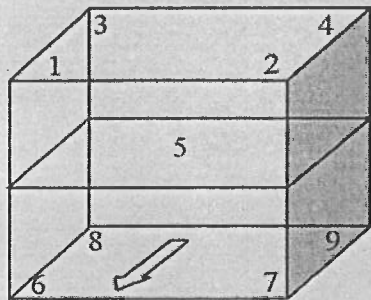
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	6635300	21T6765	10-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.  
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.  
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

### RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



FRONT

### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 2

Overall Line Voltage (V) variation : 9

Instrument Condition : Normal

Chamber Size (W\*L\*H): 56\*40\*72 cm

### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
35.0	35.0	35.0	34.99	0.02	0.14	0.20
36.0	36.0	36.0	36.00	0.03	0.14	0.22
41.5	41.5	41.5	41.46	0.05	0.10	0.19

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
35.0	35.0	34.91	34.94	34.93	34.93	34.98	35.03	35.08	35.01	35.08	0.25
36.0	36.0	35.93	35.95	35.95	35.94	36.00	36.05	36.10	36.01	36.10	0.25
41.5	41.5	41.46	41.47	41.41	41.47	41.50	41.47	41.45	41.43	41.49	0.36

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 21T7075  
REFERENCE No : 61873-3

PAGE : 1 OF 2

## Certificate of Calibration

EQUIPMENT : INCUBATOR  
MANUFACTURER : MEMMERT  
MODEL : INB 400  
SERIAL No : E405.0946  
ID No : EQL-087  
CONDITION AS RECEIVED : USED ITEM  
SUBMITTED BY : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 20-Jul-21

APPROVED BY :   
PONGSAK J.

ISSUED DATE : 21-Jul-21

RECEIVED DATE : 20-Jul-21





# QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkoe, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 21T7075

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : INCUBATOR  
MANUFACTURER : MEMMERT  
MODEL : INB 400  
ID No : EQL-087  
RECEIVED DATE : 20-Jul-21  
AMBIENT TEMPERATURE : 24 °C ± 1 °C  
S/N : E405.0946  
CALIBRATION DATE : 20-Jul-21  
RELATIVE HUMIDITY : 50 %RH ± 10 %RH

### CONDITION OF THIS RESULTS OF CALIBRATION

1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

REFERENCE STANDARD INSTRUMENTS :-

#### INSTRUMENT

#### MODEL

#### SERIAL No

#### CERTIFICATE No

#### DUE DATE

1) DATA LOGGER WITH RTD

HYDRA 2635A

7301307

21T6764

10-Jul-22

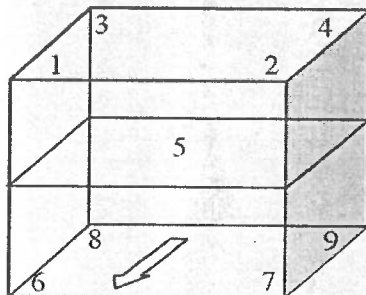
3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.

4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.

5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-

- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

**RESULT OF CALIBRATION :-** WITHOUT ADJUSTMENT



FRONT

### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 1
Overall Line Voltage (V) variation : 9
Instrument Condition : Normal
Chamber Size (W*L*H): 40*33*40 cm

### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
44.0	43.5	43.5	44.15	0.17	1.25	1.27
55.0	54.5	54.5	55.06	0.27	1.47	1.50

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
43.5	43.5	43.75	43.82	43.87	43.82	43.62	44.62	44.52	44.61	44.68	0.36
54.5	54.5	54.63	54.67	54.77	54.68	54.46	55.47	55.64	55.52	55.67	0.36

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2: LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



# QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkoe, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

www.qcalibration.com



CERTIFICATE No : 21T9567/1

REFERENCE No : 62575-5

PAGE : 1 OF 2

## Certificate of Calibration

THIS CALIBRATION CERTIFICATE WAS ISSUED TO SUPPLEMENT CALIBRATION CERTIFICATE NO.21T9567

EQUIPMENT : HOT AIR OVEN

MANUFACTURER : MEMMERT

MODEL : UFE 500

SERIAL No : G 512.2005

ID No : EQL-161

CONDITION AS RECEIVED : USED ITEM

SUBMITTED BY : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 23-Sep-21

APPROVED BY : PONGSAK J.

ISSUED DATE : 05-Oct-21

RECEIVED DATE : 23-Sep-21



# QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkai, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 21T9567/1

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : HOT AIR OVEN  
MANUFACTURER : MEMMERT  
MODEL : UFE 500  
ID No : EQL-161  
RECEIVED DATE : 23-Sep-21  
AMBIENT TEMPERATURE : 25 °C ± 1 °C  
S/N : G 512.2005  
CALIBRATION DATE : 23-Sep-21  
RELATIVE HUMIDITY : 51 %RH ± 10 %RH

### CONDITION OF THIS RESULTS OF CALIBRATION

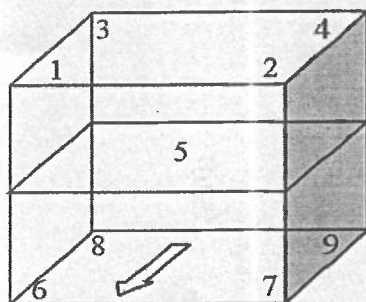
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	6635300	21T6765	10-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.  
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.  
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



FRONT

### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 4
Overall Line Voltage (V) variation : 9
Instrument Condition : Normal
Chamber Size (W*L*H): 56*40*48 cm; Vent =50%

### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
104.0	104.5	104.5	104.12	0.16	0.62	0.76
120.0	120.5	120.5	120.10	0.17	0.70	0.84
140.0	140.5	140.5	140.10	0.22	0.80	1.04
150.0	150.5	150.5	150.03	0.25	0.96	1.20

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
104.5	104.5	104.00	104.30	104.25	103.92	103.97	103.92	103.98	104.23	104.48	0.38
120.5	120.5	119.92	120.33	120.24	119.88	119.91	119.83	120.04	120.21	120.51	0.38
140.5	140.5	139.90	140.32	140.27	139.79	139.93	139.79	139.93	140.29	140.63	0.46
150.5	150.5	149.84	150.24	150.13	149.81	149.85	149.72	149.78	150.25	150.68	0.46

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2: LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT





CERTIFICATE No : 21T9568  
REFERENCE No : 62575-6

PAGE : 1 OF 2

## Certificate of Calibration

EQUIPMENT : HOT AIR OVEN  
MANUFACTURER : MEMMERT  
MODEL : UF 110  
SERIAL No : B414.0764  
ID No : EQL-169  
CONDITION AS RECEIVED : USED ITEM  
SUBMITTED BY : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 23-Sep-21

APPROVED BY :   
PONGSAK J.

ISSUED DATE : 27-Sep-21

RECEIVED DATE : 23-Sep-21



# QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkai, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 21T9568

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : HOT AIR OVEN  
MANUFACTURER : MEMMERT  
MODEL : UF 110  
ID No : EQL-169  
RECEIVED DATE : 23-Sep-21  
AMBIENT TEMPERATURE : 25 °C ± 1 °C

S/N : B414.0764  
CALIBRATION DATE : 23-Sep-21  
RELATIVE HUMIDITY : 51 %RH ± 10 %RH

### CONDITION OF THIS RESULTS OF CALIBRATION

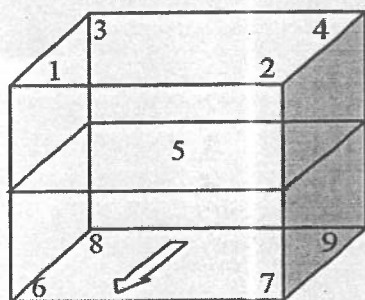
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	7301307	21T6764	10-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.  
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.  
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



FRONT

### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 2
Overall Line Voltage (V) variation : 8
Instrument Condition : Normal
Chamber Size (W*L*H): 56*40*48 cm; Vent =50%

### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
104.0	104.0	104.0	103.89	0.21	0.91	0.93
180.0	180.0	180.0	179.74	0.36	1.82	2.11

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
104.0	104.0	104.32	104.08	103.67	103.89	103.58	103.73	104.04	103.73	103.93	0.38
180.0	180.0	180.38	179.92	179.16	179.40	179.25	179.24	180.76	179.13	180.37	1.1

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT



CERTIFICATE No : 21T9566  
REFERENCE No : 62575-4

PAGE : 1 OF 2

## Certificate of Calibration

**EQUIPMENT** : HOT AIR OVEN  
**MANUFACTURER** : MEMMERT  
**MODEL** : UFE 500  
**SERIAL No** : G508.0791  
**ID No** : EQL-128  
**CONDITION AS RECEIVED** : USED ITEM  
**SUBMITTED BY** : TEST TECH CO., LTD.  
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,  
BANGKHUNTHIAN, BANGKOK 10150

**CALIBRATED BY** : CHAICHARN CH.  
**CALIBRATION DATE** : 23-Sep-21

**APPROVED BY** :   
PONGSAK J.

**ISSUED DATE** : 27-Sep-21

**RECEIVED DATE** : 23-Sep-21





# QUALITY CALIBRATION CO.,LTD.

235 Petchkasem 63/2 Road, Laksong, Bangkae, Bangkok 10160

Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584

CERTIFICATE No : 21T9566

PAGE : 2 OF 2

## Calibration Report

EQUIPMENT : HOT AIR OVEN  
MANUFACTURER : MEMMERT  
MODEL : UFE 500  
ID No : EQL-128  
RECEIVED DATE : 23-Sep-21  
AMBIENT TEMPERATURE : 25 °C ± 1 °C  
S/N : G508.0791  
CALIBRATION DATE : 23-Sep-21  
RELATIVE HUMIDITY : 51 %RH ± 10 %RH

### CONDITION OF THIS RESULTS OF CALIBRATION

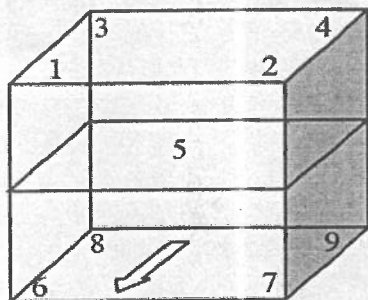
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	6635300	21T6765	10-Jul-22

3. THIS RESULT WAS FOUND ACCURATE AS SHOWN ON DATE AND PLACE OF CALIBRATION ONLY.  
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.  
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-  
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

### RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



FRONT

### GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 2
Overall Line Voltage (V) variation : 5
Instrument Condition : Normal
Chamber Size (W*L*H): 56*40*48 cm; Vent =50%

### CHAMBER PERFORMANCE

Calibration Point (°C)	Controller Temperature (°C)	Indicating Temperature (°C)	Average All Locations (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
104.0	104.0	104.0	104.09	0.19	0.98	1.23
180.0	180.0	180.0	180.10	0.42	1.68	2.30

### TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
104.0	104.0	104.03	103.61	104.24	103.79	103.77	104.04	104.45	104.56	104.34	0.38
180.0	180.0	179.70	179.20	180.24	179.24	179.57	180.43	180.86	180.89	180.73	1.1

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2: LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k =2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.

END OF CALIBRATION REPORT

## ข้อมูลพื้นฐานของเครื่อง

ผลิตภัณฑ์ : เครื่องกลั่นไนโตรเจน

ยี่ห้อ : Gerhardt

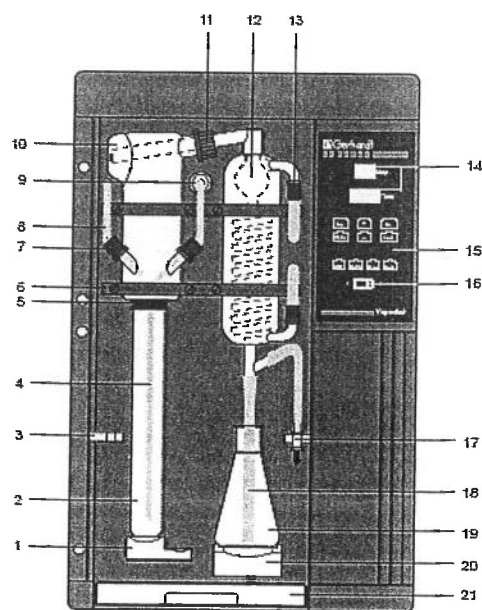
รุ่น : VAP30s

หมายเลขเครื่อง : GER003718

# Operational Qualification (OQ)

ตรวจสอบสภาพเครื่อง

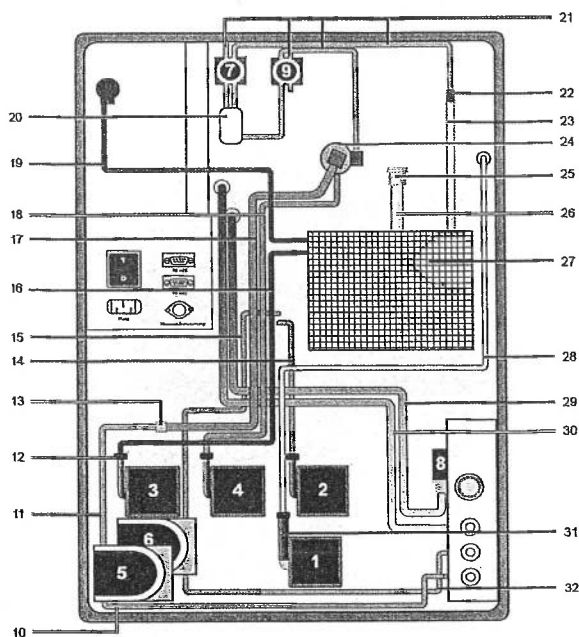
FRONT



	PASS	FAIL	N/A	REMARK
1. Quick clamping device with wedge	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2. Kjeldatherm digestion tube	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3. Holder for steam inlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4. PTFP-Inlet tubing, steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5. Viton-cone	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Clamping for glassware	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Screw cap GL18 with silicone seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. PTFP-Inlet tubing, NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9. PP-Distributor with PP-threaded joint	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10. Distribution head, glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11. Screw cap GL32 with silicone seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
12. Distillation condenser	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13. Screw cap GL14 with plastic screw connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
14. Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
15. Keyboard, chemical-resistant	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
16. Main switch, green	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
17. Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
18. Distillate outlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
19. Erlenmeyer flask	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
20. Platform	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
21. Drip tray	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	



# REAR



	PASS	FAIL	N/A	REMARK
1. Diaphragm pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2. Diaphragm pump H <sub>3</sub> BO <sub>3</sub>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
3. Diaphragm pump H <sub>2</sub> O for steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4. Diaphragm pump H <sub>2</sub> O for sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5. Peristaltic pump for suction sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Peristaltic pump for suction receiver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
7. Pinch-solenoid valve, steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. Magnetic valve with pressure control	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9. Pinch-solenoid valve, shut-off	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10. Verprene-tubing 4x8 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11. Verprene-tubing 4x8 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
12. Non-return valve for diaphragm pumps	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13. Tubing reduction PP 51x10x5 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
14. Silicone tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
15. Silicone tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
16. Silicone -tubing 8x12 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
17. Verprene-tubing 4x8 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
18. Verprene tubing 4x7 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
19. Silicone tubing 4x7 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
20. Ventilation glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
21. Novoprene-tubing 4.8x8 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

	PASS	FAIL	N/A	REMARK
22. Tubing reduction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
23. Silicone tubing 6x10 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
24. PP-distributor with PP-thread	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
25. SKT-valve (built in with brass fitting)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
26. Silicone tubing 8x16x80 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
27. Steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
28. PTFE-inlet tubing NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
29. Silicone tubing 8x16 for cooling water inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
30. Silicone tubing 8x16 for cooling water outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
31. Viton-tubing 6x12*50 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
32. Silicone tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

## รายละเอียดการตรวจสอบ

### ขั้นตอนการบริการ

#### ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

#### ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

#### ตรวจสอบ Function การทำงาน (The Function Test)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้า Sample Tube
- ระบบการเติม Na OH
- ระบบการ Suction ตั้ง Sample Tube และ Receiver

รายงานผลการให้บริการ

	PASS	FAIL	N/A	REMARK
<b>1. TECHNICAL DATA</b>				
Main Supply 220 volt + 10% 50 Hz with ground	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Nominal current	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>1.1 COOLING WATER BATH</b>				
Temperature 15-20 °C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Control Temperature	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>1.2 OPTICAL TEST VAP</b>				
Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Distillation Condensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Viton Cone	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Ventilation Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Micro Switch Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>2. SYSTEM COOLING WATER INLET</b>				
Cooling Water Inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Magnetic valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>3. SYSTEM CONTROL</b>				
Key Board	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Adding H <sub>2</sub> O	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Vap 30,40 Only
Adding NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Adding H <sub>3</sub> BO <sub>3</sub>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Vap 40 Only
Suction Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Vap 30, 40 Only
<b>4. SYSTEM DISTILLATION</b>				
Boiler	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Level Sensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Neoprene-Tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Solenoid Valve Shut-Off	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Solenoid Valve Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Excess Pressure Detector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	



## 5. PUMP

	PASS	FAIL	N/A	REMARK
Pump H <sub>2</sub> O Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump H <sub>2</sub> O Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump saction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

## 6. The Following Program Run :

Addition H <sub>2</sub> O	0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Addition NaOH	0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Addition H <sub>3</sub> BO <sub>3</sub>	0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Reaction Time	0-99 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Distillation Time	0-99	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Steam Capacity	30%-100%	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Suction Time	0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
The Instrument is in perfect technical shape		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Remark :

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## ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

### การบำรุงรักษาทั่วไป (Basic maintenance)

#### Cleaning

Glass parts and suction pump should be cleaned before long periods of non-usage (i.e. holidays). This way blockages caused by crystalline deposits are avoided.

The following program should be run:





Addition $\text{H}_3\text{BO}_3$	0	s
Addition $\text{H}_2\text{O}$ :	13	s
Addition $\text{NaOH}$ :	0	s
Reaction time:	0	s
Distillation time:	7	min.
Steam capacity:	100	%
Suction time:	20	s

Place an empty digestion tube and an Erlenmeyer flask into position, and start the program.

In case of extreme deposits in the glassware you can clean the system by putting about 10 ml of sulphuric acid into the digestion tube.

## Error Code


The micro-processor continually surveys all the functions of the distillation system. As soon as an error arises it is shown on the display and accompanied by an acoustic signal.

Error message	Measures
No tap water	Check cooling water inlet for blockages. Ensure the tap is turned on → 
No sample tube	Insert tube → 
Check chemicals	Check set of tanks → 
Low water Press Enter	Check the water inlet distilled H <sub>2</sub> O → 
↓ Filling Steam generator	This message disappears as soon as steam generator is filled

After the above mentioned errors are corrected, the following message is displayed.

Error message	Measures
Stop Prog.No. x continue=Enter	Enter = continue of interrupted program Reset = Standby-mode

### Other error messages

Error message	Measures
Wait for steam	Message disappears as soon as stand-by is reached
Add sol. > 1mln Continue=Enter	Check programming Enter=continue of interrupted program Reset=Standby-mode
Program undefined	Check programming → 
Excess steam pressure	Switch the system off and call service
Sensor error	Switch the system off and call service



# Preventive Maintenance

วันที่ 10 มีนาคม 2564 (ครั้งที่ 1/1)

บริษัท เทสท์เทค จำกัด

## GERHARDT

Distillation Unit VAPODEST VAP20

(S/N GER004730/EQL-090)



บริษัท เอสพีซี อาร์ที จำกัด

ฝ่ายบริการหลังการขาย

โทร 0-2185-4333 ต่อ 3004-3008 Fax 0-2333-1236, 0-2332-9158 E-mail: service.spc@spc-rt.com

ฝ่ายขายและการตลาด

โทร 0-2185-4333 ต่อ 2133-2134 Fax 0-2331-8809, 0-2332-6216 E-mail : marketing.spc@spc-rt.com

Website: www.spc-rt.com



## Preventive Maintenance Contract

สัญญาบริการเลขที่ .....

วันที่เริ่มสัญญา ...../...../.....

วันที่สิ้นสุดสัญญา ...../...../.....

จำนวนในการทำสัญญาบริการ ...1... ครั้ง

ครั้งที่ 1 วันที่ ..... 10 มีนาคม 2564 .....

### รายละเอียดผู้รับบริการ

รหัส	19878	บริษัท / หน่วยงาน	บริษัท เทสท์ เทค จำกัด	
ที่อยู่	30,32 ซอยพระรามที่ 2 ซอย 63 ถนนพระรามที่ 2 แขวงสามค่า เขตบางขุนเทียน กรุงเทพมหานคร 10150			
โทรศัพท์	0-2893-4211-7		แฟกซ์	0-2893-4218
E-mail			Website	

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณ ณัฐวิภา อ่อนจั่น			
ตำแหน่ง				
โทรศัพท์	02-893-4211-7	เบอร์ติดต่อ		แฟกซ์
E-mail	pra_thom@hotmail.com			

### รายละเอียดผู้ให้บริการ

บริษัท เอสพีซี อาร์ที จำกัด (ฝ่ายบริการหลังการขาย)	
1759 ซอยวชิรธรรมสาธิต 57 ถนน สุขุมวิท 101/1 แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260	
โทรศัพท์ 02-185-4333 เบอร์ติดต่อภายใน 3004-3007 แฟกซ์ 02- 333-1236, 02-332-9158 Email: service.spc@spc-rt.com	
เจ้าหน้าที่ประสานงาน : คุณสุภาพร ทัศนชัยสิทธิ์ โทรศัพท์ 02-185- 4333 เบอร์ติดต่อภายใน 3008	
เจ้าหน้าที่ผู้ให้บริการ	คุณจิรายุช สเลอาด
ตำแหน่ง	วิศวกรซ่อม
โทรศัพท์ 0-2185-4333	ต่อ 3202 แฟกซ์ 0-2332-9158, 0-2333-1236
E-mail	

ลงนามผู้รับบริการ

(คุณ ณัฐวิภา อ่อนจั่น)

ตำแหน่ง

วันที่ / ประทับตราบริษัท

10 มีนาคม 2564

ลงนามผู้ให้บริการ

จิรายุช สเลอาด

**SPC RT**

( นายจิรายุช สเลอาด )

บริษัท เอสพีซี อาร์ที จำกัด  
ตำแหน่ง SPC RT Co., Ltd.

วิศวกรซ่อม

วันที่ / ประทับตราบริษัท

10 มีนาคม 2564



## เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดถุกษ์) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

### ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

### หมายเหตุ

- ราคานี้ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า

## สิทธิพิเศษ

- ☐ ในกรณีที่เครื่องมือเกิดการขัดข้อง บริษัทฯ จะทำการตรวจเช็คอาการเบื้องต้นให้โดยไม่คิดค่าใช้จ่ายในการตรวจเช็ค
  - ☐ เครื่องมือรายการที่ทำ Preventive Maintenance มากกว่า 2 ครั้งเป็นระยะเวลาติดต่อกัน จะได้รับส่วนลด ค่าบริการซ่อม และค่าอะไหล่ 10 % โดยบริษัท ฯ จะส่งวิศวกรผู้ชำนาญเข้าไปตรวจเช็คภายใน 3-7 วันทำการ หลังได้รับแจ้ง
  - ☐ ในกรณีที่ทำสัญญาเป็นระยะเวลาล่วงหน้า จะได้รับสิทธิราคาเดิมจนหมดอายุสัญญา โดยทางบริษัทจะไม่คิดค่าใช้จ่ายเพิ่มเติมในกรณีที่มีการปรับราคาขึ้น
-

## ช่องทางการติดต่อ

### บริการหลังการขาย



ทีมงานบริการหลังการขายที่มีความชำนาญ ถูกค่าจึงมั่นใจได้ในบริการที่มีประสิทธิภาพจากเรา

โทรศัพท์ : 02-185-4333 งานซ่อม เบอร์ต่อ 3004-3008 , งานติดตั้ง เบอร์ต่อ 3002-3003, 3109

โทรสาร : 02-333-1236, 02-332-9158

E-mail : service.spc@spc-rt.com

### บริการลูกค้าสัมพันธ์



สอบถามข้อมูลเพิ่มเติมด้านผลิตภัณฑ์ และ บริการ

โทรศัพท์ : 02-185-4333 ต่อ 2133-2134

โทรสาร : 02-2331-8809, 02-332-6216

E-mail: marketing.spc@spc-rt.com

### บริการรับเรื่องร้องเรียน (CSI-Center)



ลูกค้าสามารถร้องเรียน แนะนำ ติ-ชม เกี่ยวกับผลิตภัณฑ์ การบริการ หรือเรื่องอื่นใด ของบริษัทฯ

โทรศัพท์ : 02-185-4333 ต่อ 2150, 6001

E-mail:

### สอบเทียบเครื่องมือ



สอบถามข้อมูลเกี่ยวกับบริการสอบเทียบ

โทรศัพท์ : 02-185-4333 ต่อ 3301-3305

โทรสาร : 02-185 - 4424

E-mail:

## ข้อมูลพื้นฐานของเครื่อง

ผลิตภัณฑ์ : เครื่องกลั่นไนโตรเจน

ยี่ห้อ : Gerhardt

รุ่น : VAP20

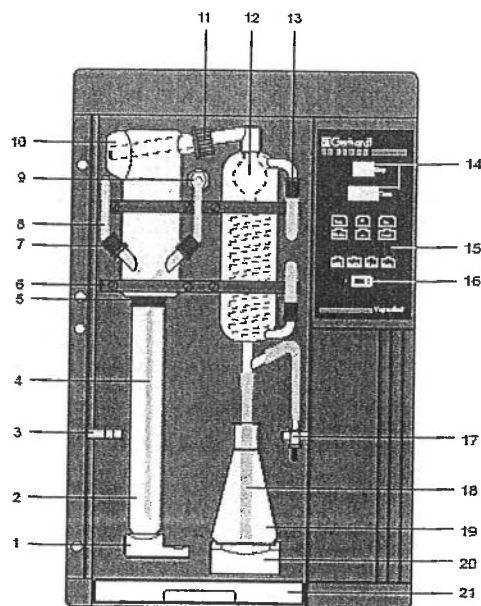
หมายเลขเครื่อง : GER004730



# Operational Qualification (OQ)

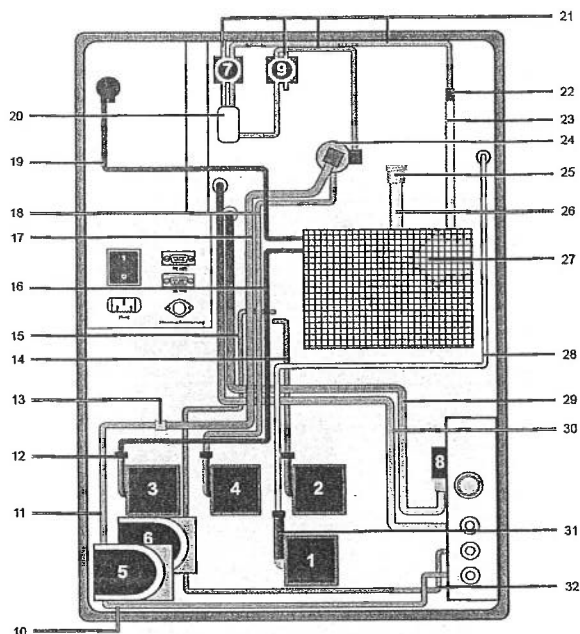
ตรวจสอบสภาพเครื่อง

FRONT



	PASS	FAIL	N/A	REMARK
1. Quick clamping device with wedge	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2. Kjeldatherm digestion tube	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3. Holder for steam inlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4. PTFP-Inlet tubing, steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5. Viton-cone	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6. Clamping for glassware	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7. Screw cap GL18 with silicone seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. PTFP-Inlet tubing, NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9. PP-Distributor with PP-threaded joint	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10. Distribution head, glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11. Screw cap GL32 with silicone seal	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	ปลาย Condenser บาง แนะนำซ่อม
12. Distillation condenser	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13. Screw cap GL14 with plastic screw connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
14. Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
15. Keyboard, chemical-resistant	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
16. Main switch, green	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
17. Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
18. Distillate outlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
19. Erlenmeyer flask	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
20. Platform	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
21. Drip tray	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

# REAR



	PASS	FAIL	N/A	REMARK
1. Diaphragm pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2. Diaphragm pump H <sub>3</sub> BO <sub>3</sub>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
3. Diaphragm pump H <sub>2</sub> O for steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4. Diaphragm pump H <sub>2</sub> O for sample	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
5. Peristaltic pump for suction sample	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
6. Peristaltic pump for suction receiver	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Option
7. Pinch-solenoid valve, steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8. Magnetic valve with pressure control	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9. Pinch-solenoid valve, shut-off	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
10. Verprene-tubing 4x8 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
11. Verprene-tubing 4x8 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
12. Non-return valve for diaphragm pumps	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13. Tubing reduction PP 51x10x5 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
14. Silicone tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
15. Silicone tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
16. Silicone -tubing 8x12 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
17. Verprene-tubing 4x8 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
18. Verprene tubing 4x7 mm.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
19. Silicone tubing 4x7 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
20. Ventilation glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
21. Novoprene-tubing 4.8x8 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

	PASS	FAIL	N/A	REMARK
22. Tubing reduction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
23. Silicone tubing 6x10 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
24. PP-distributor with PP-thread	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
25. SKT-valve (built in with brass fitting)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
26. Silicone tubing 8x16x80 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
27. Steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
28. PTFE-inlet tubing NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
29. Silicone tubing 8x16 for cooling water inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
30. Silicone tubing 8x16 for cooling water outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
31. Viton-tubing 6x12*50 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
32. Silicone tubing 4x7 mm.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

## รายละเอียดการตรวจสอบ

### ขั้นตอนการบริการ

#### ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ☐ ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
- ☐ กระแสไฟฟ้าที่ใช้งาน

#### ตรวจสอบสภาพเครื่อง (Optical Test)

- ☐ Main cable
- ☐ Electric wiring
- ☐ Pumps
- ☐ Distribution Head
- ☐ Condensor
- ☐ Steam generator
- ☐ Tubing
- ☐ Viton cone

#### ตรวจสอบ Function การทำงาน (The Function Test)

- ☐ ระบบสร้างและควบคุมความดันของ Steam
- ☐ ระบบการเติมน้ำเข้า Sample Tube
- ☐ ระบบการเติม Na OH
- ☐ ระบบการ Suction ตั้ง Sample Tube และ Receiver

# รายงานผลการให้บริการ

	PASS	FAIL	N/A	REMARK
<b>1. TECHNICAL DATA</b>				
Main Supply 220 volt + 10% 50 Hz with ground	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Normal current	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>1.1 COOLING WATER BATH</b>				
Temperature 15-20 °C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Control Temperature	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>1.2 OPTICAL TEST VAP 20</b>				
Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Distillation Heads	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Viton Cone	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Ventilation Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Micro Switch Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Condensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>2. SYSTEM COOLING WATER INLET</b>				
Cooling Water Inlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Cooling Water Outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Magnetic valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>3. SYSTEM CONTROL</b>				
Key Board	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Display	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Adding H <sub>2</sub> O	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Adding NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Adding H <sub>3</sub> BO <sub>3</sub>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Suction Sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<b>4. SYSTEM DISTILLATION</b>				
Boiler	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Level Sensor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Neoprene-Tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Solenoid Valve Shut-Off	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Solenoid Valve Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Excess Pressure Detector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	



	PASS	FAIL	N/A	REMARK
<b>5. PUMP</b>				
Pump H <sub>2</sub> O Steam	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Return Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Pump H <sub>2</sub> O Sample	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
- Non-Return Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Pump NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
- Non-Ruturn Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Pump saction	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<b>6. The Following Program Run :</b>				
Addition H <sub>2</sub> O    0-99 sec.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Addition NaOH    0-99 sec.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Addition H <sub>3</sub> BO <sub>3</sub> 0-99 sec.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Reaction Time    0-99 min	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Distillation Time    0-99	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Steam Capacity    30%-100%	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Suction Time    0-99 sec.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
The Instrument is in perfect technical shape	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

**Remark :** \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

## ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

### การบำรุงรักษาทั่วไป ( Basic maintenance)

#### Cleaning

Glass parts and suction pump should be cleaned before long periods of non-usage (i.e. holidays). This way blockages caused by crystalline deposits are avoided.

The following program should be run:





Addition $H_3BO_3$	0	s
Addition $H_2O$ :	13	s
Addition NaOH:	0	s
Reaction time:	0	s
Distillation time:	7	min.
Steam capacity:	100	%
Suction time:	20	s

Place an empty digestion tube and an Erlenmeyer flask into position, and start the program.

In case of extreme deposits in the glassware you can clean the system by putting about 10 ml of sulphuric acid into the digestion tube.

## Error Code


The micro-processor continually surveys all the functions of the distillation system. As soon as an error arises it is shown on the display and accompanied by an acoustic signal.

Error message	Measures
No tap water	Check cooling water inlet for blockages. Ensure the tap is turned on → 
No sample tube	Insert tube → 
Check chemicals	Check set of tanks → 
Low water Press Enter	Check the water inlet distilled H <sub>2</sub> O → 
↓ Filling Steam generator	This message disappears as soon as steam generator is filled

After the above mentioned errors are corrected, the following message is displayed.

Error message	Measures
Stop Prog.No. x continue=Enter	Enter = continue of interrupted program Reset = Standby-mode

### Other error messages

Error message	Measures
Wait for steam	Message disappears as soon as stand-by is reached
Add sol. > 1min Continue=Enter	Check programming Enter=continue of interrupted program Reset=Standby-mode
Program undefined	Check programming → 
Excess steam pressure	Switch the system off and call service
Sensor error	Switch the system off and call service