

ภาคผนวก จ

แผนซ่อมบำรุงเครื่องจักร

[illegible]

MACHINE PLAN	MACHINE ACTION OK	MACHINE NO ACTION
137	31%	74%

PLAN PM MACHINE OF MONTH : FEB'2022																																						
No	MODEL	LINE	OP-	MACHINE	NUMBER	SERIAL	FAC TORY	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28			REMARK
1	COMP 003	LINE.1	OP-1	TAKISAWA -2100	SAN-166	TV JCW9442	8	P																														CHECK OK
2	COMP 003	LINE.1	OP-2	TAKISAWA -2100	SAN-160	TV JCW9448	8	P																														CHECK OK
3	COMP 003	LINE.1	OP-3	BROTHER S500X1	SAM-203	133250	8	P																														CHECK OK
4	COMP 003	LINE.1	OP-2	BROTHER S700X1	SAM-189	131426	8	P																														CHECK OK
5	COMP 003	LINE.1	OP-5	AMADA G07	NC NO 231	3711	8	P																														CHECK OK
6	COMP 003	LINE.2	OP-1	TAKISAWA -2100	SAN-164	TV JCY9432	8		P																													CHECK OK
7	COMP 003	LINE.2	OP-2	AMADA G07	NC NO 45	3525	8		P																													CHECK OK
8	COMP 003	LINE.2	OP-3	BROTHER S700X1	SAM-190	131436	8		P																													CHECK OK
9	COMP 003	LINE.2	OP-4	BROTHER S700X1	SAM-206	140574	8		P																													CHECK OK
10	COMP 003	LINE.2	OP-5	AMADA G07	NC NO 225	3743	8		P																													CHECK OK
11	COMP 004	LINE.1	OP-1	TAKISAWA -2100	SAN-161	TV JCY9429	8			P																												CHECK OK
12	COMP 004	LINE.1	OP-2	TAKISAWA -2100	SAN-162	TV JCY9430	8																															CHECK OK
13	COMP 004	LINE.1	OP-3	BROTHER S500X	SAM-208	133251	8			P																												CHECK OK
14	COMP 004	LINE.1	OP-4	BROTHER S700X1	SAM-188	131434	8																															CHECK OK
15	COMP 004	LINE.1	OP-5	AMADA G07	NC NO 238	3720	8			P																												CHECK OK
16	COMP 004	LINE.2	OP-1	TAKISAWA -2100	SAN-167	TV JCW9443	8				P																											CHECK OK
17	COMP 004	LINE.2	OP-2	AMADA G07	SAN-141	3719	8				P																											CHECK OK
18	COMP 004	LINE.2	OP-3	BROTHER S700X1	SAM-191	131437	8				P																											CHECK OK
19	COMP 004	LINE.2	OP-4	BROTHER S2D-O	MC NO 146	113811	8				P																											CHECK OK
20	COMP 004	LINE.2	OP-5	AMADA G07	NC NO 180	3670	8				P																											CHECK OK
21	RS-MB INLET	LINE.1	OP-1	BROTHER S500X1	SAM-177	131421	8				OK		P																									CHECK OK
22	RS-MB INLET	LINE.1	OP-2	BROTHER S500X1	SAM-183	131429	8						P																									CHECK OK
23	RS-MB INLET	LINE.1	OP-3	BROTHER S500X1	SAM-174	131411	8			OK		P																										CHECK OK
24	HOUSING ASSY	LINE.2	OP-1	BROTHER S500X1	SAM-252	JPN114352	7								P	OK																						CHECK OK
25	HOUSING ASSY	LINE.2	OP-2	BROTHER S700X1	SAM-243	149460	7								P	OK																						CHECK OK
26	HOUSING ASSY	LINE.2	OP-3	BROTHER S700X1	SAM-242	149459	7								P	OK																						CHECK OK
27	HOUSING ASSY	LINE.2	OP-4	BROTHER S500X1	SAM-201	133249	7								P	OK																						CHECK OK
28	HOUSING ASSY	LINE.3	OP-1	BROTHER S500X1	SAM-256	JPN115027	7								P	OK																						CHECK OK
29	HOUSING ASSY	LINE.3	OP-2	BROTHER S500X1	SAM-253	149590	7								P	OK																						CHECK OK
30	HOUSING ASSY	LINE.3	OP-3	BROTHER S500X1	SAM-254	149862	7								P	OK																						CHECK OK
31	HOUSING ASSY	LINE.4	OP-1	BROTHER S700X1	SAM-255	JPN115026	7									P	OK																					CHECK OK
32	HOUSING ASSY	LINE.4	OP-2	BROTHER S500X1	SAM-260	149983	7									P	OK																					CHECK OK
33	HOUSING ASSY	LINE.4	OP-3	BROTHER S500X1	SAM-259	149968	7									P	OK																					CHECK OK
34	HOUSING ASSY	LINE.4	OP-4	BROTHER S500X1	SAM-144	123854	7								P	NO																						CHECK OK
35	HOUSING ASSY	LINE.5	OP-1	BROTHER TC-S2C	MC NO 58	111198	7									P	OK																					CHECK OK
36	HOUSING ASSY	LINE.5	OP-2	BROTHER S500X1	MC NO 357	121455	7									P	OK																					CHECK OK
37	HOUSING ASSY	LINE.5	OP-3	BROTHER S500X1	SAM-261	150017	7									P	OK																					CHECK OK
38	HOUSING ASSY	LINE.6	OP-1	BROTHER TC-S2C	SAM-66	111332	7										P																					CHECK OK
39	HOUSING ASSY	LINE.6	OP-2	BROTHER S500X1	MC NO 356	121456	7										P																					CHECK OK
40	HOUSING ASSY	LINE.6	OP-3	BROTHER S700X1	SAM-148	125469	7										P																					CHECK OK
41	HOUSING ASSY	LINE.6	OP-4	BROTHER S500X1	SAM-262	150018	7										P	NO																				CHECK OK
42	HOUSING ASSY	LINE.10	OP-1	FANUC T21Fe	MC NO 231	P113XG589	7											P																				CHECK OK
43	HOUSING ASSY	LINE.10	OP-2	BROTHER TC-S2C	MC NO 022	113755	7										P																					CHECK OK
44	HOUSING ASSY	LINE.10	OP-3	BROTHER S500X1	SAM-159	131056	7											P																				CHECK OK
45	HOUSING ASSY	LINE.10	OP-4	BROTHER S700X1	SAM-194	134818	7										P	NO																				CHECK OK
46	FLANGE ASSY	LINE.2	OP-1	AMADA G07	SAN-151	3817	7											P	NO																			CHECK OK
47	FLANGE ASSY	LINE.2	OP-2	BROTHER S500X1	SEN-155	131052	7											P	NO																			CHECK OK
48	FLANGE ASSY	LINE.2	OP-3	AMADA G07	SAN-150	3816	7											P	NO																			CHECK OK
49	COVER TOP	LINE.1	OP-1	WASINO GS-UP	SAN 115	444	3												P	NO																		CHECK OK
50	COMP 001	LINE.1	OP-1	WASINO G07	NC NO 126	3496	3													P	NO																	CHECK OK
51	COMP 001	LINE.1	OP-2	AMADA G07	NC NO 236	3745	3													P	NO																	CHECK OK
52	COMP 001	LINE.1	OP-3	BROTHER TC-S2D-O	MC NO 233	116983	3													P	NO																	CHECK OK
53	COMP 001	LINE.1	OP-4	BROTHER TC-S2D-N	MC NO 307	217062	3														P	NO																CHECK OK
54	COMP 001	LINE.1	OP-5	AMADA G07	SAN-157	3698	3														P	NO																CHECK OK
55	COMP 001	LINE.2	OP-1	WASINO G07	NC NO 117	3288	3														P	NO																CHECK OK
56	COMP 001	LINE.2	OP-2	WASINO G07	NC NO 227	3694	3														P	NO																CHECK OK
57	COMP 001	LINE.2	OP-3	BROTHER S700X1NRD	SAM-263	JPN115625	3														P	NO																CHECK OK
58	COMP 001	LINE.2	OP-4	BROTHER TC-S2B	SEM-40	111621	3														P	NO																

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Prepared by	Checked by	Apprpved by
Effective date : _____		