

BPAMR Combined Cycle Cogeneration Plant Project

DATE: 14th Dec 2020

SUPPLEMENTARY COMMUNICATION SHEET for

| | | | |
|--------------------|---------------------|-----|---|
| TITLE OF DOCUMENT | Site Emergency Plan | | |
| PROJECT CONTROL No | BPAMR-B-T-PR-0010 | REV | 1 |
| DOCUMENT No | LFPINS-XBPAP-00010 | REV | 1 |

First Issue (REV 0) of this document is prepared based on BPLC1R document, (BPLC1R-B-T-PR-0010 Rev.0, status "A"). The different points from BPLC1R's documents (except for KKS Numbers) are as listed below and highlighted yellow (or cloud) in the document.

| No. | Rev. | CUSTOMER COMMENTS | REPLIES AND EXPLANATIONS |
|-----|------|--|--------------------------|
| 1 | - | | First issue |
| | 0 | | |
| 2 | - | | |
| | 0 | BPAMR : (3-RRJ) It is possible to specify a name or position for Standby in the event that the primary person in charge is unable to operate. | Updated. |
| 3 | - | | |
| | 0 | BPAMR : (3-WSH) Alarm sound and periodic test shall comply with AIE procedures. And there shall be Drill in each situation. | Noted and incorporated. |
| 4 | - | | |
| | 0 | BPAMR: (3-BTK) Need to have classify emergency level Abnormal level ERT by ?? Emergency Level 1 ERT by ?? Emergency Level 2 ERT by ?? | Noted and incorporated. |
| 5 | - | | |
| | 0 | BPAMR:(3-BTK) ERT and Firefighting team have to pass training and qualify person only | Noted and incorporated. |
| 6 | - | | |
| | 0 | BPAMR: (3-BTK) Need to have action plan if any environmental impact to neighbor company or community (IEAT inform, PR team) | Noted and incorporated. |
| 7 | - | | |
| | 0 | BPAMR : (3-CYK) Vendor contract for support should be specified in case of emergency such as empty drum not enough or in case happening some spill that may want a vacuum truck. | Noted and incorporated |
| 8 | - | | |
| | 0 | BPAMR:(3-BTK) Loudspeaker needs to have for field work area | Noted and incorporated |

| No. | Rev. | CUSTOMER COMMENTS | REPLIES AND EXPLANATIONS |
|-----|------|--|--|
| 9 | - | | |
| | 0 | BPAMR : (3-RRJ) Please specify a name or position for Standby in the event that the primary person in charge is unable to operate. | Updated. |
| 10 | - | | |
| | 0 | BPAMR : (3-RRJ) To check that the signal is working properly and the number does not change at least once a month. | Noted. |
| 11 | - | | |
| | 0 | BPAMR : (3-CYK) Addition Emergency No.1669 | Noted and incorporated |
| 12 | - | | |
| | 0 | BPAMR : (3-RRJ) It is possible to specify a name or position for Standby in the event that the primary person in charge is unable to operate. | Updated |
| 13 | - | | |
| | 0 | BPAMR : (3-WSH) Please consider to assign Muster point in difference wind direction area | Updated according to wind direction and work activities. |
| 14 | - | | |
| | 0 | | |
| 15 | - | | |
| | 0 | | |



| | |
|--|------------|
| APPROVED Approved without exception | A ✓ |
| APPROVED WITH COMMENTS Approved Subject to Incorporation of comments | AC |
| RETURNED FOR CORRECTION Insufficient information/ Detail Resubmit for Approval | R |
| REJECTED Completed redesign required | X |
| ACCEPTED FOR INFORMATION Returned without comments | I |
| ACCEPTED WITH COMMENTS Accepted Subject to Incorporation of comments | IC |
| Note: Approval or comments does not relieve the Contractor of any obligations covered under contract | |
| Deemed as "R" – For Information Document submittal status changed | DR |
| Deemed as "A" – For Approval Document submittal status changed | DA |
| Engineer: Thomas Vernon (WWP- Site Manager) | |
| Discipline: Owner's Engineer | |
| Date: 22 Dec 2020 | |

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| | | | | | |
|---|------------|---|-------|-------------|--|
| OWNER | |  B. Grimm Power (AIE-MTP) Limited | | | |
| PROJECT | | BPAMR Combined Cycle Cogeneration Plant Project | | | |
| CONTRACTOR | | TPSC (Thailand) Co., Ltd. | | | |
| TITLE | | Site Emergency Plan | | | |
| PROJECT CONTROL NO. | | BPAMR-B-T-PR-0010 | | REV. 1 | |
| APPROVED: | R. Fukushi | JOB NO. | SCALE | DATE | |
| CHECKED: | Kittisak | LA1900590 | NONE | 16 Oct 2020 | |
| DESIGNED: | Niwat | | | | |
| DRAWING NO. | | | | REV. | |
| LFPINS-XBPAR-00010 | | | | 1 | |
|  | | | | | |

| REV | DATE | ISSUE PURPOSE | APPROVED | CHECKED | DESIGNED |
|-----|-------------|--------------------|------------|----------|----------|
| 1 | 14 Dec 2020 | Revised as comment | R. Fukushi | Kittisak | Niwat |
| 0 | 16 Oct 2020 | Fist Issue | R. Fukushi | Kittisak | Niwat |

SITE EMERGENCY PLAN-CONTENTS

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B.Grimm Power (AIE-MTP)

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1. INTRODUCTION

The aim of this plan is to provide information and guidance for responses to emergency situations, in accordance with Thai legislation. Based on the results of B.Grimm (AIE-MTP) specific Environmental Health and Safety (EHS) risk assessment and Environmental Impact Assessment (EIA), the plan covers potential emergencies that may occur during construction and commissioning phases of the project. For all situations not covered by the risk analysis, the plan remains applicable and should serve as overall guidance for any given emergency.

Each contractor is informed about the application of this plan and is expected to contribute to the implementation of the plan by providing the necessary materials and resources to ensure the efficiency of the emergency response.

2. DEFINITION

2.1 Serious Work Accident

A serious accident includes :

- Fatal accident on BPAMR site or linked with B.Grimm (AIE-MTP) activities independently to whom the victim belongs or is associated with.
- Work accident with a potential of day lost within 24 hours.
- All major Property Damage & Business Interruption (Such as fire, explosion, flood, equipment damage etc.)
- Significant environmental impacts.

2.2 Serious Non-Work Accident

A non-work accident is any situation where a person through illness requires urgent evacuation to intensive or specialist medical care (Heart attack, faint, etc.).

2.3 Emergency

An emergency is defined as one of the below :

- Fire Emergency.
- Environmental Emergency.
- Major Gas Release.
- Natural Disasters / Natural Occurrences.
- External Threat.
- Malicious Acts.

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3. EMERGENCY CONTACTS

BPAMR Site has set up the following lines of communication so that Emergency Response Teams including site medical staff and fire crew can be contacted during an Emergency. One of the following persons shall be contacted in the below listed priority:

Emergency Response Team (ERT)

| Call Priority | Site Contacts | Position in ERT | Type of Emergency | Internal Contact |
|---------------|---|--------------------------------------|-------------------|---|
| 1 | Mr.Ryuichi Fukushi TPSC Site Manager | Emergency Commander | All | 091-771-0760 |
| 2 | Mr.Veevit Thamdee TPSC Civil Manager | Deputy Emergency Commander | All | 081-952-7941 |
| 3 | Niwat Phudensi TPSC EHS Manager | Chief of the Emergency Response Team | All | 063-425-3551 Walkie Talkie Channel...x |
| 4 | Later TPSC HSE Officer | Evacuation Co-ordinator | All | Walkie Talkie Channel...x |
| 6 | Later Site First Aid Facility | Nurse on Duty | Serious Injury | Not applicable |

(Name and Telephone Number of Above Sheet will be updated)

Note :-

In case of emergency, TPSC EHS personnel shall be contacted with TPSC radio system using Walkie Talkie Channel X, TPSC EHS staff shall use other channels on the radio to inform other TPSC personnel regarding the emergency. All TPSC personnel should then change to Channel....x, TPSC Site Manager shall inform the BPAMR of the situation.

4. RESPONSIBILITIES

An Emergency response team is set up as described below.

- **Emergency Commander** : this shall be the **TPSC Site Manager** or his deputy if he is absent from site. The Emergency Commander is responsible for giving the order to evacuate site and generally overseeing any action.
- **The Chief of the Emergency Response Team** : this shall be the **TPSC EHS Manager**, he is responsible for sounding the evacuation alarm if necessary and then coordinating the sweep of the site to ensure the evacuation is completed.
- **The Evacuation Co-ordinator** : this shall be the **TPSC HSE Officer**, he is responsible for contacting the off site emergency services and advising them of the services required. He shall also co-ordinate emergency services

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at their arrival at site ensuring they are directed to the required location. In case of evacuation.

- **Contractor Supervisors** : Shall be responsible for ensuring all their personnel comply with the evacuation command.
- **Contractor Site Managers** : Shall take action as directed by TPSC

5. EVACUATION ARRANGEMENTS

5.1 Raising the Alarm

Alarm Types Used :

- Fire alarm in TPSC Office.
- Manual alarms available on site.
- Alarm sound and periodic test shall comply with AIE procedures. And there shall be Drill in each situation.

5.2 Evacuation

The Emergency Commander will give the signal to raise the alarm for site evacuation.

Whenever the signal is given to raise the alarm the Chief of ERT of nominee must immediately inform the Emergency Response Team in order for them to be prepared.

All site personnel should proceed according to the below instructions:

- Shut off engines, welding machines, electrical equipment, close gas cylinders etc.
- Persons within all areas shall leave to Master Point Area.
- Stop all vehicles without blocking roads. Key must remain in vehicles.
- Join quickly without running to the nearest Muster Point.
- Wait for further instructions at the Muster Point area.
- Members of the ERT shall investigate if anybody remains in the dangerous area without putting his own life at risk. He should then report the situation to the Chief of ERT.
- ERT should inform the personnel about the situation and actions to be taken.
- Nobody is allowed to leave the Muster Point until being instructed.
- Nobody is permitted to return to work until clearance is given by an ERT member.

In case of critical situation requiring a complete removal of personnel from site, a decision shall be made at the time by the Emergency commander regarding the safest way to do this.

Muster Points (Show in Attachment 4).

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6. EMERGENCY PROTOCOL

6.1 Medical Emergency due to serious work accident or medical incident

Site medical staff shall be contacted first. If victims find difficulties to move or escape from the accident scene, the emergency response team shall be contacted for rescue and ambulance shall be mobilized. Casualty must not be moved until examined by site medical staff except where casualty is in further danger by not being move, likely collapse of nearby structure, etc. According to the severity of the accident, TPSC EHS Manager or his nominated deputy shall decide to contact external rescue services.

The accident reporting shall be managed accordingly to TPSC Site Procedure (i.e. Accident / Incident Management).

6.2 Fire Emergency

Fire Emergency levels are classified into 3 levels as follows ;

- Abnormal Level or Primary fire, worker or supervisor can be extinguished by using a basic fire extinguisher but the user must have been trained in the use of fire extinguishers.
- Level 1 : Medium fire, internal ERT can be extinguished by an initial fire extinguisher is to be used, there must be expertise and a sufficient number of equipment is required, therefore it should be used advanced fire extinguishing system.
- Level 2 : Major or Severe fire, fire fighting will require people or outside fire fighting team who have been trained and highly experienced in fire fighting with equipment to suppress severe incidents.

The simple actions required on discovery of a fire are detailed in Attachment 3. These instructions are in English and Thai and will be posted on all subcontractor safety boards, as well as around all site safety boards and at strategic points around the main construction and lay down areas. The attachment briefly describes the actions below :

- Person who discovery's the fire shall immediately raise the alarm and inform the Fire Emergency Response Team.
- In case of minor fire, fire watchmen or any person trained in the use of portable fire equipments shall use portable fire extinguisher appropriate to the fire to try to extinguish it.
- If the fire involves Gas then do not attempt to extinguisher the fire.
- If the fire is containable then the Gas system upstream and downstream of the fire should be kept cool by hosting water.
- Person who discovery Fire immediately raise alarm to Fire Emergency Response Team.

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If unable to control the fire, fire watchmen shall alert the Emergency Response Team (Refer Attachment 1).

- At all times the persons involved with fighting shall keep their escape route clear.
- Never attempt to extinguish a fire if you are alone Always have someone on standby to assist in case of difficulties.
- ERT on arrival will take over Fire Control. The ERT team will immediately decide whether evacuation of the surrounding areas is required and also decide whether the fire assistance is required. Evacuation of the area will be done using the portable siren system.
- Once fire extinguished the area will be made safe and investigation will take place to establish the cause of the fire and to prevent re-occurrence.

On completion of the above the all clear will be given to allow work to recommence in the area.

Fire safety response will be addressed as a topic in toolbox talks by TPSC and All subcontractors Safety Teams on a regular basis.

ERT and Fire Fighting team have to pass training and qualify person only.

6.3 Environment Incidents

Minor Leaks and Spillages will be dealt with as detailed in Hazardous Material management procedure, but in general the following shall be followed:

- Person discovering the environmental incident to immediately contact to ERT.
- They shall not attempt any spill containment unless specifically trained to do so with the material being discharged and has necessary PPE.
- The ERT shall immediately cordon off the area. If the spillage involves a substance hazardous to health the area shall be cleared of all personnel.
- The source of spillage shall be identified and where possible isolated.
- The following describes the actions required to deal with an incident that has the potential to impact the environment. ERT shall be informed of any environmental emergency.
- The Action Plan should be developed of any environmental impact to Neighbor Company or Community.

6.3.1 Oils, Petrol or Diesel Spillage

Oil, petrol or diesel shall never enter in storm water drains. The area of spill shall be bunded as quickly as possible using sand, oil booms or other suitable materials, In case of leakage, the source of outflow shall be stopped as fast as possible. Use hazard-warning tape to cordon off the area and establish as a no smoking area and no source of ignition zone.

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Foam filled fire extinguishers shall be positioned close to the area. Spilled oil shall be transferred as soon as possible to empty oil drums or to a tanker in case of large spillage. Remaining oil shall be soaked up with absorbent material and contaminated soil shall be excavated. Used absorbent material and contaminated soil shall be considered as hazardous waste and disposed of through a licensed contractor to a licensed facility. Recovered oil should be considered for recycling.

6.3.2 Chemical Spillage

Chemicals shall be identified first. The Material Safety Data Sheet (MSDS) shall be checked for information about safety precautions and protections before taking any actions the weather conditions shall be also considered to decide or not to evacuate the area.

The ERT shall when possible block off the appropriate drain at a safety distance from the spill to protect the watercourses. Following this or in parallel the ERT shall, wearing the appropriate personal protective equipment try to divert flow path away from storm water drains. If possible a bund shall be created using sand, chemical booms or other suitable material to contain the chemical spill (i.e. Emergency Spill Kits). In case of leakage, the source of chemical spillage shall be treated as soon as possible. Hazard-warning tape shall be placed to cordon off the area and fire fighting equipment) shall be positioned close by.

In case of drain water contamination or pollution. The Client and the Sub-District Administration Office shall be informed. The remaining spillage shall be soaked up with absorbent material and contaminated soil shall be excavated. Waste including absorbent material and excavated soil shall be treated as hazardous and disposed of through licensed contractor to licensed facility.

6.4 Natural Disasters / Natural Occurrences

6.4.1 Flooding

Site activities shall be stopped in case of severe weather conditions, including rains. All temporary electrical equipments shall be de-energized and put in protected area. In case of continuous rains with high risks of flooding are considered a threat to human life, site shall on the instructions of the Site Manager be evacuated and closed.

Where such a decision is taken consideration is to be given to the de-energization of permanent equipment.

6.4.2 Earthquake

It should be noted that the area of BPAMR is not considered an earthquake zone. However in the unlikely event that such an incident should occur people inside an office shall take cover under a sturdy piece

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of furniture such as a table or desk or crouch up against an internal wall and cover their head with their arms. People under structure of the B.Grimm Power (AIE-MTP) shall get as close to a major structural item as possible or under a vessel to protect against falling objects or unsecured temporary structure (such as scaffolds, platform, etc.). People shall then crouch down and keep his hard hat in position. People located outside shall move away from buildings, structures and overhead power lines.

6.4.3 Thunderstorm

Outdoor erection activities during thunderstorm are prohibited. People are requested not to stay outside and to move inside a suitably earthed infrastructure in an orderly fashion.

6.5 Gas leakage

All suspected gas leaks shall be immediately reported to a TPSC supervisor who shall inform the Plant Control Team and the ERT Chief. The Plant Control team shall immediately dispatch an appropriate person to evaluate the situation regarding the reported gas leak. The Plant Control Team shall shut off the Gas via Isolation Valves to control the leak.

The ERT will ensure the immediate area is barricaded and all hot work is stopped immediately. Any activities that could cause sparks or friction will also be stopped as will the use of all non-intrinsically safe devices, including mobile phones and non Ex. Rated radios. The ERT Chief will determine whether there is a need to inform the Fire & Rescue Department.

Depending upon the size, nature, location and type of gas involved, it may be necessary to evacuate all personnel from the site as the first response. Upon decision by the Emergency Commander the evacuation alarm should be sounded and the site evacuated. Consideration will need to be given to ensure that personnel are moved to a safe distance away from the point of leakage, taking into account wind direction.

6.6 Malicious Acts

In case of malicious acts, site security personnel will intervene the situation. The Security Supervisor shall inform TPSC EHS Manager. Action shall be undertaken according to Site Management instructions. It is essential that nobody endanger his and others lives while intervening the situation. In case of serious situation, Police will be informed and take actions.

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7. EMERGENCY EQUIPMENTS

7.1 Emergency Spill Kits

The spill kit shall be available for chemical / flammable spills. The spill kit shall include at least the following items.

- Oil / Chemical absorbent material (Absorbent Socks, Absorbent Booms, Absorbent Pad, etc.).
- Hand pump.
- Electrical pump.
- Empty drums.
- Chemical resistant gloves.
- Chemical resistant overalls.
- Chemical resistant calf length boots.
- Chemical resistant face shield.
- Respirators with cartridges suitable for chemical mist.
- Hazard warning tape & Barricade.
- The list of vendor and telephone number will be displayed and updated for support in case of emergency such as empty drum not enough or in case happening some spill that may want a vacuum truck.

These items would be made available at site according to the site requirements (associated to the progress of the project and the quantity of products in place).

7.2 Emergency Communication Equipments

All members of the ERT shall be provided with Walkie Talkies and shall communicate on Channel X.

Loud speaker (megaphone) shall provide for field work area.

8. LIST OF ATTACHMENT

Attachment 1 – Emergency Response Team (ERT).

Attachment 2 – Emergency Organization.

Attachment 3 – Evacuation Plan Flowchart.

Attachment 4 – Muster Point Area.

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Attachment 1 – Emergency Response Team (ERT).

| Call Priority | Site Contacts | Position in ERT | Type of Emergency | Internal Contact |
|---------------|---|--------------------------------------|-------------------|---|
| 1 | Mr.Ryuichi Fukushi TPSC Site Manager | Emergency Commander | All | 091-771-0760 |
| 2 | Mr.Veevit Thamdee TPSC Civil Manager | Deputy Emergency Commander | All | 081-952-7941 |
| 3 | Mr.Niwat Phudensi TPSC EHS Manager | Chief of the Emergency Response Team | All | 063-425-3551 Walkie Talkie Channel...x |
| 4 | Later TPSC Site HSE Officer | Evacuation Co-ordinator | All | Walkie Talkie Channel....x |
| 5 | Later Site First Aid Facility | Nurse on Duty | Serious Injury | Not applicable |

(Name and Telephone Number of Above Sheet will be updated)

BPAMR EMERGENCY SERVICES CALL OUT CONTACT NUMBERS

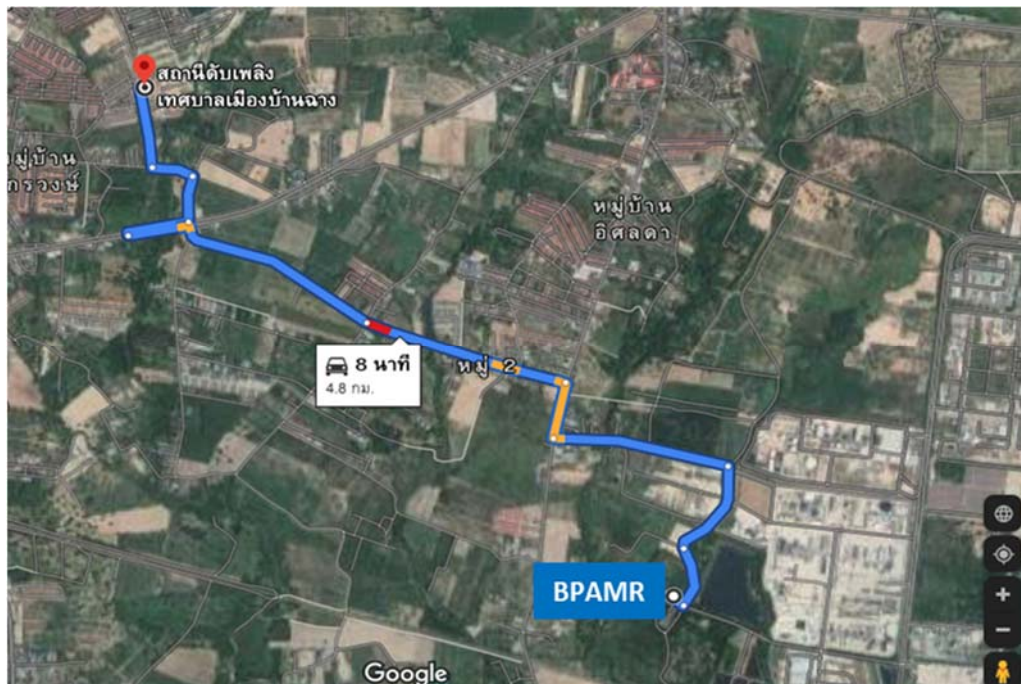
| EMERGENCY SERVICES | TELEPHONE NUMBER |
|---|------------------|
| Ban Chang Municipality Fire Station | 038-695271 |
| Map Ta Phut Fire Station | 038-675562 |
| | |
| Ban Chang Provincial Police Station. | 038-601111 |
| Huay Pong Provincial Police Station | 038-683111 |
| | |
| Ban Chang Hospital | 038-603838 |
| HRH Princess Maha Chakri Sirindhorn Memorial Hospital Siam Grand Palace, Rayong | 038-684444 |
| Bangkok Rayong Hospital(Ban Chang Clinic) | 038-604669 |
| | |
| Provincial Electricity Authority Ban Chang | 038-601072 |
| | |
| Ban Chang Sub-District Municipality | 038-630007 |
| | |
| Medical Emergency Call, National Institute for Emergency Medicine | 1669 |

Remark: The telephone number will be checked and signal tested at least once a month.

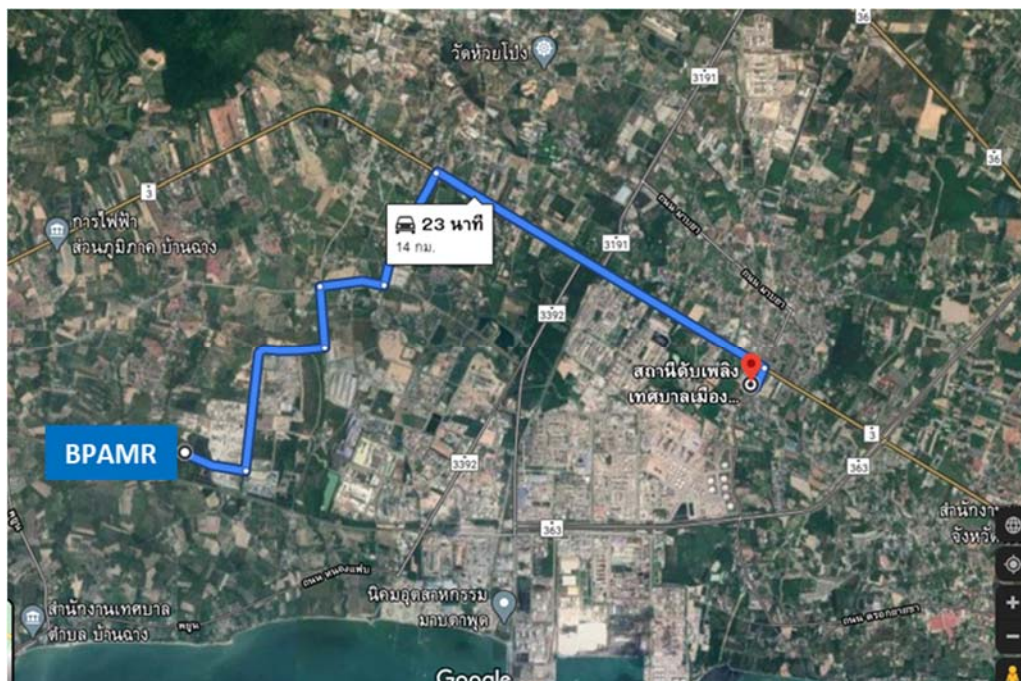
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Distance from BPAMR site to Fire Station



Ban Chang Municipality Fire Station is approximately 4.8 kilometers or 8 minutes



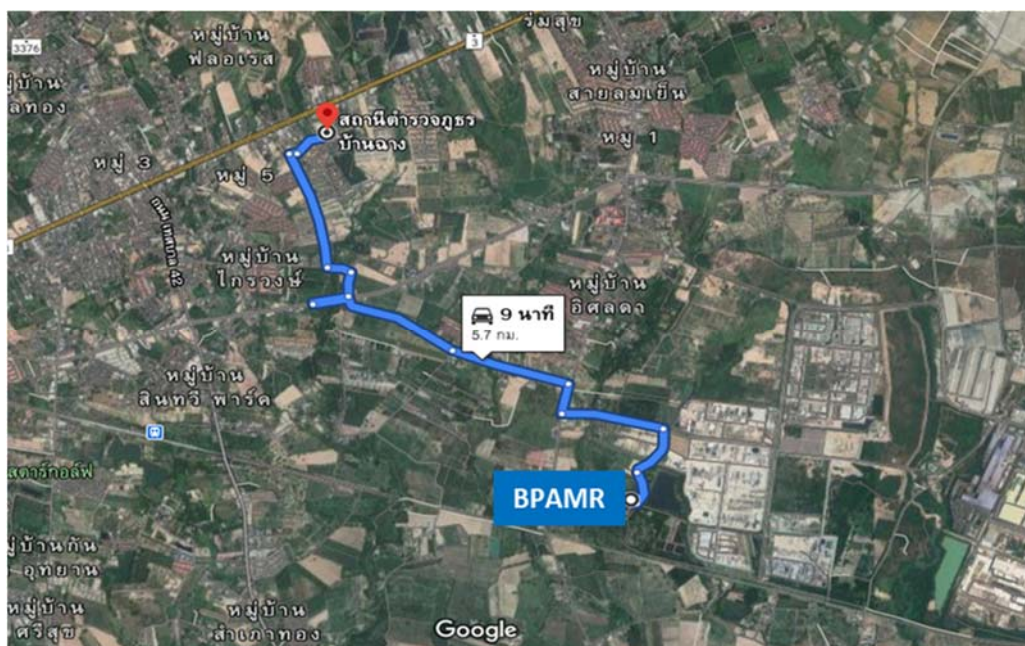
Mab Ta Phut Fire Station is approximately 14 kilometers or 23 minutes

B.Grimm Power (AIE-MTP)

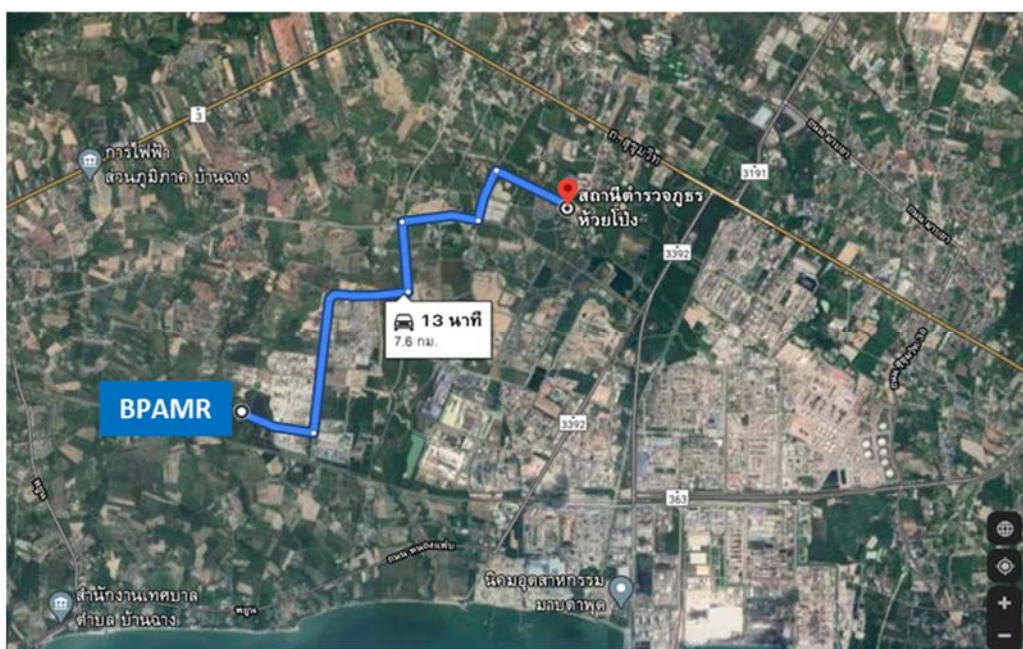
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Distance from BPAMR site to Police Station



Ban Chang Provincial Police Station is approximately 5.7 kilometers or 9 minutes



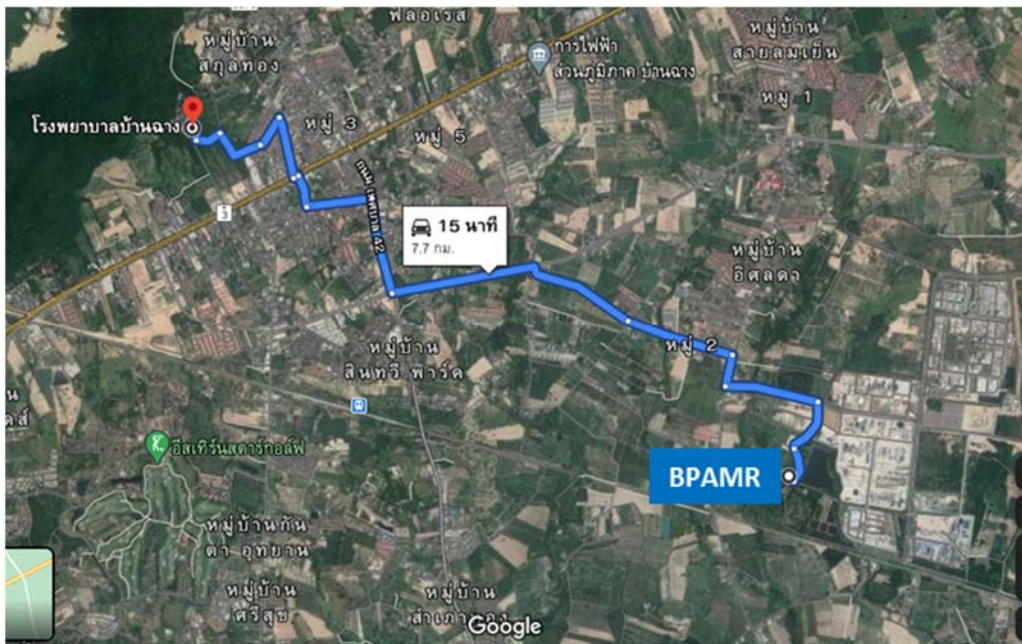
Huay Pong Provincial Police Station is approximately 7.6 kilometers or 13 minutes

B.Grimm Power (AIE-MTP)

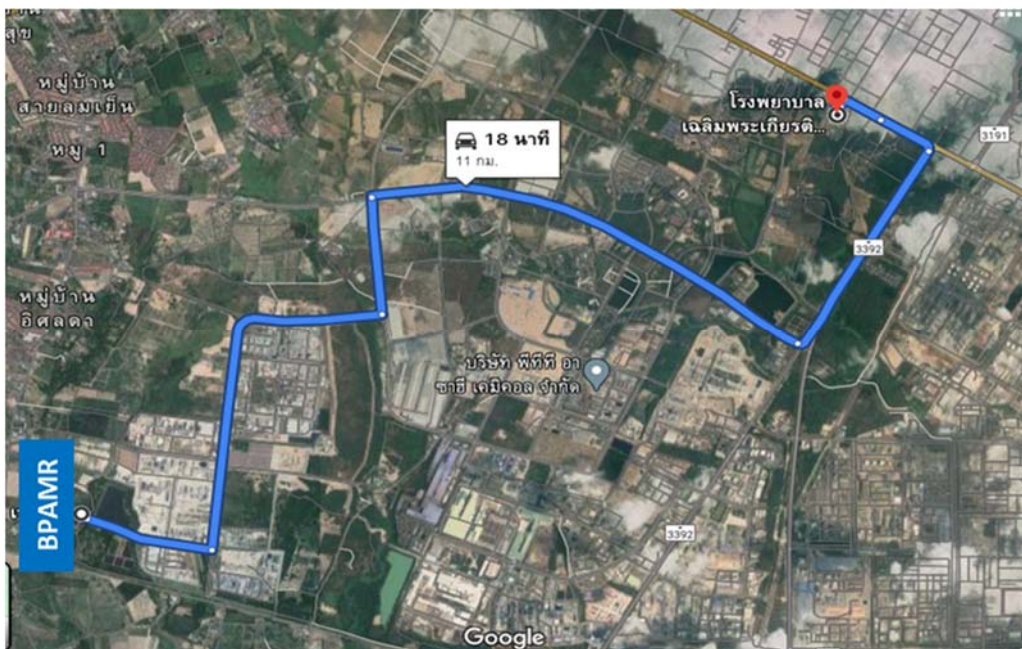
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Distance from BPAMR site to Hospital



Ban Chang Hospital is approximately 7.7 kilometers or 15 minutes

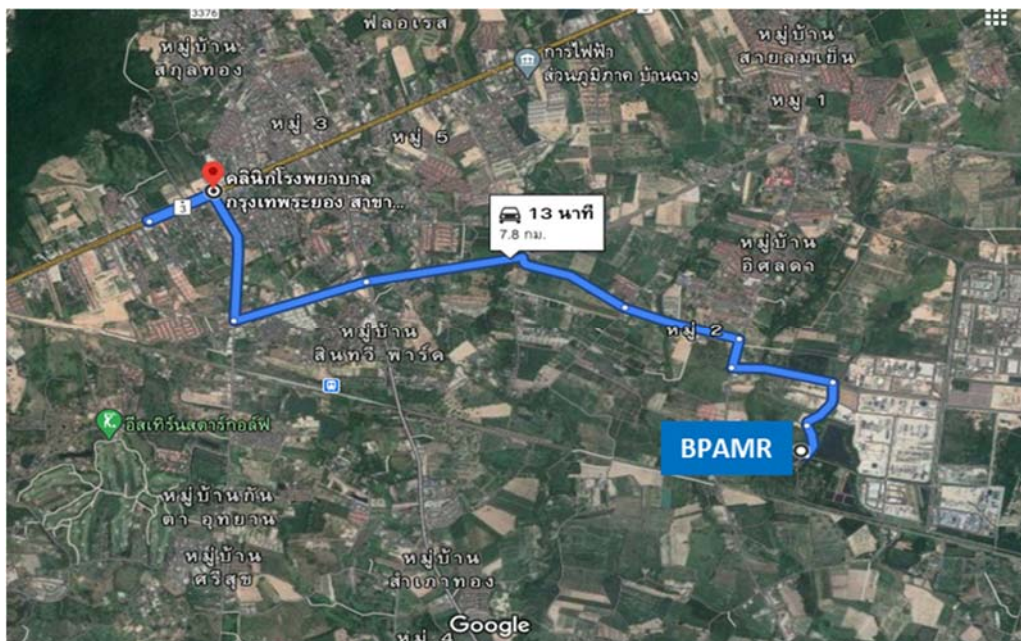


HRH Princess Maha Chakri Sirindhorn Memorial Hospital Siam Grand Palace, Rayong is approximately 11 kilometers or 18 minutes

B.Grimm Power (AIE-MTP)

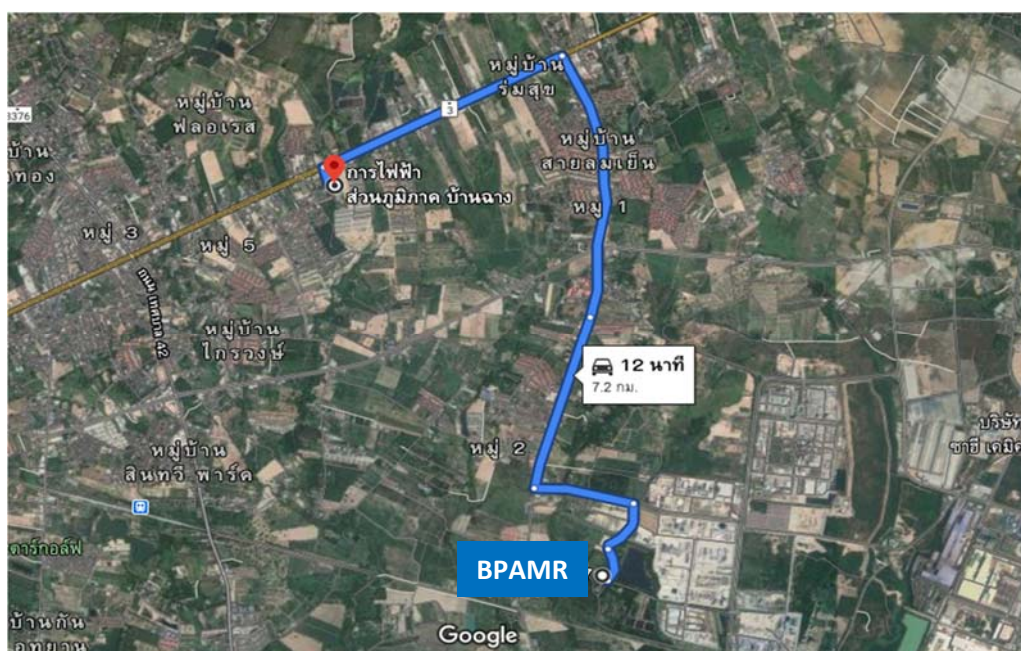
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Bangkok Rayong Hospital (Ban Chang Clinic) is approximately 7.8 kilometers or 13 minutes

Distance from BPAMR site to Provincial Electricity Authority

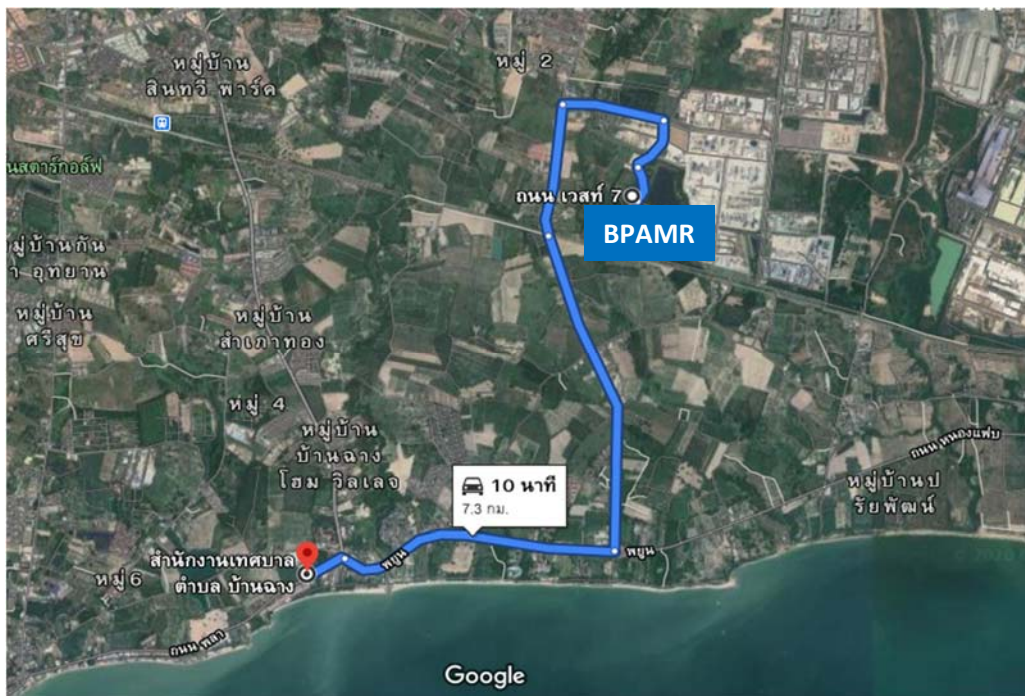


Provincial Electricity Authority Ban Chang is approximately 7.2 kilometers or 12 minutes

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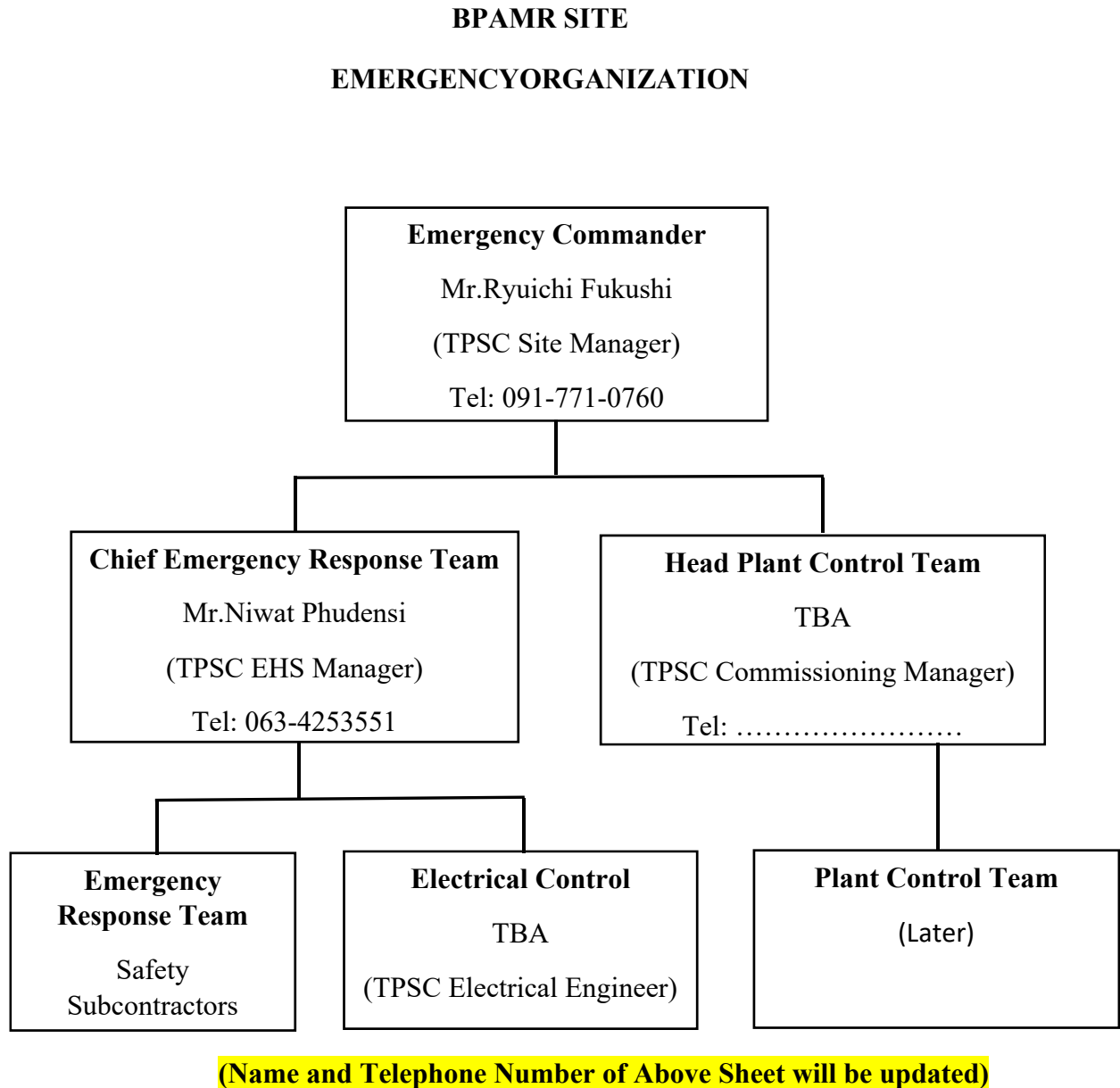
Distance from BPAMR site to Municipality

Ban Chang Sub-District Municipality is approximately 7.3 kilometers or 10 minutes

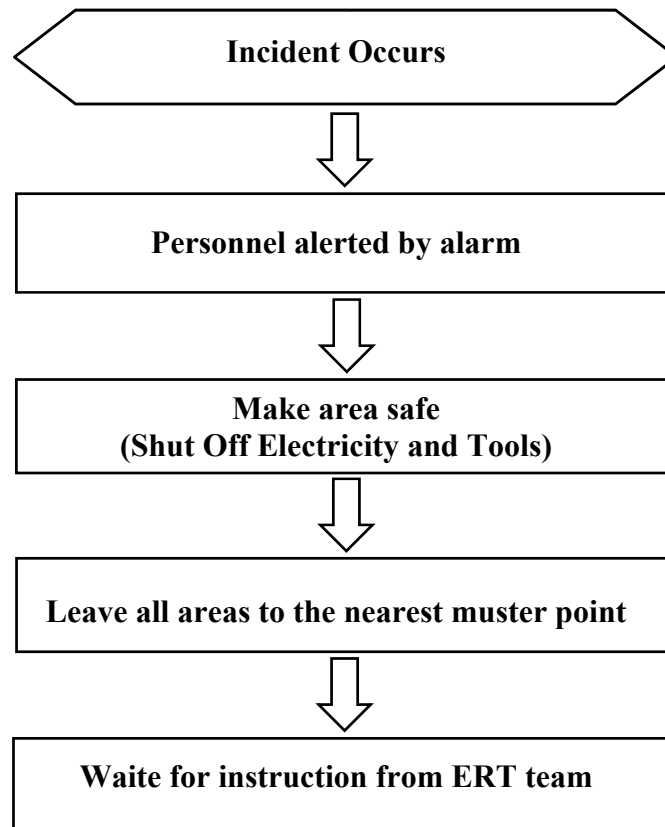
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Attachment 2 – Emergency Organization.**B.Grimm Power (AIE-MTP)**

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Attachment 3 – Evacuation Plan Flowchart.**BPAMR EVACUATION PLANT FLOWCHART**

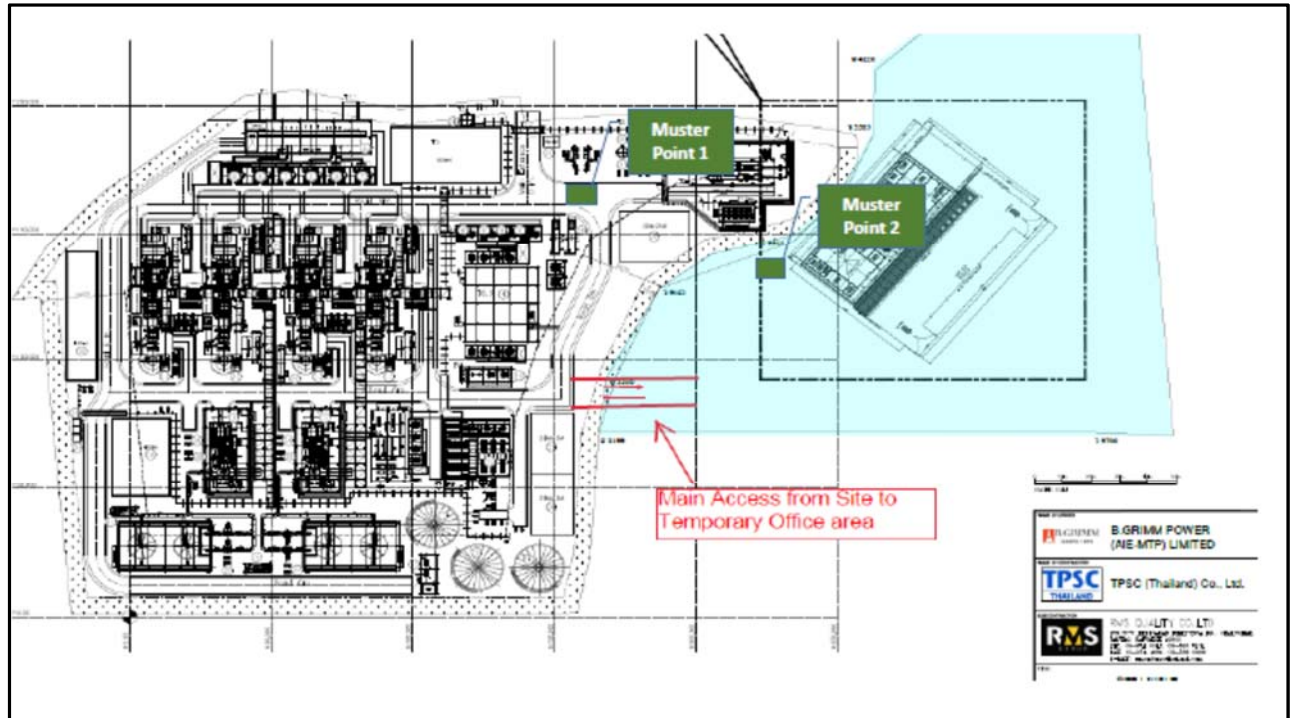
Note : Do not resume work until the area has been declared safe by the Emergency Commander (TPSC Site Manager) or TPSC Safety Manager.

B.Grimm Power (AIE-MTP)

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Attachment 4 – Muster Point Area.

BPAMR MUSTER POINT AREA



(The Muster Point Area will be assigned and updated according to the wind direction and work activities)

B.Grimm Power (AIE-MTP)

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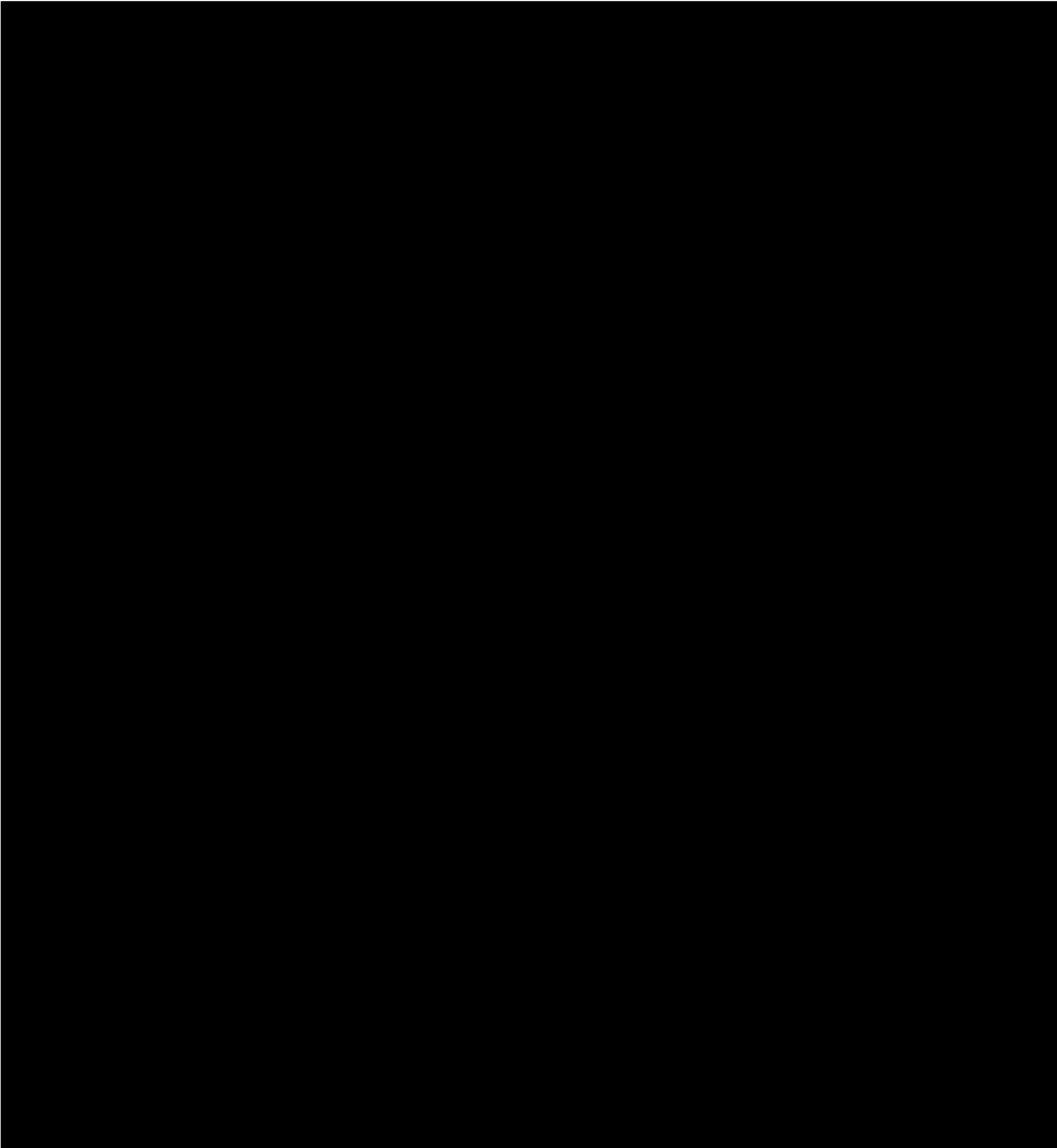


Notification to Owner

The EPC Contractor Will notify the Owner in accordance with the Flow below.

Note: In case the 1st contact person is not available then the next person in the contact chain will be notified,

Incident Reported



หมายเลขบริการฉุกเฉิน
EMERGENCY SERVICE NUMBERS

สำนักงานเทศบาลตำบลบ้านฉาง

Ban Chang
Sub-District
038-630007

สถานีตำรวจบ้านฉาง

Ban Chang
Police Station
038-601111

สถานีตำรวจห้วยโป่ง

Huay Pong
Police Station
038-683111

สถานีดับเพลิงเทศบาลบ้านฉาง

Ban Chang
Fire Station
038-695271

สถานีดับเพลิงมาบตาพุด

Maptaphut Fire Station
038-675563

โรงพยาบาลบ้านฉาง

Ban Chang
Hospital
038-603838

คลินิกกรุงเทพระยอง บ้านฉาง

Bangkok Rayong
Hospital (Ban Chang Clinic)
038-604669

สำนักงานนิคมอุตสาหกรรมเอเชีย (AIE)

Asia Industrial estate (AIE)

038-604670